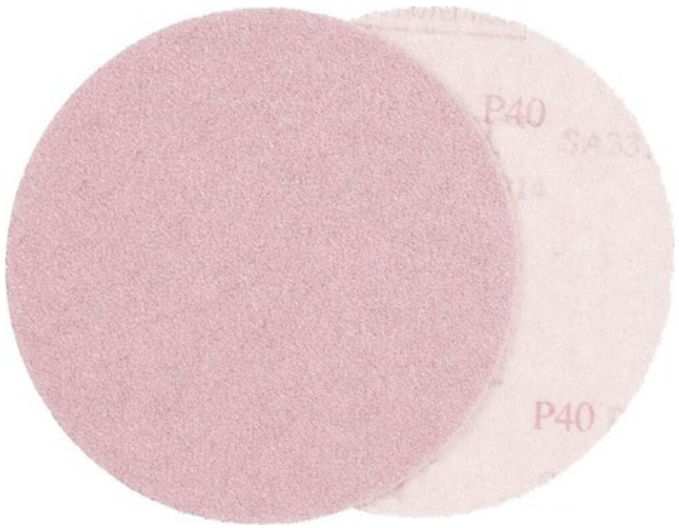
FILM-BACKED ABRASIVES

CIBO 331GR Sanding Discs

Hook-and-loop film discs for paint preparation, scratch refinement and finishing.

WET OR DRY / ALUMINIUM OXIDE



Built for Surface Preparation

Use 331GR on automotive paintwork, lacquers, varnishes and softwood. The tear-resistant film supports the abrasive through repeated passes. The open coat and sanding aid help keep the disc cutting as dust builds up.

Choose a Grit for the Job

Grit band	Typical use
P40–P80	Remove coatings and work down heavier surface defects.
P100–P220	Refine coarser scratches and feather repair edges.
P320–P600	Smooth primer or key an existing finish to the coating specification.
P800–P2000	Refine fine marks and prepare suitable finishes for polishing.

Start with the finest grit that removes the defect. Work progressively and follow the coating system's specified final grit.

MATCH THE BACKING PAD

Match the disc diameter and hole layout to the hook-and-loop pad. Align the holes with the extraction ports when dry sanding with extraction.

CIBO technical specifications **View 150 mm P80 on our website**

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67–69 Quayside Road, Southampton, Hampshire SO18 1AE

Size, Grit and Order Codes

Choose the diameter, then match the hole pattern and grit. Use the full CIBO part number when ordering.

Ø 150 mm



Plain / no holes



6 holes



8 inner holes



8 outer + centre

Grit	S106	SP03	SP04	SP05
P40	331GR/40/S106	331GR/40/SP03	331GR/40/SP04	331GR/40/SP05
P60	331GR/60/S106	331GR/60/SP03	331GR/60/SP04	331GR/60/SP05
P80	331GR/80/S106	331GR/80/SP03	331GR/80/SP04	331GR/80/SP05
P100	331GR/100/S106	331GR/100/SP03	331GR/100/SP04	331GR/100/SP05
P120	331GR/120/S106	331GR/120/SP03	331GR/120/SP04	331GR/120/SP05
P150	331GR/150/S106	331GR/150/SP03	331GR/150/SP04	331GR/150/SP05
P180	331GR/180/S106	331GR/180/SP03	331GR/180/SP04	331GR/180/SP05
P220	331GR/220/S106	331GR/220/SP03	331GR/220/SP04	331GR/220/SP05
P320	331GR/320/S106	331GR/320/SP03	331GR/320/SP04	331GR/320/SP05
P400	331GR/400/S106	331GR/400/SP03	331GR/400/SP04	331GR/400/SP05
P600	331GR/600/S106	331GR/600/SP03	331GR/600/SP04	331GR/600/SP05
P800	331GR/800/S106	331GR/800/SP03	331GR/800/SP04	331GR/800/SP05
P1200	331GR/1200/S106	331GR/1200/SP03	331GR/1200/SP04	331GR/1200/SP05

Additional Sizes and Grits

For the combinations below, replace [grit] with the number without the P.

Diameter	Pattern	Grit options	CIBO order code
50 mm	Plain	80, 100, 120	331GR/[grit]/S005
75 mm	Plain	800	331GR/800/S007
100 mm	Plain	800	331GR/800/S100
125 mm	Plain	40, 60, 80, 120, 150, 180, 220, 320, 400, 600, 1200	331GR/[grit]/S105
125 mm	8 holes	40, 800, 1200	331GR/[grit]/SP02
150 mm	6 holes + centre	60	331GR/60/SP13
150 mm	6 holes	2000	331GR/2000/SP03
178 mm	Plain	40, 80	331GR/[grit]/S118
200 mm	25 mm centre hole	600	331GR/600/S203
300 mm	Plain	400, 600	331GR/[grit]/S300

OTHER GRITS AND PATTERNS

Ask for P1000, P1500 or other size and hole combinations. Confirm pack quantity and availability with your supplier.

CIBO product matrix **CIBO hole pattern drawings** **Enquire about 331GR**