HIGH-VACUUM EXTRACTION

VacuFil Compact Twin



KEMPER ORDER REFERENCE

82380

Use for

Sustained use with two torch connections. Confirm required flow with both torches operating.

Quote the reference shown when comparing or ordering this configuration.

Specification	Published value
Supply for this reference	3 x 400 V / 50 Hz
Extraction capacity at 18kPa	215m³/h
Connection diameter	45mm
Maximum negative pressure	32,000Pa
Motor	3.8kW
Compressed air supply	6-8bar
Sound pressure	73dB(A)
Dimensions (D × W × H)	1018 × 692 × 878mm
Weight	93kg

Filter Loading & Service Life

Automatic cleaning · 7m² filter area. KEMPER gives no fixed change interval. Follow the cleaning schedule and replacement criteria in the manual. Check extraction performance after cleaning.

Specify Before Ordering

Quote the torch model, the required flow and pressure, connection size and hose length. State how many torches weld at once.

KEMPER product specifications **Operating manuals**

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SPARES & ACCESSORIES

VacuFil Compact Twin

For KEMPER 82380



1090472



1090676



1090699



1060071

Order Code	Part / Configuration	Type
1090472	Motor-cooling pre-filter mats, pack of 10	Cooling-air filter
1090676	Disposable main filter; for disposable-filter configuration	Main filter option
1090699	Cleanable main filter; for cleaning-filter configuration	Main filter option
1490775	6L disposable dust container for Twin	Disposal
1490778	Bow handle	Service part
6430012	Wheel set	Service part
1060071	Torch adaptor, 42-44mm	Accessory
1060084	Torch adaptor, 30-38mm	Accessory
1060104	Torch adaptor, 39-42mm	Accessory
1061188	NW45/NW63 extraction-hose connector	Accessory
1140864	5m extraction hose, Ø63mm	Accessory
1140865	7.5m extraction hose, Ø63mm	Accessory
1140866	10m extraction hose, Ø63mm	Accessory
1180838	Volume flow control for VacuFil Compact	Accessory

Order the filter for the installed configuration: 1090676 is disposable; 1090699 is cleanable. Send the serial plate and existing filter label before changing filter type.

Manufacturer parts and accessories **Operating manual** **Supply version enquiry**

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SPARES & ACCESSORIES

VacuFil Compact Twin

For KEMPER 82380 / continued



1318087



1490776



2320006



2320008

Order Code	Part / Configuration	Type
1318087	H13 Filter for VacuFil Compact Twin	Accessory
1490776	Tool tray with cup holder for VacuFil Compact	Accessory
2320006	Funnel nozzle, round	Accessory
2320008	Slit nozzle 300mm	Accessory
2320009	Slit nozzle 600mm	Accessory
2320010	Funnel nozzle	Accessory
3605282	KEMPER Connect Bridge	Accessory
93070004	2.5m extraction hose, Ø45mm	Accessory
93070005	5m extraction hose, Ø45mm	Accessory
93070006	10m extraction hose, Ø45mm	Accessory
94102702	Automatic Start-Stop	Accessory

Order the filter for the installed configuration: 1090676 is disposable; 1090699 is cleanable. Send the serial plate and existing filter label before changing filter type.

Specify Your Supply Version

Specify the model and required supply: **110V 1ph, 230/240V 1ph or 400/415V 3ph** (50Hz). We will quote the matching factory version and order code. Page 1 specifications apply to the reference shown.

Manufacturer parts and accessories **Operating manual** **Supply version enquiry**

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