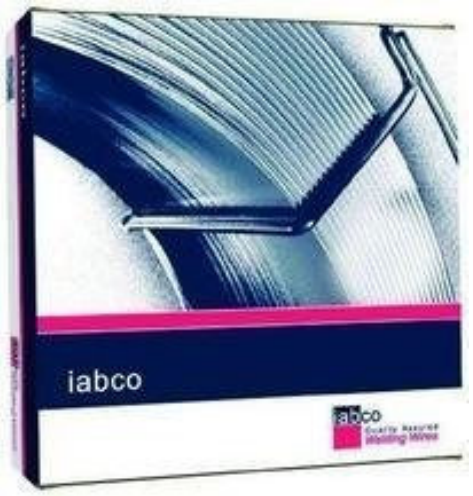
R H DAVEY / PRODUCT CATALOGUE

CONSUMABLES

MIG wire, TIG rods, MMA electrodes, brazing and soldering fillers.



Contents

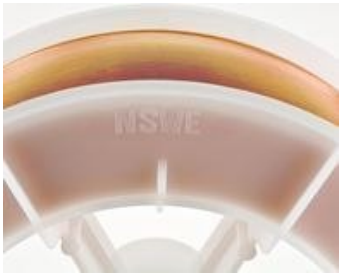
MIG/MAG Wire	C-02
TIG Rods, Aluminium & Copper	C-03
MMA Electrodes & Ceramic Backing	C-04
Super 6 & Weldability SIF	C-05
SolPro Brazing & Soldering	C-06
Hyundai Welding Consumables	C-07
Hilco · Steel & Low-Hydrogen Electrodes	C-08
Hilco · Pipe, Stainless & Repair	C-09
DAIKO · Stainless & Corrosion Alloys	C-10
DAIKO · Engineering Alloys & Steels	C-11
Selectarc · Fabrication & Repair Electrodes	C-12
MWA International · Welding Electrodes	C-13
Stanvac Order Codes	C-14
Weld Star Order Codes	C-15
Kjellberg Order Codes	C-20
Parweld XP / Weldlber Order Codes	C-30
SWP Super 6 Order Codes	C-55
Weldability SIF Order Codes	C-73
SolPro Order Codes	C-98
Hyundai Welding Order Codes	C-103
Safra Order Codes	C-106
NST / Nittetsu Order Codes	C-107
Hilco Order Codes	C-108
Gullco KATBAK Ceramic Weld Backing	C-110
Orders & Enquiries	C-112

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FILLER METALS

MIG/MAG Wire

Choose solid, metal-cored or flux-cored wire to suit the procedure, position and deposition requirement.



NST Welding Wires

Carbomig and Fliess solid wires, SF flux-cored and SM metal-cored grades. Also covers specialist stainless and alloy wire.

Info Hub PDF



Parweld XP & Weldlber

XP solid and cored MIG/MAG wire, TIG rods, MMA, brazing products and tungsten. Weldlber includes SG2 wire and E6013 electrodes.

Info Hub PDF

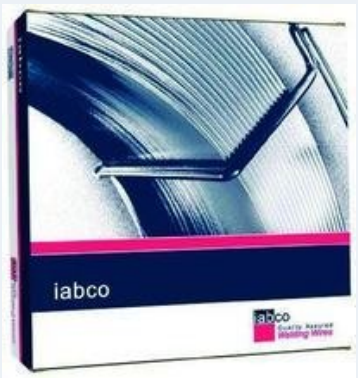


IABCO Filler Wires

European specialist consumables for steels, stainless, aluminium, nickel, hardfacing and other engineering applications. Includes strip and flux.

Info Hub PDF

Product or configuration	Order reference
NST Carbomig ER70S-6 · 0.8mm · 5 kg / 15 kg	90708L / 90708
NST Carbomig ER70S-6 · 1.0mm · 5 kg / 15 kg	90710L / 90710
Parweld XP ER70S-3 · 0.8 / 1.0 / 1.2mm · 15 kg	XP10290 / XP10293 / XP10296
Parweld XP ER70S-2 · 0.8 / 1.0 / 1.2mm · 15 kg	XP10278 / XP10281 / XP10284
IABCO specialist wire	Quote classification, diameter and format



Specialist wire enquiries

For uncommon grades, give the applicable standard and classification, base material, wire diameter and delivery format.

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FILLER METALS

TIG Rods, Aluminium & Copper

Use the grade to choose the filler, then confirm the actual rod diameter, length and carton or spool.



Weld Star TIG Filler Wires

Mild steel, creep-resistant, low-temperature, high-strength, stainless, nickel, aluminium and specialist fillers. Individual ordering codes in the technical guide.

Info Hub PDF



Safra Aluminium

Italian-made MIG wire and TIG rods. Marine 5183, 5356 and 5556. Alloy selection and Safra sizes, spools, drums and rod packs.

Info Hub PDF



Safra Copper Alloys

Italian-made silicon, tin and aluminium bronze fillers. Five grades have published 1,000mm TIG rod formats in 10 or 25 kg cartons.

Info Hub PDF

Product or configuration	Order reference
Weld Star A15 ER70S-2 · 1.0 / 1.6 / 2.4mm · 5 kg	3010300219 / 3010300222 / 3010300224
Weld Star A18 ER70S-6 · 1.0mm · 5 kg	3010300154
Safra 5183 MIG · 1.0mm · 2 kg D200	MWSAF-1.0-5183-2KG
Safra 5356 MIG · 1.2mm · 7 kg D300	MWSAF-1.2-5356-7KG
Safra SF-CuSi3 / SF-CuSn	Quote filler grade, rod or spool, diameter and pack

TIG rod selection	Size × length · pack	Order reference / grade
Weld Star A15 · ER70S-2	1.2 × 1,000mm · 5kg	3010300221
Weld Star A15 · ER70S-2	3.2 × 1,000mm · 5kg	3010300225
Weld Star A18 · ER70S-6	1.6 × 1,000mm · 5kg	3010300156
Weld Star A18 · ER70S-6	2.4 × 1,000mm · 5kg	3010300158
Safra silicon bronze · ERCuSi-A	1.6–4.0 × 1,000mm · 10 / 25kg	SF-CuSi3
Safra deoxidised copper · ERCu	1.6–4.0 × 1,000mm · 10 / 25kg	SF-CuSn
Safra tin bronze · ERCuSn-A	1.6–4.0 × 1,000mm · 10 / 25kg	SF-CuSn6

Weld Star TIG rod ordering tables

Safra copper and bronze rod formats

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FILLER METALS

MMA Electrodes & Ceramic Backing

Match electrode grade and approvals to the job. Specify backing profile where the weld procedure permits single-sided access.



Kjellberg MMA Electrodes

German-made range for steel, stainless, repair and surfacing. Includes DUOWELD E7016 double-coated electrodes and separate underwater products.

Info Hub PDF



Stanvac Electrodes

Stavinox 6013 and 7018 with Lloyd's Register references. Also E308L, E309L, E312 and E316L for stainless, dissimilar and maintenance work.

Info Hub PDF



SIF CeramiBac

Self-adhesive ceramic backing in profiles for root support. Match joint preparation, profile and dimensions to the procedure.

Info Hub PDF

Product or configuration	Order reference
Kjellberg DUOWELD E7016 · 2.5 / 3.25mm	00.134.253 / 00.134.323
Kjellberg DUOWELD E7016 · 4.0 / 5.0mm	00.134.404 / 00.134.504
Stanvac Stavinox 6013 · 2.5 / 3.2mm · 5 kg	RE802550-SV / RE803235-SV
Stanvac Stavinox 6013 · 4.0 / 5.0mm · 5 kg	RE804050-SV / RE805050-SV
SIF CeramiBac · rounded / square groove	PV290806100SF / PV290806152SF
SIF CeramiBac · round 6 / 9 / 12mm	PV290806307SF / PV290806310SF / PV290806312SF



Match the electrode to the work

Use the approved classification and diameter for the joint, position and service. Confirm certificate scope where the job specifies one.

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FILLER METALS

Super 6 & Weldability SIF

Select MIG, TIG and MMA consumables by material and process, with dedicated ordering tables for each grade.



SWP Super 6

Steel, stainless, aluminium and copper fillers, plus electrodes and brazing consumables.

Info Hub PDF



Weldability SIF

Filler wires, electrodes, rods, silver brazing and soft soldering products.

Info Hub PDF

Product or configuration	Order reference
Super 6 4043 MIG · 0.8mm · 0.5kg	7004
Super 6 316L TIG · 1.6mm · 5kg	7224
Super 6 E7018 MMA · 3.2 × 350mm · 5kg	7409
SIFMIG 4043 · 1.0mm · 6.5kg	WO151065
SIFTIG 4043A · 1.6mm · 2.5kg	RO151625
SIFREDICOTE C2 · 2.4mm · 1kg	RR012401
Super 6 E6013 Smoothweld · 4.0 × 450mm · 5kg	7610
SIFTRODE 7016 · 3.2mm · 5kg vacuum pack	RE713250V

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FILLER METALS

SolPro Brazing & Soldering

Select by parent metal, heating cycle and joint fit. For a controlled job, confirm the specified filler and any required approval.



SolPro Brazing

Silver, copper-phosphorus and specialist alloys, fluxes, rings and made-to-order preforms.

Info Hub PDF

Product or configuration	Order reference
SolPro M25T silver rod · 1.5 × 500mm · 10 rods	31120-RO-150500-10PK-ECOM
SolPro M25T flux-coated · 1.5 × 500mm · 10 rods	34252-RC-150500-10PK-ECOM
SolPro Phos 15 · 2.0 × 500mm · 30 rods	33670-RO-200500-30PK-ECOM
SolPro F flux powder · 100g	44647-FL-00100-ECOM
SIF Silver Solder Flux · 500g	FO380050

See the Filler Metal Approvals Register in Planning Your Order for supplier approval evidence and certificate scope.

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FILLER METALS

Hyundai Welding Consumables

Electrodes, cored wire and solid filler metals.



Hyundai Welding

Electrodes, cored wire and solid filler metals.

Info Hub PDF

Product or configuration	Order reference
S-6013.LF · E6013 · 2.6mm / 350mm / 5kg	HY-10006173
S-309L-17 · E309L-17 · 2.5mm / 300mm / 2.5kg	HY-10003708
SL-71MAG · E71T-1M/-9M H4 · All positions · 1.2mm / 15kg	HY-30004616
SW-316L · All positions · 1.2mm / 15kg	HY-10004542
ST-50.6 · ER70S-6 · 2.4mm / 1000mm / 5kg	HY-10001267
M-12K · 2.4mm / 25kg	HY-10001496

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FILLER METALS

Hilco · Steel & Low-Hydrogen Electrodes

Special order · Sold in full cartons · Minimum 1 carton per stock code
Quote the stock code and number of cartons required.

Electrode	AWS grade	Diameter × length	Carton contents	Net carton	Stock Code
Red Extra	E6013	2.0mm × 300mm	4 boxes × 4.1kg	16.4kg	WER3503
		2.5mm × 350mm	4 boxes × 5kg	20kg	WER3504
		3.25mm × 350mm	4 boxes × 5kg	20kg	WER3505
		4.0mm × 350mm	4 boxes × 5kg	20kg	WER3506
		5.0mm × 350mm	4 boxes × 5kg	20kg	WER3507
Velora	E6013	2.5mm × 350mm	4 boxes × 4.1kg	16.4kg	WER3526
		3.25mm × 350mm	4 boxes × 4.3kg	17.2kg	WER3527
		4.0mm × 450mm	4 boxes × 5.6kg	22.4kg	WER3528
Regina 160	E7024-1	3.25mm × 450mm	4 boxes × 5.9kg	23.6kg	WER3514
		4.0mm × 450mm	4 boxes × 5.7kg	22.8kg	WER3515
		5.0mm × 450mm	4 boxes × 5.4kg	21.6kg	WER3516
Basic 55	E7016	2.5mm × 350mm	3 boxes × 3.9kg	11.7kg	WER3508
		3.25mm × 450mm	3 boxes × 5.3kg	15.9kg	WER3509
		4.0mm × 450mm	3 boxes × 5.2kg	15.6kg	WER3510
Basic	E7018-1	2.5mm × 350mm	4 boxes × 4.2kg	16.8kg	WER3522
		3.25mm × 350mm	4 boxes × 4.3kg	17.2kg	WER3523
		4.0mm × 450mm	4 boxes × 5.8kg	23.2kg	WER3524
Basic Super	E7018-1	2.5mm × 350mm	4 boxes × 4.1kg	16.4kg	WER3517
		3.25mm × 350mm	4 boxes × 4.1kg	16.4kg	WER3518
		4.0mm × 450mm	4 boxes × 5.8kg	23.2kg	WER3519
		5.0mm × 450mm	4 boxes × 5.9kg	23.6kg	WER3520

Hilco grade selection, carton sizes and ordering details

Mild Steel and Low-Hydrogen Grades

Red Extra suits mixed-position work. Choose Velora for flat thin-sheet seams.
Regina 160 suits long flat and horizontal fillets. Use the specified E7016 or E7018-1 for coded work.

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CONSUMABLES

FILLER METALS

Hilco · Pipe, Stainless & Repair

Special order · Sold in full cartons · Minimum 1 carton per stock code
Quote the stock code and number of cartons required.

Electrode	AWS grade	Diameter × length	Carton contents	Net carton	Stock Code
Pipeweld 7010	E7010-P1	3.25mm × 350mm	3 tins × 5.1kg	15.3kg	WER3511
		4.0mm × 350mm	3 tins × 5.1kg	15.3kg	WER3512
B12Mo	E7018-A1 H4R	3.25mm × 350mm	3 boxes × 4.5kg	13.5kg	WER3501
		4.0mm × 350mm	3 boxes × 4.7kg	14.1kg	WER3502
Hilchrome 309R	E309L-17	2.5mm × 300mm	3 tins × 3.6kg	10.8kg	WER3538
		3.25mm × 350mm	3 tins × 4.4kg	13.2kg	WER3539
Hilchrome 312R	~E312-17	2.5mm × 300mm	3 tins × 3.5kg	10.5kg	WER3543
		3.25mm × 350mm	3 tins × 4.2kg	12.6kg	WER3544
Hilchrome 316R	E316L-17	2.5mm × 300mm	3 tins × 3.5kg	10.5kg	WER3533

Hilco grade selection, carton sizes and ordering details

Pipe, Stainless and Repairs

Pipeweld 7010 suits qualified downhill pipe work. Use B12Mo for specified creep-resistant steels. Choose 309R for dissimilar joining, 312R for difficult repairs and 316R for matching stainless.

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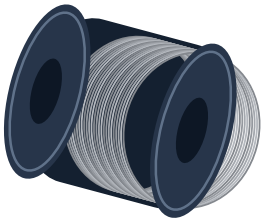
FILLER METALS

DAIKO · Stainless & Corrosion Alloys

Choose by parent alloy, weld deposit and welding process.
Check gas, polarity, position and certificate scope against the procedure.

Manufacturer reference	Process	AWS designation	Published format
DAIKOWT 308L	TIG	ER308L	Ø 1.0–4.0mm · 5kg carton tube
DAIKOWM 308LSi	MIG	ER308LSI	Enquire
G-TECH 309L	MMA	E309L-16	Carton box
DAIKOFCW 309LP	Cored Wire	E309LT1-1/4	Ø 1.2–1.6mm · BS300 spool
DAIKOWM 2209	MIG	ER2209	Enquire
DAIKOWT 2594	TIG	ER2594	Enquire
DAIKOWM 625	MIG	ERNICRMO-3	Ø 0.8–1.6mm · 15kg BS300
DAIKOWT 625	TIG	ERNICRMO-3	Ø 1.0–4.0mm · 5kg carton
DAIKOWS 625	SAW		Ø 1.6–4.0mm · 25kg K415 spool
DAIKOSTRIP 625	ESW / SAW	EQNICRMO-3	Enquire
DAIKOWM 276	MIG	ERNICRMO-4	Enquire

Open the full range guide for selection, sizes and other references



Matching, Dissimilar or Overlay?

308L suits compatible 304/304L. 309L is an option for specified stainless-to-steel joints.
Specify the matching 2209 or 2507 filler for the duplex grade and service.
For Alloy 625 or corrosion-resistant overlay, the catalogue lists TIG, MIG, SAW and strip options.

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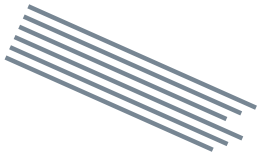
FILLER METALS

DAIKO · Engineering Alloys & Steels

For structural, pressure and specialist alloy welding.
Specify wire format and the required wire–flux combination for submerged arc.

Manufacturer reference	Process	AWS designation	Published format
DAIKOWT 630	TIG	ER630	Ø 1.0–4.0mm · 5kg carton tube
DAIKOWT Ti 2	TIG	ERTI-2	Enquire
DAIKOWT Ti 5	TIG	ERTI-5	Ø 1.0–2.4mm · 5kg carton tube
DAIKOWM CuSi3	MIG	ERCUSI-A	Enquire
DAIKOWM 96	MIG	ER110S-G	Ø 0.8–1.6mm
DAIKOWM SG2 HQ	MIG		Enquire
DAIKOWS S2	SAW	EM12K	Enquire
DAIKOFLUX 480-W	SAW		Enquire
DAIKOFLUX 490-W	SAW		Enquire

Open the full range guide for selection, sizes and other references



Specify Heat Treatment & Consumable Format

For 17-4 PH work, identify the parent alloy and heat-treatment condition with the request.
Give the spool, drum or strip dimensions for mechanised work.

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FILLER METALS

Selectarc · Fabrication & Repair Electrodes

MMA electrodes for workshop fabrication, dissimilar joining, casting repair and hardfacing.
Quote the electrode reference, diameter, cut length and required quantity.

Manufacturer reference	Process	AWS designation	Published format
48SP	MMA	E6013	2.0 × 300mm*
54	MMA	E6013	2.0 × 300mm*
160	MMA	E7024	3.2 × 450mm*
B7016SP	MMA	E7016	2.5 × 350mm*
B7018S	MMA	E7018-1	2.5 × 350mm*
B75CU	MMA	E8018-W2	2.5 × 350mm*
INOX316L	MMA	E316L-17	2.0 × 300mm*
24-12S	MMA	E309L-16	Enquire
29-9	MMA	E312-16 (approx.)	1.6 × 250mm*
Fonte-Ni	MMA		Enquire
Ferro-Ni	MMA	ENIFE-CI	2.5 × 350mm*
Ni625	MMA		Enquire
HB61R	MMA		2.5 × 350mm*
HRT68	MMA		Enquire

* Examples of published sizes. The range guide shows further sizes.

Open the full range guide for selection, sizes and other references



Choose the Coating & Deposit

48SP suits changing positions including vertical down. B7016SP is a basic grade for root work.
Use 29-9 for specified difficult repairs. Select Fonte-Ni or Ferro-Ni to suit the casting and service.

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FILLER METALS

MWA International · Welding Electrodes

British-made electrodes for fabrication, repair and specialist alloys.
Quote the full grade reference and diameter. Ask about length and pack options.

Manufacturer reference	Process	AWS designation	Published format
E6013LF	MMA	E6013	Ø 2.50mm*
Mac Super Steel	MMA	E6013	Ø 1.60mm*
Mac Trode E6718	MMA	E7018	Ø 2.50mm*
Mac Trode E6724	MMA	E7024	Ø 2.50mm*
Mac Trode E6918-B9	MMA	E9018-B9	Ø 2.50mm*
Mac Stain E101 ELC (-16)	MMA	E308L-16	Ø 2.50mm*
Mac Trode E66	MMA	E312-17	Ø 1.60mm*
Mac Cast E405	MMA	ENI-CL	Ø 2.50mm*
Mac Nicro E213	MMA	ENICRMO-3	Ø 2.50mm*
Mac Hard E307	MMA		Ø 3.25mm*
Mac Hica E3072	MMA	ECOCR-A	Ø 2.50mm*
Mac Tool E3042 (-G2)	MMA		Ø 2.50mm*
Mac Alum E97	MMA	E4047	Ø 2.50mm*
Mac Bronze E808	MMA	ECUSN-C	Ø 2.50mm*

* Examples of published sizes. The range guide shows further sizes.

Open the full range guide for selection, sizes and other references



Grades for Repair and Specialist Service

Mac Trode E66 is a dissimilar or difficult-steel repair grade.
Choose the hardfacing or tool-repair grade by wear, impact, hardness and machining requirements.

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ORDERING REFERENCES

Stanvac Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
RE802550-SV	Stavinox 6013 · MMA	2.5mm · E6013
RE803235-SV	Stavinox 6013 · MMA	3.2mm · E6013
RE804050-SV	Stavinox 6013 · MMA	4.0mm · E6013
RE805050-SV	Stavinox 6013 · MMA	5.0mm · E6013
RE762550-SV	Stavinox 7018 · MMA	2.5mm · E7018
RE763250-SV	Stavinox 7018 · MMA	3.2mm · E7018
RE764050-SV	Stavinox 7018 · MMA	4.0mm · E7018
RC3082520-SV	Stavinox E308L · MMA	2.5mm
RC3083220-SV	Stavinox E308L · MMA	3.2mm
RC3084020-SV	Stavinox E308L · MMA	4.0mm
RC3092520-SV	Stavinox E309L · MMA	2.5mm
RC3093220-SV	Stavinox E309L · MMA	3.2mm
RC3094020-SV	Stavinox E309L · MMA	4.0mm
RV3122520-SV	Stavinox E312 · MMA	2.5mm
RV3123220-SV	Stavinox E312 · MMA	3.2mm
RV3124020-SV	Stavinox E312 · MMA	4.0mm
RC3161520-SV	Stavinox E316L · MMA	1.5mm
RC3162020-SV	Stavinox E316L · MMA	2.0mm
RC3162520-SV	Stavinox E316L · MMA	2.5mm
RC3163220-SV	Stavinox E316L · MMA	3.2mm
RC3164020-SV	Stavinox E316L · MMA	4.0mm

Range guide and full technical details

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ORDERING REFERENCES

Weld Star Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
3010300219	A15 · TIG	1.0mm × 1000mm / 5kg · ER70S-2
3010300221	A15 · TIG	1.2mm × 1000mm / 5kg · ER70S-2
3010300222	A15 · TIG	1.6mm × 1000mm / 5kg · ER70S-2
3010300224	A15 · TIG	2.4mm × 1000mm / 5kg · ER70S-2
3010300225	A15 · TIG	3.2mm × 1000mm / 5kg · ER70S-2
3010300154	A18 · TIG	1.0mm × 1000mm / 5kg · ER70S-6
3010300155	A18 · TIG	1.2mm × 1000mm / 5kg · ER70S-6
3010300156	A18 · TIG	1.6mm × 1000mm / 5kg · ER70S-6
3010300158	A18 · TIG	2.4mm × 1000mm / 5kg · ER70S-6
3010300159	A18 · TIG	3.2mm × 1000mm / 5kg · ER70S-6
3010300421	A30 · TIG	1.6mm × 1000mm / 5kg · ER70S-A1
3010300423	A30 · TIG	2.4mm × 1000mm / 5kg · ER70S-A1
3010300424	A30 · TIG	3.2mm × 1000mm / 5kg · ER70S-A1
3010300279	A31 · TIG	1.0mm × 1000mm / 5kg · ER80S-D2
3010300280	A31 · TIG	1.2mm × 1000mm / 5kg · ER80S-D2
3010300281	A31 · TIG	1.6mm × 1000mm / 5kg · ER80S-D2
3010300283	A31 · TIG	2.4mm × 1000mm / 5kg · ER80S-D2
3010300284	A31 · TIG	3.2mm × 1000mm / 5kg · ER80S-D2
3010300324	A32 · TIG	1.0mm × 1000mm / 5kg · ER80S-B2
3010300325	A32 · TIG	1.2mm × 1000mm / 5kg · ER80S-B2
3010300326	A32 · TIG	1.6mm × 1000mm / 5kg · ER80S-B2
3010300328	A32 · TIG	2.4mm × 1000mm / 5kg · ER80S-B2
3010300329	A32 · TIG	3.2mm × 1000mm / 5kg · ER80S-B2
3010300367	A33 · TIG	1.6mm × 1000mm / 5kg · ER90S-B3
3010300369	A33 · TIG	2.4mm × 1000mm / 5kg · ER90S-B3
3010300370	A33 · TIG	3.2mm × 1000mm / 5kg · ER90S-B3
3010300404	CrMo5 · TIG	1.6mm × 1000mm / 5kg · ER80S-B6
3010300406	CrMo5 · TIG	2.4mm × 1000mm / 5kg · ER80S-B6

Range guide and full technical details

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ORDERING REFERENCES

Weld Star Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
3010300407	CrMo5 · TIG	3.2mm × 1000mm / 5kg · ER80S-B6
6011100522	ER80S-Ni1 · TIG	1.6mm × 1000mm / 5kg
6011100380	ER80S-Ni1 · TIG	2.4mm × 1000mm / 5kg
6011100521	ER80S-Ni1 · TIG	3.2mm × 1000mm / 5kg
6011100552	ER80S-Ni2 · TIG	1.6mm × 1000mm / 5kg
6011100553	ER80S-Ni2 · TIG	2.4mm × 1000mm / 5kg
6011100554	ER80S-Ni2 · TIG	3.2mm × 1000mm / 5kg
3010300450	ER100S-G · TIG	1.6mm × 1000mm / 5kg
3010300452	ER100S-G · TIG	2.4mm × 1000mm / 5kg
3010300453	ER100S-G · TIG	3.2mm × 1000mm / 5kg
3010300470	ER110S-G · TIG	1.6mm × 1000mm / 5kg
3010300472	ER110S-G · TIG	2.4mm × 1000mm / 5kg
3010300473	ER110S-G · TIG	3.2mm × 1000mm / 5kg
6031100490	ER120S-G · TIG	1.6mm × 1000mm / 5kg
6031100491	ER120S-G · TIG	2.4mm × 1000mm / 5kg
6031100492	ER120S-G · TIG	3.2mm × 1000mm / 5kg
6011100578	Corten · TIG	1.6mm × 1000mm / 5kg · ER80S-G
6011100579	Corten · TIG	2.4mm × 1000mm / 5kg · ER80S-G
6011100580	Corten · TIG	3.2mm × 1000mm / 5kg · ER80S-G
6011100113	ER307Si · TIG	1.6mm × 1000mm / 5kg
6011100316	ER307Si · TIG	2.4mm × 1000mm / 5kg
6011100317	ER307Si · TIG	3.2mm × 1000mm / 5kg
6011100424	ER308L · TIG	1.0mm × 1000mm / 5kg
6011100321	ER308L · TIG	1.2mm × 1000mm / 5kg
6011100326	ER308L · TIG	1.6mm × 1000mm / 5kg
6011100328	ER308L · TIG	2.4mm × 1000mm / 5kg
6011100329	ER308L · TIG	3.2mm × 1000mm / 5kg
6011100548	ER309L · TIG	1.0mm × 1000mm / 5kg

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ORDERING REFERENCES

Weld Star Order Codes

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Order Code	Item / Grade	Size / Configuration
6011100549	ER309L · TIG	1.2mm × 1000mm / 5kg
6011100333	ER309L · TIG	1.6mm × 1000mm / 5kg
6011100335	ER309L · TIG	2.4mm × 1000mm / 5kg
6011100396	ER309L · TIG	3.2mm × 1000mm / 5kg
6011100339	ER310 · TIG	1.6mm × 1000mm / 5kg
6011100341	ER310 · TIG	2.4mm × 1000mm / 5kg
6011100342	ER310 · TIG	3.2mm × 1000mm / 5kg
6011100157	ER312 · TIG	1.6mm × 1000mm / 5kg
6011100345	ER312 · TIG	2.4mm × 1000mm / 5kg
6011100346	ER312 · TIG	3.2mm × 1000mm / 5kg
6011100590	ER317L · TIG	1.6mm × 1000mm / 5kg · ER317/317L
6011100591	ER317L · TIG	2.4mm × 1000mm / 5kg · ER317/317L
6011100592	ER317L · TIG	3.2mm × 1000mm / 5kg · ER317/317L
6011100164	ER316L · TIG	0.8mm × 1000mm / 5kg
6011100169	ER316L · TIG	1.0mm × 1000mm / 5kg
6011100399	ER316L · TIG	1.2mm × 1000mm / 5kg
6011100351	ER316L · TIG	1.6mm × 1000mm / 5kg
6011100170	ER316L · TIG	2.0mm × 1000mm / 5kg
6011100352	ER316L · TIG	2.4mm × 1000mm / 5kg
6011100353	ER316L · TIG	3.2mm × 1000mm / 5kg
6011100360	ER347Si · TIG	1.6mm × 1000mm / 5kg
6011100362	ER347Si · TIG	2.4mm × 1000mm / 5kg
6011100363	ER347Si · TIG	3.2mm × 1000mm / 5kg
6011100593	ER385 / 904L · TIG	1.6mm × 1000mm / 5kg
6011100594	ER385 / 904L · TIG	2.4mm × 1000mm / 5kg
6011100595	ER385 / 904L · TIG	3.2mm × 1000mm / 5kg
6011100546	ER410 · TIG	1.6mm × 1000mm / 5kg
6011100196	ER410 · TIG	2.4mm × 1000mm / 5kg

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Weld Star Order Codes

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Order Code	Item / Grade	Size / Configuration
6011100547	ER410 · TIG	3.2mm × 1000mm / 5kg
6011100309	ER2209 Duplex · TIG	1.6mm × 1000mm / 5kg
6011100310	ER2209 Duplex · TIG	2.4mm × 1000mm / 5kg
6011100311	ER2209 Duplex · TIG	3.2mm × 1000mm / 5kg
6011100225	ER2594 Super Duplex · TIG	1.6mm × 1000mm / 5kg
6011100227	ER2594 Super Duplex · TIG	2.4mm × 1000mm / 5kg
6011100486	ER2594 Super Duplex · TIG	3.2mm × 1000mm / 5kg
6031100101	Alloy 625 · TIG	1.6mm × 1000mm / 5kg · ERNiCrMo-3
6031100300	Alloy 625 · TIG	2.4mm × 1000mm / 5kg · ERNiCrMo-3
6031100310	Alloy 625 · TIG	3.2mm × 1000mm / 5kg · ERNiCrMo-3
6031100106	Alloy 82 · TIG	1.6mm × 1000mm / 5kg · ERNiCr-3
6031100303	Alloy 82 · TIG	2.4mm × 1000mm / 5kg · ERNiCr-3
6011100596	Alloy C276 · TIG	1.6mm × 1000mm / 5kg · ERNiCrMo-4
6011100597	Alloy C276 · TIG	2.4mm × 1000mm / 5kg · ERNiCrMo-4
6011100598	Alloy C276 · TIG	3.2mm × 1000mm / 5kg · ERNiCrMo-4
6011100599	Alloy C22 · TIG	1.6mm × 1000mm / 5kg · ERNiCrMo-10
6011100600	Alloy C22 · TIG	2.4mm × 1000mm / 5kg · ERNiCrMo-10
6011100601	Alloy C22 · TIG	3.2mm × 1000mm / 5kg · ERNiCrMo-10
6011100602	Alloy 59 · TIG	1.6mm × 1000mm / 5kg · ERNiCrMo-13
6011100603	Alloy 59 · TIG	2.4mm × 1000mm / 5kg · ERNiCrMo-13
6011100604	Alloy 59 · TIG	3.2mm × 1000mm / 5kg · ERNiCrMo-13
6011100605	Monel 400 · TIG	1.6mm × 1000mm / 5kg · ERNiCu-7
6011100606	Monel 400 · TIG	2.4mm × 1000mm / 5kg · ERNiCu-7
6011100607	Monel 400 · TIG	3.2mm × 1000mm / 5kg · ERNiCu-7
6011100608	Alloy 825 · TIG	1.6mm × 1000mm / 5kg · ERNiFeCr-1
6011100609	Alloy 825 · TIG	2.4mm × 1000mm / 5kg · ERNiFeCr-1
6011100610	Alloy 825 · TIG	3.2mm × 1000mm / 5kg · ERNiFeCr-1
6011100611	Alloy 617 · TIG	1.6mm × 1000mm / 5kg · ERNiCrCoMo-1

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ORDERING REFERENCES

Weld Star Order Codes

5/5

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Order Code	Item / Grade	Size / Configuration
6011100612	Alloy 617 · TIG	2.4mm × 1000mm / 5kg · ERNiCrCoMo-1
6011100613	Alloy 617 · TIG	3.2mm × 1000mm / 5kg · ERNiCrCoMo-1
6031100304	Alloy 200 · TIG	1.6mm × 1000mm / 5kg · ERNi-1
6031100110	Alloy 200 · TIG	2.4mm × 1000mm / 5kg · ERNi-1
6011100614	FN55 · TIG	1.6mm × 1000mm / 5kg · ERNiFe-CI
6011100615	FN55 · TIG	2.4mm × 1000mm / 5kg · ERNiFe-CI
6011100390	ER1070 / Al99.7 · TIG	1.6mm × 1000mm / 2.5kg
6011100392	ER1070 / Al99.7 · TIG	2.4mm × 1000mm / 2.5kg
6011100394	ER1070 / Al99.7 · TIG	3.2mm × 1000mm / 2.5kg
6011100470	ER4043 / AlSi5 · TIG	1.6mm × 1000mm / 2.5kg
6011100471	ER4043 / AlSi5 · TIG	2.4mm × 1000mm / 2.5kg
6011100472	ER4043 / AlSi5 · TIG	3.2mm × 1000mm / 2.5kg
6011100476	ER5183 / AlMg4.5Mn · TIG	1.6mm × 1000mm / 2.5kg
6011100477	ER5183 / AlMg4.5Mn · TIG	2.4mm × 1000mm / 2.5kg
6011100478	ER5183 / AlMg4.5Mn · TIG	3.2mm × 1000mm / 2.5kg
6011100473	ER5356 / AlMg5 · TIG	1.6mm × 1000mm / 2.5kg
6011100474	ER5356 / AlMg5 · TIG	2.4mm × 1000mm / 2.5kg
6011100475	ER5356 / AlMg5 · TIG	3.2mm × 1000mm / 2.5kg
6011100479	ER5556 / AlMg5Mn · TIG	1.6mm × 1000mm / 2.5kg · ER5556/ER5556A
6011100480	ER5556 / AlMg5Mn · TIG	2.4mm × 1000mm / 2.5kg · ER5556/ER5556A
6011100481	ER5556 / AlMg5Mn · TIG	3.2mm × 1000mm / 2.5kg · ER5556/ER5556A
6031100487	HF600 · TIG	1.6mm × 1000mm / 1kg · EN ISO 14700: S Fe 8
6031100320	HF600 · TIG	2.4mm × 1000mm / 1kg · EN ISO 14700: S Fe 8

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ORDERING REFERENCES

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Order Code	Item / Grade	Size / Configuration
00.905.202	PRIMA · MMA	2.00mm × 250mm / 1.6kg
00.905.253	PRIMA · MMA	2.50mm × 350mm / 4.8kg
00.905.323	PRIMA · MMA	3.25mm × 350mm / 5.0kg
00.905.403	PRIMA · MMA	4.00mm × 350mm / 5.0kg
00.905.404	PRIMA · MMA	4.00mm × 450mm / 6.5kg
00.905.504	PRIMA · MMA	5.00mm × 450mm / 6.5kg
00.915.162	PRIMA BLUE · MMA	1.60mm × 250mm / 1.5kg
00.915.202	PRIMA BLUE · MMA	2.00mm × 250mm / 1.6kg
00.915.253	PRIMA BLUE · MMA	2.50mm × 350mm / 4.8kg
00.915.323	PRIMA BLUE · MMA	3.25mm × 350mm / 4.8kg
00.915.403	PRIMA BLUE · MMA	4.00mm × 350mm / 4.8kg
00.240.253	TITAN ROT · MMA	2.50mm × 350mm / 4.8kg
00.240.323	TITAN ROT · MMA	3.25mm × 350mm / 4.8kg
00.231.202	TITAN S · MMA	2.00mm × 250mm / 1.7kg
00.231.253	TITAN S · MMA	2.50mm × 350mm / 4.6kg
00.231.323	TITAN S · MMA	3.25mm × 350mm / 4.6kg
00.231.324	TITAN S · MMA	3.25mm × 450mm / 6.0kg
00.231.403	TITAN S · MMA	4.00mm × 350mm / 4.6kg
00.231.404	TITAN S · MMA	4.00mm × 450mm / 6.0kg
00.231.504	TITAN S · MMA	5.00mm × 450mm / 6.0kg
00.200.253	TITAN · MMA	2.50mm × 350mm / 4.8kg
00.200.323	TITAN · MMA	3.25mm × 350mm / 4.8kg
00.210.253	TITAN K · MMA	2.50mm × 350mm / 5.0kg
00.210.323	TITAN K · MMA	3.25mm × 350mm / 5.0kg
00.400.202	OPTIMAL · MMA	2.00mm × 350mm / 1.6kg
00.400.253	OPTIMAL · MMA	2.50mm × 350mm / 4.6kg
00.400.323	OPTIMAL · MMA	3.25mm × 350mm / 4.6kg
00.400.403	OPTIMAL · MMA	4.00mm × 350mm / 4.6kg

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Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.820.324	KONTAKT 160 · MMA	3.25mm × 450mm / 6.0kg
00.820.404	KONTAKT 160 · MMA	4.00mm × 450mm / 5.6kg
00.820.504	KONTAKT 160 · MMA	5.00mm × 450mm / 6.0kg
00.970.324	TRUMPF · MMA	3.25mm × 450mm / 6.0kg
00.970.404	TRUMPF · MMA	4.00mm × 450mm / 6.0kg
00.970.504	TRUMPF · MMA	5.00mm × 450mm / 6.0kg
00.100.202	GARANT · MMA	2.00mm × 250mm / 1.6kg
00.100.253	GARANT · MMA	2.50mm × 350mm / 4.6kg
00.100.323	GARANT · MMA	3.25mm × 350mm / 4.5kg
00.100.324	GARANT · MMA	3.25mm × 450mm / 6.0kg
00.100.403	GARANT · MMA	4.00mm × 350mm / 5.0kg
00.100.404	GARANT · MMA	4.00mm × 450mm / 6.0kg
00.100.504	GARANT · MMA	5.00mm × 450mm / 6.0kg
00.100.604	GARANT · MMA	6.00mm × 450mm / 6.0kg
00.110.253	GARANT S · MMA	2.50mm × 350mm / 4.6kg
00.110.323	GARANT S · MMA	3.25mm × 350mm / 4.8kg
00.110.404	GARANT S · MMA	4.00mm × 450mm / 6.0kg
00.140.253	GARANT K · MMA	2.50mm × 350mm / 4.6kg
00.140.323	GARANT K · MMA	3.25mm × 350mm / 4.5kg
00.140.324	GARANT K · MMA	3.25mm × 450mm / 6.0kg
00.140.403	GARANT K · MMA	4.00mm × 350mm / 4.8kg
00.140.404	GARANT K · MMA	4.00mm × 450mm / 6.0kg
00.140.504	GARANT K · MMA	5.00mm × 450mm / 6.0kg
00.140.604	GARANT K · MMA	6.00mm × 450mm / 6.0kg
00.150.253	GARANT X · MMA	2.50mm × 350mm / 4.3kg
00.150.323	GARANT X · MMA	3.25mm × 350mm / 4.5kg
00.150.404	GARANT X · MMA	4.00mm × 450mm / 5.6kg
00.131.253	GARANT BR · MMA	2.50mm × 350mm / 4.3kg

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ORDERING REFERENCES

Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.131.323	GARANT BR · MMA	3.25mm × 350mm / 4.3kg
00.131.404	GARANT BR · MMA	4.00mm × 450mm / 5.6kg
00.130.253	GARANT AC/DC · MMA	2.50mm × 350mm / 4.3kg
00.130.323	GARANT AC/DC · MMA	3.25mm × 350mm / 4.3kg
00.130.404	GARANT AC/DC · MMA	4.00mm × 450mm / 5.3kg
00.130.504	GARANT AC/DC · MMA	5.00mm × 450mm / 5.3kg
00.960.253	KORREX · MMA	2.50mm × 350mm / 4.8kg
00.960.323	KORREX · MMA	3.25mm × 350mm / 5.0kg
00.550.253	KOMPLEX W · MMA	2.50mm × 350mm / 4.8kg · Shared reference · confirm grade and configuration
00.550.323	KOMPLEX W · MMA	3.25mm × 350mm / 5.0kg · Shared reference · confirm grade and configuration
00.550.404	KOMPLEX W · MMA	4.00mm × 450mm / 6.0kg · Shared reference · confirm grade and configuration
00.550.253	IMPULS · MMA	2.50mm × 350mm / 4.6kg · Shared reference · confirm grade and configuration
00.550.323	IMPULS · MMA	3.25mm × 350mm / 5.0kg · Shared reference · confirm grade and configuration
00.550.404	IMPULS · MMA	4.00mm × 450mm / 6.0kg · Shared reference · confirm grade and configuration
00.550.504	IMPULS · MMA	5.00mm × 450mm / 6.0kg
00.470.253	MOB · MMA	2.50mm × 350mm / 4.3kg
00.470.323	MOB · MMA	3.25mm × 350mm / 4.8kg
00.470.403	MOB · MMA	4.00mm × 350mm / 4.7kg
00.489.253	CROMO 1R · MMA	2.50mm × 350mm / 4.8kg
00.489.323	CROMO 1R · MMA	3.25mm × 350mm / 4.8kg
00.490.253	CROMO 1B · MMA	2.50mm × 350mm / 4.3kg
00.490.323	CROMO 1B · MMA	3.25mm × 350mm / 4.8kg
00.490.403	CROMO 1B · MMA	4.00mm × 350mm / 4.8kg
00.491.253	CROMO 2B · MMA	2.50mm × 350mm / 4.3kg

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ORDERING REFERENCES

Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.491.323	CROMO 2B · MMA	3.25mm × 350mm / 4.8kg
00.491.403	CROMO 2B · MMA	4.00mm × 350mm / 4.8kg
00.717.250	FINOX 4829 AC · MMA	2.50mm × 300mm / 4.0kg
00.717.323	FINOX 4829 AC · MMA	3.25mm × 350mm / 5.0kg
00.717.403	FINOX 4829 AC · MMA	4.00mm × 350mm / 5.0kg
00.711.253	FINOX 4820 AC · MMA	2.50mm × 350mm / 5.0kg
00.711.323	FINOX 4820 AC · MMA	3.25mm × 350mm / 5.0kg
00.711.403	FINOX 4820 AC · MMA	4.00mm × 350mm / 5.0kg
00.712.250	FINOX 4842 AC · MMA	2.50mm × 300mm / 4.0kg
00.712.323	FINOX 4842 AC · MMA	3.25mm × 350mm / 5.0kg
00.712.403	FINOX 4842 AC · MMA	4.00mm × 350mm / 5.0kg
00.713.250	FINOX 4842 B · MMA	2.50mm × 300mm / 4.0kg
00.713.323	FINOX 4842 B · MMA	3.25mm × 350mm / 5.0kg
00.713.403	FINOX 4842 B · MMA	4.00mm × 350mm / 5.0kg
00.709.323	FINOX 4009 AC · MMA	3.25mm × 350mm / 5.0kg
00.709.403	FINOX 4009 AC · MMA	4.00mm × 350mm / 5.0kg
00.747.324	FINOX 4351 B · MMA	3.25mm × 450mm / 5.3kg
00.747.404	FINOX 4351 B · MMA	4.00mm × 450mm / 5.3kg
00.770.403	FINOX 4015 AC · MMA	4.00mm × 350mm / 5.0kg
00.770.504	FINOX 4015 AC · MMA	5.00mm × 450mm / 6.0kg
00.770.604	FINOX 4015 AC · MMA	6.00mm × 450mm / 6.0kg
00.701.200	FINOX 4316 AC · MMA	2.00mm × 300mm / 4.0kg
00.701.250	FINOX 4316 AC · MMA	2.50mm × 300mm / 4.0kg
00.701.323	FINOX 4316 AC · MMA	3.25mm × 350mm / 5.0kg
00.701.403	FINOX 4316 AC · MMA	4.00mm × 350mm / 5.0kg
00.701.504	FINOX 4316 AC · MMA	5.00mm × 450mm / 6.0kg
00.702.250	FINOX 4551 AC · MMA	2.50mm × 300mm / 4.0kg
00.702.323	FINOX 4551 AC · MMA	3.25mm × 350mm / 5.0kg

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ORDERING REFERENCES

Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.702.403	FINOX 4551 AC · MMA	4.00mm × 350mm / 5.0kg
00.705.250	FINOX 4551 B · MMA	2.50mm × 300mm / 4.0kg
00.705.323	FINOX 4551 B · MMA	3.25mm × 350mm / 5.0kg
00.703.162	FINOX 4430 AC · MMA	1.60mm × 250mm / 3.0kg
00.703.200	FINOX 4430 AC · MMA	2.00mm × 300mm / 4.0kg
00.703.250	FINOX 4430 AC · MMA	2.50mm × 300mm / 4.0kg
00.703.323	FINOX 4430 AC · MMA	3.25mm × 350mm / 5.0kg
00.703.403	FINOX 4430 AC · MMA	4.00mm × 350mm / 5.0kg
00.703.504	FINOX 4430 AC · MMA	5.00mm × 450mm / 6.0kg
00.706.250	FINOX 4430 F · MMA	2.50mm × 300mm / 4.0kg
00.706.323	FINOX 4430 F · MMA	3.25mm × 350mm / 5.0kg
00.704.200	FINOX 4576 AC · MMA	2.00mm × 300mm / 4.0kg
00.704.250	FINOX 4576 AC · MMA	2.50mm × 300mm / 4.0kg
00.704.323	FINOX 4576 AC · MMA	3.25mm × 350mm / 5.0kg
00.704.403	FINOX 4576 AC · MMA	4.00mm × 350mm / 5.0kg
00.708.250	FINOX 4462 AC · MMA	2.50mm × 300mm / 4.0kg
00.708.323	FINOX 4462 AC · MMA	3.25mm × 350mm / 5.0kg
00.708.403	FINOX 4462 AC · MMA	4.00mm × 350mm / 5.0kg
00.726.250	FINOX 4519 AC · MMA	2.50mm × 300mm / 4.0kg
00.726.323	FINOX 4519 AC · MMA	3.25mm × 350mm / 5.0kg
00.726.403	FINOX 4519 AC · MMA	4.00mm × 350mm / 5.0kg
00.721.250	FINOX 4370 AC · MMA	2.50mm × 300mm / 4.0kg
00.721.323	FINOX 4370 AC · MMA	3.25mm × 350mm / 5.0kg
00.721.403	FINOX 4370 AC · MMA	4.00mm × 350mm / 5.0kg
00.744.250	FINOX 4370 B · MMA	2.50mm × 300mm / 4.0kg
00.744.323	FINOX 4370 B · MMA	3.25mm × 350mm / 5.0kg
00.744.403	FINOX 4370 B · MMA	4.00mm × 350mm / 5.0kg
00.730.504	FINOX 4370 S · MMA	5.00mm × 450mm / 6.0kg

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Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.730.604	FINOX 4370 S · MMA	6.00mm × 450mm / 6.0kg
00.707.250	FINOX 4431 AC · MMA	2.50mm × 300mm / 4.0kg
00.707.323	FINOX 4431 AC · MMA	3.25mm × 350mm / 5.0kg
00.707.403	FINOX 4431 AC · MMA	4.00mm × 350mm / 5.0kg
00.723.200	FINOX 4337 AC · MMA	2.00mm × 300mm / 4.0kg
00.723.250	FINOX 4337 AC · MMA	2.50mm × 300mm / 4.0kg
00.723.323	FINOX 4337 AC · MMA	3.25mm × 350mm / 5.0kg
00.723.403	FINOX 4337 AC · MMA	4.00mm × 350mm / 5.0kg
00.732.250	FINOX 29/9 GOLD · MMA	2.50mm × 300mm / 4.0kg
00.732.323	FINOX 29/9 GOLD · MMA	3.25mm × 350mm / 5.0kg
00.732.403	FINOX 29/9 GOLD · MMA	4.00mm × 350mm / 5.0kg
00.722.250	FINOX 4332 AC · MMA	2.50mm × 300mm / 4.0kg
00.722.323	FINOX 4332 AC · MMA	3.25mm × 350mm / 5.0kg
00.722.403	FINOX 4332 AC · MMA	4.00mm × 350mm / 5.0kg
00.724.250	FINOX 4459 AC · MMA	2.50mm × 300mm / 4.0kg
00.724.323	FINOX 4459 AC · MMA	3.25mm × 350mm / 5.0kg
00.724.403	FINOX 4459 AC · MMA	4.00mm × 350mm / 5.0kg
00.765.250	FINOX 82 · MMA	2.50mm × 300mm / 4.0kg
00.765.323	FINOX 82 · MMA	3.25mm × 350mm / 5.0kg
00.765.403	FINOX 82 · MMA	4.00mm × 350mm / 5.0kg
00.760.253	FINOX 182 · MMA	2.50mm × 350mm / 5.0kg
00.760.323	FINOX 182 · MMA	3.25mm × 350mm / 5.0kg
00.760.403	FINOX 182 · MMA	4.00mm × 350mm / 5.0kg
00.761.253	FINOX 625 · MMA	2.50mm × 350mm / 5.0kg
00.761.323	FINOX 625 · MMA	3.25mm × 350mm / 5.0kg
00.761.403	FINOX 625 · MMA	4.00mm × 350mm / 5.0kg
00.002.253	FICAST Ni · MMA	2.50mm × 350mm / 1.5kg
00.002.323	FICAST Ni · MMA	3.25mm × 350mm / 1.5kg

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Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.002.403	FICAST Ni · MMA	4.00mm × 350mm / 1.6kg
00.003.250	FICAST NiFe · MMA	2.50mm × 300mm / 1.3kg
00.003.323	FICAST NiFe · MMA	3.25mm × 350mm / 1.5kg
00.003.403	FICAST NiFe · MMA	4.00mm × 350mm / 1.5kg
00.004.250	FICAST NiFe B · MMA	2.50mm × 300mm / 1.3kg
00.004.323	FICAST NiFe B · MMA	3.25mm × 350mm / 1.5kg
00.004.403	FICAST NiFe B · MMA	4.00mm × 350mm / 1.5kg
00.007.323	FICAST NiFe BAL · MMA	3.25mm × 350mm / 1.5kg
00.007.403	FICAST NiFe BAL · MMA	4.00mm × 350mm / 1.5kg
00.006.323	FICAST Fe · MMA	3.25mm × 350mm / 5.0kg · DIN EN ISO 1071 E C Fe-1 / AWS A 5.15 ≈ E St
00.006.403	FICAST Fe · MMA	4.00mm × 350mm / 5.0kg · DIN EN ISO 1071 E C Fe-1 / AWS A 5.15 ≈ E St
00.649.323	FIDUR 350 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe1 / DIN 8555 E 1-UM-350
00.649.404	FIDUR 350 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe1 / DIN 8555 E 1-UM-350
00.649.504	FIDUR 350 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe1 / DIN 8555 E 1-UM-350
00.641.324	FIDUR 2/55 · MMA	3.25mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe2 / DIN 8555 E 2-UM-55
00.641.404	FIDUR 2/55 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe2 / DIN 8555 E 2-UM-55
00.641.504	FIDUR 2/55 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe2 / DIN 8555 E 2-UM-55
00.611.323	FIDUR 3/50 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe3 / DIN 8555 E 3-UM-50 T
00.611.403	FIDUR 3/50 · MMA	4.00mm × 350mm / 5.0kg · DIN EN 14700 E Fe3 / DIN 8555 E 3-UM-50 T
00.612.253	FIDUR 4/60 · MMA	2.50mm × 350mm / 5.0kg · DIN EN 14700 E Fe4 / DIN 8555 E 4-UM-60 ST
00.612.323	FIDUR 4/60 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe4 / DIN 8555 E 4-UM-60 ST

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ORDERING REFERENCES

Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.612.403	FIDUR 4/60 · MMA	4.00mm × 350mm / 5.0kg · DIN EN 14700 E Fe4 / DIN 8555 E 4-UM-60 ST
00.651.324	FIDUR 6/55 · MMA	3.25mm × 450mm / 6.0kg · DIN EN 14700 E Fe6 / DIN 8555 E 6-UM-55
00.651.404	FIDUR 6/55 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe6 / DIN 8555 E 6-UM-55
00.651.504	FIDUR 6/55 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe6 / DIN 8555 E 6-UM-55
00.613.253	FIDUR 6/60 · MMA	2.50mm × 350mm / 5.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.613.324	FIDUR 6/60 · MMA	3.25mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.613.404	FIDUR 6/60 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.613.504	FIDUR 6/60 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.623.253	FIDUR 6/60 R · MMA	2.50mm × 350mm / 5.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.623.324	FIDUR 6/60 R · MMA	3.25mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.623.404	FIDUR 6/60 R · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe6 / DIN 8555 E 6-UM-60 P
00.626.323	FIDUR 7/200 · MMA	3.25mm × 350mm / 5.0kg
00.626.404	FIDUR 7/200 · MMA	4.00mm × 450mm / 6.0kg
00.626.504	FIDUR 7/200 · MMA	5.00mm × 450mm / 6.0kg
00.647.323	FIDUR 7200 Mn · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Z Fe9 / DIN 8555 E 7-UM-250 KP
00.647.404	FIDUR 7200 Mn · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe9 / DIN 8555 E 7-UM-250 KP
00.647.504	FIDUR 7200 Mn · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Z Fe9 / DIN 8555 E 7-UM-250 KP
00.614.253	FIDUR 8/200 · MMA	2.50mm × 350mm / 5.0kg
00.614.324	FIDUR 8/200 · MMA	3.25mm × 450mm / 6.0kg
00.614.404	FIDUR 8/200 · MMA	4.00mm × 450mm / 6.0kg

Range guide and full technical details

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ORDERING REFERENCES

Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.614.504	FIDUR 8/200 · MMA	5.00mm × 450mm / 6.0kg
00.615.253	FIDUR 10/60 · MMA	2.50mm × 350mm / 5.0kg · DIN EN 14700 E Fe14 / DIN 8555 E 10-UM-60 GR
00.615.323	FIDUR 10/60 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe14 / DIN 8555 E 10-UM-60 GR
00.615.404	FIDUR 10/60 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe14 / DIN 8555 E 10-UM-60 GR
00.615.504	FIDUR 10/60 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe14 / DIN 8555 E 10-UM-60 GR
00.618.253	FIDUR 10/65 · MMA	2.50mm × 350mm / 5.0kg · DIN EN 14700 E Fe15 / DIN 8555 E 10-UM-65 GR
00.618.323	FIDUR 10/65 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe15 / DIN 8555 E 10-UM-65 GR
00.618.404	FIDUR 10/65 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe15 / DIN 8555 E 10-UM-65 GR
00.618.504	FIDUR 10/65 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe15 / DIN 8555 E 10-UM-65 GR
00.635.323	FIDUR 10/65 W · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe16 / DIN 8555 E 10-UM-65 GRZ
00.635.404	FIDUR 10/65 W · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe16 / DIN 8555 E 10-UM-65 GRZ
00.635.504	FIDUR 10/65 W · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe16 / DIN 8555 E 10-UM-65 GRZ
00.627.323	FIDUR 10/70 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Fe16 / DIN 8555 E 10-UM-70 GRC
00.627.404	FIDUR 10/70 · MMA	4.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe16 / DIN 8555 E 10-UM-70 GRC
00.627.504	FIDUR 10/70 · MMA	5.00mm × 450mm / 6.0kg · DIN EN 14700 E Fe16 / DIN 8555 E 10-UM-70 GRC
00.617.253	FIDUR 23/250 · MMA	2.50mm × 350mm / 5.0kg
00.617.323	FIDUR 23/250 · MMA	3.25mm × 350mm / 5.0kg
00.617.403	FIDUR 23/250 · MMA	4.00mm × 350mm / 5.0kg
00.616.323	FILIT 6 · MMA	3.25mm × 350mm / 5.0kg
00.616.403	FILIT 6 · MMA	4.00mm × 350mm / 5.0kg

Range guide and full technical details

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ORDERING REFERENCES

Kjellberg Order Codes

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Order Code	Item / Grade	Size / Configuration
00.619.323	FILIT 21 · MMA	3.25mm × 350mm / 5.0kg · DIN EN 14700 E Co1 / DIN 8555 E 20-UM-35 CTZ
00.619.403	FILIT 21 · MMA	4.00mm × 350mm / 5.0kg · DIN EN 14700 E Co1 / DIN 8555 E 20-UM-35 CTZ
00.990.404	MET-OX · MMA	4.00mm × 450mm / 6.0kg
00.990.504	MET-OX · MMA	5.00mm × 450mm / 6.0kg
00.991.324	KJELCUT · MMA	3.25mm × 450mm / 6.0kg
00.991.404	KJELCUT · MMA	4.00mm × 450mm / 6.0kg
00.991.504	KJELCUT · MMA	5.00mm × 450mm / 6.0kg
00.992.323	KJELGOUGE · MMA	3.25mm × 350mm / 4.0kg
00.992.403	KJELGOUGE · MMA	4.00mm × 350mm / 3.3kg
00.995.323	AQUAWELD · MMA	3.25mm × 350mm / 4.3kg · DIN 2302 E 38 0 Z RB 2 UW 20 fr
00.994.323	KJELCUT-AQUA · MMA	3.25mm × 450mm / 1.6kg
00.134.253	DUOWELD · MMA	2.50mm × 350mm / 4.3kg
00.134.323	DUOWELD · MMA	3.25mm × 350mm / 4.3kg
00.134.404	DUOWELD · MMA	4.00mm × 450mm / 5.6kg
00.134.504	DUOWELD · MMA	5.00mm × 450mm / 5.6kg

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP15254	100 (ER 100S-G) · MIG/MAG wire	0.8mm / 15kg
XP15257	100 (ER 100S-G) · MIG/MAG wire	1.0mm / 15kg
XP15260	100 (ER 100S-G) · MIG/MAG wire	1.2mm / 15kg
XP15263	110 (ER 110S-G) · MIG/MAG wire	0.8mm / 15kg
XP15266	110 (ER 110S-G) · MIG/MAG wire	1.0mm / 15kg
XP15269	110 (ER 110S-G) · MIG/MAG wire	1.2mm / 15kg
XP15272	120 (ER 120S-G) · MIG/MAG wire	0.8mm / 15kg
XP15275	120 (ER 120S-G) · MIG/MAG wire	1.0mm / 15kg
XP15278	120 (ER 120S-G) · MIG/MAG wire	1.2mm / 15kg
XP15200	2Mo (ER 70S-A1) · MIG/MAG wire	0.8mm / 15kg
XP15201	2Mo (ER 70S-A1) · MIG/MAG wire	1.0mm / 15kg
XP15202	2Mo (ER 70S-A1) · MIG/MAG wire	1.2mm / 15kg
XP10290	2Si (ER 70S-3) · MIG/MAG wire	0.8mm / 15kg
XP10293	2Si (ER 70S-3) · MIG/MAG wire	1.0mm / 15kg
XP10296	2Si (ER 70S-3) · MIG/MAG wire	1.2mm / 15kg
XP10278	2Ti (ER 70S-2) · MIG/MAG wire	0.8mm / 15kg
XP10281	2Ti (ER 70S-2) · MIG/MAG wire	1.0mm / 15kg
XP10284	2Ti (ER 70S-2) · MIG/MAG wire	1.2mm / 15kg
XP15205	4Mo (ER 80S-D2) · MIG/MAG wire	0.8mm / 15kg
XP15206	4Mo (ER 80S-D2) · MIG/MAG wire	1.0mm / 15kg
XP15207	4Mo (ER 80S-D2) · MIG/MAG wire	1.2mm / 15kg
XP35204	ALLOY 625 (NiCrMo-3) · MIG/MAG wire	1.0mm / 15kg
XP35206	ALLOY 625 (NiCrMo-3) · MIG/MAG wire	1.2mm / 15kg
XP35208	ALLOY 625 (NiCrMo-3) · MIG/MAG wire	Confirm size and pack at enquiry
XP35215	ALLOY 82 (NiCr-3) · MIG/MAG wire	Confirm size and pack at enquiry
XP35218	ALLOY 82 (NiCr-3) · MIG/MAG wire	Confirm size and pack at enquiry
XP40205	C9 (CuSi3Mn1) · MIG/MAG wire	0.8mm / 5kg
XP40207	C9 (CuSi3Mn1) · MIG/MAG wire	1.0mm / 5kg

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

2/25

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Order Code	Item / Grade	Size / Configuration
XP40210	C9 (CuSi3Mn1) · MIG/MAG wire	1.0mm / 15kg
XP40212	C9 (CuSi3Mn1) · MIG/MAG wire	1.2mm / 15kg
XP15226	CORTEN (ER 80S-G) · MIG/MAG wire	Confirm size and pack at enquiry
XP15227	CORTEN (ER 80S-G) · MIG/MAG wire	0.8mm / 15kg
XP15229	CORTEN (ER 80S-G) · MIG/MAG wire	Confirm size and pack at enquiry
XP15230	CORTEN (ER 80S-G) · MIG/MAG wire	1.0mm / 15kg
XP15233	CORTEN (ER 80S-G) · MIG/MAG wire	1.2mm / 15kg
XP15209	CrMo1Si (ER 80S-G) · MIG/MAG wire	0.8mm / 15kg · EN ISO 21952-A: G CrMo1Si; AWS A5.28: ER80S-G
XP15212	CrMo1Si (ER 80S-G) · MIG/MAG wire	1.0mm / 15kg · EN ISO 21952-A: G CrMo1Si; AWS A5.28: ER80S-G
XP15215	CrMo1Si (ER 80S-G) · MIG/MAG wire	1.2mm / 15kg · EN ISO 21952-A: G CrMo1Si; AWS A5.28: ER80S-G
XP15218	CrMo2Si (ER 90S-G) · MIG/MAG wire	0.8mm / 15kg · EN ISO 21952-A: G CrMo2Si; AWS A5.28: ER90S-G
XP15221	CrMo2Si (ER 90S-G) · MIG/MAG wire	1.0mm / 15kg · EN ISO 21952-A: G CrMo2Si; AWS A5.28: ER90S-G
XP15224	CrMo2Si (ER 90S-G) · MIG/MAG wire	1.2mm / 15kg · EN ISO 21952-A: G CrMo2Si; AWS A5.28: ER90S-G
XP25200	ER 1070 (Al99.7) · MIG/MAG wire	1.0mm / 7kg
XP25203	ER 1070 (Al99.7) · MIG/MAG wire	1.2mm / 7kg
XP25206	ER 1070 (Al99.7) · MIG/MAG wire	1.6mm / 7kg
XP30280	ER 2209 DUPLEX · MIG/MAG wire	1.0mm / 15kg
XP30283	ER 2209 DUPLEX · MIG/MAG wire	1.2mm / 15kg
XP30288	ER 2594S SUPER DUPLEX · MIG/MAG wire	1.0mm / 15kg
XP30291	ER 2594S SUPER DUPLEX · MIG/MAG wire	1.2mm / 15kg
XP30200	ER 307Si · MIG/MAG wire	0.8mm / 15kg · EN ISO 14343-A: G 18 8 Mn; AWS A5.9: ~ER307
XP30202	ER 307Si · MIG/MAG wire	1.0mm / 15kg · EN ISO 14343-A: G 18 8 Mn; AWS A5.9: ~ER307
XP30204	ER 307Si · MIG/MAG wire	1.2mm / 15kg · EN ISO 14343-A: G 18 8 Mn; AWS A5.9: ~ER307

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

3/25

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Order Code	Item / Grade	Size / Configuration
XP30205	ER 308LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30208	ER 308LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30206	ER 308LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30210	ER 308LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30216	ER 308LSi · MIG/MAG wire	0.8mm / 15kg
XP30207	ER 308LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30212	ER 308LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30218	ER 308LSi · MIG/MAG wire	1.0mm / 15kg
XP30220	ER 308LSi · MIG/MAG wire	1.2mm / 15kg
XP30226	ER 309LSi · MIG/MAG wire	0.8mm / 15kg
XP30228	ER 309LSi · MIG/MAG wire	1.0mm / 15kg
XP30230	ER 309LSi · MIG/MAG wire	1.2mm / 15kg
XP30236	ER 310 · MIG/MAG wire	0.8mm / 15kg · EN ISO 14343-A: G 25 20; AWS A5.9: ER310
XP30238	ER 310 · MIG/MAG wire	1.0mm / 15kg · EN ISO 14343-A: G 25 20; AWS A5.9: ER310
XP30240	ER 310 · MIG/MAG wire	1.2mm / 15kg · EN ISO 14343-A: G 25 20; AWS A5.9: ER310
XP30244	ER 312 · MIG/MAG wire	0.8mm / 15kg · EN ISO 14343-A: G 29 9; AWS A5.9: ER312
XP30246	ER 312 · MIG/MAG wire	1.0mm / 15kg · EN ISO 14343-A: G 29 9; AWS A5.9: ER312
XP30248	ER 312 · MIG/MAG wire	1.2mm / 15kg · EN ISO 14343-A: G 29 9; AWS A5.9: ER312
XP30250	ER 316LSi · MIG/MAG wire	0.6mm / 5kg
XP30265	ER 316LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30252	ER 316LSi · MIG/MAG wire	0.8mm / 5kg
XP30260	ER 316LSi · MIG/MAG wire	0.8mm / 15kg
XP30266	ER 316LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30254	ER 316LSi · MIG/MAG wire	1.0mm / 5kg

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

4/25

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Order Code	Item / Grade	Size / Configuration
XP30262	ER 316LSi · MIG/MAG wire	1.0mm / 15kg
XP30267	ER 316LSi · MIG/MAG wire	Confirm size and pack at enquiry
XP30264	ER 316LSi · MIG/MAG wire	1.2mm / 15kg
XP30268	ER 347Si · MIG/MAG wire	0.8mm / 15kg
XP30270	ER 347Si · MIG/MAG wire	1.0mm / 15kg
XP30272	ER 347Si · MIG/MAG wire	1.2mm / 15kg
XP25209	ER 4043 (AlSi5) · MIG/MAG wire	0.8mm / 0.5kg
XP25218	ER 4043 (AlSi5) · MIG/MAG wire	0.8mm / 2kg
XP25227	ER 4043 (AlSi5) · MIG/MAG wire	0.8mm / 7kg
XP25212	ER 4043 (AlSi5) · MIG/MAG wire	1.0mm / 0.5kg
XP25221	ER 4043 (AlSi5) · MIG/MAG wire	1.0mm / 2kg
XP25230	ER 4043 (AlSi5) · MIG/MAG wire	1.0mm / 7kg
XP25215	ER 4043 (AlSi5) · MIG/MAG wire	1.2mm / 0.5kg
XP25224	ER 4043 (AlSi5) · MIG/MAG wire	1.2mm / 2kg
XP25233	ER 4043 (AlSi5) · MIG/MAG wire	1.2mm / 7kg
XP30274	ER 410 · MIG/MAG wire	0.8mm / 15kg · EN ISO 14343-A: G 13; AWS A5.9: ER410
XP30276	ER 410 · MIG/MAG wire	1.0mm / 15kg · EN ISO 14343-A: G 13; AWS A5.9: ER410
XP30278	ER 410 · MIG/MAG wire	1.2mm / 15kg · EN ISO 14343-A: G 13; AWS A5.9: ER410
XP25263	ER 5183 (AlMg4.5Mn) · MIG/MAG wire	1.0mm / 7kg
XP25266	ER 5183 (AlMg4.5Mn) · MIG/MAG wire	1.2mm / 7kg
XP25236	ER 5356 (AlMg5) · MIG/MAG wire	0.8mm / 0.5kg
XP25245	ER 5356 (AlMg5) · MIG/MAG wire	0.8mm / 2kg
XP25254	ER 5356 (AlMg5) · MIG/MAG wire	0.8mm / 7kg
XP25239	ER 5356 (AlMg5) · MIG/MAG wire	1.0mm / 0.5kg
XP25248	ER 5356 (AlMg5) · MIG/MAG wire	1.0mm / 2kg
XP25257	ER 5356 (AlMg5) · MIG/MAG wire	1.0mm / 7kg

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

5/25

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Order Code	Item / Grade	Size / Configuration
XP25242	ER 5356 (AlMg5) · MIG/MAG wire	1.2mm / 0.5kg
XP25251	ER 5356 (AlMg5) · MIG/MAG wire	1.2mm / 2kg
XP25260	ER 5356 (AlMg5) · MIG/MAG wire	1.2mm / 7kg
XP25275	ER 5556 (AlMg5Mn) · MIG/MAG wire	1.0mm / 7kg
XP25278	ER 5556 (AlMg5Mn) · MIG/MAG wire	1.2mm / 7kg
XP35221	FN55 CAST (E NiFe-Cl) · MIG/MAG wire	Confirm size and pack at enquiry
XP20206	HF350 SOLID HARDFACING · MIG/MAG wire	1.2mm / 15kg · DIN 8555: MSG 5-GZ-350
XP20200	HF600 SOLID HARDFACING · MIG/MAG wire	1.0mm / 15kg
XP20203	HF600 SOLID HARDFACING · MIG/MAG wire	1.2mm / 15kg
XP20209	HF650 SOLID HARDFACING · MIG/MAG wire	1.2mm / 15kg · DIN 8555: MSG 3-60
XP15236	Ni1 (ER 80S-Ni1) · MIG/MAG wire	0.8mm / 15kg · EN ISO 14341-A: G 3Ni1; AWS A5.28: ER80S-Ni1
XP15239	Ni1 (ER 80S-Ni1) · MIG/MAG wire	1.0mm / 15kg · EN ISO 14341-A: G 3Ni1; AWS A5.28: ER80S-Ni1
XP15242	Ni1 (ER 80S-Ni1) · MIG/MAG wire	1.2mm / 15kg · EN ISO 14341-A: G 3Ni1; AWS A5.28: ER80S-Ni1
XP15245	Ni2 (ER 80S-Ni2) · MIG/MAG wire	0.8mm / 15kg
XP15248	Ni2 (ER 80S-Ni2) · MIG/MAG wire	1.0mm / 15kg
XP15251	Ni2 (ER 80S-Ni2) · MIG/MAG wire	1.2mm / 15kg
XP10200	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10209	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10244	SG2 (G3Si1) · MIG/MAG wire	0.6mm / 15kg
XP10203	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10212	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10236	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10245	SG2 (G3Si1) · MIG/MAG wire	0.8mm / 15kg
XP10206	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10215	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10239	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

6/25

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Order Code	Item / Grade	Size / Configuration
XP10246	SG2 (G3Si1) · MIG/MAG wire	1.0mm / 15kg
XP10218	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10242	SG2 (G3Si1) · MIG/MAG wire	Confirm size and pack at enquiry
XP10247	SG2 (G3Si1) · MIG/MAG wire	1.2mm / 15kg
XP10248	SG2 (G3Si1) · MIG/MAG wire	1.6mm / 15kg
XP12205	SG2 CF · MIG/MAG wire	0.8mm / 15kg
XP12210	SG2 CF · MIG/MAG wire	1.0mm / 15kg
XP12220	SG2 CF · MIG/MAG wire	Confirm size and pack at enquiry
XP12215	SG2 CF · MIG/MAG wire	1.2mm / 15kg
XP12225	SG2 CF · MIG/MAG wire	Confirm size and pack at enquiry
XP10254	SG3 (G4Si1) · MIG/MAG wire	0.8mm / 15kg
XP10266	SG3 (G4Si1) · MIG/MAG wire	0.8mm / 250kg
XP10257	SG3 (G4Si1) · MIG/MAG wire	1.0mm / 15kg
XP10269	SG3 (G4Si1) · MIG/MAG wire	1.0mm / 250kg
XP10260	SG3 (G4Si1) · MIG/MAG wire	1.2mm / 15kg
XP10272	SG3 (G4Si1) · MIG/MAG wire	1.2mm / 250kg
XP15424	110-MC SEAMLESS · Cored wire	1.2mm / 16kg
XP15430	111-RC SEAMLESS · Cored wire	1.2mm / 16kg
XP30422	308L-T0 STAINLESS · Cored wire	Confirm size and pack at enquiry
XP30424	308L-T1 STAINLESS · Cored wire	Confirm size and pack at enquiry
XP30426	309L-T0 STAINLESS · Cored wire	Confirm size and pack at enquiry
XP30428	309L-T1 STAINLESS · Cored wire	Confirm size and pack at enquiry
XP30430	316L-T0 STAINLESS · Cored wire	Confirm size and pack at enquiry
XP30432	316L-T1 STAINLESS · Cored wire	Confirm size and pack at enquiry
XP15421	70-MC SEAMLESS · Cored wire	1.2mm / 16kg
XP15412	71-RC SEAMLESS · Cored wire	1.2mm / 5kg
XP15415	71-RC SEAMLESS · Cored wire	1.2mm / 16kg
XP15418	81-RC SEAMLESS · Cored wire	1.2mm / 16kg

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP45402	COBALT 1-G · Cored wire	Confirm size and pack at enquiry
XP45408	COBALT 1-G · Cored wire	Confirm size and pack at enquiry
XP45426	COBALT 12-G · Cored wire	Confirm size and pack at enquiry
XP45432	COBALT 12-G · Cored wire	Confirm size and pack at enquiry
XP45438	COBALT 21-G · Cored wire	Confirm size and pack at enquiry
XP45444	COBALT 21-G · Cored wire	Confirm size and pack at enquiry
XP45414	COBALT 6-G · Cored wire	Confirm size and pack at enquiry
XP45420	COBALT 6-G · Cored wire	Confirm size and pack at enquiry
XP20416	DUR 55-O HARDFACING · Cored wire	Confirm size and pack at enquiry
XP20418	DUR 55-O HARDFACING · Cored wire	Confirm size and pack at enquiry
XP20410	DUR 600 SEAMLESS HARDFACING · Cored wire	1.2mm / 5kg · EN ISO 14700: T Fe8
XP20411	DUR 600 SEAMLESS HARDFACING · Cored wire	1.2mm / 15kg · EN ISO 14700: T Fe8
XP10400	E71T-GS · Cored wire	0.8mm / 0.45kg · AWS A5.20: E71T-GS
XP10406	E71T-GS · Cored wire	0.8mm / 5kg · AWS A5.20: E71T-GS
XP10403	E71T-GS · Cored wire	0.9mm / 0.45kg · AWS A5.20: E71T-GS
XP10409	E71T-GS · Cored wire	0.9mm / 5kg · AWS A5.20: E71T-GS
XP10418	E71T-GS · Cored wire	1.0mm / 15kg · AWS A5.20: E71T-GS
XP15350	100 (ER 100S-G) · TIG filler rods	1.6mm / 1000mm / 5kg
XP15352	100 (ER 100S-G) · TIG filler rods	2.4mm / 1000mm / 5kg
XP15354	100 (ER 100S-G) · TIG filler rods	3.2mm / 1000mm / 5kg
XP15358	110 (ER 110S-G) · TIG filler rods	1.6mm / 1000mm / 5kg
XP15360	110 (ER 110S-G) · TIG filler rods	2.4mm / 1000mm / 5kg
XP15362	110 (ER 110S-G) · TIG filler rods	3.2mm / 1000mm / 5kg
XP15366	120 (ER 120S-G) · TIG filler rods	1.6mm / 1000mm / 5kg
XP15368	120 (ER 120S-G) · TIG filler rods	2.4mm / 1000mm / 5kg
XP15370	120 (ER 120S-G) · TIG filler rods	3.2mm / 1000mm / 5kg

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

8/25

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Order Code	Item / Grade	Size / Configuration
XP10300	A15 (ER 70S-2) · TIG filler rods	1.0mm / 1000mm / 5kg · EN ISO 636-A: W 2Ti; AWS A5.18: ER70S-2
XP10303	A15 (ER 70S-2) · TIG filler rods	1.2mm / 1000mm / 5kg · EN ISO 636-A: W 2Ti; AWS A5.18: ER70S-2
XP10306	A15 (ER 70S-2) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W 2Ti; AWS A5.18: ER70S-2
XP10309	A15 (ER 70S-2) · TIG filler rods	2.0mm / 1000mm / 5kg · EN ISO 636-A: W 2Ti; AWS A5.18: ER70S-2
XP10312	A15 (ER 70S-2) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W 2Ti; AWS A5.18: ER70S-2
XP10315	A15 (ER 70S-2) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W 2Ti; AWS A5.18: ER70S-2
XP10324	A18 (ER 70S-6) · TIG filler rods	1.0mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 3Si1; AWS A5.18: ER70S-6
XP10327	A18 (ER 70S-6) · TIG filler rods	1.2mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 3Si1; AWS A5.18: ER70S-6
XP10330	A18 (ER 70S-6) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 3Si1; AWS A5.18: ER70S-6
XP10333	A18 (ER 70S-6) · TIG filler rods	2.0mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 3Si1; AWS A5.18: ER70S-6
XP10336	A18 (ER 70S-6) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 3Si1; AWS A5.18: ER70S-6
XP10339	A18 (ER 70S-6) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 3Si1; AWS A5.18: ER70S-6
XP15300	A30 (ER 70S-A1) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W 2Mo; AWS A5.28: ER70S-A1
XP15302	A30 (ER 70S-A1) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W 2Mo; AWS A5.28: ER70S-A1
XP15304	A30 (ER 70S-A1) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W 2Mo; AWS A5.28: ER70S-A1
XP15306	A30 (ER 70S-A1) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 636-A: W 2Mo; AWS A5.28: ER70S-A1
XP15308	A30 (ER 70S-A1) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 636-A: W 2Mo; AWS A5.28: ER70S-A1
XP15312	A31 (ER 80S-D2) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 636-A: W Z2Mo; AWS A5.28: ER80S-D2

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

9/25

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Order Code	Item / Grade	Size / Configuration
XP15314	A31 (ER 80S-D2) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 636-A: W Z2Mo; AWS A5.28: ER80S-D2
XP15316	A31 (ER 80S-D2) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W Z2Mo; AWS A5.28: ER80S-D2
XP15318	A31 (ER 80S-D2) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W Z2Mo; AWS A5.28: ER80S-D2
XP15320	A31 (ER 80S-D2) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W Z2Mo; AWS A5.28: ER80S-D2
XP15324	A32 (ER 80S-G) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 21952-A: W CrMo1Si; AWS A5.28: ER80S-G
XP15326	A32 (ER 80S-G) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 21952-A: W CrMo1Si; AWS A5.28: ER80S-G
XP15328	A32 (ER 80S-G) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 21952-A: W CrMo1Si; AWS A5.28: ER80S-G
XP15330	A32 (ER 80S-G) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 21952-A: W CrMo1Si; AWS A5.28: ER80S-G
XP15332	A32 (ER 80S-G) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 21952-A: W CrMo1Si; AWS A5.28: ER80S-G
XP15336	A33 (ER 90S-G) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 21952-A: W CrMo2Si; AWS A5.28: ER90S-G
XP15338	A33 (ER 90S-G) · TIG filler rods	Confirm size and pack at enquiry · EN ISO 21952-A: W CrMo2Si; AWS A5.28: ER90S-G
XP15340	A33 (ER 90S-G) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 21952-A: W CrMo2Si; AWS A5.28: ER90S-G
XP15342	A33 (ER 90S-G) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 21952-A: W CrMo2Si; AWS A5.28: ER90S-G
XP15344	A33 (ER 90S-G) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 21952-A: W CrMo2Si; AWS A5.28: ER90S-G
XP35350	ALLOY 200 (Ni-1) · TIG filler rods	Confirm size and pack at enquiry
XP35352	ALLOY 200 (Ni-1) · TIG filler rods	Confirm size and pack at enquiry
XP35344	ALLOY 400 Monel (NiCu-7) · TIG filler rods	Confirm size and pack at enquiry
XP35346	ALLOY 400 Monel (NiCu-7) · TIG filler rods	Confirm size and pack at enquiry
XP35348	ALLOY 400 Monel (NiCu-7) · TIG filler rods	Confirm size and pack at enquiry
XP35328	ALLOY 59 (NiCrMo-13) · TIG filler rods	Confirm size and pack at enquiry

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

10/25

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Order Code	Item / Grade	Size / Configuration
XP35330	ALLOY 59 (NiCrMo-13) · TIG filler rods	Confirm size and pack at enquiry
XP35332	ALLOY 59 (NiCrMo-13) · TIG filler rods	Confirm size and pack at enquiry
XP35334	ALLOY 617 (NiCrCoMo-1) · TIG filler rods	Confirm size and pack at enquiry
XP35336	ALLOY 617 (NiCrCoMo-1) · TIG filler rods	Confirm size and pack at enquiry
XP35338	ALLOY 617 (NiCrCoMo-1) · TIG filler rods	Confirm size and pack at enquiry
XP35310	ALLOY 625 (NiCrMo-3) · TIG filler rods	1.6mm / 1000mm / 5kg
XP35312	ALLOY 625 (NiCrMo-3) · TIG filler rods	2.4mm / 1000mm / 5kg
XP35314	ALLOY 625 (NiCrMo-3) · TIG filler rods	3.2mm / 1000mm / 5kg
XP35340	ALLOY 82 (NiCr-3) · TIG filler rods	Confirm size and pack at enquiry
XP35342	ALLOY 82 (NiCr-3) · TIG filler rods	Confirm size and pack at enquiry
XP35343	ALLOY 82 (NiCr-3) · TIG filler rods	Confirm size and pack at enquiry
XP35358	ALLOY 825 (NiFeCr-1) · TIG filler rods	Confirm size and pack at enquiry
XP35360	ALLOY 825 (NiFeCr-1) · TIG filler rods	Confirm size and pack at enquiry
XP35362	ALLOY 825 (NiFeCr-1) · TIG filler rods	Confirm size and pack at enquiry
XP35322	ALLOY C22 (NiCrMo-10) · TIG filler rods	Confirm size and pack at enquiry
XP35324	ALLOY C22 (NiCrMo-10) · TIG filler rods	Confirm size and pack at enquiry
XP35326	ALLOY C22 (NiCrMo-10) · TIG filler rods	Confirm size and pack at enquiry
XP35316	ALLOY C276 (NiCrMo-4) · TIG filler rods	Confirm size and pack at enquiry
XP35318	ALLOY C276 (NiCrMo-4) · TIG filler rods	Confirm size and pack at enquiry
XP35320	ALLOY C276 (NiCrMo-4) · TIG filler rods	Confirm size and pack at enquiry
XP55333	AZ61A (MAGNESIUM) · TIG filler rods	Confirm size and pack at enquiry
XP55336	AZ61A (MAGNESIUM) · TIG filler rods	Confirm size and pack at enquiry
XP55338	AZ61A (MAGNESIUM) · TIG filler rods	Confirm size and pack at enquiry
XP55342	AZ92A (MAGNESIUM) · TIG filler rods	Confirm size and pack at enquiry
XP55346	AZ92A (MAGNESIUM) · TIG filler rods	Confirm size and pack at enquiry
XP55349	AZ92A (MAGNESIUM) · TIG filler rods	Confirm size and pack at enquiry
XP40305	C1 (CuAg1) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40306	C1 (CuAg1) · TIG filler rods	2.4mm / 1000mm / 5kg

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

11/25

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Order Code	Item / Grade	Size / Configuration
XP40307	C1 (CuAg1) · TIG filler rods	3.2mm / 1000mm / 5kg
XP40331	C11 (CuSn6P) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40332	C11 (CuSn6P) · TIG filler rods	2.4mm / 1000mm / 5kg
XP40333	C11 (CuSn6P) · TIG filler rods	3.2mm / 1000mm / 5kg
XP40344	C13 (CuAl10Fe) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40345	C13 (CuAl10Fe) · TIG filler rods	2.4mm / 1000mm / 5kg
XP40346	C13 (CuAl10Fe) · TIG filler rods	3.2mm / 1000mm / 5kg
XP40353	C27 (CuSn12P) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 24373: S Cu 5410 (CuSn12P)
XP40354	C27 (CuSn12P) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 24373: S Cu 5410 (CuSn12P)
XP40355	C27 (CuSn12P) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 24373: S Cu 5410 (CuSn12P)
XP40367	C28 (CuAl7) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40368	C28 (CuAl7) · TIG filler rods	2.4mm / 1000mm / 5kg
XP40369	C28 (CuAl7) · TIG filler rods	3.2mm / 1000mm / 5kg
XP40316	C7 (CuSn1) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40317	C7 (CuSn1) · TIG filler rods	2.4mm / 1000mm / 5kg
XP40318	C7 (CuSn1) · TIG filler rods	3.2mm / 1000mm / 5kg
XP40325	C9 (CuSi3Mn1) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40326	C9 (CuSi3Mn1) · TIG filler rods	2.4mm / 1000mm / 5kg
XP40327	C9 (CuSi3Mn1) · TIG filler rods	3.2mm / 1000mm / 5kg
XP15390	CORTEN (ER 80S-G) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W Z3Ni1; AWS A5.28: ER80S-G
XP15392	CORTEN (ER 80S-G) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W Z3Ni1; AWS A5.28: ER80S-G
XP15394	CORTEN (ER 80S-G) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W Z3Ni1; AWS A5.28: ER80S-G
XP40377	CuNi10 (Cu7061) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 24373: S Cu 7061 (CuNi10)

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

12/25

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Order Code	Item / Grade	Size / Configuration
XP40378	CuNi10 (Cu7061) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 24373: S Cu 7061 (CuNi10)
XP40379	CuNi10 (Cu7061) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 24373: S Cu 7061 (CuNi10)
XP40381	CuNi30Mn (Cu7158) · TIG filler rods	1.6mm / 1000mm / 5kg
XP40382	CuNi30Mn (Cu7158) · TIG filler rods	2.4mm / 1000mm / 5kg
XP40383	CuNi30Mn (Cu7158) · TIG filler rods	3.2mm / 1000mm / 5kg
XP25300	ER 1070 (Al99.7) · TIG filler rods	1.6mm / 1000mm / 2.5kg
XP25302	ER 1070 (Al99.7) · TIG filler rods	2.4mm / 1000mm / 2.5kg
XP25304	ER 1070 (Al99.7) · TIG filler rods	3.2mm / 1000mm / 2.5kg
XP30386	ER 2209 DUPLEX · TIG filler rods	1.6mm / 1000mm / 5kg
XP30388	ER 2209 DUPLEX · TIG filler rods	2.4mm / 1000mm / 5kg
XP30390	ER 2209 DUPLEX · TIG filler rods	3.2mm / 1000mm / 5kg
XP30392	ER 2594 SUPER DUPLEX · TIG filler rods	1.6mm / 1000mm / 5kg
XP30394	ER 2594 SUPER DUPLEX · TIG filler rods	2.4mm / 1000mm / 5kg
XP30396	ER 2594 SUPER DUPLEX · TIG filler rods	3.2mm / 1000mm / 5kg
XP30304	ER 307Si · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 18 8 Mn; AWS A5.9: ~ER307
XP30306	ER 307Si · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 18 8 Mn; AWS A5.9: ~ER307
XP30308	ER 307Si · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 18 8 Mn; AWS A5.9: ~ER307
XP30310	ER 308L · TIG filler rods	Confirm size and pack at enquiry · EN ISO 14343-A: W 19 9 L; AWS A5.9: ER308L
XP30312	ER 308L · TIG filler rods	Confirm size and pack at enquiry · EN ISO 14343-A: W 19 9 L; AWS A5.9: ER308L
XP30314	ER 308L · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 19 9 L; AWS A5.9: ER308L
XP30316	ER 308L · TIG filler rods	Confirm size and pack at enquiry · EN ISO 14343-A: W 19 9 L; AWS A5.9: ER308L
XP30318	ER 308L · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 19 9 L; AWS A5.9: ER308L

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP30320	ER 308L · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 19 9 L; AWS A5.9: ER308L
XP30330	ER 309L · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 23 12 L; AWS A5.9: ER309L
XP30332	ER 309L · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 23 12 L; AWS A5.9: ER309L
XP30336	ER 309L · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 23 12 L; AWS A5.9: ER309L
XP30342	ER 310 · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 25 20; AWS A5.9: ER310
XP30344	ER 310 · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 25 20; AWS A5.9: ER310
XP30346	ER 310 · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 25 20; AWS A5.9: ER310
XP30352	ER 312 · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 29 9; AWS A5.9: ER312
XP30354	ER 312 · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 29 9; AWS A5.9: ER312
XP30356	ER 312 · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 29 9; AWS A5.9: ER312
XP30362	ER 316L · TIG filler rods	0.8mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30364	ER 316L · TIG filler rods	1.0mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30366	ER 316L · TIG filler rods	1.2mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30368	ER 316L · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30370	ER 316L · TIG filler rods	2.0mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30372	ER 316L · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30374	ER 316L · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L
XP30375	ER 316L · TIG filler rods	4.0mm / 1000mm / 5kg · EN ISO 14343-A: W 19 12 3 L; AWS A5.9: ER316L

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP30376	ER 317L · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14343-A: W 18 15 3 L; AWS A5.9: ER317L
XP30377	ER 317L · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14343-A: W 18 15 3 L; AWS A5.9: ER317L
XP30378	ER 317L · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14343-A: W 18 15 3 L; AWS A5.9: ER317L
XP30380	ER 347Si · TIG filler rods	Confirm size and pack at enquiry
XP30382	ER 347Si · TIG filler rods	1.6mm / 1000mm / 5kg
XP30384	ER 347Si · TIG filler rods	2.4mm / 1000mm / 5kg
XP30385	ER 347Si · TIG filler rods	3.2mm / 1000mm / 5kg
XP25308	ER 4043 (AlSi5) · TIG filler rods	1.6mm / 1000mm / 2.5kg
XP25310	ER 4043 (AlSi5) · TIG filler rods	2.4mm / 1000mm / 2.5kg
XP25312	ER 4043 (AlSi5) · TIG filler rods	3.2mm / 1000mm / 2.5kg
XP25313	ER 5183 (AlMg4.5Mn) · TIG filler rods	1.6mm / 1000mm / 2.5kg
XP25314	ER 5183 (AlMg4.5Mn) · TIG filler rods	2.4mm / 1000mm / 2.5kg
XP25315	ER 5183 (AlMg4.5Mn) · TIG filler rods	3.2mm / 1000mm / 2.5kg
XP25316	ER 5356 (AlMg5) · TIG filler rods	1.6mm / 1000mm / 2.5kg
XP25318	ER 5356 (AlMg5) · TIG filler rods	Confirm size and pack at enquiry
XP25320	ER 5356 (AlMg5) · TIG filler rods	2.4mm / 1000mm / 2.5kg
XP25322	ER 5356 (AlMg5) · TIG filler rods	3.2mm / 1000mm / 2.5kg
XP25326	ER 5556 (AlMg5Mn) · TIG filler rods	1.6mm / 1000mm / 2.5kg
XP25328	ER 5556 (AlMg5Mn) · TIG filler rods	2.4mm / 1000mm / 2.5kg
XP25330	ER 5556 (AlMg5Mn) · TIG filler rods	3.2mm / 1000mm / 2.5kg
XP35379	ER Ti2 TITANIUM · TIG filler rods	Confirm size and pack at enquiry
XP35385	ER Ti2 TITANIUM · TIG filler rods	1.6mm / 1000mm / 1kg
XP35388	ER Ti2 TITANIUM · TIG filler rods	2.4mm / 1000mm / 1kg
XP35354	FN55 CAST (E NiFe-Cl) · TIG filler rods	Confirm size and pack at enquiry
XP35356	FN55 CAST (E NiFe-Cl) · TIG filler rods	Confirm size and pack at enquiry
XP20300	HF600 · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 14700: S Fe 8; DIN 8555: MSG 6-GZ-60

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP20303	HF600 · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 14700: S Fe 8; DIN 8555: MSG 6-GZ-60
XP20306	HF600 · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 14700: S Fe 8; DIN 8555: MSG 6-GZ-60
XP15374	Ni1 (ER 80S-Ni1) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636: W 3Ni1; AWS A5.28: ER80S-Ni1
XP15376	Ni1 (ER 80S-Ni1) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636: W 3Ni1; AWS A5.28: ER80S-Ni1
XP15378	Ni1 (ER 80S-Ni1) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636: W 3Ni1; AWS A5.28: ER80S-Ni1
XP15382	Ni2 (ER 80S-Ni2) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W 2Ni2; AWS A5.28: ER80S-Ni2
XP15384	Ni2 (ER 80S-Ni2) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W 2Ni2; AWS A5.28: ER80S-Ni2
XP15386	Ni2 (ER 80S-Ni2) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W 2Ni2; AWS A5.28: ER80S-Ni2
XP10346	SG1 (ER 70S-3) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 2Si; AWS A5.18: ER70S-3
XP10349	SG1 (ER 70S-3) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 2Si; AWS A5.18: ER70S-3
XP10352	SG1 (ER 70S-3) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W 42 4 2Si; AWS A5.18: ER70S-3
XP10358	SG3 (ER 70S-6) · TIG filler rods	1.6mm / 1000mm / 5kg · EN ISO 636-A: W 4Si1; AWS A5.18: ER70S-6
XP10361	SG3 (ER 70S-6) · TIG filler rods	2.4mm / 1000mm / 5kg · EN ISO 636-A: W 4Si1; AWS A5.18: ER70S-6
XP10364	SG3 (ER 70S-6) · TIG filler rods	3.2mm / 1000mm / 5kg · EN ISO 636-A: W 4Si1; AWS A5.18: ER70S-6
XP10115	E6013 · MMA electrodes	Confirm size and pack at enquiry · EN ISO 2560-A: E 38 0 R 12; AWS A5.1: E6013
XP10118	E6013 · MMA electrodes	Confirm size and pack at enquiry · EN ISO 2560-A: E 38 0 R 12; AWS A5.1: E6013
XP10121	E6013 · MMA electrodes	Confirm size and pack at enquiry · EN ISO 2560-A: E 38 0 R 12; AWS A5.1: E6013
XP10160	E6013 M · MMA electrodes	Confirm size and pack at enquiry
XP10163	E6013 M · MMA electrodes	Confirm size and pack at enquiry

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

16/25

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Order Code	Item / Grade	Size / Configuration
XP10169	E6013 M · MMA electrodes	Confirm size and pack at enquiry
XP10182	E6013 VD · MMA electrodes	Confirm size and pack at enquiry
XP10185	E6013 VD · MMA electrodes	Confirm size and pack at enquiry
XP10188	E6013 VD · MMA electrodes	Confirm size and pack at enquiry
XP10130	E7024 · MMA electrodes	Confirm size and pack at enquiry
XP10133	E7024 · MMA electrodes	Confirm size and pack at enquiry
XP10136	E7024 · MMA electrodes	Confirm size and pack at enquiry
XP50603	Ag BRAZE 140 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: Ag 140
XP50608	Ag BRAZE 140 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: Ag 140
XP50605	Ag BRAZE 140 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: Ag 140
XP50609	Ag BRAZE 140 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: Ag 140
XP50610	Ag BRAZE 155 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: Ag 155
XP50630	Ag BRAZE 155 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: Ag 155
XP50615	Ag BRAZE 155 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: Ag 155
XP50635	Ag BRAZE 155 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: Ag 155
XP10600	CCMS (R45) GAS WELDING · Brazing & oxy-fuel	1.6mm / 1000mm / 5kg · EN ISO 20378: O I; AWS A5.2: R45
XP10603	CCMS (R45) GAS WELDING · Brazing & oxy-fuel	2.4mm / 1000mm / 5kg · EN ISO 20378: O I; AWS A5.2: R45
XP10606	CCMS (R45) GAS WELDING · Brazing & oxy-fuel	3.2mm / 1000mm / 5kg · EN ISO 20378: O I; AWS A5.2: R45
XP50671	Cu BRAZE 470 · Brazing & oxy-fuel	1.6mm / 1000mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A
XP50672	Cu BRAZE 470 · Brazing & oxy-fuel	2.4mm / 1000mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A
XP50675	Cu BRAZE 470 · Brazing & oxy-fuel	2.5mm / 1000mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A
XP50678	Cu BRAZE 470 · Brazing & oxy-fuel	2.5mm / 500mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A
XP50676	Cu BRAZE 470 · Brazing & oxy-fuel	3.0mm / 1000mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP50679	Cu BRAZE 470 · Brazing & oxy-fuel	3.0mm / 500mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A
XP50673	Cu BRAZE 470 · Brazing & oxy-fuel	3.2mm / 1000mm / 2.5kg · EN ISO 17672: Cu 470; AWS - A5.8: RBCuZn-A
XP50682	Cu BRAZE 773 · Brazing & oxy-fuel	1.6mm / 1000mm / 2.5kg · EN ISO 17672: Cu 773; AWS - A5.8: RBCuZn-D
XP50683	Cu BRAZE 773 · Brazing & oxy-fuel	2.4mm / 1000mm / 2.5kg · EN ISO 17672: Cu 773; AWS - A5.8: RBCuZn-D
XP50686	Cu BRAZE 773 · Brazing & oxy-fuel	2.5mm / 1000mm / 2.5kg · EN ISO 17672: Cu 773; AWS - A5.8: RBCuZn-D
XP50687	Cu BRAZE 773 · Brazing & oxy-fuel	3.0mm / 1000mm / 2.5kg · EN ISO 17672: Cu 773; AWS - A5.8: RBCuZn-D
XP50684	Cu BRAZE 773 · Brazing & oxy-fuel	3.2mm / 1000mm / 2.5kg · EN ISO 17672: Cu 773; AWS - A5.8: RBCuZn-D
XP50645	CuP BRAZE 179 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: CuP 179
XP50647	CuP BRAZE 179 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: CuP 179
XP50648	CuP BRAZE 179 · Brazing & oxy-fuel	2.5mm / 500mm / 1kg · EN ISO 17672: CuP 179
XP50649	CuP BRAZE 179 · Brazing & oxy-fuel	3.0mm / 500mm / 1kg · EN ISO 17672: CuP 179
XP50650	CuP BRAZE 182 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: CuP 182
XP50651	CuP BRAZE 182 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: CuP 182
XP50652	CuP BRAZE 182 · Brazing & oxy-fuel	2.5mm / 500mm / 1kg · EN ISO 17672: CuP 182
XP50653	CuP BRAZE 182 · Brazing & oxy-fuel	3.0mm / 500mm / 1kg · EN ISO 17672: CuP 182
XP50655	CuP BRAZE 279 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: CuP 279
XP50656	CuP BRAZE 279 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: CuP 279
XP50657	CuP BRAZE 279 · Brazing & oxy-fuel	2.5mm / 500mm / 1kg · EN ISO 17672: CuP 279

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XP50658	CuP BRAZE 279 · Brazing & oxy-fuel	3.0mm / 500mm / 1kg · EN ISO 17672: CuP 279
XP50660	CuP BRAZE 281 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: CuP 281; AWS - A5.8: BCuP-2
XP50661	CuP BRAZE 281 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: CuP 281; AWS - A5.8: BCuP-2
XP50662	CuP BRAZE 281 · Brazing & oxy-fuel	2.5mm / 500mm / 1kg · EN ISO 17672: CuP 281; AWS - A5.8: BCuP-2
XP50663	CuP BRAZE 281 · Brazing & oxy-fuel	3.0mm / 500mm / 1kg · EN ISO 17672: CuP 281; AWS - A5.8: BCuP-2
XP50665	CuP BRAZE 284 · Brazing & oxy-fuel	1.5mm / 500mm / 1kg · EN ISO 17672: CuP 284; AWS - A5.8: BCuP-5
XP50666	CuP BRAZE 284 · Brazing & oxy-fuel	2.0mm / 500mm / 1kg · EN ISO 17672: CuP 284; AWS - A5.8: BCuP-5
XP50667	CuP BRAZE 284 · Brazing & oxy-fuel	2.5mm / 500mm / 1kg · EN ISO 17672: CuP 284; AWS - A5.8: BCuP-5
XP50668	CuP BRAZE 284 · Brazing & oxy-fuel	3.0mm / 500mm / 1kg · EN ISO 17672: CuP 284; AWS - A5.8: BCuP-5
XP50690	FLUX AG1 · Brazing & oxy-fuel	Confirm size and pack at enquiry
XP50691	FLUX AG3 · Brazing & oxy-fuel	Confirm size and pack at enquiry
XP50692	FLUX AL1 · Brazing & oxy-fuel	Confirm size and pack at enquiry
XP50693	FLUX AL2 · Brazing & oxy-fuel	Confirm size and pack at enquiry
XP50694	FLUX CU1 · Brazing & oxy-fuel	Confirm size and pack at enquiry
XPT6100	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6105	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6120	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6125	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6160	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6165	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry

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ORDERING REFERENCES

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Order Code	Item / Grade	Size / Configuration
XPT6200	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6205	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6240	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6245	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6320	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6325	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6400	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6405	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6480	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6485	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6640	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT6645	0.8% Zirconiated / White · Tungsten electrodes	Confirm size and pack at enquiry
XPT3100	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3105	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3120	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3125	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3160	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3165	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3200	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3205	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3240	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

20/25

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Order Code	Item / Grade	Size / Configuration
XPT3245	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3320	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3325	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3400	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3405	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3480	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3485	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3640	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT3645	1% Lanthanated / Black · Tungsten electrodes	Confirm size and pack at enquiry
XPT4100	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4105	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4120	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4125	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4160	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4165	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4200	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4205	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4240	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4245	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4320	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4325	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry

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Order Code	Item / Grade	Size / Configuration
XPT4400	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4405	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4480	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4485	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4640	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT4645	1.5% Lanthanated / Gold · Tungsten electrodes	Confirm size and pack at enquiry
XPT7100	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7105	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7120	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7125	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7160	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7165	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7200	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7205	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7240	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7245	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7320	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7325	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7400	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7405	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7480	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7485	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7640	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry
XPT7645	2% Ceriated / Grey · Tungsten electrodes	Confirm size and pack at enquiry

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XPT5100	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5105	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5120	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5125	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5160	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5165	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5200	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5205	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5240	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5245	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5320	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5325	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5400	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5405	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5480	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5485	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5640	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT5645	2% Lanthanated / Blue · Tungsten electrodes	Confirm size and pack at enquiry
XPT1100	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1105	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1120	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1125	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1160	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1165	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1200	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1205	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1240	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1245	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
XPT1320	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1325	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1400	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1405	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1480	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1485	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1640	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT1645	2% Thoriated / Red · Tungsten electrodes	Confirm size and pack at enquiry
XPT2100	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2105	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2120	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2125	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2160	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2165	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2200	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2205	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2240	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2245	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2320	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2325	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2400	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2405	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2480	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2485	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2640	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT2645	Pure tungsten / Green · Tungsten electrodes	Confirm size and pack at enquiry
XPT8100	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry

Range guide and full technical details

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

24/25

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Order Code	Item / Grade	Size / Configuration
XPT8105	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8120	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8125	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8160	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8165	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8200	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8205	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8240	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8245	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8320	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8325	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8400	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8405	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8480	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8485	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8640	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
XPT8645	Three-element rare earth / Purple · Tungsten electrodes	Confirm size and pack at enquiry
WBR-2525	E6013 MMA electrodes · Weldiber	Confirm size and pack at enquiry · E6013 (UK listing)

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ORDERING REFERENCES

Parweld XP / Weldlber Order Codes

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Order Code	Item / Grade	Size / Configuration
WBR-2540	E6013 MMA electrodes · Weldiber	Confirm size and pack at enquiry · E6013 (UK listing)
WBR-2532	E6013 MMA electrodes · Weldiber	Confirm size and pack at enquiry · E6013 (UK listing)
WBR-1512	SG2 MIG/MAG wire · Weldiber	1.2mm / 15kg
WBR-1510	SG2 MIG/MAG wire · Weldiber	1.0mm / 15kg
WBR-1508	SG2 MIG/MAG wire · Weldiber	0.8mm / 15kg

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ORDERING REFERENCES

SWP Super 6 Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
7004	4043 Aluminium MIG Wire · Aluminium MIG	0.8mm / 0.5kg · ER4043
7005	4043 Aluminium MIG Wire · Aluminium MIG	1mm / 0.5kg · ER4043
7006	4043 Aluminium MIG Wire · Aluminium MIG	1.2mm / 0.5kg · ER4043
7008	4043 Aluminium MIG Wire · Aluminium MIG	0.8mm / 2kg · ER4043
7009	4043 Aluminium MIG Wire · Aluminium MIG	1mm / 2kg · ER4043
7010	4043 Aluminium MIG Wire · Aluminium MIG	1.2mm / 2kg · ER4043
7012	4043 Aluminium MIG Wire · Aluminium MIG	0.8mm / 6kg · ER4043
7013	4043 Aluminium MIG Wire · Aluminium MIG	1mm / 6kg · ER4043
7014	4043 Aluminium MIG Wire · Aluminium MIG	1.2mm / 6kg · ER4043
7015	4043 Aluminium MIG Wire · Aluminium MIG	1.6mm / 6kg · ER4043
7041	5183 Aluminium MIG Wire 6kg · Aluminium MIG	1.2mm / 6kg · ER5183
7040	5183 Aluminium MIG Wire 6kg · Aluminium MIG	1.0mm / 6kg spool · ER5183
7023	5356 Aluminium MIG Wire · Aluminium MIG	0.8mm / 0.5kg · ER5356
7024	5356 Aluminium MIG Wire · Aluminium MIG	1mm / 0.5kg · ER5356
7025	5356 Aluminium MIG Wire · Aluminium MIG	1.2mm / 0.5kg · ER5356
7030	5356 Aluminium MIG Wire · Aluminium MIG	0.8mm / 2kg · ER5356
7031	5356 Aluminium MIG Wire · Aluminium MIG	1mm / 2kg · ER5356
7032	5356 Aluminium MIG Wire · Aluminium MIG	1.2mm / 2kg · ER5356
7034	5356 Aluminium MIG Wire · Aluminium MIG	0.8mm / 6kg · ER5356
7035	5356 Aluminium MIG Wire · Aluminium MIG	1mm / 6kg · ER5356
7036	5356 Aluminium MIG Wire · Aluminium MIG	1.2mm / 6kg · ER5356
7047	1050 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	1.6mm / 2.5kg
7048	1050 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	2.4mm / 2.5kg
7049	1050 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	3.2mm / 2.5kg

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ORDERING REFERENCES

SWP Super 6 Order Codes

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Order Code	Item / Grade	Size / Configuration
7050	4043 Aluminium TIG Wire 2.5kg · Aluminium TIG	1.6mm / 2.5kg · ER4043
7051	4043 Aluminium TIG Wire 2.5kg · Aluminium TIG	2.4mm / 2.5kg · ER4043
7052	4043 Aluminium TIG Wire 2.5kg · Aluminium TIG	3.2mm / 2.5kg · ER4043
7054	4047 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	1.6mm / 2.5kg · ER4047
7055	4047 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	2.4mm / 2.5kg · ER4047
7056	4047 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	3.2mm / 2.5kg · ER4047
7057	5356 Aluminium TIG Wire 2.5kg · Aluminium TIG	1.6mm / 2.5kg · ER5356
7058	5356 Aluminium TIG Wire 2.5kg · Aluminium TIG	2.4mm / 2.5kg · ER5356
7059	5356 Aluminium TIG Wire 2.5kg · Aluminium TIG	3.2mm / 2.5kg · ER5356
7060	5183 Aluminium TIG Wire 2.5kg · Aluminium TIG	1.6mm / 2.5kg · ER5183
7061	5183 Aluminium TIG Wire 2.5kg · Aluminium TIG	2.4mm / 2.5kg · ER5183
7062	5183 Aluminium TIG Wire 2.5kg · Aluminium TIG	3.2mm / 2.5kg · ER5183
7063	5556 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	1.6mm / 2.5kg · ER5556
7064	5556 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	2.4mm / 2.5kg · ER5556
7065	5556 Aluminium TIG Wire 2.5kg Tube · Aluminium TIG	3.2mm / 2.5kg · ER5556
7121	C7 Copper MIG Wire 12.5kg · Copper alloy MIG	1mm / 12.5kg
7122	C7 Copper MIG Wire 12.5kg · Copper alloy MIG	1.2mm / 12.5kg
7120	C7 Copper MIG Wire 12.5kg · Copper alloy MIG	0.8mm / 12.5kg spool

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ORDERING REFERENCES

SWP Super 6 Order Codes

3/18

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Order Code	Item / Grade	Size / Configuration
7126	C9 Copper MIG Wire · Copper alloy MIG	0.8mm / 4kg
7127	C9 Copper MIG Wire · Copper alloy MIG	1mm / 4kg
7129	C9 Copper MIG Wire · Copper alloy MIG	0.8mm / 12.5kg
7130	C9 Copper MIG Wire · Copper alloy MIG	1mm / 12.5kg
7131	C9 Copper MIG Wire · Copper alloy MIG	1.2mm / 12.5kg
7128	C9 Copper MIG Wire · Copper alloy MIG	1.2mm / 4kg spool
7105	C11 Copper MIG Wire · Copper alloy MIG	1.2mm / 4kg
7106	C11 Copper MIG Wire · Copper alloy MIG	0.8mm / 12.5kg
7158	C7 Copper TIG Wire 5kg · Copper alloy TIG	1.6mm / 5kg
7159	C7 Copper TIG Wire 5kg · Copper alloy TIG	2.4mm / 5kg
7154	C9 Copper TIG Wire 5kg · Copper alloy TIG	1.6mm / 5kg
7155	C9 Copper TIG Wire 5kg · Copper alloy TIG	2.4mm / 5kg
7156	C9 Copper TIG Wire 5kg · Copper alloy TIG	3.2mm / 5kg
7140	C11 Copper TIG Wire 5kg Tube · Copper alloy TIG	1.6mm / 5kg
7141	C11 Copper TIG Wire 5kg Tube · Copper alloy TIG	2.4mm / 5kg
7142	C11 Copper TIG Wire 5kg Tube · Copper alloy TIG	3.2mm / 5kg
7162	ER 307 SI Stainless Steel MIG Wire 15kg · Stainless MIG	1mm / 15kg
7163	ER 307 SI Stainless Steel MIG Wire 15kg · Stainless MIG	1.2mm / 15kg
7161	ER 307 SI Stainless Steel MIG Wire 15kg · Stainless MIG	0.8mm / 15kg spool
7183	308 LSI Stainless Steel MIG Wire · Stainless MIG	0.6mm / 0.7kg · ER308LSi
7184	308 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 0.7kg · ER308LSi
7185	308 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 0.7kg · ER308LSi

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ORDERING REFERENCES

SWP Super 6 Order Codes

4/18

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Order Code	Item / Grade	Size / Configuration
7186	308 LSI Stainless Steel MIG Wire · Stainless MIG	0.6mm / 5kg · ER308LSi
7187	308 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 5kg · ER308LSi
7188	308 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 5kg · ER308LSi
7189	308 LSI Stainless Steel MIG Wire · Stainless MIG	1.2mm / 5kg · ER308LSi
7190	308 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 15kg · ER308LSi
7191	308 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 15kg · ER308LSi
7192	308 LSI Stainless Steel MIG Wire · Stainless MIG	1.2mm / 15kg · ER308LSi
7193	309 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 5kg · ER309LSi
7194	309 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 5kg · ER309LSi
7195	309 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 15kg · ER309LSi
7196	309 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 15kg · ER309LSi
7197	309 LSI Stainless Steel MIG Wire · Stainless MIG	1.2mm / 15kg · ER309LSi
7175	310 Stainless Steel MIG Wire 15kg Spool · Stainless MIG	0.8mm / 15kg · ER310
7176	310 Stainless Steel MIG Wire 15kg Spool · Stainless MIG	1mm / 15kg · ER310
7177	310 Stainless Steel MIG Wire 15kg Spool · Stainless MIG	1.2mm / 15kg · ER310
7208	312 Stainless Steel MIG Wire · Stainless MIG	0.8mm / 5kg · ER312
7209	312 Stainless Steel MIG Wire · Stainless MIG	1mm / 5kg · ER312
7210	312 Stainless Steel MIG Wire · Stainless MIG	0.8mm / 15kg · ER312
7211	312 Stainless Steel MIG Wire · Stainless MIG	1mm / 15kg · ER312

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ORDERING REFERENCES

SWP Super 6 Order Codes

5/18

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Order Code	Item / Grade	Size / Configuration
7198	316 LSI Stainless Steel MIG Wire · Stainless MIG	0.6mm / 0.7kg · ER316LSi
7199	316 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 0.7kg · ER316LSi
7200	316 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 0.7kg · ER316LSi
7201	316 LSI Stainless Steel MIG Wire · Stainless MIG	0.6mm / 5kg · ER316LSi
7202	316 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 5kg · ER316LSi
7203	316 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 5kg · ER316LSi
7204	316 LSI Stainless Steel MIG Wire · Stainless MIG	0.6mm / 15kg · ER316LSi
7205	316 LSI Stainless Steel MIG Wire · Stainless MIG	0.8mm / 15kg · ER316LSi
7206	316 LSI Stainless Steel MIG Wire · Stainless MIG	1mm / 15kg · ER316LSi
7207	316 LSI Stainless Steel MIG Wire · Stainless MIG	1.2mm / 15kg · ER316LSi
7213	347 Stainless Steel TIG Wire 5kg · Stainless TIG	1.2mm / 5kg · ER347
7214	347 Stainless Steel TIG Wire 5kg · Stainless TIG	1.6mm / 5kg · ER347
7215	347 Stainless Steel TIG Wire 5kg · Stainless TIG	2.4mm / 5kg · ER347
7216	308 L Stainless Steel TIG Wire 5KG · Stainless TIG	1.6mm / 5KG · ER308L
7217	308 L Stainless Steel TIG Wire 5KG · Stainless TIG	2.4mm / 5KG · ER308L
7218	308 L Stainless Steel TIG Wire 5KG · Stainless TIG	3.2mm / 5KG · ER308L
7219	309 L Stainless Steel TIG Wire 5kg Tube · Stainless TIG	1.6mm / 5kg · ER309L
7220	309 L Stainless Steel TIG Wire 5kg Tube · Stainless TIG	2.4mm / 5kg · ER309L

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ORDERING REFERENCES

SWP Super 6 Order Codes

6/18

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Order Code	Item / Grade	Size / Configuration
7221	309 L Stainless Steel TIG Wire 5kg Tube · Stainless TIG	3.2mm / 5kg · ER309L
7229	310 Stainless Steel TIG Wire 5kg · Stainless TIG	1.6mm / 5kg · ER310
7230	310 Stainless Steel TIG Wire 5kg · Stainless TIG	2.4mm / 5kg · ER310
7231	310 Stainless Steel TIG Wire 5kg · Stainless TIG	3.2mm / 5kg · ER310
7227	312 Stainless Steel TIG Wire 5kg · Stainless TIG	1.6mm / 5kg · ER312
7228	312 Stainless Steel TIG Wire 5kg · Stainless TIG	2.4mm / 5kg · ER312
7222	316L Stainless Steel TIG Wire 5kg · Stainless TIG	1mm / 5kg · ER316L
7223	316L Stainless Steel TIG Wire 5kg · Stainless TIG	1.2mm / 5kg · ER316L
7224	316L Stainless Steel TIG Wire 5kg · Stainless TIG	1.6mm / 5kg · ER316L
7225	316L Stainless Steel TIG Wire 5kg · Stainless TIG	2.4mm / 5kg · ER316L
7226	316L Stainless Steel TIG Wire 5kg · Stainless TIG	3.2mm / 5kg · ER316L
7300	SG2 Steel MIG Wire · Steel MIG & cored	0.6mm / 0.7kg · ER70S-6
7301	SG2 Steel MIG Wire · Steel MIG & cored	0.8mm / 0.7kg · ER70S-6
7302	SG2 Steel MIG Wire · Steel MIG & cored	1mm / 0.7kg · ER70S-6
7303	SG2 Steel MIG Wire · Steel MIG & cored	0.6mm / 5kg · ER70S-6
7304	SG2 Steel MIG Wire · Steel MIG & cored	0.8mm / 5kg · ER70S-6
7305	SG2 Steel MIG Wire · Steel MIG & cored	1mm / 5kg · ER70S-6
7306	SG2 Steel MIG Wire · Steel MIG & cored	0.6mm / 15kg · ER70S-6
7310	SG2 Steel MIG Wire · Steel MIG & cored	1.6mm / 15kg · ER70S-6
7312	SG2 - SuperPAK Steel MIG Wire 250kg Drum · Steel MIG & cored	0.8mm / 250kg · ER70S-6
7313	SG2 - SuperPAK Steel MIG Wire 250kg Drum · Steel MIG & cored	1mm / 250kg · ER70S-6

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ORDERING REFERENCES

SWP Super 6 Order Codes

7/18

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Order Code	Item / Grade	Size / Configuration
7314	SG2 - SuperPAK Steel MIG Wire 250kg Drum · Steel MIG & cored	1.2mm / 250kg · ER70S-6
7307WB	SG2 Steel MIG Wire 0.8mm 15kg Basket · Steel MIG & cored	0.8mm / 15kg · ER70S-6
7308WB	SG2 Steel MIG Wire 0.8mm 15kg Basket · Steel MIG & cored	1mm / 15kg · ER70S-6
7309WB	SG2 Steel MIG Wire 0.8mm 15kg Basket · Steel MIG & cored	1.2mm / 15kg · ER70S-6
1512MIXALT	SG2 (ER70S-6) Steel MIG Wire 15kg · Steel MIG & cored	0.8mm / 15kg
1513MIXALT	SG2 (ER70S-6) Steel MIG Wire 15kg · Steel MIG & cored	1mm / 15kg
1514MIXALT	SG2 (ER70S-6) Steel MIG Wire - Yellow Label · Steel MIG & cored	1.2mm / 15kg
7320	SG3 Steel MIG Wire 15kg · Steel MIG & cored	0.8mm / 15kg · ER70S-6 / G4Si1
7321	SG3 Steel MIG Wire 15kg · Steel MIG & cored	1mm / 15kg · ER70S-6 / G4Si1
7322	SG3 Steel MIG Wire 15kg · Steel MIG & cored	1.2mm / 15kg · ER70S-6 / G4Si1
7341	SG3 Marathon Pack Steel MIG Wire 250kg Drum · Steel MIG & cored	1mm / 250kg · ER70S-6 / G4Si1
7342	SG3 Marathon Pack Steel MIG Wire 250kg Drum · Steel MIG & cored	1.2mm / 250kg · ER70S-6 / G4Si1
7330	A32 Steel MIG Wire 15KG · Steel MIG & cored	1.2mm / 15KG · ER80S-B2
7328	A32 Steel MIG Wire 15KG · Steel MIG & cored	0.8mm / 15kg spool · ER80S-B2
7329	A32 Steel MIG Wire 15KG · Steel MIG & cored	1.0mm / 15kg spool · ER80S-B2
7332	E71T-1 Steel MIG Wire 15kg Spool · Steel MIG & cored	1.2mm / 15kg
7335	Gasless Flux Cored Wire Steel MIG Wire · Steel MIG & cored	0.8mm / 0.45kg · E71T-GS
7336	Gasless Flux Cored Wire Steel MIG Wire · Steel MIG & cored	0.9mm / 0.45kg · E71T-GS
7337	Gasless Flux Cored Wire Steel MIG Wire · Steel MIG & cored	0.8mm / 1kg · E71T-GS

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ORDERING REFERENCES

SWP Super 6 Order Codes

8/18

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Order Code	Item / Grade	Size / Configuration
7338	Gasless Flux Cored Wire Steel MIG Wire · Steel MIG & cored	0.8mm / 4.5kg · E71T-GS
7339	Gasless Flux Cored Wire Steel MIG Wire · Steel MIG & cored	0.9mm / 4.5kg · E71T-GS
7290	100S-G Steel MIG Wire 15kg · Steel MIG & cored	0.8mm / 15kg · ER100S-G
7291	100S-G Steel MIG Wire 15kg · Steel MIG & cored	1mm / 15kg · ER100S-G
7292	100S-G Steel MIG Wire 15kg · Steel MIG & cored	1.2mm / 15kg · ER100S-G
7345	600S Steel MIG Wire 15kg · Steel MIG & cored	1mm / 15kg
7346	600S Steel MIG Wire 15kg · Steel MIG & cored	1.2mm / 15kg
7350	A15 Steel TIG Wire 5kg · Steel TIG	1mm / 5kg · ER70S-2
7351	A15 Steel TIG Wire 5kg · Steel TIG	1.2mm / 5kg · ER70S-2
7352	A15 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER70S-2
7353	A15 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER70S-2
7354	A15 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg · ER70S-2
7356	A17 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg
7357	A17 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg tube
7360	A18 Steel TIG Wire 5kg · Steel TIG	1mm / 5kg · ER70S-6
7361	A18 Steel TIG Wire 5kg · Steel TIG	1.2mm / 5kg · ER70S-6
7362	A18 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER70S-6
7363	A18 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER70S-6
7364	A18 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg · ER70S-6
7366	A31 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER80S-D2
7367	A31 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER80S-D2
7368	A31 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg tube · ER80S-D2
7370	A32 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER80S-B2
7371	A32 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER80S-B2

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ORDERING REFERENCES

SWP Super 6 Order Codes

9/18

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Order Code	Item / Grade	Size / Configuration
7372	A32 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg · ER80S-B2
1104	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	1mm / 10 pcs
1105	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	1.2mm / 10 pcs
1106	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs
1117	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1107	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1107-7	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	2.4mm x 175mm / 10 pcs
1108	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
1109	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	4mm / 10 pcs
1110	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	4.8mm / 5 pcs
1118	2% Thoriated Red Tungsten Electrode · Tungsten electrodes	6.4mm / 5 pcs
1121	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	1mm / 10 pcs
1123	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	1.2mm / 10 pcs
1111	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs
1124	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1112	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1113	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
1114	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	4mm / 10 pcs

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ORDERING REFERENCES

SWP Super 6 Order Codes

10/18

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Order Code	Item / Grade	Size / Configuration
1115	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	4.8mm / 5 pcs
1116	0.8% Zirconiated White Tungsten Electrode · Tungsten electrodes	6.4mm / 5 pcs
1094	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	1mm / 10 pcs
1095	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	1.2mm / 10 pcs
1097	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs
1096	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1098	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1099	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
1100	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	4mm / 10 pcs
1101	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	4.8mm / 5 pcs
1102	2% Ceriated Grey Tungsten Electrode · Tungsten electrodes	6.4mm / 5 pcs
1132	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	1mm / 10 pcs
1142	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	1.2mm / 10 pcs
1170	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs
1143	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1171	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1172	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
1173	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	4.0mm / 10 pcs

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ORDERING REFERENCES

SWP Super 6 Order Codes

11/18

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Order Code	Item / Grade	Size / Configuration
1174	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	4.8mm / 5 pcs
1175	1% Lanthanated Black Tungsten Electrode · Tungsten electrodes	6.4mm / 5 pcs
1560	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	1mm / 10 pcs
1561	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	1.2mm / 10 pcs
1562	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs
1149	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1563	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1564	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
1565	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	4mm / 10 pcs
1566	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	4.8mm / 5 pcs
1567	Multi-Type Gold Tungsten Electrode · Tungsten electrodes	6.4mm / 5 pcs
1895	Pure Tungsten Green Tungsten Electrodes · Tungsten electrodes	1mm / 10 pcs
1933	Pure Tungsten Green Tungsten Electrodes · Tungsten electrodes	1.6mm / 10 pcs
1932	Pure Tungsten Green Tungsten Electrodes · Tungsten electrodes	2mm / 10 pcs
1934	Pure Tungsten Green Tungsten Electrodes · Tungsten electrodes	2.4mm / 10 pcs
1935	Pure Tungsten Green Tungsten Electrodes · Tungsten electrodes	3.2mm / 10 pcs
1936	Pure Tungsten Green Tungsten Electrodes · Tungsten electrodes	4mm / 10 pcs
1990	E3 Rare Earth Purple Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs

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ORDERING REFERENCES

SWP Super 6 Order Codes

12/18

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Order Code	Item / Grade	Size / Configuration
1991	E3 Rare Earth Purple Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1992	E3 Rare Earth Purple Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1993	E3 Rare Earth Purple Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
1894	WR02 Tungsten Turquoise Tungsten Electrodes · Tungsten electrodes	1mm / 10 pcs
1994	WR02 Tungsten Turquoise Tungsten Electrodes · Tungsten electrodes	1.6mm / 10 pcs
1995	WR02 Tungsten Turquoise Tungsten Electrodes · Tungsten electrodes	2mm / 10 pcs
1996	WR02 Tungsten Turquoise Tungsten Electrodes · Tungsten electrodes	2.4mm / 10 pcs
1997	WR02 Tungsten Turquoise Tungsten Electrodes · Tungsten electrodes	3.2mm / 10 pcs
1155	2% Lanthanated Blue Tungsten Electrode · Tungsten electrodes	1mm / 10 pcs
1156	2% Lanthanated Blue Tungsten Electrode · Tungsten electrodes	1.6mm / 10 pcs
1159	2% Lanthanated Blue Tungsten Electrode · Tungsten electrodes	2mm / 10 pcs
1157	2% Lanthanated Blue Tungsten Electrode · Tungsten electrodes	2.4mm / 10 pcs
1158	2% Lanthanated Blue Tungsten Electrode · Tungsten electrodes	3.2mm / 10 pcs
7397	E6013 MMA Mild Steel Electrodes · MMA electrodes	2.5mm × 350mm / 1kg · AWS E6013
7399	E6013 MMA Mild Steel Electrodes · MMA electrodes	4mm × 400mm / 1kg · AWS E6013
7400	E6013 MMA Mild Steel Electrodes · MMA electrodes	2mm × 350mm / 5kg · AWS E6013
4500	E6013 MMA Mild Steel Electrodes · MMA electrodes	2.5mm × 350mm / 6 × 2.5kg · AWS E6013
4502	E6013 MMA Mild Steel Electrodes · MMA electrodes	4mm × 400mm / 6 × 2.5kg · AWS E6013

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ORDERING REFERENCES

SWP Super 6 Order Codes

13/18

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Order Code	Item / Grade	Size / Configuration
4501	E6013 MMA Mild Steel Electrodes · MMA electrodes	3.2mm × 350mm / 6 × 2.5kg · AWS E6013
7398	E6013 MMA Mild Steel Electrodes · MMA electrodes	3.2mm × 350mm / 1kg · AWS E6013
7401	E6013 MMA Mild Steel Electrodes · MMA electrodes	2.5mm × 350mm / 5kg · AWS E6013
7402	E6013 MMA Mild Steel Electrodes · MMA electrodes	3.2mm × 350mm / 5kg · AWS E6013
7403	E6013 MMA Mild Steel Electrodes · MMA electrodes	4.0mm × 400mm / 5kg · AWS E6013
7404	E6013 MMA Mild Steel Electrodes · MMA electrodes	5.0mm × 400mm / 5kg · AWS E6013
7460	CCMS Steel TIG Wire 5kg · Gas welding & brazing	1.6mm / 5kg
7461	CCMS Steel TIG Wire 5kg · Gas welding & brazing	2.4mm / 5kg
7462	CCMS Steel TIG Wire 5kg · Gas welding & brazing	3.2mm / 5kg
7468	Silicon Bronze C2 Wire 2.5kg · Gas welding & brazing	1.6mm / 2.5kg
7469	Silicon Bronze C2 Wire 2.5kg · Gas welding & brazing	2.4mm / 2.5kg
7470	Silicon Bronze C2 Wire 2.5kg · Gas welding & brazing	3.2mm / 2.5kg
7473	Flux Coated Bronze C2FC Gas Brazing 2.5kg · Gas welding & brazing	2.4mm / 2.5kg
7474	Flux Coated Bronze C2FC Gas Brazing 2.5kg · Gas welding & brazing	3.2mm / 2.5kg
7475	Bronze C2 K (Flux Impregnated) Gas Welding & Brazing 2.5kg · Gas welding & brazing	2mm / 2.5kg
7477	Bronze C2 K (Flux Impregnated) Gas Welding & Brazing 2.5kg · Gas welding & brazing	3.2mm / 2.5kg
7476	Bronze C2 K (Flux Impregnated) Gas Welding & Brazing 2.5kg · Gas welding & brazing	2.4mm / 2.5kg tube
7480	Bronze MN Gas Welding & Brazing 5kg Tube · Gas welding & brazing	1.5mm / 5kg

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ORDERING REFERENCES

SWP Super 6 Order Codes

14/18

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Order Code	Item / Grade	Size / Configuration
7481	Bronze MN Gas Welding & Brazing 5kg Tube · Gas welding & brazing	2mm / 5kg
7482	Bronze MN Gas Welding & Brazing 5kg Tube · Gas welding & brazing	2.5mm / 5kg
7483	Bronze MN Gas Welding & Brazing 5kg Tube · Gas welding & brazing	3mm / 5kg
7485	Bronze C5 Gas Welding & Brazing 5kg · Gas welding & brazing	1.6mm / 5kg
7486	Bronze C5 Gas Welding & Brazing 5kg · Gas welding & brazing	2.4mm / 5kg
7487	Bronze C5 Gas Welding & Brazing 5kg · Gas welding & brazing	3.2mm / 5kg tube
7537	CP2 Gas Welding & Brazing 1kg Tube · Gas welding & brazing	2.5mm / 1kg
7538	CP2 Gas Welding & Brazing 1kg Tube · Gas welding & brazing	3.0mm / 1kg tube
7533	CP3 Gas Welding & Brazing 1kg Tube · Gas welding & brazing	1.5mm / 1kg
7534	CP3 Gas Welding & Brazing 1kg Tube · Gas welding & brazing	2.5mm / 1kg
7535	CP3 Gas Welding & Brazing 1kg Tube · Gas welding & brazing	3.0mm / 1kg tube
7499	CP4 Gas Welding & Brazing 1kg · Gas welding & brazing	1.5mm / 1kg
7500	CP4 Gas Welding & Brazing 1kg · Gas welding & brazing	2.5mm / 1kg
7503	Silver AG28 Gas Welding & Brazing · Gas welding & brazing	1.5mm / 0.25kg
7504	Silver AG28 Gas Welding & Brazing · Gas welding & brazing	2.5mm / 0.25kg
7505	Silver AG28 Gas Welding & Brazing · Gas welding & brazing	1.5mm / 1kg
7506	Silver AG28 Gas Welding & Brazing · Gas welding & brazing	2.5mm / 1kg
7515	Silver AG14 Gas Welding & Brazing · Gas welding & brazing	1.5mm / 0.25kg

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ORDERING REFERENCES

SWP Super 6 Order Codes

15/18

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Order Code	Item / Grade	Size / Configuration
7516	Silver AG14 Gas Welding & Brazing · Gas welding & brazing	2.5mm / 0.25kg
7508	Silver AG14 Gas Welding & Brazing · Gas welding & brazing	1.5mm / 1kg
7509	Silver AG14 Gas Welding & Brazing · Gas welding & brazing	2.5mm / 1kg
7517	Silver AG14 FC Gas Welding & Brazing · Gas welding & brazing	1.5mm / 0.25kg
7518	Silver AG14 FC Gas Welding & Brazing · Gas welding & brazing	2.5mm / 0.25kg
7511	Silver AG14 FC Gas Welding & Brazing · Gas welding & brazing	1.5mm / 1kg
7512	Silver AG14 FC Gas Welding & Brazing · Gas welding & brazing	2.5mm / 1kg
7800	ER80-S-G Corten Wire 15kg Spool · Steel MIG & cored	1mm / 15kg
7801	ER80-S-G Corten Wire 15kg Spool · Steel MIG & cored	1.2mm / 15kg
7307	SG2 Steel MIG Wire - 1 Pallet of 15kg · Steel MIG & cored	0.8mm / 15kg · ER70S-6
7308	SG2 Steel MIG Wire - 1 Pallet of 15kg · Steel MIG & cored	1mm / 15kg · ER70S-6
7309	SG2 Steel MIG Wire - 1 Pallet of 15kg · Steel MIG & cored	1.2mm / 15kg · ER70S-6
7377	A30 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg
7378	A30 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg
7379	A30 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg
7380	90S-B3 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER90S-B3
7381	90S-B3 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER90S-B3
7382	90S-B3 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg · ER90S-B3
7383	100S-G Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER100S-G
7384	100S-G Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER100S-G
7385	100S-G Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg · ER100S-G

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ORDERING REFERENCES

SWP Super 6 Order Codes

16/18

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Order Code	Item / Grade	Size / Configuration
7386	110S-G Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg · ER110S-G
7387	110S-G Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg · ER110S-G
7388	110S-G Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg · ER110S-G
7295	110S-G Steel MIG Wire 15kg · Steel MIG & cored	0.8mm / 15kg · ER110S-G
7296	110S-G Steel MIG Wire 15kg · Steel MIG & cored	1mm / 15kg · ER110S-G
7297	110S-G Steel MIG Wire 15kg · Steel MIG & cored	1.2mm / 15kg · ER110S-G
7317	80S-Ni1 Steel MIG Wire 15kg · Steel MIG & cored	0.8mm / 15kg
7319	80S-Ni1 Steel MIG Wire 15kg · Steel MIG & cored	1.2mm / 15kg
7318	80S-Ni1 Steel MIG Wire 15kg · Steel MIG & cored	1.0mm / 15kg spool
7389	80S-Ni1 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg
7390	80S-Ni1 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg
7391	80S-Ni1 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg
7325	80S-Ni25 Steel MIG Wire 15kg · Steel MIG & cored	0.8mm / 15kg
7327	80S-Ni25 Steel MIG Wire 15kg · Steel MIG & cored	1.2mm / 15kg
7326	80S-Ni25 Steel MIG Wire 15kg · Steel MIG & cored	1.0mm / 15kg spool
7392	80S-Ni25 Steel TIG Wire 5kg · Steel TIG	1.6mm / 5kg
7393	80S-Ni25 Steel TIG Wire 5kg · Steel TIG	2.4mm / 5kg
7394	80S-Ni25 Steel TIG Wire 5kg · Steel TIG	3.2mm / 5kg
7608	E6013 Smoothweld · MMA electrodes	2.5mm × 350mm / 5kg · AWS E6013
7609	E6013 Smoothweld · MMA electrodes	3.2mm × 350mm / 5kg · AWS E6013
7610	E6013 Smoothweld · MMA electrodes	4.0mm × 450mm / 5kg · AWS E6013
7408	E7018 MMA Electrodes · MMA electrodes	2.5mm × 350mm / 5kg pack · AWS E7018
7409	E7018 MMA Electrodes · MMA electrodes	3.2mm × 350mm / 5kg pack · AWS E7018

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ORDERING REFERENCES

SWP Super 6 Order Codes

17/18

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Order Code	Item / Grade	Size / Configuration
7410	E7018 MMA Electrodes · MMA electrodes	4.0mm × 400mm / 5kg pack · AWS E7018
7411	E7018 MMA Electrodes · MMA electrodes	5.0mm × 400mm / 5kg pack · AWS E7018
7018	4047 Aluminium MIG Wire · Aluminium MIG	0.8mm / 6kg spool · ER4047
7019	4047 Aluminium MIG Wire · Aluminium MIG	1.0mm / 6kg spool · ER4047
7020	4047 Aluminium MIG Wire · Aluminium MIG	1.2mm / 6kg spool · ER4047
7164	307Si Stainless TIG · Stainless TIG	1.6mm / 5kg tube · W 18 8 Mn
7165	307Si Stainless TIG · Stainless TIG	2.4mm / 5kg tube · W 18 8 Mn
7166	307Si Stainless TIG · Stainless TIG	3.2mm / 5kg tube · W 18 8 Mn
7167	317L Stainless TIG · Stainless TIG	1.6mm / 5kg tube · ER317L
7168	317L Stainless TIG · Stainless TIG	2.4mm / 5kg tube · ER317L
7169	317L Stainless TIG · Stainless TIG	3.2mm / 5kg tube · ER317L
7170	318 Stainless TIG · Stainless TIG	1.6mm / 5kg tube · W 19 12 3 Nb
7171	318 Stainless TIG · Stainless TIG	2.4mm / 5kg tube · W 19 12 3 Nb
7172	318 Stainless TIG · Stainless TIG	3.2mm / 5kg tube · W 19 12 3 Nb
7180	347 Stainless MIG · Stainless MIG	0.8mm / 15kg spool · ER347
7181	347 Stainless MIG · Stainless MIG	1.0mm / 15kg spool · ER347
7818	2209 Duplex MIG · Stainless MIG	1.0mm / 15kg spool · ER2209
7819	2209 Duplex MIG · Stainless MIG	1.2mm / 15kg spool · ER2209
7821	2209 Duplex TIG · Stainless TIG	1.6mm / 5kg tube · ER2209
7820	2209 Duplex TIG · Stainless TIG	2.4mm / 5kg tube · ER2209
7822	2209 Duplex TIG · Stainless TIG	3.2mm / 5kg tube · ER2209
7823	2594 Superduplex TIG · Stainless TIG	1.6mm / 5kg tube · ER2594
7824	2594 Superduplex TIG · Stainless TIG	2.4mm / 5kg tube · ER2594
7825	2594 Superduplex TIG · Stainless TIG	3.2mm / 5kg tube · ER2594
7790	NiCr-3 Nickel TIG · Nickel TIG	1.6mm / 5kg tube · ERNiCr-3
7805	NiCr-3 Nickel TIG · Nickel TIG	2.4mm / 5kg tube · ERNiCr-3
7798	625 Nickel TIG · Nickel TIG	1.6mm / 5kg tube · ERNiCrMo-3
7802	625 Nickel TIG · Nickel TIG	2.4mm / 5kg tube · ERNiCrMo-3

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ORDERING REFERENCES

SWP Super 6 Order Codes

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Order Code	Item / Grade	Size / Configuration
7799	625 Nickel TIG · Nickel TIG	3.2mm / 5kg tube · ERNiCrMo-3
7783	NiCu-7 Nickel TIG · Nickel TIG	1.6mm / 5kg tube · ERNiCu-7
7814	NiCu-7 Nickel TIG · Nickel TIG	2.4mm / 5kg tube · ERNiCu-7
7784	NiCu-7 Nickel TIG · Nickel TIG	3.2mm / 5kg tube · ERNiCu-7
7530	C5 FC Bronze · Gas welding & brazing	2.5mm / 5kg tube · Cu 305
7531	C5 FC Bronze · Gas welding & brazing	3.0mm / 5kg tube · Cu 305
7150	C13 Aluminium Bronze MIG · Copper alloy MIG	0.8mm / 2kg spool
7151	C13 Aluminium Bronze MIG · Copper alloy MIG	1.0mm / 2kg spool
7152	C13 Aluminium Bronze MIG · Copper alloy MIG	1.2mm / 2kg spool
7153	C13 Aluminium Bronze MIG · Copper alloy MIG	0.8mm / 12.5kg spool
7157	C13 Aluminium Bronze MIG · Copper alloy MIG	1.0mm / 12.5kg spool
7173	C13 Aluminium Bronze MIG · Copper alloy MIG	1.2mm / 12.5kg spool
7147	C13 Aluminium Bronze TIG · Copper alloy TIG	1.6mm / 5kg tube
7148	C13 Aluminium Bronze TIG · Copper alloy TIG	2.4mm / 5kg tube
7149	C13 Aluminium Bronze TIG · Copper alloy TIG	3.2mm / 5kg tube

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RO071601	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	1.6mm / 1kg · EN ISO 24373: Cu 1897 (CuAg1)
RO071625	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	1.6mm / 2.5kg · EN ISO 24373: Cu 1897 (CuAg1)
RO071650	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	1.6mm / 5kg · EN ISO 24373: Cu 1897 (CuAg1)
RO072401	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	2.4mm / 1kg · EN ISO 24373: Cu 1897 (CuAg1)
RO072425	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	2.4mm / 2.5kg · EN ISO 24373: Cu 1897 (CuAg1)
RO072450	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	2.4mm / 5kg · EN ISO 24373: Cu 1897 (CuAg1)
RO073201	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	3.2mm / 1kg · EN ISO 24373: Cu 1897 (CuAg1)
RO073225	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	3.2mm / 2.5kg · EN ISO 24373: Cu 1897 (CuAg1)
RO073250	SIFSILCOPPER No. 7 C1 · Gas welding & brazing	3.2mm / 5kg · EN ISO 24373: Cu 1897 (CuAg1)
RO096050	SUPERSILICON No. 9 · Gas welding & brazing	6mm / 5kg · EN 12536
RO111601	SIFSTEEL No. 11 / A1 · Gas welding & brazing	1.6mm / 1kg · EN 12536
RO111625	SIFSTEEL No. 11 / A1 · Gas welding & brazing	1.6mm / 2.5kg · EN 12536
RO111650	SIFSTEEL No. 11 / A1 · Gas welding & brazing	1.6mm / 5kg · EN 12536
RO112401	SIFSTEEL No. 11 / A1 · Gas welding & brazing	2.4mm / 1kg · EN 12536
RO112425	SIFSTEEL No. 11 / A1 · Gas welding & brazing	2.4mm / 2.5kg · EN 12536
RO112450	SIFSTEEL No. 11 / A1 · Gas welding & brazing	2.4mm / 5kg · EN 12536
RO113201	SIFSTEEL No. 11 / A1 · Gas welding & brazing	3.2mm / 1kg · EN 12536
RO113225	SIFSTEEL No. 11 / A1 · Gas welding & brazing	3.2mm / 2.5kg · EN 12536

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RO113250	SIFSTEEL No. 11 / A1 · Gas welding & brazing	3.2mm / 5kg · EN 12536
RO114850	SIFSTEEL No. 11 / A1 · Gas welding & brazing	4.8mm / 5kg · EN 12536
RO222550	SIFSTEEL No. 11 / A1 · Gas welding & brazing	2.5mm / 5kg · EN 12536
RO223050	SIFSTEEL No. 11 / A1 · Gas welding & brazing	3.0mm / 5kg · EN 12536
WO140865	SIFMIG 1050 · Aluminium MIG	0.8mm / 6.5kg
WO141065	SIFMIG 1050 · Aluminium MIG	1.0mm / 6.5kg
WO141265	SIFMIG 1050 · Aluminium MIG	1.2mm / 6.5kg
WO141665	SIFMIG 1050 · Aluminium MIG	1.6mm / 6.5kg
WO150805	SIFMIG 4043 · Aluminium MIG	0.8mm / 0.5kg
WO150820	SIFMIG 4043 · Aluminium MIG	0.8mm / 2kg
WO150865	SIFMIG 4043 · Aluminium MIG	0.8mm / 6.5kg
WO151005	SIFMIG 4043 · Aluminium MIG	1.0mm / 0.5kg
WO151020	SIFMIG 4043 · Aluminium MIG	1.0mm / 2kg
WO151065	SIFMIG 4043 · Aluminium MIG	1.0mm / 6.5kg
WO151205	SIFMIG 4043 · Aluminium MIG	1.2mm / 0.5kg
WO151220	SIFMIG 4043 · Aluminium MIG	1.2mm / 2kg
WO151265	SIFMIG 4043 · Aluminium MIG	1.2mm / 6.5kg
WO151665	SIFMIG 4043 · Aluminium MIG	1.6mm / 6.5kg
WO161020	SIFMIG 4047 · Aluminium MIG	1.0mm / 2kg · EN ISO 18273: S Al 4047A (AlSi12)
WO161065	SIFMIG 4047 · Aluminium MIG	1.0mm / 6.5kg · EN ISO 18273: S Al 4047A (AlSi12)
WO161265	SIFMIG 4047 · Aluminium MIG	1.2mm / 6.5kg · EN ISO 18273: S Al 4047A (AlSi12)
WO161665	SIFMIG 4047 · Aluminium MIG	1.6mm / 6.5kg · EN ISO 18273: S Al 4047A (AlSi12)
WO281065	SIFMIG 5183 · Aluminium MIG	1.0mm / 6.5kg · EN ISO 18273: S Al 5183

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Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
WO281265	SIFMIG 5183 · Aluminium MIG	1.2mm / 6.5kg · EN ISO 18273: S Al 5183
WO270805	SIFMIG 5356 · Aluminium MIG	0.8mm / 0.5kg
WO270820	SIFMIG 5356 · Aluminium MIG	0.8mm / 2kg
WO270865	SIFMIG 5356 · Aluminium MIG	0.8mm / 6.5kg
WO271005	SIFMIG 5356 · Aluminium MIG	1.0mm / 0.5kg
WO271020	SIFMIG 5356 · Aluminium MIG	1.0mm / 2kg
WO271065	SIFMIG 5356 · Aluminium MIG	1.0mm / 6.5kg
WO271205	SIFMIG 5356 · Aluminium MIG	1.2mm / 0.5kg
WO271220	SIFMIG 5356 · Aluminium MIG	1.2mm / 2kg
WO271265	SIFMIG 5356 · Aluminium MIG	1.2mm / 6.5kg
WO271665	SIFMIG 5356 · Aluminium MIG	1.6mm / 6.5kg
WO371065	SIFMIG 5556 · Aluminium MIG	1.0mm / 6.5kg · EN ISO 18273 S Al 5556A / AWS A5.10 ER5556
WO371205	SIFMIG 5556 · Aluminium MIG	1.2mm / 0.5kg · EN ISO 18273 S Al 5556A / AWS A5.10 ER5556
WO371220	SIFMIG 5556 · Aluminium MIG	1.2mm / 2kg · EN ISO 18273 S Al 5556A / AWS A5.10 ER5556
WO371265	SIFMIG 5556 · Aluminium MIG	1.2mm / 6.5kg · EN ISO 18273 S Al 5556A / AWS A5.10 ER5556
WO371665	SIFMIG 5556 · Aluminium MIG	1.6mm / 6.5kg · EN ISO 18273 S Al 5556A / AWS A5.10 ER5556
WO080812	SIFMIG C11 / No. 8 · Copper alloy MIG	0.8mm / 12.5kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO081012	SIFMIG C11 / No. 8 · Copper alloy MIG	1.0mm / 12.5kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO081212	SIFMIG C11 / No. 8 · Copper alloy MIG	1.2mm / 12.5kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO080807	SIFMIG C11 / No. 8 · Copper alloy MIG	0.8mm / 0.7kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO080840	SIFMIG C11 / No. 8 · Copper alloy MIG	0.8mm / 4kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO081007	SIFMIG C11 / No. 8 · Copper alloy MIG	1.0mm / 0.7kg · EN ISO 24373 Cu 5180A (CuSn6P)

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ORDERING REFERENCES

Weldability SIF Order Codes

4/25

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Order Code	Item / Grade	Size / Configuration
WO081040	SIFMIG C11 / No. 8 · Copper alloy MIG	1.0mm / 5kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO081207	SIFMIG C11 / No. 8 · Copper alloy MIG	1.2mm / 0.7kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO081240	SIFMIG C11 / No. 8 · Copper alloy MIG	1.2mm / 4kg · EN ISO 24373 Cu 5180A (CuSn6P)
WO440812	SIFMIG C20/26 / No. 44 · Copper alloy MIG	0.8mm / 12.5kg
WO441212	SIFMIG C20/26 / No. 44 · Copper alloy MIG	1.2mm / 12.5kg
WO320840A	SIFMIG C28 / 328 · Copper alloy MIG	0.8mm / 4kg
WO320812A	SIFMIG C28 / 328 · Copper alloy MIG	0.8mm / 12.5kg
WO321040A	SIFMIG C28 / 328 · Copper alloy MIG	1.0mm / 4kg
WO321012A	SIFMIG C28 / 328 · Copper alloy MIG	1.0mm / 12.5kg
WO321240A	SIFMIG C28 / 328 · Copper alloy MIG	1.2mm / 4kg
WO321212A	SIFMIG C28 / 328 · Copper alloy MIG	1.2mm / 12.5kg
WO3210200A	SIFMIG C28 / 328 · Copper alloy MIG	328mm / 200kg
WO970840	SIFMIG Cu6511 / 967 · Copper alloy MIG	0.8mm / 4kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO970812	SIFMIG Cu6511 / 967 · Copper alloy MIG	0.8mm / 12.5kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO9708200	SIFMIG Cu6511 / 967 · Copper alloy MIG	0.8mm / 200kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO971040	SIFMIG Cu6511 / 967 · Copper alloy MIG	1.0mm / 4kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO971012	SIFMIG Cu6511 / 967 · Copper alloy MIG	1.0mm / 12.5kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO9710200	SIFMIG Cu6511 / 967 · Copper alloy MIG	1.0mm / 200kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO971240	SIFMIG Cu6511 / 967 · Copper alloy MIG	1.2mm / 4kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO971212	SIFMIG Cu6511 / 967 · Copper alloy MIG	1.2mm / 12.5kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)
WO9712200	SIFMIG Cu6511 / 967 · Copper alloy MIG	1.2mm / 200kg · EN ISO 24373 Cu 6511 (CuSi2Mn1)

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ORDERING REFERENCES

Weldability SIF Order Codes

5/25

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Order Code	Item / Grade	Size / Configuration
WO960807	SIFMIG C9 / 968 · Copper alloy MIG	0.8mm / 0.7kg
WO960840	SIFMIG C9 / 968 · Copper alloy MIG	0.8mm / 4kg
WO960812	SIFMIG C9 / 968 · Copper alloy MIG	0.8mm / 12.5kg
WO961007	SIFMIG C9 / 968 · Copper alloy MIG	1.0mm / 0.7kg
WO961040	SIFMIG C9 / 968 · Copper alloy MIG	1.0mm / 4kg
WO961012	SIFMIG C9 / 968 · Copper alloy MIG	1.0mm / 12.5kg
WO961240	SIFMIG C9 / 968 · Copper alloy MIG	1.2mm / 4kg
WO961212	SIFMIG C9 / 968 · Copper alloy MIG	1.2mm / 12.5kg
WO980840	SIFMIG C7 / 985 · Copper alloy MIG	0.8mm / 4kg · EN ISO 24373 Cu 1898 (CuSn1P)
WO980812	SIFMIG C7 / 985 · Copper alloy MIG	0.8mm / 12.5kg · EN ISO 24373 Cu 1898 (CuSn1P)
WO981040	SIFMIG C7 / 985 · Copper alloy MIG	1.0mm / 4kg · EN ISO 24373 Cu 1898 (CuSn1P)
WO981012	SIFMIG C7 / 985 · Copper alloy MIG	1.0mm / 12.5kg · EN ISO 24373 Cu 1898 (CuSn1P)
WO981240	SIFMIG C7 / 985 · Copper alloy MIG	1.2mm / 4kg · EN ISO 24373 Cu 1898 (CuSn1P)
WO981212	SIFMIG C7 / 985 · Copper alloy MIG	1.2mm / 12.5kg · EN ISO 24373 Cu 1898 (CuSn1P)
WO330810	SIFMIG 308LSi · Stainless MIG	0.8mm / 1kg
WO330850	SIFMIG 308LSi · Stainless MIG	0.8mm / 5kg
WO330815	SIFMIG 308LSi · Stainless MIG	0.8mm / 15kg
WO331050	SIFMIG 308LSi · Stainless MIG	1.0mm / 5kg
WO331015	SIFMIG 308LSi · Stainless MIG	1.0mm / 15kg
WO331250	SIFMIG 308LSi · Stainless MIG	1.2mm / 5kg
WO331215	SIFMIG 308LSi · Stainless MIG	1.2mm / 15kg
WO331615	SIFMIG 308LSi · Stainless MIG	1.6mm / 15kg
WO340850	SIFMIG 309LSi · Stainless MIG	0.8mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi

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ORDERING REFERENCES

Weldability SIF Order Codes

6/25

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Order Code	Item / Grade	Size / Configuration
WO340815	SIFMIG 309LSi · Stainless MIG	0.8mm / 15kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
WO341050	SIFMIG 309LSi · Stainless MIG	1.0mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
WO341015	SIFMIG 309LSi · Stainless MIG	1.0mm / 15kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
WO341250	SIFMIG 309LSi · Stainless MIG	1.2mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
WO341215	SIFMIG 309LSi · Stainless MIG	1.2mm / 15kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
WO350815	SIFMIG 312 · Stainless MIG	0.8mm / 15kg · EN ISO 14343-A: G 29 9 / AWS A5.9: ER312
WO351015	SIFMIG 312 · Stainless MIG	1.0mm / 15kg · EN ISO 14343-A: G 29 9 / AWS A5.9: ER312
WO351215	SIFMIG 312 · Stainless MIG	312mm / 15kg · EN ISO 14343-A: G 29 9 / AWS A5.9: ER312
WO210610	SIFMIG 316LSi · Stainless MIG	0.6mm / 1kg
WO210650	SIFMIG 316LSi · Stainless MIG	0.6mm / 5kg
WO210612	SIFMIG 316LSi · Stainless MIG	0.6mm / 12.5kg
WO210810	SIFMIG 316LSi · Stainless MIG	0.8mm / 1kg
WO210850	SIFMIG 316LSi · Stainless MIG	0.8mm / 5kg
WO210815	SIFMIG 316LSi · Stainless MIG	0.8mm / 12.5kg
WO211010	SIFMIG 316LSi · Stainless MIG	1.0mm / 1kg
WO211050	SIFMIG 316LSi · Stainless MIG	1.0mm / 5kg
WO211015	SIFMIG 316LSi · Stainless MIG	1.0mm / 12.5kg
WO211210	SIFMIG 316LSi · Stainless MIG	1.2mm / 1kg
WO211250	SIFMIG 316LSi · Stainless MIG	1.2mm / 5kg
WO211215	SIFMIG 316LSi · Stainless MIG	1.2mm / 12.5kg
WO211615	SIFMIG 316LSi · Stainless MIG	1.6mm / 15kg
WO220815	SIFMIG Duplex 2209 · Stainless MIG	0.8mm / 15kg
WO221015	SIFMIG Duplex 2209 · Stainless MIG	1.0mm / 15kg

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
WO221215	SIFMIG Duplex 2209 · Stainless MIG	1.2mm / 15kg
WA180607	SIFMIG SG2/A18 · Steel MIG & cored	0.6mm / 0.7kg
WA180650	SIFMIG SG2/A18 · Steel MIG & cored	0.6mm / 5kg
WA180615	SIFMIG SG2/A18 · Steel MIG & cored	0.6mm / 15kg
WA180807	SIFMIG SG2/A18 · Steel MIG & cored	0.8mm / 0.7kg
WA180850	SIFMIG SG2/A18 · Steel MIG & cored	0.8mm / 5kg
WA180815	SIFMIG SG2/A18 · Steel MIG & cored	0.8mm / 15kg
WA1808250	SIFMIG SG2/A18 · Steel MIG & cored	0.8mm / 250kg
WA181050	SIFMIG SG2/A18 · Steel MIG & cored	1.0mm / 5kg
WA181015	SIFMIG SG2/A18 · Steel MIG & cored	1.0mm / 15kg
WA1810250	SIFMIG SG2/A18 · Steel MIG & cored	1.0mm / 250kg
WA181215	SIFMIG SG2/A18 · Steel MIG & cored	1.2mm / 15kg
WA1812250	SIFMIG SG2/A18 · Steel MIG & cored	1.2mm / 250kg
WA201018	SIFMIG ZERO SG2/A18 · Steel MIG & cored	1.0mm / 18kg · EN ISO 14341-A-G 42 4 C1 / AWS A5.18 ER70S-6
WA2010250	SIFMIG ZERO SG2/A18 · Steel MIG & cored	1.0mm / 250kg · EN ISO 14341-A-G 42 4 C1 / AWS A5.18 ER70S-6
WA201218	SIFMIG ZERO SG2/A18 · Steel MIG & cored	1.2mm / 18kg · EN ISO 14341-A-G 42 4 C1 / AWS A5.18 ER70S-6
WA2012250	SIFMIG ZERO SG2/A18 · Steel MIG & cored	1.2mm / 250kg · EN ISO 14341-A-G 42 4 C1 / AWS A5.18 ER70S-6
WG030815	SIFMIG SG3/G4Si1 · Steel MIG & cored	0.8mm / 15kg
WG0308250	SIFMIG SG3/G4Si1 · Steel MIG & cored	0.8mm / 250kg
WG031015	SIFMIG SG3/G4Si1 · Steel MIG & cored	1.0mm / 15kg
WG0310250	SIFMIG SG3/G4Si1 · Steel MIG & cored	1.0mm / 250kg
WG031215	SIFMIG SG3/G4Si1 · Steel MIG & cored	1.2mm / 15kg
WG0312250	SIFMIG SG3/G4Si1 · Steel MIG & cored	1.2mm / 250kg
WA190818	SIFMIG ZERO SG3/G4Si1 · Steel MIG & cored	0.8mm / 18kg

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
WA191018	SIFMIG ZERO SG3/G4Si1 · Steel MIG & cored	1.0mm / 18kg
WA1910250	SIFMIG ZERO SG3/G4Si1 · Steel MIG & cored	1.0mm / 250kg
WA191218	SIFMIG ZERO SG3/G4Si1 · Steel MIG & cored	1.2mm / 18kg
WA1912250	SIFMIG ZERO SG3/G4Si1 · Steel MIG & cored	1.2mm / 250kg
WA311015	SIFMIG A31 / ER80S-D2 · Steel MIG & cored	1.0mm / 15kg · EN ISO 14341-A-G4Mo / AWS A5.18 ER80S-D2
WA311215	SIFMIG A31 / ER80S-D2 · Steel MIG & cored	1.2mm / 15kg · EN ISO 14341-A-G4Mo / AWS A5.18 ER80S-D2
WA320815	SIFMIG A32 / ER80S-B2 · Steel MIG & cored	0.8mm / 15kg
WA321015	SIFMIG A32 / ER80S-B2 · Steel MIG & cored	1.0mm / 15kg
WA321215	SIFMIG A32 / ER80S-B2 · Steel MIG & cored	1.2mm / 15kg
WG721015	SIFMIG 80S-Ni2 · Steel MIG & cored	1.0mm / 15kg
WG721215	SIFMIG 80S-Ni2 · Steel MIG & cored	1.2mm / 15kg
WG180805	SIFMIG E71T-GS · Steel MIG & cored	0.8mm / 0.45kg · AWS A5.20 E71T-GS
WG180809	SIFMIG E71T-GS · Steel MIG & cored	0.8mm / 0.9kg · AWS A5.20 E71T-GS
WG180845	SIFMIG E71T-GS · Steel MIG & cored	0.8mm / 4.55kg · AWS A5.20 E71T-GS
WO701250	SIFCORED E70C-6M · Steel MIG & cored	1.2mm / 5kg
WO701216	SIFCORED E70C-6M · Steel MIG & cored	1.2mm / 16kg
WO711015	SIFCORED E71T-1 · Steel MIG & cored	1.0mm / 15kg
WO711215M	SIFCORED E71T-1M · Steel MIG & cored	1.2mm / 15kg
WO711615	SIFCORED E71T-C · Steel MIG & cored	1.6mm / 15kg
WO711215	SIFCORED E71T-C · Steel MIG & cored	1.2mm / 15kg
WO111212	SIFCORED E110C-G · Steel MIG & cored	1.2mm / 12.5kg
WF601015	SIFMIG HF600 · Steel MIG & cored	1.0mm / 15kg · EN ISO 14700 T Fe8
WF601215	SIFMIG HF600 · Steel MIG & cored	1.2mm / 15kg · EN ISO 14700 T Fe8
RE802050	SIFTRODE 6013 · MMA electrodes	2.0mm / 5kg · EN ISO 2560-A E 42 0 RC 11 / AWS A5.1 E 6013

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ORDERING REFERENCES

Weldability SIF Order Codes

9/25

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Order Code	Item / Grade	Size / Configuration
RE802550	SIFTRODE 6013 · MMA electrodes	2.5mm / 5kg · EN ISO 2560-A E 42 0 RC 11 / AWS A5.1 E 6013
RE803250	SIFTRODE 6013 · MMA electrodes	3.2mm / 5kg · EN ISO 2560-A E 42 0 RC 11 / AWS A5.1 E 6013
RE804050	SIFTRODE 6013 · MMA electrodes	4.0mm / 5kg · EN ISO 2560-A E 42 0 RC 11 / AWS A5.1 E 6013
RE712550V	SIFTRODE 7016 · MMA electrodes	2.5mm / 5kg vacuum pack
RE712550	SIFTRODE 7016 · MMA electrodes	2.5mm / 5kg standard pack
RE713250V	SIFTRODE 7016 · MMA electrodes	3.2mm / 5kg vacuum pack
RE713250	SIFTRODE 7016 · MMA electrodes	3.2mm / 5kg standard pack
RE714050V	SIFTRODE 7016 · MMA electrodes	4.0mm / 5kg vacuum pack
RE714050	SIFTRODE 7016 · MMA electrodes	4.0mm / 5kg standard pack
RE762501	SIFTRODE 7018 · MMA electrodes	2.5mm / 1.5kg vacuum pack
RE762550	SIFTRODE 7018 · MMA electrodes	2.5mm / 5kg standard pack
RE763250	SIFTRODE 7018 · MMA electrodes	3.2mm / 5kg standard pack
RE763201	SIFTRODE 7018 · MMA electrodes	3.2mm / 1.5kg vacuum pack
RE764001	SIFTRODE 7018 · MMA electrodes	4.0mm / 1.5kg vacuum pack
RE764050	SIFTRODE 7018 · MMA electrodes	4.0mm / 5kg standard pack
RO141625	SIFTIG 1050A / No. 14 · Aluminium TIG	1.6mm / 2.5kg · EN ISO 18273 : S Al 1050A (Al99.5)
RO142425	SIFTIG 1050A / No. 14 · Aluminium TIG	2.4mm / 2.5kg · EN ISO 18273 : S Al 1050A (Al99.5)
RO143225	SIFTIG 1050A / No. 14 · Aluminium TIG	3.2mm / 2.5kg · EN ISO 18273 : S Al 1050A (Al99.5)
RO151625	SIFTIG 4043A / No. 15 · Aluminium TIG	1.6mm / 2.5kg · EN ISO 18273-S Al 4043A (AlSi5)
RO152425	SIFTIG 4043A / No. 15 · Aluminium TIG	2.4mm / 2.5kg · EN ISO 18273-S Al 4043A (AlSi5)
RO153225	SIFTIG 4043A / No. 15 · Aluminium TIG	3.2mm / 2.5kg · EN ISO 18273-S Al 4043A (AlSi5)
RO155025	SIFTIG 4043A / No. 15 · Aluminium TIG	5.0mm / 2.5kg · EN ISO 18273-S Al 4043A (AlSi5)

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ORDERING REFERENCES

Weldability SIF Order Codes

10/25

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Order Code	Item / Grade	Size / Configuration
RO161625	SIFTIG 4047A / No. 16 · Aluminium TIG	1.6mm / 2.5kg · EN ISO 18273 S Al 4047A (AlSi12)
RO162425	SIFTIG 4047A / No. 16 · Aluminium TIG	2.4mm / 2.5kg · EN ISO 18273 S Al 4047A (AlSi12)
RO163225	SIFTIG 4047A / No. 16 · Aluminium TIG	3.2mm / 2.5kg · EN ISO 18273 S Al 4047A (AlSi12)
RO271625	SIFTIG 5356 / No. 27 · Aluminium TIG	1.6mm / 2.5kg · EN ISO 18273-S Al 5356 (AlMg5)
RO272425	SIFTIG 5356 / No. 27 · Aluminium TIG	2.4mm / 2.5kg · EN ISO 18273-S Al 5356 (AlMg5)
RO273225	SIFTIG 5356 / No. 27 · Aluminium TIG	3.2mm / 2.5kg · EN ISO 18273-S Al 5356 (AlMg5)
RO272401	SIFTIG 5356 / No. 27 · Aluminium TIG	5356mm / 1kg · EN ISO 18273-S Al 5356 (AlMg5)
RO272450	SIFTIG 5356 / No. 27 · Aluminium TIG	5356mm / 5kg · EN ISO 18273-S Al 5356 (AlMg5)
RO281625	SIFTIG 5183 / No. 28 · Aluminium TIG	1.6mm / 2.5kg · EN ISO 18273-S Al 5183 (AlMg4.5Mn0.7)
RO282425	SIFTIG 5183 / No. 28 · Aluminium TIG	2.4mm / 2.5kg · EN ISO 18273-S Al 5183 (AlMg4.5Mn0.7)
RO283225	SIFTIG 5183 / No. 28 · Aluminium TIG	3.2mm / 2.5kg · EN ISO 18273-S Al 5183 (AlMg4.5Mn0.7)
RO371625	SIFTIG 5556 / No. 37 · Aluminium TIG	1.6mm / 2.5kg · EN ISO 18273: S Al 5556A (AlMg5Mn)
RO372425	SIFTIG 5556 / No. 37 · Aluminium TIG	2.4mm / 2.5kg · EN ISO 18273: S Al 5556A (AlMg5Mn)
RO373225	SIFTIG 5556 / No. 37 · Aluminium TIG	3.2mm / 2.5kg · EN ISO 18273: S Al 5556A (AlMg5Mn)
RO071650HQ	SIFTIG C1 / No. 7 HQ · Copper alloy TIG	1.6mm / 5kg · EN ISO 24373 Cu 1897 (CuAg1)
RO072450HQ	SIFTIG C1 / No. 7 HQ · Copper alloy TIG	2.4mm / 5kg · EN ISO 24373 Cu 1897 (CuAg1)
RO073250HQ	SIFTIG C1 / No. 7 HQ · Copper alloy TIG	3.2mm / 5kg · EN ISO 24373 Cu 1897 (CuAg1)
RO981201	SIFTIG C7 / 985 · Copper alloy TIG	1.2mm / 1kg
RO981225	SIFTIG C7 / 985 · Copper alloy TIG	1.2mm / 2.5kg
RO981250	SIFTIG C7 / 985 · Copper alloy TIG	1.2mm / 5kg

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ORDERING REFERENCES

Weldability SIF Order Codes

11/25

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Order Code	Item / Grade	Size / Configuration
RO981601	SIFTIG C7 / 985 · Copper alloy TIG	1.6mm / 1kg
RO981625	SIFTIG C7 / 985 · Copper alloy TIG	1.6mm / 2.5kg
RO981650	SIFTIG C7 / 985 · Copper alloy TIG	1.6mm / 5kg
RO982401	SIFTIG C7 / 985 · Copper alloy TIG	2.4mm / 1kg
RO982425	SIFTIG C7 / 985 · Copper alloy TIG	2.4mm / 2.5kg
RO982450	SIFTIG C7 / 985 · Copper alloy TIG	2.4mm / 5kg
RO983201	SIFTIG C7 / 985 · Copper alloy TIG	3.2mm / 1kg
RO983225	SIFTIG C7 / 985 · Copper alloy TIG	3.2mm / 2.5kg
RO983250	SIFTIG C7 / 985 · Copper alloy TIG	3.2mm / 5kg
RO961201	SIFTIG C9 / 968 · Copper alloy TIG	1.2mm / 1kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO961225	SIFTIG C9 / 968 · Copper alloy TIG	1.2mm / 2.5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO961250	SIFTIG C9 / 968 · Copper alloy TIG	1.2mm / 5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO961601	SIFTIG C9 / 968 · Copper alloy TIG	1.6mm / 1kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO961625	SIFTIG C9 / 968 · Copper alloy TIG	1.6mm / 2.5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO961650	SIFTIG C9 / 968 · Copper alloy TIG	1.6mm / 5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO962401	SIFTIG C9 / 968 · Copper alloy TIG	2.4mm / 1kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO962425	SIFTIG C9 / 968 · Copper alloy TIG	2.4mm / 2.5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO962450	SIFTIG C9 / 968 · Copper alloy TIG	2.4mm / 5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO963201	SIFTIG C9 / 968 · Copper alloy TIG	3.2mm / 1kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO963225	SIFTIG C9 / 968 · Copper alloy TIG	3.2mm / 2.5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)
RO963250	SIFTIG C9 / 968 · Copper alloy TIG	3.2mm / 5kg · EN ISO 24373 Cu6560 (CuSi3Mn1)

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ORDERING REFERENCES

Weldability SIF Order Codes

12/25

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Order Code	Item / Grade	Size / Configuration
RO081201	SIFTIG C11 / No. 8 · Copper alloy TIG	1.2mm / 1kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081225	SIFTIG C11 / No. 8 · Copper alloy TIG	1.2mm / 2.5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081250	SIFTIG C11 / No. 8 · Copper alloy TIG	1.2mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081601	SIFTIG C11 / No. 8 · Copper alloy TIG	1.6mm / 1kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081625	SIFTIG C11 / No. 8 · Copper alloy TIG	1.6mm / 2.5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081650	SIFTIG C11 / No. 8 · Copper alloy TIG	1.6mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO082401	SIFTIG C11 / No. 8 · Copper alloy TIG	2.4mm / 1kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO082425	SIFTIG C11 / No. 8 · Copper alloy TIG	2.4mm / 2.5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO082450	SIFTIG C11 / No. 8 · Copper alloy TIG	2.4mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO083201	SIFTIG C11 / No. 8 · Copper alloy TIG	3.2mm / 1kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO083225	SIFTIG C11 / No. 8 · Copper alloy TIG	3.2mm / 2.5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO083250	SIFTIG C11 / No. 8 · Copper alloy TIG	3.2mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081610	SIFTIG C11 / No. 8 · Copper alloy TIG	1.6mm / 10kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO081650HQ	SIFTIG C11 / No. 8 · Copper alloy TIG	1.6mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO082410	SIFTIG C11 / No. 8 · Copper alloy TIG	2.4mm / 10kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO082450HQ	SIFTIG C11 / No. 8 · Copper alloy TIG	2.4mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO083210	SIFTIG C11 / No. 8 · Copper alloy TIG	3.2mm / 10kg · EN ISO 24373 Cu 5180a (CuSn6P)
RO083250HQ	SIFTIG C11 / No. 8 · Copper alloy TIG	3.2mm / 5kg · EN ISO 24373 Cu 5180a (CuSn6P)

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

13/25

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Order Code	Item / Grade	Size / Configuration
RO321601	SIFTIG C13 / No. 32 · Copper alloy TIG	1.6mm / 1kg
RO321625	SIFTIG C13 / No. 32 · Copper alloy TIG	1.6mm / 2.5kg
RO321650	SIFTIG C13 / No. 32 · Copper alloy TIG	1.6mm / 5kg
RO322401	SIFTIG C13 / No. 32 · Copper alloy TIG	2.4mm / 1kg
RO322425	SIFTIG C13 / No. 32 · Copper alloy TIG	2.4mm / 2.5kg
RO322450	SIFTIG C13 / No. 32 · Copper alloy TIG	2.4mm / 5kg
RO323201	SIFTIG C13 / No. 32 · Copper alloy TIG	3.2mm / 1kg
RO323225	SIFTIG C13 / No. 32 · Copper alloy TIG	3.2mm / 2.5kg
RO323250	SIFTIG C13 / No. 32 · Copper alloy TIG	3.2mm / 5kg
RO321610	SIFTIG C13 / No. 32 · Copper alloy TIG	1.6mm / 10kg
RO322410	SIFTIG C13 / No. 32 · Copper alloy TIG	2.4mm / 10kg
RO323210	SIFTIG C13 / No. 32 · Copper alloy TIG	3.2mm / 10kg
RO442401	SIFTIG C20/26 / No. 44 · Copper alloy TIG	2.4mm / 1kg
RO442425	SIFTIG C20/26 / No. 44 · Copper alloy TIG	2.4mm / 2.5kg
RO442450	SIFTIG C20/26 / No. 44 · Copper alloy TIG	2.4mm / 5kg
RO821601	SIFTIG C27 / No. 82 · Copper alloy TIG	1.6mm / 1kg
RO821625	SIFTIG C27 / No. 82 · Copper alloy TIG	1.6mm / 2.5kg
RO821650	SIFTIG C27 / No. 82 · Copper alloy TIG	1.6mm / 5kg
RO822401	SIFTIG C27 / No. 82 · Copper alloy TIG	2.4mm / 1kg
RO822425	SIFTIG C27 / No. 82 · Copper alloy TIG	2.4mm / 2.5kg
RO822450	SIFTIG C27 / No. 82 · Copper alloy TIG	2.4mm / 5kg
RO823250	SIFTIG C27 / No. 82 · Copper alloy TIG	3.2mm / 5kg
RT791650	SIFTIG CuNi10 90/10 / No. 79 · Copper alloy TIG	1.6mm / 5kg · EN ISO 24373 : Cu 7061 (CuNi10)
RT792450	SIFTIG CuNi10 90/10 / No. 79 · Copper alloy TIG	2.4mm / 5kg · EN ISO 24373 : Cu 7061 (CuNi10)
RT793250	SIFTIG CuNi10 90/10 / No. 79 · Copper alloy TIG	3.2mm / 5kg · EN ISO 24373 : Cu 7061 (CuNi10)
RT731650	SIFTIG CuNi 70/30 · Copper alloy TIG	1.6mm / 5kg

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ORDERING REFERENCES

Weldability SIF Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
RT732450	SIFTIG CuNi 70/30 · Copper alloy TIG	2.4mm / 5kg
RT733250	SIFTIG CuNi 70/30 · Copper alloy TIG	3.2mm / 5kg
RO331625H	SIFTIG 308H · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343-A: W 19 9 H / AWS A5.9: ER308H
RO332425H	SIFTIG 308H · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343-A: W 19 9 H / AWS A5.9: ER308H
RO333225H	SIFTIG 308H · Stainless TIG	3.2mm / 2.5kg · EN ISO 14343-A: W 19 9 H / AWS A5.9: ER308H
RO331650	SIFTIG 308L · Stainless TIG	1.6mm / 5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO332450	SIFTIG 308L · Stainless TIG	2.4mm / 5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO333250	SIFTIG 308L · Stainless TIG	3.2mm / 5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO331050	SIFTIG 308L · Stainless TIG	1.0mm / 5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO331601	SIFTIG 308L · Stainless TIG	1.6mm / 1kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO331625	SIFTIG 308L · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO332425	SIFTIG 308L · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO333225	SIFTIG 308L · Stainless TIG	3.2mm / 2.5kg · EN ISO 14343-A: W 19 9 L / AWS A5.9: ER308L
RO341650	SIFTIG 309LSi · Stainless TIG	1.6mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO342450	SIFTIG 309LSi · Stainless TIG	2.4mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO343250	SIFTIG 309LSi · Stainless TIG	3.2mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO341625	SIFTIG 309LSi · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO342425	SIFTIG 309LSi · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO391601	SIFTIG 309LSi · Stainless TIG	1.6mm / 1kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi

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ORDERING REFERENCES

Weldability SIF Order Codes

15/25

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Order Code	Item / Grade	Size / Configuration
RO391650	SIFTIG 309LSi · Stainless TIG	1.6mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO392401	SIFTIG 309LSi · Stainless TIG	2.4mm / 1kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO392450	SIFTIG 309LSi · Stainless TIG	2.4mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO393201	SIFTIG 309LSi · Stainless TIG	3.2mm / 1kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO393250	SIFTIG 309LSi · Stainless TIG	3.2mm / 5kg · EN ISO 14343 23 12 LSi / AWS A5.9 ER 309LSi
RO391625	SIFTIG 309L · Stainless TIG	1.6mm / 2.5kg · AWS A5.9: ER309L / EN ISO 14343-A: S 23 12 L
RO392425	SIFTIG 309L · Stainless TIG	2.4mm / 2.5kg · AWS A5.9: ER309L / EN ISO 14343-A: S 23 12 L
RO393225	SIFTIG 309L · Stainless TIG	3.2mm / 2.5kg · AWS A5.9: ER309L / EN ISO 14343-A: S 23 12 L
RO341625LMO	SIFTIG 309LMo · Stainless TIG	1.6mm / 2.5kg
RO342425LMO	SIFTIG 309LMo · Stainless TIG	2.4mm / 2.5kg
RO343225LMO	SIFTIG 309LMo · Stainless TIG	3.2mm / 2.5kg
RT701625	SIFTIG 310 · Stainless TIG	1.6mm / 2.5kg · AWS A5.9: ER310 / EN ISO 14343-A: S 25 20
RT702425	SIFTIG 310 · Stainless TIG	2.4mm / 2.5kg · AWS A5.9: ER310 / EN ISO 14343-A: S 25 20
RT703225	SIFTIG 310 · Stainless TIG	3.2mm / 2.5kg · AWS A5.9: ER310 / EN ISO 14343-A: S 25 20
RO351050	SIFTIG 312 · Stainless TIG	1.0mm / 5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO351250	SIFTIG 312 · Stainless TIG	1.2mm / 5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO351625	SIFTIG 312 · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO351650	SIFTIG 312 · Stainless TIG	1.6mm / 5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO352425	SIFTIG 312 · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312

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ORDERING REFERENCES

Weldability SIF Order Codes

16/25

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Order Code	Item / Grade	Size / Configuration
RO352450	SIFTIG 312 · Stainless TIG	2.4mm / 5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO353225	SIFTIG 312 · Stainless TIG	3.2mm / 2.5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO351025	SIFTIG 312 · Stainless TIG	312mm / 2.5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO351225	SIFTIG 312 · Stainless TIG	312mm / 2.5kg · EN ISO 14343-A: W 29 9 / AWS A5.9: ER312
RO210850	SIFTIG 316L · Stainless TIG	0.8mm / 5kg
RO211050	SIFTIG 316L · Stainless TIG	1.0mm / 5kg
RO211250	SIFTIG 316L · Stainless TIG	1.2mm / 5kg
RO211650	SIFTIG 316L · Stainless TIG	1.6mm / 5kg
RO212450	SIFTIG 316L · Stainless TIG	2.4mm / 5kg
RO213250	SIFTIG 316L · Stainless TIG	3.2mm / 5kg
RO210825	SIFTIG 316L · Stainless TIG	0.8mm / 2.5kg
RO211025	SIFTIG 316L · Stainless TIG	1.0mm / 2.5kg
RO211225	SIFTIG 316L · Stainless TIG	1.2mm / 2.5kg
RO211601	SIFTIG 316L · Stainless TIG	1.6mm / 1kg
RO211625	SIFTIG 316L · Stainless TIG	1.6mm / 2.5kg
RO212401	SIFTIG 316L · Stainless TIG	2.4mm / 1kg
RO212425	SIFTIG 316L · Stainless TIG	2.4mm / 2.5kg
RO213225	SIFTIG 316L · Stainless TIG	3.2mm / 2.5kg
RO241625	SIFTIG 317L · Stainless TIG	1.6mm / 2.5kg
RO242425	SIFTIG 317L · Stainless TIG	2.4mm / 2.5kg
RO243225	SIFTIG 317L · Stainless TIG	3.2mm / 2.5kg
RO201001	SIFTIG 347 · Stainless TIG	1.0mm / 1kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201025	SIFTIG 347 · Stainless TIG	1.0mm / 2.5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201050	SIFTIG 347 · Stainless TIG	1.0mm / 5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RO201201	SIFTIG 347 · Stainless TIG	1.2mm / 1kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201225	SIFTIG 347 · Stainless TIG	1.2mm / 2.5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201250	SIFTIG 347 · Stainless TIG	1.2mm / 5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201601	SIFTIG 347 · Stainless TIG	1.6mm / 1kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201625	SIFTIG 347 · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO201650	SIFTIG 347 · Stainless TIG	1.6mm / 5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO202401	SIFTIG 347 · Stainless TIG	2.4mm / 1kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO202425	SIFTIG 347 · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO202450	SIFTIG 347 · Stainless TIG	2.4mm / 5kg · EN ISO 14343-A: W 19 9 Nb / AWS A5.9: ER347
RO4101625	SIFTIG 410 · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343-A: W 13
RO4102425	SIFTIG 410 · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343-A: W 13
RO4103225	SIFTIG 410 · Stainless TIG	3.2mm / 2.5kg · EN ISO 14343-A: W 13
RT4101625NM	SIFTIG 410NiMo · Stainless TIG	1.6mm / 2.5kg · EN ISO 14343-A: W 13 4 / AWS A5.9: ER410NiMo
RT4102425NM	SIFTIG 410NiMo · Stainless TIG	2.4mm / 2.5kg · EN ISO 14343-A: W 13 4 / AWS A5.9: ER410NiMo
RT4103225NM	SIFTIG 410NiMo · Stainless TIG	3.2mm / 2.5kg · EN ISO 14343-A: W 13 4 / AWS A5.9: ER410NiMo
RO4201625	SIFTIG 420 · Stainless TIG	1.6mm / 2.5kg · AWS A5.9: ER420 / EN ISO 14343-A: W 13 C
RO4202425	SIFTIG 420 · Stainless TIG	2.4mm / 2.5kg · AWS A5.9: ER420 / EN ISO 14343-A: W 13 C
RO4203225	SIFTIG 420 · Stainless TIG	3.2mm / 2.5kg · AWS A5.9: ER420 / EN ISO 14343-A: W 13 C
RO4301625	SIFTIG 430 · Stainless TIG	1.6mm / 2.5kg · AWS A5.9: ER430 / EN ISO 14343-A: W 17

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ORDERING REFERENCES

Weldability SIF Order Codes

18/25

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Order Code	Item / Grade	Size / Configuration
RO4302425	SIFTIG 430 · Stainless TIG	2.4mm / 2.5kg · AWS A5.9: ER430 / EN ISO 14343-A: W 17
RO4303225	SIFTIG 430 · Stainless TIG	3.2mm / 2.5kg · AWS A5.9: ER430 / EN ISO 14343-A: W 17
RT741625	SIFTIG 2209 · Stainless TIG	1.6mm / 2.5kg
RT742425	SIFTIG 2209 · Stainless TIG	2.4mm / 2.5kg
RT743225	SIFTIG 2209 · Stainless TIG	3.2mm / 2.5kg
RT741650	SIFTIG DUPLEX 2209 · Stainless TIG	1.6mm / 5kg
RT742450	SIFTIG DUPLEX 2209 · Stainless TIG	2.4mm / 5kg
RT743250	SIFTIG DUPLEX 2209 · Stainless TIG	3.2mm / 5kg
RT781625	SIFTIG 2594 · Stainless TIG	1.6mm / 2.5kg
RT782425	SIFTIG 2594 · Stainless TIG	2.4mm / 2.5kg
RT783225	SIFTIG 2594 · Stainless TIG	3.2mm / 2.5kg
RA151050	SIFTIG A15 / 70S-2 · Steel TIG	1.0mm / 5kg · EN ISO 636-A: W 46 2 2 / EN 1668 W2Ti
RA151250	SIFTIG A15 / 70S-2 · Steel TIG	1.2mm / 5kg · EN ISO 636-A: W 46 2 2 / EN 1668 W2Ti
RA151650	SIFTIG A15 / 70S-2 · Steel TIG	1.6mm / 5kg · EN ISO 636-A: W 46 2 2 / EN 1668 W2Ti
RA152450	SIFTIG A15 / 70S-2 · Steel TIG	2.4mm / 5kg · EN ISO 636-A: W 46 2 2 / EN 1668 W2Ti
RA153250	SIFTIG A15 / 70S-2 · Steel TIG	3.2mm / 5kg · EN ISO 636-A: W 46 2 2 / EN 1668 W2Ti
RA181050	SIFTIG A18 / 70S-6 · Steel TIG	1.0mm / 5kg
RA181250	SIFTIG A18 / 70S-6 · Steel TIG	1.2mm / 5kg
RA181650	SIFTIG A18 / 70S-6 · Steel TIG	1.6mm / 5kg
RA182450	SIFTIG A18 / 70S-6 · Steel TIG	2.4mm / 5kg
RA183250	SIFTIG A18 / 70S-6 · Steel TIG	3.2mm / 5kg
RA311650	SIFTIG A31 / 80S-D2 · Steel TIG	1.6mm / 5kg · EN ISO 636-B: W 57 A 3
RA312450	SIFTIG A31 / 80S-D2 · Steel TIG	2.4mm / 5kg · EN ISO 636-B: W 57 A 3
RA321050	SIFTIG A32 / 80S-B2 · Steel TIG	1.0mm / 5kg · EN ISO 21952-A: W CrMo1Si

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RA321250	SIFTIG A32 / 80S-B2 · Steel TIG	1.2mm / 5kg · EN ISO 21952-A: W CrMo1Si
RA321650	SIFTIG A32 / 80S-B2 · Steel TIG	1.6mm / 5kg · EN ISO 21952-A: W CrMo1Si
RA322450	SIFTIG A32 / 80S-B2 · Steel TIG	2.4mm / 5kg · EN ISO 21952-A: W CrMo1Si
RA331650	SIFTIG A33 / 80S-Ni2 · Steel TIG	1.6mm / 5kg · EN ISO 21952-A: W CrMo2Si
RA332450	SIFTIG A33 / 80S-Ni2 · Steel TIG	2.4mm / 5kg · EN ISO 21952-A: W CrMo2Si
RT722450	SIFTIG 80S-Ni2 · Steel TIG	2.4mm / 5kg · EN ISO 636A W2Ni2 / AWS A5.28 ER80S-Ni2
RT723250	SIFTIG 80S-Ni2 · Steel TIG	3.2mm / 5kg · EN ISO 636A W2Ni2 / AWS A5.28 ER80S-Ni2
RO233212	SIFTIG AZ61A / No. 23 · Specialist TIG	3.0mm / 12Rod · AWS A5.19 ERAZ61A
RO233201	SIFTIG AZ61A / No. 23 · Specialist TIG	3.0mm / 1kg · AWS A5.19 ERAZ61A
RT751025	SIFTIG Ti5 6-4 / No. 75 · Specialist TIG	1.0mm / 2.5kg · AWS A5.16 ERTi-5
RT751225	SIFTIG Ti5 6-4 / No. 75 · Specialist TIG	1.2mm / 2.5kg · AWS A5.16 ERTi-5
RT751625	SIFTIG Ti5 6-4 / No. 75 · Specialist TIG	1.6mm / 2.5kg · AWS A5.16 ERTi-5
RT752425	SIFTIG Ti5 6-4 / No. 75 · Specialist TIG	2.4mm / 2.5kg · AWS A5.16 ERTi-5
RT751201	SIFTIG Ti5 6-4 / No. 75 · Specialist TIG	1.2mm / 1kg · AWS A5.16 ERTi-5
RT751601	SIFTIG Ti5 6-4 / No. 75 · Specialist TIG	1.6mm / 1kg · AWS A5.16 ERTi-5
ROHF61612	SIFTIG HF6 · Specialist TIG	1.6mm / 12rod · EN ISO 14700 SFe4 / AWS A5.21 ERFe6
ROHF61601	SIFTIG HF6 · Specialist TIG	1.6mm / 1kg · EN ISO 14700 SFe4 / AWS A5.21 ERFe6
ROHF62412	SIFTIG HF6 · Specialist TIG	2.4mm / 12rod · EN ISO 14700 SFe4 / AWS A5.21 ERFe6
ROHF62401	SIFTIG HF6 · Specialist TIG	2.4mm / 1kg · EN ISO 14700 SFe4 / AWS A5.21 ERFe6
RR011601	SIFREDICOTE C2 / No. 1 · Brazing & soldering	1.6mm / 1kg · EN ISO 17672 CU 302
RR011625	SIFREDICOTE C2 / No. 1 · Brazing & soldering	1.6mm / 2.5kg · EN ISO 17672 CU 302
RR012401	SIFREDICOTE C2 / No. 1 · Brazing & soldering	2.4mm / 1kg · EN ISO 17672 CU 302

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RR012425	SIFREDICOTE C2 / No. 1 · Brazing & soldering	2.4mm / 2.5kg · EN ISO 17672 CU 302
RR012450	SIFREDICOTE C2 / No. 1 · Brazing & soldering	2.4mm / 5kg · EN ISO 17672 CU 302
RR013201	SIFREDICOTE C2 / No. 1 · Brazing & soldering	3.2mm / 1kg · EN ISO 17672 CU 302
RR013225	SIFREDICOTE C2 / No. 1 · Brazing & soldering	3.2mm / 2.5kg · EN ISO 17672 CU 302
RR013250	SIFREDICOTE C2 / No. 1 · Brazing & soldering	3.2mm / 5kg · EN ISO 17672 CU 302
RO011601	SIFBRONZE C2 / No. 1 · Brazing & soldering	1.6mm / 1kg · EN ISO 17672 CU302
RO011625	SIFBRONZE C2 / No. 1 · Brazing & soldering	1.6mm / 2.5kg · EN ISO 17672 CU302
RO011650	SIFBRONZE C2 / No. 1 · Brazing & soldering	1.6mm / 5kg · EN ISO 17672 CU302
RO012401	SIFBRONZE C2 / No. 1 · Brazing & soldering	2.4mm / 1kg · EN ISO 17672 CU302
RO012425	SIFBRONZE C2 / No. 1 · Brazing & soldering	2.4mm / 2.5kg · EN ISO 17672 CU302
RO012450	SIFBRONZE C2 / No. 1 · Brazing & soldering	2.4mm / 5kg · EN ISO 17672 CU302
RO013201	SIFBRONZE C2 / No. 1 · Brazing & soldering	3.2mm / 1kg · EN ISO 17672 CU302
RO013225	SIFBRONZE C2 / No. 1 · Brazing & soldering	3.2mm / 2.5kg · EN ISO 17672 CU302
RO013250	SIFBRONZE C2 / No. 1 · Brazing & soldering	3.2mm / 5kg · EN ISO 17672 CU302
RO014850	SIFBRONZE C2 / No. 1 · Brazing & soldering	4.8mm / 5kg · EN ISO 17672 CU302
RO101501	SIFBRONZE No. 101 · Brazing & soldering	1.5mm / 1kg
RO101525	SIFBRONZE No. 101 · Brazing & soldering	1.5mm / 2.5kg
RO101550	SIFBRONZE No. 101 · Brazing & soldering	1.5mm / 5kg
RO102001	SIFBRONZE No. 101 · Brazing & soldering	2.0mm / 1kg
RO102025	SIFBRONZE No. 101 · Brazing & soldering	2.0mm / 2.5kg
RO102050	SIFBRONZE No. 101 · Brazing & soldering	2.0mm / 5kg
RO102501	SIFBRONZE No. 101 · Brazing & soldering	2.5mm / 1kg
RO102525	SIFBRONZE No. 101 · Brazing & soldering	2.5mm / 2.5kg
RO102550	SIFBRONZE No. 101 · Brazing & soldering	2.5mm / 5kg
RO103001	SIFBRONZE No. 101 · Brazing & soldering	3.0mm / 1kg

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RO103025	SIFBRONZE No. 101 · Brazing & soldering	3.0mm / 2.5kg
RO103050	SIFBRONZE No. 101 · Brazing & soldering	3.0mm / 5kg
RO101510	SIFBRONZE No. 101 · Brazing & soldering	101mm / 10kg
RO102010	SIFBRONZE No. 101 · Brazing & soldering	101mm / 10kg
RO102510	SIFBRONZE No. 101 · Brazing & soldering	101mm / 10kg
RO181506	SIFCUPRON CP1 / 15Ag · Brazing & soldering	1.5mm / 6Rod · EN ISO 17672 CuP 284 / EN ISO 17672 CP102
BS1845	SIFCUPRON CP2 / 2Ag · Brazing & soldering	1.6mm · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO181601	SIFCUPRON CP2 / 2Ag · Brazing & soldering	1.6mm / 1kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO181625	SIFCUPRON CP2 / 2Ag · Brazing & soldering	1.6mm / 2.5kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO181650	SIFCUPRON CP2 / 2Ag · Brazing & soldering	1.6mm / 5kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO182401	SIFCUPRON CP2 / 2Ag · Brazing & soldering	2.4mm / 1kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO182425	SIFCUPRON CP2 / 2Ag · Brazing & soldering	2.4mm / 2.5kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO182450	SIFCUPRON CP2 / 2Ag · Brazing & soldering	2.4mm / 5kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO183201	SIFCUPRON CP2 / 2Ag · Brazing & soldering	3.2mm / 1kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO183225	SIFCUPRON CP2 / 2Ag · Brazing & soldering	3.2mm / 2.5kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO183250	SIFCUPRON CP2 / 2Ag · Brazing & soldering	3.2mm / 5kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO181510	SIFCUPRON CP2 / 2Ag · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 CuP 182 / EN ISO 17672 CP105
RO171501	SIFCUPRON CP3 · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO171525	SIFCUPRON CP3 · Brazing & soldering	1.5mm / 2.5kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO171550	SIFCUPRON CP3 · Brazing & soldering	1.5mm / 5kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201

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ORDERING REFERENCES

Weldability SIF Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
RO172401	SIFCUPRON CP3 · Brazing & soldering	2.4mm / 1kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO172425	SIFCUPRON CP3 · Brazing & soldering	2.4mm / 2.5kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO172450	SIFCUPRON CP3 · Brazing & soldering	2.4mm / 5kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO173201	SIFCUPRON CP3 · Brazing & soldering	3.2mm / 1kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO173225	SIFCUPRON CP3 · Brazing & soldering	3.2mm / 2.5kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO173250	SIFCUPRON CP3 · Brazing & soldering	3.2mm / 5kg · EN ISO 17672 CuP 180 / EN ISO 17672 CP201
RO1815015AG	SIFCUPRON CP4 / 5Ag · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 CuP 282 / EN ISO 17672 CP104
RO1815255AG	SIFCUPRON CP4 / 5Ag · Brazing & soldering	1.5mm / 2.5kg · EN ISO 17672 CuP 282 / EN ISO 17672 CP104
RO1815505AG	SIFCUPRON CP4 / 5Ag · Brazing & soldering	1.5mm / 5kg · EN ISO 17672 CuP 282 / EN ISO 17672 CP104
RO1825015AG	SIFCUPRON CP4 / 5Ag · Brazing & soldering	2.5mm / 1kg · EN ISO 17672 CuP 282 / EN ISO 17672 CP104
RO1825255AG	SIFCUPRON CP4 / 5Ag · Brazing & soldering	2.5mm / 2.5kg · EN ISO 17672 CuP 282 / EN ISO 17672 CP104
RO1825505AG	SIFCUPRON CP4 / 5Ag · Brazing & soldering	2.5mm / 5kg · EN ISO 17672 CuP 282 / EN ISO 17672 CP104
RO391506	SIF Silver Solder 38% · Brazing & soldering	1.5mm / 6Rod · EN ISO 17672 Ag 138
RX391500	SIF Silver Solder 38% · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 Ag 138
RX401500	SIF Silver Solder 40% · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 Ag 140
RX402000	SIF Silver Solder 40% · Brazing & soldering	2.0mm / 1kg · EN ISO 17672 Ag 140
RO431506	SIF Silver Solder 55% · Brazing & soldering	1.5mm / 6Rod · EN ISO 17672 Ag 155
RX431500	SIF Silver Solder 55% · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 Ag 155
RR431506	SIF Silvercote 55% · Brazing & soldering	1.5mm / 6Rod · EN ISO 17672 AG 155 / EN 1044 AG 103
RR431501	SIF Silvercote 55% · Brazing & soldering	1.5mm / 1kg · EN ISO 17672 AG 155 / EN 1044 AG 103

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RO553212	SIF 555 Aluminium Solder · Brazing & soldering	3.00mm / 12Rod
RO553201	SIF 555 Aluminium Solder · Brazing & soldering	3.00mm / 1kg
RO553225	SIF 555 Aluminium Solder · Brazing & soldering	3.00mm / 2.5kg
HP16110	2% Thoriated • Red · Tungsten electrodes	1.0mm
HP16112	2% Thoriated • Red · Tungsten electrodes	1.2mm
HP16116	2% Thoriated • Red · Tungsten electrodes	1.6mm
HP16124	2% Thoriated • Red · Tungsten electrodes	2.4mm
HP16132	2% Thoriated • Red · Tungsten electrodes	3.2mm
HP16216	Zirconiated • White · Tungsten electrodes	1.6mm
HP16224	Zirconiated • White · Tungsten electrodes	2.4mm
HP16232	Zirconiated • White · Tungsten electrodes	3.2mm
HP16310	Ceriated • Grey · Tungsten electrodes	1.0mm
HP16312	Ceriated • Grey · Tungsten electrodes	1.2mm
HP16316	Ceriated • Grey · Tungsten electrodes	1.6mm
HP16324	Ceriated • Grey · Tungsten electrodes	2.4mm
HP16332	Ceriated • Grey · Tungsten electrodes	3.2mm
HP16716	Superstrike • Blue · Tungsten electrodes	1.6mm
HP16724	Superstrike • Blue · Tungsten electrodes	2.4mm
HP16732	Superstrike • Blue · Tungsten electrodes	3.2mm
WG121015	SIFMIG ER120S-G · Steel MIG & cored	1.0mm / 15kg
WG121215	SIFMIG ER120S-G · Steel MIG & cored	1.2mm / 15kg
WA150815	SIFMIG A15 · Steel MIG & cored	0.8mm / 15kg
WA151215	SIFMIG A15 · Steel MIG & cored	1.2mm / 15kg
WO9610200	SIFMIG C9 · Copper alloy MIG	1.0mm / 200kg
WO200815	SIFMIG 347 · Stainless MIG	347mm / 15kg
WO201015	SIFMIG 347 · Stainless MIG	347mm / 15kg

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

24/25

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
WO201215	SIFMIG 347 · Stainless MIG	347mm / 15kg
WO301015	SIFMIG 307Si · Stainless MIG	1.0mm / 15kg
WO361015	SIFMIG 310 · Stainless MIG	1.0mm / 15kg
RT921625	SIFTIG TI2 · Specialist TIG	1.6mm / 2.5kg
RT922025	SIFTIG TI2 · Specialist TIG	2.0mm / 2.5kg
RO961210	SIFTIG C9 · Copper alloy TIG	1.2mm / 10kg
RO961610	SIFTIG C9 · Copper alloy TIG	1.6mm / 10kg
RO962410	SIFTIG C9 · Copper alloy TIG	2.4mm / 10kg
RO963210	SIFTIG C9 · Copper alloy TIG	3.2mm / 10kg
RO981210	SIFTIG C7 · Copper alloy TIG	1.2mm / 10kg
RO981610	SIFTIG C7 · Copper alloy TIG	1.6mm / 10kg
RO982410	SIFTIG C7 · Copper alloy TIG	2.4mm / 10kg
RO983210	SIFTIG C7 · Copper alloy TIG	3.2mm / 10kg
RA151025	SIFTIG A15 · Steel TIG	1.0mm / 2.5kg
RA151225	SIFTIG A15 · Steel TIG	1.2mm / 2.5kg
RA151625	SIFTIG A15 · Steel TIG	1.6mm / 2.5kg
RA152425	SIFTIG A15 · Steel TIG	2.4mm / 2.5kg
RA153225	SIFTIG A15 · Steel TIG	3.2mm / 2.5kg
RA323050	SIFTIG A32 · Steel TIG	3.0mm / 5kg
RO211650H	SIFTIG 316H · Stainless TIG	1.6mm / 5kg
RO212450H	SIFTIG 316H · Stainless TIG	2.4mm / 5kg
RO241625H	SIFTIG 317H · Stainless TIG	1.6mm / 2.5kg
RO242425H	SIFTIG 317H · Stainless TIG	2.4mm / 2.5kg
RO301625	SIFTIG 307Si · Stainless TIG	1.6mm / 2.5kg
RO302425	SIFTIG 307Si · Stainless TIG	2.4mm / 2.5kg
RO8251625	SIFTIG 825 · Stainless TIG	825mm / 2.5kg
RO8252425	SIFTIG 825 · Stainless TIG	825mm / 2.5kg
RO011610	SIF C2 · Brazing & soldering	1.6mm / 10kg

Range guide and full technical details

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ORDERING REFERENCES

Weldability SIF Order Codes

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Order Code	Item / Grade	Size / Configuration
RO012410	SIF C2 · Brazing & soldering	2.4mm / 10kg
RO013210	SIF C2 · Brazing & soldering	3.2mm / 10kg
RO014810	SIF C2 · Brazing & soldering	4.8mm / 10kg
RE5002501	SIFTRODE Ni · MMA electrodes	2.5mm / 1kg
RE5003201	SIFTRODE Ni · MMA electrodes	3.2mm / 1kg
RE5004001	SIFTRODE Ni · MMA electrodes	4.0mm / 1kg
RE4002501	SIFTRODE NiFe · MMA electrodes	2.5mm
RE4003201	SIFTRODE NiFe · MMA electrodes	3.2mm
RE6003250	SIFTRODE HF-600 · MMA electrodes	3.2mm / 5kg
RE6004050	SIFTRODE HF-600 · MMA electrodes	4.0mm / 5kg
RE6005050	SIFTRODE HF-600 · MMA electrodes	5.0mm / 5kg
RO221650	SIFSTEEL No. 22 · Gas welding & brazing	1.6mm / 5kg
RC3072540	SIFTRODE E307 · MMA electrodes	2.5mm / 4kg vacuum pack
RC3082540	SIFTRODE E308L · MMA electrodes	2.5mm / 4kg vacuum pack
RC3083240	SIFTRODE E308L · MMA electrodes	3.2mm / 4kg vacuum pack
RC3084040	SIFTRODE E308L · MMA electrodes	4.0mm / 4kg vacuum pack
RC3092540	SIFTRODE E309L · MMA electrodes	2.5mm / 4kg vacuum pack
RC3093240	SIFTRODE E309L · MMA electrodes	3.2mm / 4kg vacuum pack
RC3122540	SIFTRODE E312 · MMA electrodes	2.5mm / 4kg vacuum pack
RC3123240	SIFTRODE E312 · MMA electrodes	3.2mm / 4kg vacuum pack
RC3124040	SIFTRODE E312 · MMA electrodes	4.0mm / 4kg vacuum pack
RC3162040	SIFTRODE E316L · MMA electrodes	2.0mm / 4kg vacuum pack
RC3162540	SIFTRODE E316L · MMA electrodes	2.5mm / 4kg vacuum pack
RC3163240	SIFTRODE E316L · MMA electrodes	3.2mm / 4kg vacuum pack
RC3164040	SIFTRODE E316L · MMA electrodes	4.0mm / 4kg vacuum pack

Range guide and full technical details

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ORDERING REFERENCES

SolPro Order Codes

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Order Code	Item / Grade	Size / Configuration
31120-RO-150500-5PK-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-5PKF-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack with 25g Flux · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-10PK-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-10PKF-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack with 25g Flux · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-30PK-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-30PKF-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack with 100g Flux · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-60PK-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 60 Rod Pack · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-60PKF-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 60 Rod Pack with 100g Flux · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-1Kg-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 1Kg Pack · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31120-RO-150500-1KgF-ECOM	M25T · General-purpose silver	1.5mm × 500mm / 1Kg Pack with 100g Flux · Ag155 / 55% Ag / 630–660°C / Flux F or Y
31641-RO-150500-5PK-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-5PKF-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack with 25g Flux · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-10PK-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-10PKF-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack with 25g Flux · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-30PK-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-30PKF-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack with 100g Flux · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-60PK-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 60 Rod Pack · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-60PKF-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 60 Rod Pack with 100g Flux · Ag145 / 45% Ag / 640–680°C / Flux F or Y

Range guide and full technical details

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ORDERING REFERENCES

SolPro Order Codes

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Order Code	Item / Grade	Size / Configuration
31641-RO-150500-1Kg-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 1Kg Pack · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31641-RO-150500-1KgF-ECOM	M15T · General-purpose silver	1.5mm × 500mm / 1Kg Pack with 100g Flux · Ag145 / 45% Ag / 640–680°C / Flux F or Y
31780-RO-200500-5PK-ECOM	M10T · General-purpose silver	2mm × 500mm / 5 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-5PKF-ECOM	M10T · General-purpose silver	2mm × 500mm / 5 Rod Pack with 25g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-10PK-ECOM	M10T · General-purpose silver	2mm × 500mm / 10 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-10PKF-ECOM	M10T · General-purpose silver	2mm × 500mm / 10 Rod Pack with 25g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-30PK-ECOM	M10T · General-purpose silver	2mm × 500mm / 30 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-30PKF-ECOM	M10T · General-purpose silver	2mm × 500mm / 30 Rod Pack with 100g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-1kg-ECOM	M10T · General-purpose silver	2mm × 500mm / 1Kg Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-200500-1KGF-ECOM	M10T · General-purpose silver	2mm × 500mm / 1Kg Pack with 100g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-5PK-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-5PKF-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack with 25g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-10PK-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-10PKF-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack with 25g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-30PK-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-30PKF-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack with 100g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-60PK-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 60 Rod Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-60PKF-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 60 Rod Pack with 100g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y

Range guide and full technical details

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ORDERING REFERENCES

SolPro Order Codes

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Order Code	Item / Grade	Size / Configuration
31780-RO-150500-1kg-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 1Kg Pack · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31780-RO-150500-1KGF-ECOM	M10T · General-purpose silver	1.5mm × 500mm / 1Kg Pack with 100g Flux · Ag140 / 40% Ag / 640–680°C / Flux F or Y
31526-RO-200500-5PK-ECOM	M8T · General-purpose silver	2mm × 500mm / 5 Rod Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-5PKF-ECOM	M8T · General-purpose silver	2mm × 500mm / 5 Rod Pack with 25g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-10PK-ECOM	M8T · General-purpose silver	2mm × 500mm / 10 Rod Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-10PKF-ECOM	M8T · General-purpose silver	2mm × 500mm / 10 Rod Pack with 25g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-30PK-ECOM	M8T · General-purpose silver	2mm × 500mm / 30 Rod Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-30PKF-ECOM	M8T · General-purpose silver	2mm × 500mm / 30 Rod Pack with 100g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-1Kg-ECOM	M8T · General-purpose silver	2mm × 500mm / 1Kg Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-200500-1KGF-ECOM	M8T · General-purpose silver	2mm × 500mm / 1Kg with 100g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-5PK-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-5PKF-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 5 Rod Pack with 25g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-10PK-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-10PKF-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 10 Rod Pack with 25g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-30PK-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-30PKF-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 30 Rod Pack with 100g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-1KG-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 1Kg Pack · Ag138 / 38% Ag / 650–720°C / Flux U or F
31526-RO-150500-1KGF-ECOM	M8T · General-purpose silver	1.5mm × 500mm / 1Kg Pack with 100g Flux · Ag138 / 38% Ag / 650–720°C / Flux U or F

Range guide and full technical details

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ORDERING REFERENCES

SolPro Order Codes

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Order Code	Item / Grade	Size / Configuration
33670-RO-250500-10PK-ECOM	PHOS 15 · Copper phosphorus	2.5mm × 500mm / 10 Rod Pack
33670-RO-250500-30PK-ECOM	PHOS 15 · Copper phosphorus	2.5mm × 500mm / 30 Rod Pack
33670-RO-250500-1kg-ECOM	PHOS 15 · Copper phosphorus	2.5mm × 500mm / 1kg Pack
33670-RO-200500-10PK-ECOM	PHOS 15 · Copper phosphorus	2mm × 500mm / 10 Rod Pack
33670-RO-200500-30PK-ECOM	PHOS 15 · Copper phosphorus	2mm × 500mm / 30 Rod Pack
33670-RO-200500-60PK-ECOM	PHOS 15 · Copper phosphorus	2mm × 500mm / 60 Rod Pack
31495-RO-250500-10PK-ECOM	PHOS 5 · Copper phosphorus	2.5mm × 500mm / 10 Rod Pack · CuP 281 / 5% Ag / 645–815°C / Rod, wire, ring
31495-RO-250500-30PK-ECOM	PHOS 5 · Copper phosphorus	2.5mm × 500mm / 30 Rod Pack · CuP 281 / 5% Ag / 645–815°C / Rod, wire, ring
31495-RO-250500-1KG-ECOM	PHOS 5 · Copper phosphorus	2.5mm × 500mm / 1Kg Pack · CuP 281 / 5% Ag / 645–815°C / Rod, wire, ring
31495-RO-200500-10PK-ECOM	PHOS 5 · Copper phosphorus	2mm × 500mm / 10 Rod Pack · CuP 281 / 5% Ag / 645–815°C / Rod, wire, ring
31495-RO-200500-30PK-ECOM	PHOS 5 · Copper phosphorus	2mm × 500mm / 30 Rod Pack · CuP 281 / 5% Ag / 645–815°C / Rod, wire, ring
31495-RO-200500-60PK-ECOM	PHOS 5 · Copper phosphorus	2mm × 500mm / 60 Rod Pack · CuP 281 / 5% Ag / 645–815°C / Rod, wire, ring
31481-RO-150500-10PK-ECOM	PHOS 2 · Copper phosphorus	500mm / 10 Rod Pack / confirm Ø · CuP 279 / 2% Ag / 710–825°C / Rod, wire, ring
31481-RO-150500-30PK-ECOM	PHOS 2 · Copper phosphorus	500mm / 30 Rod Pack / confirm Ø · CuP 279 / 2% Ag / 710–825°C / Rod, wire, ring
31481-RO-150500-60PK-ECOM	PHOS 2 · Copper phosphorus	500mm / 60 Rod Pack / confirm Ø · CuP 279 / 2% Ag / 710–825°C / Rod, wire, ring
32657-RS-200500-ECOM	PHOS 0.2 · Copper phosphorus	2mm × 500mm / 1kg Pack · 0.2% Ag / 645–850°C / Square rod
34362-RC-150500-5PK-ECOM	M10T Flux-Coated · Flux-coated silver	1.5mm × 500mm / 5 Rod Pack · Ag140 / 40% Ag / 640–680°C
34362-RC-150500-10PK-ECOM	M10T Flux-Coated · Flux-coated silver	1.5mm × 500mm / 10 Rod Pack · Ag140 / 40% Ag / 640–680°C

Range guide and full technical details

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ORDERING REFERENCES

SolPro Order Codes

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Order Code	Item / Grade	Size / Configuration
34362-RC-150500-30PK-ECOM	M10T Flux-Coated · Flux-coated silver	1.5mm × 500mm / 30 Rod Pack · Ag140 / 40% Ag / 640–680°C
34252-RC-200500-5PK-ECOM	M25T Flux-Coated · Flux-coated silver	2mm × 500mm / 5 Rod Pack · Ag155 / 55% Ag / 630–660°C
34252-RC-200500-10PK-ECOM	M25T Flux-Coated · Flux-coated silver	2mm × 500mm / 10 Rod Pack · Ag155 / 55% Ag / 630–660°C
34252-RC-200500-30PK-ECOM	M25T Flux-Coated · Flux-coated silver	2mm × 500mm / 30 Rod Pack · Ag155 / 55% Ag / 630–660°C
34252-RC-150500-5PK-ECOM	M25T Flux-Coated · Flux-coated silver	1.5mm × 500mm / 5 Rod Pack · Ag155 / 55% Ag / 630–660°C
34252-RC-150500-10PK-ECOM	M25T Flux-Coated · Flux-coated silver	1.5mm × 500mm / 10 Rod Pack · Ag155 / 55% Ag / 630–660°C
34252-RC-150500-30PK-ECOM	M25T Flux-Coated · Flux-coated silver	1.5mm × 500mm / 30 Rod Pack · Ag155 / 55% Ag / 630–660°C

Range guide and full technical details

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ORDERING REFERENCES

Hyundai Welding Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
HY-10006173	S-6013.LF · Carbon Steel Electrodes	2.6mm / 350mm / 5kg · E6013
HY-10006174	S-6013.LF · Carbon Steel Electrodes	3.2mm / 350mm / 5kg · E6013
HY-10006176	S-6013.LF · Carbon Steel Electrodes	4.0mm / 350mm / 5kg · E6013
HY-10006177	S-6013.LF · Carbon Steel Electrodes	5.0mm / 450mm / 5kg · E6013
HY-10006236	S-6013.LF · Carbon Steel Electrodes	2.6mm / 350mm / 2.5kg · E6013
HY-10006237	S-6013.LF · Carbon Steel Electrodes	3.2mm / 350mm / 2.5kg · E6013
HY-10002924	S-6010.D · Carbon Steel Electrodes	2.6mm / 350mm / 5kg · E6010
HY-10000018	S-6010.D · Carbon Steel Electrodes	3.2mm / 350mm / 5kg · E6010
HY-10000021	S-6010.D · Carbon Steel Electrodes	4.0mm / 400mm / 5kg · E6010
HY-10000140	S-7016.O · Carbon Steel Electrodes	3.2mm / 350mm / 5kg · E7016
HY-10000143	S-7016.O · Carbon Steel Electrodes	4.0mm / 400mm / 5kg · E7016
HY-10004092	S-7018.1H · Carbon Steel Electrodes	2.6mm / 350mm / 1.5kg vacuum pack · E7018-1 H4R
HY-10000249	S-7018.1H · Carbon Steel Electrodes	3.2mm / 350mm / 1.5kg vacuum pack · E7018-1 H4R
HY-10004328	S-7018.1H · Carbon Steel Electrodes	4.0mm / 350mm / 1.5kg vacuum pack · E7018-1 H4R
HY-10000160	S-7018.G · Carbon Steel Electrodes	2.6mm / 350mm / 5kg · E7018
HY-10000166	S-7018.G · Carbon Steel Electrodes	3.2mm / 350mm / 5kg · E7018
HY-10000176	S-7018.G · Carbon Steel Electrodes	4.0mm / 400mm / 5kg · E7018
HY-10000180	S-7018.G · Carbon Steel Electrodes	5.0mm / 400mm / 5kg · E7018
HY-10004575	S-7024.F · Carbon Steel Electrodes	2.6mm / 400mm / 5kg · E7024
HY-10000118	S-7024.F · Carbon Steel Electrodes	3.2mm / 400mm / 5kg · E7024
HY-10000121	S-7024.F · Carbon Steel Electrodes	4.0mm / 450mm / 5kg · E7024
HY-10000125	S-7024.F · Carbon Steel Electrodes	5.0mm / 450mm / 5kg · E7024
HY-10003721	S-308L-17 · Stainless Steel Electrodes	2.5mm / 350mm / 2.5kg · E308L-17
HY-10003722	S-308L-17 · Stainless Steel Electrodes	3.2mm / 350mm / 2.5kg · E308L-17
HY-10003723	S-308L-17 · Stainless Steel Electrodes	4.0mm / 350mm / 2.5kg · E308L-17
HY-10004216	S-308L-17 · Stainless Steel Electrodes	5.0mm / 350mm / 2.5kg · E308L-17

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ORDERING REFERENCES

Hyundai Welding Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
HY-10003708	S-309L-17 · Stainless Steel Electrodes	2.5mm / 300mm / 2.5kg · E309L-17
HY-10003709	S-309L-17 · Stainless Steel Electrodes	3.2mm / 350mm / 2.5kg · E309L-17
HY-10003733	S-309L-17 · Stainless Steel Electrodes	4.0mm / 350mm / 2.5kg · E309L-17
HY-10003753	S-316L-17 · Stainless Steel Electrodes	3.2mm / 350mm / 2.5kg · E316L-17
HY-10003684	S-316L-17 · Stainless Steel Electrodes	4.0mm / 350mm / 2.5kg · E316L-17
HY-30004616	SL-71MAG · Steel Flux-Cored Wires	1.2mm / 15kg · E71T-1M/-9M H4
HY-10001833	Supercored 71 MAG · Steel Flux-Cored Wires	1.2mm / 15kg · AWS E71T-1M/-9M
HY-10001847	SC-71LHM · Steel Flux-Cored Wires	1.2mm · E71T-1M/-9M
HY-10002023	Supercored 70NS · Metal-Cored Wire	1.2mm / 15kg · AWS E70C-6M
HY-10002136	Supercored 81 MAG · Steel Flux-Cored Wires	1.2mm / 15kg · AWS E81T1-Ni1M H4
HY-10002285	Supershield 11 · Steel Flux-Cored Wires	1.2mm / 15kg · E71T-11
HY-10004311	Supercored 308L · Stainless Flux-Cored Wires	1.2mm / 15kg · AWS E308LT0-1/-4
HY-10004315	Supercored 309L · Stainless Flux-Cored Wires	0.9mm / 15kg · AWS E309LT0-1/-4
HY-10004319	Supercored 309L · Stainless Flux-Cored Wires	1.2mm / 15kg · AWS E309LT0-1/-4
HY-10004300	Supercored 316L · Stainless Flux-Cored Wires	0.9mm / 15kg · AWS E316LT0-1/-4
HY-10004304	Supercored 316L · Stainless Flux-Cored Wires	1.2mm / 15kg · AWS E316LT0-1/-4
HY-10004541	SW-308L · Stainless Flux-Cored Wires	1.2mm / 15kg · AWS E308LT1-1/-4
HY-10004524	SW-309L · Stainless Flux-Cored Wires	1.2mm / 15kg · AWS E309LT1-1/-4
HY-10004542	SW-316L · Stainless Flux-Cored Wires	1.2mm / 15kg · AWS E316LT1-1/-4
HY-10001267	ST-50.6 · Solid MIG, TIG & Metal-Cored Wire	2.4mm / 1000mm / 5kg · ER70S-6
HY-10001270	ST-50.6 · Solid MIG, TIG & Metal-Cored Wire	3.2mm / 1000mm / 5kg · ER70S-6
HY-30005277	SM-70 · Solid MIG, TIG & Metal-Cored Wire	0.8mm / 15kg · AWS ER70S-6
HY-10001014	SM-70 · Solid MIG, TIG & Metal-Cored Wire	1.0mm / 15kg · AWS ER70S-6
HY-10001038	SM-70 · Solid MIG, TIG & Metal-Cored Wire	1.2mm / 15kg · AWS ER70S-6

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ORDERING REFERENCES

Hyundai Welding Order Codes

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Order Code	Item / Grade	Size / Configuration
HY-10007754	SM-70MT Endless Ballpac · Solid MIG, TIG & Metal-Cored Wire	1.0mm / 250kg drum
HY-10010786	Eco Plus II Ballpac · Solid MIG, TIG & Metal-Cored Wire	1.0mm / 300kg drum
HY-10002085	SC-70ML · Solid MIG, TIG & Metal-Cored Wire	1.2mm / 15kg · E70C-6M
HY-10002006	SC-70T · Solid MIG, TIG & Metal-Cored Wire	1.6mm / 15kg · E70C-3C / E70C-6M
HY-10001496	M-12K · Submerged Arc & Hardfacing	2.4mm / 25kg · AWS EM12K · EN ISO 14171-A S2Si
HY-10001506	M-12K · Submerged Arc & Hardfacing	3.2mm / 25kg · AWS EM12K · EN ISO 14171-A S2Si
HY-10001522	M-12K · Submerged Arc & Hardfacing	4.0mm / 25kg · AWS EM12K · EN ISO 14171-A S2Si
HY-10001633	S-717 · Submerged Arc & Hardfacing	20kg · EN ISO 14174 S A AB 1
HY-10002335	SC-600HM · Submerged Arc & Hardfacing	1.2mm / 15kg
HY-10002379	Supershield CrCW · Submerged Arc & Hardfacing	1.2mm

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ORDERING REFERENCES

Safra Order Codes

Use the stock codes below for shop orders. See the Safra guide for manufacturer sizes, formats and marine selection.

Order Code	Item / Grade	Size / Configuration
MWSAF-0.8-4043-2KG	4043 · MIG	0.8mm / 2.0kg / D200
MWSAF-0.8-4043-7KG	4043 · MIG	0.8mm / 7.0kg / D300
MWSAF-1.0-4043-2KG	4043 · MIG	1.0mm / 2.0kg / D200
MWSAF-1.0-4043-7KG	4043 · MIG	1.0mm / 7.0kg / D300
MWSAF-1.2-4043-2KG	4043 · MIG	1.2mm / 2.0kg / D200
MWSAF-1.2-4043-7KG	4043 · MIG	1.2mm / 7.0kg / D300
TWSAF-1.6-4043-2.5KG	4043 · TIG	1.6mm / 2.5kg
TWSAF-2.4-4043-2.5KG	4043 · TIG	2.4mm / 2.5kg
TWSAF-3.2-4043-2.5KG	4043 · TIG	3.2mm / 2.5kg
MWSAF-0.8-5183-2KG	5183 · MIG	0.8mm / 2.0kg / D200
MWSAF-0.8-5183-7KG	5183 · MIG	0.8mm / 7.0kg / D300
MWSAF-1.0-5183-2KG	5183 · MIG	1.0mm / 2.0kg / D200
MWSAF-1.0-5183-7KG	5183 · MIG	1.0mm / 7.0kg / D300
MWSAF-1.2-5183-2KG	5183 · MIG	1.2mm / 2.0kg / D200
MWSAF-1.2-5183-7KG	5183 · MIG	1.2mm / 7.0kg / D300
MWSAF-1.6-5183-7KG	5183 · MIG	1.6mm / 7.0kg / D300
TWSAF-1.6-5183-2.5KG	5183 · TIG	1.6mm / 2.5kg
TWSAF-2.4-5183-2.5KG	5183 · TIG	2.4mm / 2.5kg
TWSAF-3.2-5183-2.5KG	5183 · TIG	3.2mm / 2.5kg
MWSAF-0.8-5356-2KG	5356 · MIG	0.8mm / 2.0kg / D200
MWSAF-0.8-5356-7KG	5356 · MIG	0.8mm / 7.0kg / D300
MWSAF-1.0-5356-2KG	5356 · MIG	1.0mm / 2.0kg / D200
MWSAF-1.0-5356-7KG	5356 · MIG	1.0mm / 7.0kg / D300
MWSAF-1.2-5356-2KG	5356 · MIG	1.2mm / 2.0kg / D200
MWSAF-1.2-5356-7KG	5356 · MIG	1.2mm / 7.0kg / D300
TWSAF-1.6-5356-2.5KG	5356 · TIG	1.6mm / 2.5kg
TWSAF-2.4-5356-2.5KG	5356 · TIG	2.4mm / 2.5kg
TWSAF-3.2-5356-2.5KG	5356 · TIG	3.2mm / 2.5kg

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ORDERING REFERENCES

NST / Nittetsu Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
500124	SF-1A · cored-steel	1.2mm / 12.5kg
500223	SF-1A · cored-steel	1.2mm / 5.0kg
500110	SF-1A · cored-steel	1.0mm / 5.0kg
500141	SF-1A · cored-steel	1.4mm / 12.5kg
500160	SF-1A · cored-steel	1.6mm / 12.5kg
RHD-SF-1AFCW	SF-1A · cored-steel	Confirm size and pack at enquiry
5112470	SF-3A · cored-low	1.2mm / 12.5kg
SF3A16125	SF-3A · cored-low	1.6mm / 12.5kg
5112270	SF-3A · cored-low	1.2mm / 5.0kg
RHD-SF-3A	SF-3A · cored-low	Confirm size and pack at enquiry
5212427	SF-3AM · cored-low	1.2mm / 12.5kg
5212227	SF-3AM · cored-low	1.2mm / 5.0kg
5212500	SF-3AM · cored-low	1.2mm / 250kg
5212400	SF-3AM · cored-low	1.4mm / 250kg
RHD-SF-3AM	SF-3AM · cored-low	Confirm size and pack at enquiry

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ORDERING REFERENCES

Hilco Order Codes

Use the exact reference, diameter and pack for each order. The range guide gives full grade and application details.

Order Code	Item / Grade	Size / Configuration
WER3503	Red Extra · MMA	2.0mm × 300mm · 16.4kg per carton · E6013 / EN ISO 2560-A · E 42 0 RC 11
WER3504	Red Extra · MMA	2.5mm × 350mm · 20kg per carton · E6013 / EN ISO 2560-A · E 42 0 RC 11
WER3505	Red Extra · MMA	3.25mm × 350mm · 20kg per carton · E6013 / EN ISO 2560-A · E 42 0 RC 11
WER3506	Red Extra · MMA	4.0mm × 350mm · 20kg per carton · E6013 / EN ISO 2560-A · E 42 0 RC 11
WER3507	Red Extra · MMA	5.0mm × 350mm · 20kg per carton · E6013 / EN ISO 2560-A · E 42 0 RC 11
WER3526	Velora · MMA	2.5mm × 350mm · 16.4kg per carton · E6013 / EN ISO 2560-A · E 42 0 RR 12
WER3527	Velora · MMA	3.25mm × 350mm · 17.2kg per carton · E6013 / EN ISO 2560-A · E 42 0 RR 12
WER3528	Velora · MMA	4.0mm × 450mm · 22.4kg per carton · E6013 / EN ISO 2560-A · E 42 0 RR 12
WER3514	Regina 160 · MMA	3.25mm × 450mm · 23.6kg per carton · E7024-1 / EN ISO 2560-A · E 42 0 RR 53
WER3515	Regina 160 · MMA	4.0mm × 450mm · 22.8kg per carton · E7024-1 / EN ISO 2560-A · E 42 0 RR 53
WER3516	Regina 160 · MMA	5.0mm × 450mm · 21.6kg per carton · E7024-1 / EN ISO 2560-A · E 42 0 RR 53
WER3508	Basic 55 · MMA	2.5mm × 350mm · 11.7kg per carton · E7016 / EN ISO 2560-A · E 38 3 B 12 H10
WER3509	Basic 55 · MMA	3.25mm × 450mm · 15.9kg per carton · E7016 / EN ISO 2560-A · E 38 3 B 12 H10
WER3510	Basic 55 · MMA	4.0mm × 450mm · 15.6kg per carton · E7016 / EN ISO 2560-A · E 38 3 B 12 H10
WER3522	Basic · MMA	2.5mm × 350mm · 16.8kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5
WER3523	Basic · MMA	3.25mm × 350mm · 17.2kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5
WER3524	Basic · MMA	4.0mm × 450mm · 23.2kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5
WER3517	Basic Super · MMA	2.5mm × 350mm · 16.4kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5

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Hilco Order Codes

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Order Code	Item / Grade	Size / Configuration
WER3518	Basic Super · MMA	3.25mm × 350mm · 16.4kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5
WER3519	Basic Super · MMA	4.0mm × 450mm · 23.2kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5
WER3520	Basic Super · MMA	5.0mm × 450mm · 23.6kg per carton · E7018-1 / EN ISO 2560-A · E 42 5 B 32 H5
WER3511	Pipeweld 7010 · MMA	3.25mm × 350mm · 15.3kg per carton · E7010-P1 / EN ISO 2560-A · E 42 3 C 25
WER3512	Pipeweld 7010 · MMA	4.0mm × 350mm · 15.3kg per carton · E7010-P1 / EN ISO 2560-A · E 42 3 C 25
WER3501	B12Mo · MMA	3.25mm × 350mm · 13.5kg per carton · E7018-A1 H4R / EN ISO 3580-A · E Mo B 32 H5
WER3502	B12Mo · MMA	4.0mm × 350mm · 14.1kg per carton · E7018-A1 H4R / EN ISO 3580-A · E Mo B 32 H5
WER3538	Hilchrome 309R · MMA	2.5mm × 300mm · 10.8kg per carton · E309L-17 / EN ISO 3581-A · E 23 12 L R 3 2
WER3539	Hilchrome 309R · MMA	3.25mm × 350mm · 13.2kg per carton · E309L-17 / EN ISO 3581-A · E 23 12 L R 3 2
WER3543	Hilchrome 312R · MMA	2.5mm × 300mm · 10.5kg per carton · ~E312-17 / EN ISO 3581-A · E 29 9 R 3 2
WER3544	Hilchrome 312R · MMA	3.25mm × 350mm · 12.6kg per carton · ~E312-17 / EN ISO 3581-A · E 29 9 R 3 2
WER3533	Hilchrome 316R · MMA	2.5mm × 300mm · 10.5kg per carton · E316L-17 / EN ISO 3581-A · E 19 12 3 L R 3 2

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ORDERING REFERENCES

Gullco KATBAK Ceramic Weld Backing

Match the backing face to the joint preparation. Dimension letters refer to the manufacturer drawings in the range guide.

Order Code	Item / Grade	Size / Configuration
1G6-RD	Round · 6.3mm Nominal	A 6.3mm · 12m box nominal
1G9-RD	Round · 9.5mm Nominal	A 9.5mm · 12m box nominal
1G13-RD	Round · 12.7mm Nominal	A 12.7mm · 12m box nominal
1G15-RD	Round · 15.9mm Nominal	A 15.9mm · 12m box nominal
1G20-RD	Round · 22.2mm Nominal	A 22.2mm
1G33-45	Triangular · 45 Series	A 14.3mm · B 15.9mm · C 25.4mm · 12m box nominal
1G33-60	Triangular · 60 Series	A 14.3mm · B 15.9mm · C 25.4mm · 12m box nominal
1G33-90	Triangular · 90 Series	A 14.3mm · B 15.9mm · C 25.4mm · 12m box nominal
1G41-R	Rounded Groove · 9.5mm Wide	A 6.3mm · B 25.4mm · C 25.4mm · 12m box nominal
1G42-R	Rounded Groove · 11.1mm Wide	A 6.3mm · B 25.4mm · C 25.4mm · 12m box nominal
1G43-R	Rounded Groove · 6.3mm Wide	A 6.3mm · B 25.4mm · C 25.4mm · 12m box nominal
1G44-R	Rounded Groove · 17.5mm Wide	A 9.5mm · B 31.7mm · C 25.4mm
1G82-R	Rounded Groove · 11.1mm Wide	A 7.9mm · B 31.7mm · C 25.4mm · 12m box nominal
1G42-ER	Multi-Groove Profile	A 4.8mm · B 25.4mm · C 25.4mm · 12m box nominal
1G93-R	Bevel-Sided Groove	A 6.3mm · B 22.2–25.4mm · C 25.4mm · 12m box nominal
1G93-R-1/4	Bevel-Sided Groove · Short Tile	A 6.3mm · B 22.2–25.4mm · C 6.3mm · 12m box nominal
1G42-FR	Flat Face · 25.4mm Wide	A 6.3mm · B 25.4mm · C 25.4mm · 12m box nominal
1G42-FR-1/4	Flat Face · Short Tile	A 6.3mm · B 25.4mm · C 6.3mm · 12m box nominal
1G83-FR	Flat Face · 31.7mm Wide	A 7.9mm · B 31.7mm · C 25.4mm · 12m box nominal
1G60	Grooved · Sloped Plate	A 9.5mm · B 30.2mm · C 25.4mm · 12m box nominal

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ORDERING REFERENCES

Gullco KATBAK Ceramic Weld Backing

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Order Code	Item / Grade	Size / Configuration
1G61	Formed · Two Sloped Plates	A 9.5mm · B 31mm · C 25.4mm · 12m box nominal
1G62	Grooved · Uneven Plate Levels	A 8.3mm · B 31mm · C 25.4mm · 12m box nominal
1G65-B	Corner · Stepped Support	A 7.9mm · B 22.2mm · C 25.4mm · 12m box nominal
1G66-B	Corner · Narrower Body	A 8.7mm · B 19mm · C 25.4mm · 12m box nominal
1G80-R	Grooved · Flange Arrangement	A 6.3mm · B 25.4mm · C 25.4mm · 12m box nominal

Next · NST Kerback Ceramic Weld Backing

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ORDERING REFERENCES

NST Kerback Ceramic Weld Backing

Choose by joint and profile. Each reference below is the NST article number. Use the linked guide for section drawings, groove dimensions and pack weights.

Order Code	Item / Grade	Size / Configuration
20217	FS 271412T	27mm body · 14mm × 1.2mm groove · 600mm strip · 30 pcs / 18m per box
20224	FS 271815T	27mm body · 18mm × 1.5mm groove · 600mm strip · 30 pcs / 18m per box
20220	FS 401805T	40mm body · 18mm × 0.5mm groove · 600mm strip · 20 pcs / 12m per box
20230	FS 502510T	50mm body · 25mm × 1.0mm groove · 600mm strip · 20 pcs / 12m per box
20223	FR 221215T	22mm body · 12mm × 1.5mm groove · 600mm strip · 40 pcs / 24m per box
20228	FR 270613T	27mm body · 6.0mm × 1.3mm groove · 600mm strip · 30 pcs / 18m per box
20213	FR 271009T	27mm body · 10mm × 0.9mm groove · 600mm strip · 30 pcs / 18m per box
20215	FR 271313T	27mm body · 13mm × 1.3mm groove · 600mm strip · 30 pcs / 18m per box
20222	FR 301615T	30mm body · 16mm × 1.5mm groove · 600mm strip · 30 pcs / 18m per box
20219	FR 361805T	36mm body · 18mm × 0.5mm groove · 600mm strip · 30 pcs / 18m per box
30075	RAD 075T	Radius 75mm · 90° · 80 pcs per box
30100	RAD 100T	Radius 100mm · 90° · 44 pcs per box
30150	RAD 150T	Radius 150mm · 90° · 36 pcs per box
30200	RAD 200T	Radius 200mm · 72° · 40 pcs per box
30300	RAD 300T	Radius 300mm · 45° · 56 pcs per box

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NST Kerback Ceramic Weld Backing

Choose by joint and profile. Each reference below is the NST article number. Use the linked guide for section drawings, groove dimensions and pack weights.

Order Code	Item / Grade	Size / Configuration
20225	RD 0602T	Ø6.0mm · 600mm strip · 75 pcs / 45m per box
20209	RD 0802T	Ø8.0mm · 600mm strip · 80 pcs / 48m per box
20232	RD 0902T	Ø9mm · 600mm strip · 60 pcs / 36m per box
20210	RD 1002T	Ø10mm · 600mm strip · 60 pcs / 36m per box
20211	RD 1202T	Ø12mm · 600mm strip · 60 pcs / 36m per box
20226	RD 1501T	Ø15mm · 600mm strip · 30 pcs / 18m per box
20227	RD 2002T	Ø20mm · 600mm strip · 20 pcs / 12m per box
20229	FAR 271220T	Body 27mm · groove 12mm × 2.0mm · Tile 25mm · strip 600mm · 30 pcs / 18m per box
20216	TJ 2701T	Body 27mm · groove 10mm × 2.0mm · Tile 30mm · strip 600mm · 30 pcs / 18m per box
20221	F 50T	Body 50mm · ungrooved · Tile 23mm · strip 600mm · 20 pcs / 12m per box
20083	TR 1302T	Body 13mm · 45° profile · Tile 25mm · strip 600mm · 40 pcs / 24m per box
20313	FR 271009T Bulb	Body 27mm · groove 10mm × 0.9mm · Tile 30mm · strip 240mm · 50 pcs / 12m per box
20315	FR 271313T Bulb	Body 27mm · groove 13mm × 1.3mm · Tile 10mm · strip 600mm · 30 pcs / 18m per box
20081	TR 101406T	Faces 10mm / 14mm · height 6mm · Tile 24mm · strip 600mm · 60 pcs / 36m per box
20082	TR 121606T	Faces 12mm / 16mm · height 6mm · Tile 22mm · strip 600mm · 60 pcs / 36m per box
29003	Magnback 2501	250 × 50mm · 50 pcs per box

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Orders & Enquiries

Quote the part number and the configuration shown. If a reference is shared, include the grade, size and pack or the machine and torch model so we can match it to the right item.

What to Send With Your Enquiry

The order code and quantity.
The size, variant and pack or equipment configuration.
The application, material and any required approval or certificate.

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