PRODUCT CATALOGUE

MACHINES

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WELDING & POWER

Production MIG/MAG

Compare the Lorch platforms by the material, process control and duty cycle your production work requires.



LORCH iQS / PRODUCTION MIG/MAG

Lorch iQS

Flagship production platform. Smart Cockpit, Lorch Connect and advanced process options. Specify compact A or separate-feeder B layout.

Info Hub PDF

Lorch MicorMIG

Configurable 300, 350, 400 and 500 A platform with MIG/MAG, TIG and MMA capability. Select panel, cooling and feeder.

Info Hub PDF

Lorch MicorSTEEL

400–500 A range for unalloyed steel and flux-cored work. SpeedArc and MMA capability, including cellulose electrodes.

Info Hub PDF

iQS comparison	iQS 3	iQS 5
MIG/MAG range	25–320 A	25–400 A
60% duty cycle at 40 °C	320 A	400 A
100% duty cycle at 40 °C	220 A	300 A

Configure iQS and MicorSTEEL by model, feeder and cooling. Published MicorMIG Pulse BasicPlus compact package references: 300 gas-cooled 225.3040.3 and 400 water-cooled 225.4050.3.

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WELDING & POWER

Parweld MIG & TIG

Separate workshop MIG capacity from the precision and power-supply requirements of the TIG job.



XTM MIG/MAG

160–500 A across the range. Compact 161i and 201i for portable work. The 405i and 505i are separate-feeder systems.

Info Hub PDF



XTT TIG

200–315 A across the range. Compare portable DC, AC/DC and higher-output models. The 315Di is rated at 315 A at 60% duty.

Info Hub PDF

Application	Model / order reference	Key ratings
Portable MIG	XTM161i / XTM201i	160 A at 40% / 200 A at 25%
Digital multiprocess	XTM201Di / XTM211Di / XTM221Di	200 A at 25% / 25% / 30%
Workshop MIG	XTM255i / XTM256i / XTM356i	250 A at 25% / 250 A at 35% / 350 A at 40%
Separate-feed MIG	XTM405i / XTM505i	400 A / 500 A at 60%
XTT202DV DC TIG	XTT207DVP	200 A at 35% on 230 V
XTT212Di AC/DC TIG	XTT212DI	200 A at 30% on 230 V
Workshop AC/DC TIG	XTT202P	200 A at 25% on 230 V
Industrial AC/DC TIG	XTT315Di	315 A at 60% on 400 V

Dual-voltage outputs depend on the supply. Confirm torch, remote, cooler and trolley for the chosen setup.

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WELDING & POWER

GYS Compact & Workshop MIG

From compact repair machines to larger workshop and jobsite multiprocess systems.



EASYMIG

Compact 85–160 range. The 85 is dedicated gasless. Choose the 130–160 for gas-shielded wire or MMA where specified.

Info Hub PDF



SMARTMIG

Conventional workshop MIG family. Compare supply, wire diameter, spool capacity and rated duty point.

Info Hub PDF



MULTIPEARL

Dual-voltage multiprocess range. Compare 210-2, 210-4 XL and 211-4 by drive and spool layout.

Info Hub PDF



E-MULTIWELD

110/230 V multiprocess family. Compare 220-2, 220-4 XL and 221-4 configurations.

Info Hub PDF



MULTIWELD

Workshop MIG/MAG and MMA options, from compact machines to 400 A separate-feed builds.

Info Hub PDF



VIRTUO

Compact digital multiprocess family. Check the process set and model package for the work.

Info Hub PDF

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WELDING & POWER

GYS Pulse & Industrial Systems

Specify cooling and feeder architecture alongside the waveform and output required.



KRONOS

250–400 A industrial range. Compact, separate-feed and water-cooled configurations within the family.

Info Hub PDF



GALAXY

250–400 A family. Compare the single-phase 250 M options with three-phase workshop packages.

Info Hub PDF



NEOMIG-I

Industrial inverter MIG/MAG family. Choose output and separate-feeder or compact configuration.

Info Hub PDF



NEOPULSE

Pulsed MIG/MAG systems for fabrication. Compare feeder, cooling and programme options by model.

Info Hub PDF



COSMOS

400 G and 500 G power sources. Configure the matching wire feeder and interconnection.

Info Hub PDF



EXAGON

400 CC/CV and 400 FLEX CC/CV. Confirm feeder, TIG module, remote and cooling compatibility.

Info Hub PDF

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WELDING & POWER

GYS Compact Model References

Select a range for the full guide. VIRTUO 321T uses order code 087569 on both three-phase supplies.
Pulsed MIG requires the 380–440V three-phase supply.

Range guide	Model	GYS order reference
EASYMIG	85	065536
EASYMIG	130	032231
EASYMIG	140	032262
EASYMIG	150	032248
EASYMIG	160	032255
SMARTMIG	110	033993
SMARTMIG	142	033153
SMARTMIG	162	033160
SMARTMIG	182	033184
MULTIPEARL	210-2	065093
MULTIPEARL	210-4 XL	065109
MULTIPEARL	211-4	065116
E-MULTIWELD	220-2	089938
E-MULTIWELD	220-4 XL	089945
E-MULTIWELD	221-4	089952
VIRTUO	221M	087576
VIRTUO	321T at 230V	087569
VIRTUO	321T at 400V	087569



Spool size affects the setup

EASYMIG 150 and 160 accept 100 or 200mm spools. Check the model sheet before ordering the wire and drive roll.

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WELDING & POWER

GYS Workshop Model References

Select a range name for the full guide. Where two codes are listed, confirm which equipment and accessories come with each package.

Range guide	Model	GYS order reference
MULTIWELD	180M-C	078727
MULTIWELD	FV 220M-C	065499
MULTIWELD	320T-C	079274
MULTIWELD	200M	066595
MULTIWELD	FV 220M	065482
MULTIWELD	250T	078635
MULTIWELD	320T	079250
MULTIWELD	400T	081031
MULTIWELD	400T G	083974
MULTIWELD	400T GW	091634
KRONOS	250M	074996
KRONOS	250T	075016
KRONOS	320T	078734 / 075030
KRONOS	400T Duo	081062 / 075337
KRONOS	400T W	081079 / 075511
KRONOS	400T G	075054
KRONOS	400T GW	075061



Separate-feeder packages

Check whether the order reference includes the feeder, torch and interconnection. The range guides identify the differences between the listed packages.

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GYS Industrial Model References

Select a range name for the full guide. Where two codes are listed, confirm which equipment and accessories come with each package.

Range guide	Model	GYS order reference
GALAXY	250M C	084858
GALAXY	250M	082113
GALAXY	320T	080997 / 086838
GALAXY	400T W	080836 / 086845
GALAXY	400T W Duo	089570 / 089921
GALAXY	400T GW	080843
NEOMIG-I	400 G	075085
NEOMIG-I	500 G	075092
NEOPULSE	320 C	062474
NEOPULSE	400 CW	062061
NEOPULSE	400 G	014497
NEOPULSE	500 G	014503
COSMOS	400 G	085589
COSMOS	500 G	085596
EXAGON	400 CC/CV	010925
EXAGON	400 FLEX CC/CV	069718



EXAGON configurations

Confirm the power source, feeder or TIG module, and cable requirements together. The EXAGON guide lists the matching references.

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WELDING & POWER

Jasic Compact & Mobile MIG

Compare the compact inverter sets and the separate-feed MIG 272 options.



EM-160C · Dual-Voltage MIG

For portable work on 115 or 230 V. The rated MIG output rises from 120 A to 160 A on the higher supply.

Model sheet



JEV-200DP · Double Pulse

230 V MIG with pulse and double pulse. Compare the torch, wire and programme requirements for the material.

Model sheet

Jasic model / order ref.	Input supply	Output range	Rated duty point
EM-160C	95–265 V 1φ PFC	30–120 A (115 V) / 30–160 A (230 V)	30% at rated output
EM-200C	95–265 V 1φ PFC	30–140 A (115 V) / 30–200 A (230 V)	25% at rated output
EM-200CT	95–265 V 1φ PFC	30–140 A (115 V) / 30–200 A (230 V)	30% at rated output
EM-250CT	95–265 V 1φ PFC	30–160 A (115 V) / 30–250 A (230 V)	30% at rated output
EPM-160	230 V 1φ	30–160 A	160 A at 25%
EPM-200	230 V 1φ	30–200 A	200 A at 25%
JEV-200DP	230 V 1φ	40–200 A	200 A at 25% / 101 A at 60%
JM-250P	230 V 1φ	40–250 A	250 A at 40%
JM-272S	230 V 1φ	30–270 A	270 A at 30%
JM-272S-WC	230 V 1φ	30–270 A	270 A at 30%

Dual-voltage models have different ratings at 115 V and 230 V. For a separate-feeder option in this group, compare the JM-272S and JM-272S-WC.

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WELDING & POWER

Jasic Production MIG

Compare three-phase MIG packages and check whether the torch and cooler suit longer runs.



EM-350CT · Compact 350 A

Integrated feeder for a self-contained workshop machine. Rated 350 A at 40% duty.

Model sheet



EM-500S-WC · Separate Feeder

A 500 A water-cooled package for work away from the power source. Rated 500 A at 40% duty.

Model sheet

Jasic model / order ref.	Input supply	Output range	Rated duty point
EM-350CT	400 V 3φ	30–350 A	350 A at 40%
EM-350S	400 V 3φ	30–350 A	350 A at 50%
EM-350S-WC	400 V 3φ	30–350 A	350 A at 50%
EM-500S	400 V 3φ	30–500 A	500 A at 40%
EM-500S-WC	400 V 3φ	30–500 A	500 A at 40%
JM-350P	400 V 3φ	10–350 A	350 A at 60%
JM-500P	400 V 3φ	30–500 A	500 A at 50%

Where the feeder has to reach a large assembly, confirm the interconnection length and whether the torch and cooler are supplied with the quoted package.



JM-350P at 60% duty

The JM-350P is rated at 350 A at 60% duty. Compare rated duty at the current the job needs, then select the torch and cooler.

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WELDING & POWER

Jasic TIG · 180–200 A

Choose DC for steel and stainless work or a suitable AC/DC machine for aluminium. Match the torch and foot control to the set.



EPT-200 · DC TIG

230 V, 7.5 kg power source with HF and Lift TIG starting for steel and stainless work.

Model sheet



ET-200PACDC-WC · AC/DC TIG

Choose the water-cooled package for repeated work and the AC mode for compatible aluminium jobs.

Model sheet

Jasic model / order ref.	Input supply	Output range	Rated duty point
EPT-200	230 V 1φ	5–200 A DC	200 A at 20%
ET-200	95–265 V 1φ	5–160 A at 115 V / 5–200 A at 230 V	160 A at 25% (115 V) / 200 A at 25% (230 V)
ET-200P	95–265 V 1φ	5–160 A at 115 V / 5–200 A at 230 V	160 A at 25% (115 V) / 200 A at 25% (230 V)
ET-200P-WC	95–265 V AC 1φ PFC	5–160 A at 115 V / 5–200 A at 230 V	200 A at 25% / 129 A at 60% / 100 A at 100%
ET-200PACDC	95–265 V single phase	DC 5–160 / 5–200 A · AC 20–160 / 20–200 A (115 / 230 V)	25% on both supplies
ET-200PACDC-WC	95–265 V 1φ	DC 5–160 / 5–200 A · AC 20–160 / 20–200 A (115 / 230 V)	160 A at 25% (115 V) / 200 A at 25% (230 V)
JPT-180	230 V 1φ	10–180 A DC	180 A at 35%
JT-202A	230 V 1φ	5–200 A TIG	200 A at 25%
JT-202A-WC	230 V 1φ	5–200 A TIG	200 A at 25%

Select a model reference to check its torch, foot control and cooling options. The Jasic TIG Range Guide compares the accessory families.

Jasic TIG range and accessories

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WELDING & POWER

Jasic TIG · 300–500 A

Compare higher-output TIG models by sustained duty, supply and cooling requirements.



ET-300P · Pulsed DC TIG

300 A DC TIG at 40% duty for steel and stainless fabrication. Available with air or water cooling.

Model sheet



ET-320PACDC-WC · AC/DC TIG

Water-cooled 320 A AC/DC package. Compare the 226 A rating at 60% duty when sizing for sustained work.

Model sheet

Jasic model / order ref.	Input supply	Output range	Rated duty point
ET-300P	400 V 3φ	5–300 A DC	300 A at 40% / 245 A at 60% / 190 A at 100%
ET-300P-WC	400 V 3φ	5–300 A DC	300 A at 40% / 245 A at 60% / 190 A at 100%
ET-320PACDC	400 V 3φ	DC 10–320 A / AC 20–320 A	320 A at 30% / 226 A at 60% / 175 A at 100%
ET-320PACDC-WC	400 V 3φ	DC 10–320 A / AC 20–320 A	320 A at 30% / 226 A at 60% / 175 A at 100%
JT-400P	400 V 3φ	5–400 A DC	400 A at 50%
JT-500D	400 V 3φ	DC 10–510 A / AC 5–510 A	500 A at 60% / 387 A at 100%

Give the current you expect to run continuously when specifying the cooler, torch and power source. Peak output alone is insufficient for sizing the package.

Jasic TIG range and accessories

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WELDING & POWER

Jasic MMA

Stick welding for mobile repairs, workshop fabrication and higher-output three-phase work.



EA-160 · Mobile Stick Welding

PFC machine with 115/230 V ratings. Output reaches 110 A at 115 V and 160 A at 230 V.

Model sheet



JA-402C · Production MMA

400 V three-phase stick welding, rated 400 A at 60% duty. Choose for heavier fabrication with a suitable supply.

Model sheet

Jasic model / order ref.	Input supply	Output range	Rated duty point
EA-160	95–265 V 1φ PFC	20–110 A (115 V) / 20–160 A (230 V)	25% at rated output
EA-200	95–265 V 1φ PFC	20–120 A (115 V) / 20–200 A (230 V)	25% at rated output
EPA-140	230 V 1φ	20–140 A	140 A at 25%
EPA-160	230 V 1φ	20–160 A	160 A at 20%
EPA-180	230 V 1φ	20–180 A	180 A at 20%
JA-402C	400 V 3φ	30–400 A	400 A at 60%

Check the electrode type and diameter alongside the available supply. Confirm electrode compatibility for specialist work in the individual model sheet.



EPA-180 for 230 V supply

The EVO Power ARC 180 is rated at 180 A at 20% duty. Compare the electrode diameter and required arc time with the rated output.

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WELDING & POWER

Jasic Plasma Cutting

Compare clean-cut capacity and air supply. SC packages include the model-specific compressor setup.



EP-45 · Portable Air Plasma

Check clean-cut figures against the supply. Jasic gives 6mm at 115 V and 15mm at 230 V.

Model sheet



EP-80SC · Compressor Package

400 V three-phase 80 A system with compressor. Jasic gives a 20mm clean-cut rating.

Model sheet

Jasic model / order ref.	Input supply	Output range	Clean cut
EP-100	400 V 3φ	20–100 A	30mm
EP-100SC	400 V 3φ	20–100 A	25mm
EP-45	95–265 V 1φ PFC	20–30 A (115 V) / 20–45 A (230 V)	6 / 15mm
EP-45SC	95–265 V 1φ PFC	20–30 A (115 V) / 20–45 A (230 V)	5 / 12mm
EP-80	400 V 3φ	20–80 A	25mm
EP-80SC	400 V 3φ	20–80 A	20mm
JP-61	400 V 3φ	20–60 A	20mm
MC-125	400 V 3φ	30–125 A	30mm
MC-160	400 V 3φ	30–160 A	40mm

Compare clean-cut thickness for the material and supply you'll use. The individual sheets also give pierce limits and compressed-air requirements.

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WELDING & POWER

Specialist Welding & Arc Control

Specify the process package as a system, including cooling, controls and any installation requirements.



EWM Microplasma

25-2, 55-2 and 105-2 deliver up to 20, 50 and 100 A plasma respectively. Standard, PG and PG RC variants. Specify torch and external cooling.

Info Hub PDF



EWM Degauss

Degauss 600 or Pico 350 DGS for automatic pre-weld demagnetisation. Degauss 600 also supports activgauss with the RT DGS1 remote.

Info Hub PDF



THEO MA1 Laser Welding

Four models to 2,000 W. On suitable joints, weld up to 4× faster than MIG and 8–10× faster than TIG. See the guide to request a demo.

Info Hub PDF

Model	Order reference
EWM Microplasma 25-2	090-007030-00502 / 090-007036-00502 / 090-007033-00502
EWM Microplasma 55-2	090-007031-00502 / 090-007037-00502 / 090-007034-00502
EWM Microplasma 105-2	090-007032-00502 / 090-007038-00502 / 090-007035-00502
EWM Degauss 600 set	091-002065-00502
EWM Pico 350 DGS	090-002127-00502
THEO MA1-35 / MA1-45	ZXMA1-35 / ZXMA1-45
THEO MA1-65 / MA1 Ultra	ZXMA1-65 / ZXMA1-ULTRA

EWM Microplasma references run in this order: standard, PG and PG RC.

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WELDING & POWER

Engine-Driven Welding & Power

Compare welding output, generator capacity by voltage and the transport arrangement.



Site-Arc / Stiln

UK-built petrol and diesel welder generators, 300 A tracked machines and standalone GPH, GPV and GDY generators.

Info Hub PDF



Shindaiwa UK

ECO 165-2, 200/UK, 300/UK and 400/UK welder generators. PowerCenter 15 for standalone multivoltage power. Site Bright is indexed under workshop equipment.

Info Hub PDF

Requirement	Site-Arc model reference	Shindaiwa model reference
Portable welding	WPH200-DC, WPV300-DC and WDY200-DC	ECO 165-2 petrol and ECO 200/UK diesel
Higher-output welding	WDY300-DC, WDY400-DC and WDY500-DC	ECO 300/UK and ECO 400/UK diesel
Tracked welding	TW300-DC petrol and TWD300-DC diesel	—
Standalone power	GPH 6.5 / 8.0, GPV 11.0 / 13.5 and GDY 12.5 / 20.0 / 35.0	PowerCenter 15 diesel

Check auxiliary output at the required voltage while welding. For restricted access, confirm clearances, transport and any rail approval requirements.

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WELDING & POWER

MOSA Welder Generators

Compare fuel, weld output at duty cycle and dry weight for mobile site work.



MOSA

Engine-driven welding and auxiliary power.

Info Hub PDF

Model	Fuel / process	Output at 60%	Dry weight	Order reference
Magic Weld 150	Petrol / MMA	130A	34kg	MOSA-C0CN5050
Magic Weld 200	Petrol / MMA	200A	61kg	MOSA-C0DN6030
TS 200 BS/EL P	Petrol / MMA	150A	106kg	MOSA-C0FN7050
GM 5-200 HBM	Petrol / MMA	160A	97kg	MOSA-C1UN7050
Magic Weld 200 YDE	Diesel / MMA	170A	91kg	MOSA-C0EP2030
TS 200 DES/CF	Diesel / MMA	160A	133kg	MOSA-C0HP5050
CS 230 YSX CC/CV	Diesel / CC/CV	210A	230kg	MOSA-C0MP6051
DSP 300 YS	Diesel / multiprocess	300A IEC rating*	410kg	MOSA-C1XP9022Z
TS 405 EVO	Diesel / CC/CV	330A (CC)	455kg	MOSA-C1KS1020BKP

*The DSP 300 YS figure is its IEC rating. See the guide for output by mode.

Auxiliary Power and Transport

Specify voltage, phase and outlet configuration, together with any site transport requirements.

MOSA technical data and exact machine configuration

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WELDING & POWER

Stealth Welding Machines

Stealth and Cobra by Stealth power sources.



Stealth

Stealth and Cobra by Stealth power sources.

Info Hub PDF

Product or configuration	Order reference
Cobra · 200-1 2R Compact MIG Welding Machine	9134H
Cobra · 250-3 LCD TIG Welding Machine	9113H
Cobra · Arc 180 Battery Arc Welding Machine with Battery Charger	9027H
Cobra · Cut 45 PFC LCD Plasma Cutting Machine	9130H
Cobra · The Commander Wireless TIG Remote	9833H
Cobra · Fume Extraction Unit 240V	WFE-007

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WELDING & POWER

Hypertherm Powermax

Plasma systems, cartridges and torch consumables.



Hypertherm

Plasma systems, cartridges and torch consumables.

Info Hub PDF

Product or configuration	Order reference
Powermax30 AIR · 8mm recommended cut · 120–240V · 4.5m hand lead	HYP-088098
Cartridge: SmartSYNC HyAccess - Drag Cut	HYP-428984
Powermax125 Essential Mechanized 125A Cutting Consumable Kit	HYP-851475
Retaining Cap AIR T30 15-30A	HYP-420135
Retaining Cap Duramax and Duramax Lock 10-105A	HYP-220854
Retaining Cap Duramax Hyamp 30-125A	HYP-220977

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WELDING & SITE POWER

Plasma Systems & Torch Selection

Select the system by recommended cut capacity and available supply.
Then select the torch type, lead length and consumables for the job.

System	Cut	Supply	Package or duty cycle	Order reference
Powermax30 AIR	8mm	120–240V	Onboard compressor	HYP-088098
Powermax33 XP	13mm	120–240V	External air	HYP-088591
Powermax45 SYNC	16mm	230V	45A at 50%	HYP-088568
Powermax65 SYNC	20mm	380–400V 3ph	65A at 50%	HYP-083357
Powermax85 SYNC	25mm	400V	85A at 60%	HYP-087196
Powermax105 SYNC	32mm	230–400V 3ph	105A at 80% on 400V	HYP-059679
Powermax125	38mm	400V	125A at 100% on 400V	HYP-059526

Powermax technical data and package details

Common Torch Consumables and Kits

Torch or system	Component	Order reference
AIR T30	Nozzle · 15–30A	HYP-420134
AIR T30	Electrode · 15–30A	HYP-420132
Duramax LT	Standard-cutting nozzle · 15–30A	HYP-420118
Duramax LT	Electrode · 15–30A	HYP-420120
Powermax125	Handheld essential cutting kit · 125A	HYP-851474
Powermax125	Mechanised essential cutting kit · 125A	HYP-851475

Confirm the Torch Before Ordering

Identify the torch family and cutting mode. Check the current rating against the cut chart.
For a machine torch, include lead length and the interface required by the cutting table.

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WELDING & SITE POWER

SWP Redline · Welding Machines

Compact inverter welders for fabrication, maintenance and site work.
Compare model, input, process and output before choosing the package.

Machine	Order code	Supply	Process and output
Arc 140	8020	230V	10–140A MMA
Arc 200LT DV	8021	110/230V	10–200A MMA / Lift TIG*
MIG 100	8024	230V	40–100A gasless MIG
MULTIMIG 200	8025	230V	40–200A MIG / 20–160A MMA or Lift TIG
TIG 160E DC Pulse	8022	230V	10–160A DC TIG / 10–140A MMA
TIG 200E AC/DC Pulse	8023	230V	AC TIG 10–200A / DC TIG or MMA 10–170A

* Published range. Check available output at the chosen supply voltage.

View the Redline machine comparison and package guidance





Specify the Package

Quote the machine code, input supply and process. Specify the torch, leads, regulator or spool gun required.
Choose the TIG 200E AC/DC Pulse for jobs that include aluminium TIG.

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WELDING & SITE POWER

SWP Redline · Plasma & Compressors

Air-plasma cutting and workshop compressors.
Size the compressed air supply by free air delivery at the required working pressure.

Machine	Order code	Supply	Capacity
CUT 35PA	8026	230V	20–35A / 16mm published clean cut
2.5HP 50L Compressor	8004	230V 13A	50L receiver / 5.5CFM FAD
3HP 100L Compressor	8007	230V 13A	100L receiver / 10CFM FAD

View CUT 35PA specifications and compressor selection



CUT 35PA



2.5HP 50L Compressor



3HP 100L Compressor

Power and Air

CUT 35PA is rated at 27.3A input. Specify a suitable supply and clean, dry air.
For an air tool or cutter, compare its air demand against compressor FAD at working pressure.

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ORDERING REFERENCES

Jasic TIG Package References

Specify the supply and torch cooling with the package reference.

Order Code	Item / Grade	Size / Configuration
EPT-200	Jasic EVO Power TIG 200	230V AC, single-phase · Air-cooled torch
ET-200	Jasic EVO TIG 200 PFC	95–265V AC, single-phase · Air-cooled torch
ET-200P	Jasic EVO TIG 200P PFC	95–265V AC, single-phase · Air-cooled torch
ET-200P-WC	Jasic EVO TIG 200P PFC WC	230V AC, single-phase · Water-cooled torch
ET-300P	Jasic EVO TIG 300P	400V AC, three-phase · Air-cooled torch
ET-300P-WC	Jasic EVO TIG 300P WC	400V AC, three-phase · Water-cooled torch
ET-200PACDC	Jasic EVO TIG 200P AC/DC PFC	95–265V AC, single-phase · Air-cooled torch
ET-200PACDC-WC	Jasic EVO TIG 200P AC/DC PFC WC	95–265V AC, single-phase · Water-cooled torch
ET-320PACDC	Jasic EVO TIG 320P AC/DC	400V AC, three-phase · Air-cooled torch
ZXET-320PACDC-WC	Jasic EVO TIG 320P AC/DC WC	400V AC, three-phase · Water-cooled torch
ZXJT-202A	Jasic PRO TIG 200P AC/DC	230V AC, single-phase · Air-cooled torch
ZXJT-202A-WC	Jasic PRO TIG 200P AC/DC WC	230V AC, single-phase · Water-cooled torch
JT-400P	Jasic PRO TIG 400P WC	400V AC, three-phase · Water-cooled torch
ZXJT-500D	Jasic PRO TIG 500P AC/DC WC	400V AC, three-phase · Water-cooled torch
JPT-180	Jasic Power TIG 180 SE	230V AC, single-phase · Air-cooled torch

Range guide and full technical details

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ORDERING REFERENCES

Jasic MIG Model References

Check the input supply and the package configuration before ordering.

Order Code	Item / Grade	Size / Configuration
EPM-160	Jasic EVO Power MIG 160	230V AC, single-phase · Portable compact · 30–160A
EPM-200	Jasic EVO Power MIG 200	230V AC, single-phase · Portable compact · 30–200A
EM-160C	Jasic EVO MIG 160 PFC	95–265V AC, single-phase PFC · Portable synergic · 30–120A (115V) / 30–160A (230V)
EM-200C	Jasic EVO MIG 200 PFC	95–265V AC, single-phase PFC · Portable synergic · 30–140A (115V) / 30–200A (230V)
EM-200CT	Jasic EVO MIG 200 PFC CT	95–265V AC, single-phase PFC · Trolley-mounted compact · 30–140A (115V) / 30–200A (230V)
EM-250CT	Jasic EVO MIG 250 PFC CT	95–265V AC, single-phase PFC · Trolley-mounted compact · 30–160A (115V) / 30–250A (230V)
EM-350CT	Jasic EVO MIG 350 CT	400V AC, three-phase · Trolley-mounted compact · 30–350A
JM-272S	Jasic PRO MIG 270 Separate	230V AC, single-phase · Separate feeder / Air-cooled · 30–270A
JM-272S-WC	Jasic PRO MIG 270 Separate	230V AC, single-phase · Separate feeder / Water-cooled · 30–270A
EM-350S	Jasic EVO MIG 350 S	400V AC, three-phase · Separate feeder / Air-cooled · 30–350A
EM-350S-WC	Jasic EVO MIG 350 S	400V AC, three-phase · Separate feeder / Water-cooled · 30–350A
EM-500S	Jasic EVO MIG 500 S	400V AC, three-phase · Separate feeder / Air-cooled · 30–500A
EM-500S-WC	Jasic EVO MIG 500 S	400V AC, three-phase · Separate feeder / Water-cooled · 30–500A
JM-250P	Jasic PRO MIG 250 Pulse	230V AC, single-phase · Compact / Single pulse · 40–250A
JM-350P	Jasic PRO MIG 350 Pulse	400V AC, three-phase · Separate feeder / Water-cooled · 10–350A
JM-500P	Jasic PRO MIG 500 Pulse	400V AC, three-phase · Separate feeder / Water-cooled · 30–500A
JEV-200DP	Jasic EVOLVE 200	230V AC, single-phase · Compact multiprocess · 40–200A

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ORDERING REFERENCES

Jasic MMA Model References

Check the input supply and the package configuration before ordering.

Order Code	Item / Grade	Size / Configuration
EPA-140	Jasic EVO Power ARC 140	230V AC, single-phase · Portable stick inverter · 20–140A
EPA-160	Jasic EVO Power ARC 160	230V AC, single-phase · Portable stick inverter · 20–160A
EPA-180	Jasic EVO Power ARC 180	230V AC, single-phase · Portable stick inverter · 20–180A
EA-160	Jasic EVO ARC 160 PFC	95–265V AC, single-phase PFC · Wide-voltage PFC · 20–110A (115V) / 20–160A (230V)
EA-200	Jasic EVO ARC 200 PFC	95–265V AC, single-phase PFC · Wide-voltage PFC · 20–120A (115V) / 20–200A (230V)
JA-402C	Jasic PRO ARC 400	400V AC, three-phase · Cellulosic electrode mode · 30–400A

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ORDERING REFERENCES

Jasic Plasma Model References

Check the input supply and the package configuration before ordering.

Order Code	Item / Grade	Size / Configuration
EP-45	Jasic EVO CUT 45 PFC	95–265V AC, single-phase PFC · External air supply · 20–30A (115V) / 20–45A (230V)
EP-45SC	Jasic EVO CUT 45 PFC SC	95–265V AC, single-phase PFC · Compressor-equipped package · 20–30A (115V) / 20–45A (230V)
JP-61	Jasic PRO CUT 60	400V AC, three-phase · External air supply · 20–60A
EP-80	Jasic EVO CUT 80	400V AC, three-phase · External air supply · 20–80A
EP-80SC	Jasic EVO CUT 80 SC	400V AC, three-phase · Compressor-equipped package · 20–80A
EP-100	Jasic EVO CUT 100	400V AC, three-phase · External air supply · 20–100A
EP-100SC	Jasic EVO CUT 100 SC	400V AC, three-phase · Compressor-equipped package · 20–100A
MC-125	Jasic MAX CUT 125	400V AC, three-phase · External air supply · 30–125A
MC-160	Jasic MAX CUT 160	400V AC, three-phase · External air supply · 30–160A

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ORDERING REFERENCES

SWP Redline Model References

Choose by process, available supply and the output or airflow needed for the job.

Order Code	Item / Grade	Size / Configuration
8020	Redline Arc 140	MMA · 230V · 10–140A MMA
8021	Redline Arc 200LT DV	MMA / Lift TIG · 110/230V · 10–200A published range
8024	Redline MIG 100	Gasless MIG · 230V · 40–100A MIG
8025	Redline MULTIMIG 200	MIG / MMA / Lift TIG · 230V · 40–200A MIG
8022	Redline TIG 160E DC Pulse	DC TIG / MMA · 230V · 10–160A DC TIG
8023	Redline TIG 200E AC/DC Pulse	AC/DC TIG / MMA · 230V · 10–200A AC TIG
8026	Redline CUT 35PA	Air plasma · 230V · 20–35A
8004	Redline 2.5HP 50L Compressor	Direct drive · 230V · 13A · 5.5CFM FAD
8007	Redline 3HP 100L Compressor	Direct drive · V-twin · 230V · 13A · 10CFM FAD

Range guide and full technical details

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XTS 163

Compact 230V Workshop MMA

A 4.7kg inverter for routine fabrication, maintenance and repair. Hot Start helps establish the arc; Arc Force supports the arc as the electrode approaches the work.



Use For

Workshop maintenance, light steel fabrication and repairs with electrodes up to 3.2mm.

160A at 25% | 3.2mm electrodes | 4.7kg

Specification	Value
Supply	230V single-phase
Output Range	5-160A DC
Minimum Fuse	16A
Input Current (Effective)	15.9A
No-Load Voltage	45V
Power Rating	8kVA
Recommended Generator	10kVA with AVC
Dimensions (L × W × H)	285 × 120 × 250mm
Protection / Connections	IP23S / 35-50 twist-lock

Carry The Machine To The Job

The small steel case and low weight make the XTS 163 easy to move between benches or out to a repair. A digital amperage display helps repeat a previous setting.

Technical Specifications And Package Information

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XTS 163DV

Dual-Voltage Portability

Automatic supply switching allows the same compact inverter to work from 110V or 230V. Output is matched to the available supply, with up to 140A on 110V and 160A on 230V.

Use For

Site maintenance and mobile repair where access to 110V and 230V varies between jobs.



160A at 25% (230V) | 3.2mm electrodes | 4.8kg

Specification	Value
Supply	110/230V single-phase
Output Range	5-140A at 110V / 5-160A at 230V
Minimum Fuse	32A at 110V / 16A at 230V
Input Current (Effective)	17A at 110V / 15.5A at 230V
No-Load Voltage	50V
Power Rating	8kVA
Recommended Generator	10kVA with AVC
Dimensions (L × W × H)	285 × 120 × 250mm
Protection / Connections	IP23S / 35-50 twist-lock

One Welder For Site And Workshop

Dual voltage avoids carrying separate site and workshop machines. Match electrode diameter and welding current to the output available on the connected supply.

Technical Specifications And Package Information

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XTS 166RC

Site Welding With Remote Control Option

A professional dual-voltage inverter with PFC, an 81V open-circuit voltage and support for rutile and cellulosic electrodes. A remote current pendant is available for work away from the machine.



Use For

Site fabrication and repair requiring cellulosic electrode capability or current adjustment at the work.

160A at 40% (230V) | 3.2mm electrodes | 7.0kg

Specification	Value
Supply	110/230V single-phase
Output Range	10-125A at 110V / 10-160A at 230V
Minimum Fuse	32A at 110V / 16A at 230V
Input Current (Effective)	14A at 230V
No-Load Voltage	81V
Power Rating	5.6kVA
Recommended Generator	7kVA with AVC
Dimensions (L × W × H)	375 × 140 × 245mm
Protection / Connections	IP23S / 35-50 twist-lock

Adjust Current Where You Are Working

Add the RC10-5 pendant with its 5m lead when the machine cannot be kept within reach. Remote control is an optional accessory; specify it separately when ordering.

Technical Specifications And Package Information

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XTS 204

200A Output In A Portable Format

The 230V XTS 204 increases the range to 200A and electrodes up to 4.0mm while keeping machine weight at 4.8kg. Hot Start, Arc Force and a digital display simplify everyday MMA setup.



Use For

Steel fabrication and maintenance needing larger electrodes and more output from a compact inverter.

200A at 25% | 4.0mm electrodes | 4.8kg

Specification	Value
Supply	230V single-phase
Output Range	10-200A DC
Minimum Fuse	32A
Input Current (Effective)	20A
No-Load Voltage	50V
Power Rating	10.2kVA
Recommended Generator	13kVA with AVC
Dimensions (L × W × H)	285 × 120 × 250mm
Protection / Connections	IP23S / 35-50 twist-lock

More Electrode Capacity, Less To Carry

The 4.0mm electrode capacity suits work requiring more deposition than the 3.2mm models. Provide the specified 32A supply to access the machine's full output.

Technical Specifications And Package Information

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Order The Right Package

Start with the machine and MMA leads, or choose a P1 package with a WP17V TIG torch.

Stock Code	Package
XTS163	MMA inverter with electrode holder and 3m work-return lead
XTS163-P1	As above, plus WP17V TIG torch package
XTS163DV	MMA inverter with electrode holder and 3m work-return lead
XTS163DV-P1	As above, plus WP17V TIG torch package
XTS166RC	MMA inverter with electrode holder and 3m work-return lead
XTS166RC-P1	As above, plus WP17V TIG torch package
XTS204	MMA inverter with electrode holder and 3m work-return lead
XTS204-P1	As above, plus WP17V TIG torch package

Lift TIG For Steel And Stainless Steel

The optional valve torch gives gas control at the torch. Lift TIG starts the arc by touching and lifting the tungsten; these are DC machines. Use a suitable shielding-gas supply, regulator, tungsten and filler for the material.

Stock Code	Accessory
WP17V-12-2IX	WP17V valve TIG torch, 12.5ft
CKE203i	Electrode holder cable kit, 3m
CKC203i	Work-return clamp cable kit, 3m
700123	Single-stage, two-gauge argon regulator
WP17AK	WP17 TIG consumable spares kit
RC10-5	5m remote current pendant for XTS 166RC
XTICCS	Small carry case for XTS 163 / 163DV
XTICC	Carry case for XTS 166RC
XTICCL	Large carry case for XTS 204
TR005	Optional machine trolley

Machine Packages And Accessories

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Match The Machine To The Job

Check the actual supply, required electrode size and welding workload before choosing.

Model	Supply	Maximum Output	Electrode	Weight
XTS 163	230V	160A DC	3.2mm	4.7kg
XTS 163DV	110/230V	140A at 110V / 160A at 230V	3.2mm	4.8kg
XTS 166RC	110/230V	125A at 110V / 160A at 230V	3.2mm	7.0kg
XTS 204	230V	200A DC	4.0mm	4.8kg

Hot Start & Arc Force

Hot Start briefly boosts current when striking. Arc Force responds as arc voltage falls, helping the electrode avoid sticking during short-arc work. These features assist technique; the electrode still needs the correct polarity and current.

Duty Cycle Matters

At the stated maximum output, 25% duty cycle allows 2.5 minutes of welding in a ten-minute period; 40% allows four minutes. The remainder is cooling time under the rated test conditions. Select for the work rate as well as the headline amperage.

Generator And Supply Selection

Parweld recommends 10kVA for XTS 163 and 163DV, 7kVA for XTS 166RC and 13kVA for XTS 204. The generator must have automatic voltage control (AVC). Check site distribution and cable sizing with a competent electrician.

Get A Complete Working Package

Tell R H Davey your supply voltage, electrode type and diameter, typical material thickness and whether TIG or remote adjustment is required. We can match the machine, leads, torch and PPE to the job.

Parweld XTS Range Information

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Two Processes. Different Objectives.



Laser Welding

A concentrated beam joins compatible metals with a small, localised heat source. This can reduce distortion and finishing effort on suitable joints, especially repetitive sheet-metal assemblies. Fit-up, material condition and the selected parameters remain central to weld quality.

Where It Helps

Stainless fabrication, enclosures, metal furniture, compatible aluminium assemblies and repeated joints where low distortion and consistent appearance matter. Assess the actual joint with a demonstration on your material.

Laser Cleaning

The beam removes surface contamination through laser ablation. Pulsed systems favour selective work and detail; continuous-wave cleaning favours heavier contamination on robust surfaces. Material, coating and required finish determine the settings and achievable rate.

Demonstrate The Job Before Specifying The System

Send the material, thickness or coating, photographs, required finish, target production rate and available workspace. R H Davey can help arrange the system specification and application discussion through Parweld.

Applications & Manufacturer Process Information

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LC-Weld NEO

An air-cooled sheet-metal workstation, with controls integrated into the feeder.



Use For

Sheet-metal assemblies where a compact mobile unit and accessible feeder-mounted controls suit the work.

Configuration

Choose NEO 3.0 at 800W or NEO 4.0 at 1200W. Single- and dual-feeder configurations are available. Specify the wire-feed option with the machine.

Specification	NEO 3.0	NEO 4.0
Laser power	800W	1200W
Supply / fuse	230V / 32A	230V / 32A
Consumption	<4000W	<4800W
Cooling	Air	Air
Torch lead	6m	6m
Screen	7in on feeder	7in on feeder
Frequency	1-10kHz	1-10kHz
Dimensions	440 × 690 × 430mm	440 × 690 × 430mm
Environment	0 to 30°C	0 to 30°C
Laser class	4	4

Controls At The Feeder

The 7in interface keeps settings with the wire feed. Synchronized mode uses prepared parameters; manual mode allows the welding profile to be tailored to the application.

Technical Specifications & Product Information

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LC-Weld SMART

Mixed fabrication with air cooling and a mobile, integrated workstation.

Active air cooling removes the need for a water-cooling circuit. The compact mobile layout and 7in touchscreen suit workshops handling a mix of assemblies.

Wire Feed Options

Single feeder or dual feeder, with the LC-GUN SM V4.4 welding gun. Specify the feeder configuration when requesting the package.



Specification	Value
Laser power	1500W
Supply / fuse	230V / 32A
Electrical consumption	<4200W
Cooling	Active air
Torch lead	10m
Interface	7in touchscreen
Frequency range	1-20kHz
Overall dimensions	875 × 447 × 865mm
Operating environment	5 to 40°C
Laser class / wavelength	Class 4 / 1070nm nominal

Specify The Working Package

Include the machine model, feeder, gun, enclosure and extraction arrangement. Choose the package around the joint and the planned work rate; power alone does not determine the result.

Technical Specifications & Product Information

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LC-Weld PRO

Production welding requiring task control, user management and operating statistics.

Water cooling, a 10in touchscreen and task-based controls suit planned production. User management and operating statistics help track use, while the machine includes a gas-cylinder stand.



Wire Feed Options

Single feeder or dual feeder, with the LC-GUN SM V4.4 welding gun. Specify the feeder configuration when requesting the package.

Specification	Value
Laser power	1500W
Supply / fuse	230V / 32A
Electrical consumption	<5500W
Cooling	Water
Torch lead	10m
Interface	10in touchscreen
Frequency range	1-50kHz
Overall dimensions	450 × 720 × 1100mm
Operating environment	5 to 40°C
Laser class / wavelength	Class 4 / 1070nm nominal

Specify The Working Package

Include the machine model, feeder, gun, enclosure and extraction arrangement. Choose the package around the joint and the planned work rate; power alone does not determine the result.

Technical Specifications & Product Information

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LC-Clean P 300W

Selective cleaning of components, detailed surfaces and restoration work.

Short, high-energy pulses concentrate the cleaning action into brief events. This supports selective surface treatment where control of detail and heat input matters more than maximum area throughput.



LC-LL300W

Manufacturer Reference

Specification	Value
Laser type	Pulsed fibre
Output	300W average / <100kW peak
Supply	230VAC
Electrical consumption	<1500W
Working hose	4m
Cooling	Air
Wavelength	1064nm
Frequency range	1-3000kHz
Overall dimensions	250 × 400 × 700mm
Approximate weight	<40kg
Laser class	4 (IEC 60825-1)

Control The Cleaning Area

Use for selective cleaning of components, detailed surfaces and restoration work. Provide the substrate, contaminant or coating, required surface condition and area to be treated when requesting an application assessment.

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LC-Clean P 500W

Component cleaning and surface restoration with greater pulsed output.

The 500W model increases average and peak power while retaining the pulsed process. Choose it for a larger cleaning workload where the surface still calls for selective treatment.



LC-LL500W

Manufacturer Reference

Specification	Value
Laser type	Pulsed fibre
Output	500W average / <240kW peak
Supply	230VAC
Electrical consumption	<2500W
Working hose	5m
Cooling	Air
Wavelength	1064nm
Frequency range	1-3000kHz
Overall dimensions	250 × 400 × 700mm
Approximate weight	<40kg
Laser class	4 (IEC 60825-1)

More Pulsed Output For Production Cleaning

Use for component cleaning and surface restoration with greater pulsed output. Provide the substrate, contaminant or coating, required surface condition and area to be treated when requesting an application assessment.

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LC-Clean CW 1500W

Heavier contamination on robust metalwork, structural steel and shipyard maintenance.

Continuous energy delivery suits broad, heavily contaminated areas. Compared with the pulsed range, the focus is on cleaning speed and heavier work rather than fine-detail selectivity. Set the process to the material and condition of the surface.



LC-LL1500W

Manufacturer Reference

Specification	Value
Laser type	Continuous-wave fibre
Output	1500W continuous
Supply	230VAC
Electrical consumption	<5500W
Working hose	6m
Cooling	Air
Wavelength	1064nm
Frequency range	1-10kHz
Overall dimensions	250 × 400 × 700mm
Approximate weight	<40kg
Laser class	4 (IEC 60825-1)

Choose Throughput For Robust Surfaces

Use for heavier contamination on robust metalwork, structural steel and shipyard maintenance. Provide the substrate, contaminant or coating, required surface condition and area to be treated when requesting an application assessment.

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Pulsed Or Continuous-Wave Cleaning?



Pulsed Cleaning Head



Continuous-Wave Head

Priority	Starting Point	Reason
Detailed component cleaning	Pulsed P 300W	Selective treatment and lower average output
Higher pulsed workload	Pulsed P 500W	Greater average and peak power
Robust, heavily contaminated metalwork	CW 1500W	Continuous energy for broader cleaning work

Test The Surface And The Finish

Assess the real coating and substrate before deciding the cleaning rate. Settings that remove contamination quickly may also affect the surface if they are unsuitable for the material.

Include Fume Capture

Laser cleaning can release dust, vapour and hazardous coating constituents. Identify what is being removed and specify suitable capture and filtration for the contaminant and process.

Laser Cleaning Technology & Process Information

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Feeders & LC-GUN SM V4.4

Single Feeders

V.1 / V.2



Covered spool holders and encoder-controlled feed. V.2 includes a feeder-mounted 7in screen.

Dual Feeders

V.2 DA / V.3 DA



Dual-wire configurations allow wire switching and programmable feed. Choose the configuration for the alloy and deposition requirement.

LC-GUN SM V4.4



Twin protective lenses help protect the optical path. The screw-fastened protector compartments and built-in lens-changing tool provide access for maintenance.

The dual-wire nozzle supports synchronized or independent feed configurations. Specify the gun, nozzle and feeder together for the selected wire and application.

Feeders, Gun & Configuration Details

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Orders & Enquiries

Quote the part number and the configuration shown. If a reference is shared, include the grade, size and pack or the machine and torch model so we can match it to the right item.

What to Send With Your Enquiry

The order code and quantity.
The size, variant and pack or equipment configuration.
The application, material and any required approval or certificate.

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R H Davey ordering site

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