R H DAVEY / PRODUCT CATALOGUE

TORCHES & PARTS

Complete torches and front-end parts for MIG, TIG and plasma.



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WELDING & POWER

TIG Torch Parts · 9 & 20 Style

Both use the compact front end. Use the numbered diagram and photos beside the ordering tables to identify the right part.



9 Style · Air-Cooled

Compact head for access on smaller joints.

Info Hub PDF



20 Style · Water-Cooled

Compact head with a water-cooled torch body.

Info Hub PDF

Product or configuration	Order reference
9 / 20 rigid bodies	WP9 / WP20
Standard No. 5 / No. 6 ceramics	13N09 / 13N10
Standard collet / body · 1.6mm	13N22 / 13N27
Gas lens / gas lens collet · 1.6mm	45V43 / 13N22L
Long back cap / O-ring	41V24 / 98W77

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WELDING & POWER

TIG Torch Parts · 17, 18 & 26 Style

These styles use the full-size front end. Compare standard and large gas lenses in the illustrated ordering tables for your torch.



17 Style · Air-Cooled

Full-size consumables for general workshop TIG.

Info Hub PDF



18 Style · Water-Cooled

Full-size consumables with water-cooled body.

Info Hub PDF



26 Style · Air-Cooled

Full-size front end on a larger air-cooled body.

Info Hub PDF

Product or configuration	Order reference
17 / 18 / 26 rigid bodies	WP17 / WP18 / WP26
Standard No. 5 / No. 6 ceramics	10N49 / 10N48
Standard collet / body · 1.6mm	10N23 / 10N31
Gas lens / matching heatshield · 1.6mm lens	45V25 / 54N01
Long back cap / O-ring	57Y02 / 98W18

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ORDERING REFERENCES

MIG Torches & Front-End Parts

Compare cable length, cooling and torch family. Order tips by bore, thread and material.

Order Code	Item / Grade	Size / Configuration
XP200A-30E	Parweld XP8 200A MIG torch	3m · gas-cooled
XP200A-40E	Parweld XP8 200A MIG torch	4m · gas-cooled
XP200A-50E	Parweld XP8 200A MIG torch	5m · gas-cooled
140.0062	Binzel MB15 contact tip	0.8mm · M6 · CuCrZr
002.0078	Binzel MB15 tip adaptor	M6 · 24mm · left-hand thread
142.0020	Binzel MB36 tip adaptor	M8 · 28mm
041233	GYS MB25 torch accessory kit	MB25 consumables · 0.8 / 1.0mm tips
192.0265.1	Binzel BTC-20 NF coolant	5L

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ORDERING REFERENCES

9 / 20 Style · Bodies, Back Caps & Heatshields

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
WP9	Torch Body – Rigid	Fits style 9
WP9F	Torch Body – Flexible	Fits style 9
WP9P	Torch Body – Pencil	Fits style 9
WP9V	Torch Body c/w Argon Valve	Fits style 9
WP9FV	Torch Body – Flexible c/w Argon Valve	Fits style 9
41V33	Short Back Cap	Fits style 9, 20
41V35	Medium Back Cap	Fits style 9, 20
41V24	Long Back Cap	Fits style 9, 20
98W77	Back Cap O-Ring	Fits style 9, 20
598882	Standard Heatshield	Fits style 9
54N63-20	Large Gas Lens Heatshield	Fits style 9, 20
VS-2	Valve Stem WP9V and WP9FV Head	Fits style 9
WP20	Torch Body – Rigid	Fits style 20
WP20F	Torch Body – Flexible	Fits style 20
WP20P	Torch Body – Pencil Rigid	Fits style 20
598882	Standard – Heatshield	Fits style 20

Range guide and full technical details

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ORDERING REFERENCES

9 / 20 Style · Collets

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
13N20	Standard – .020" (0.5mm)	Fits style 9, 20
13N21	Standard – .040" (1.0mm)	Fits style 9, 20
13N22	Standard – 1/16" (1.6mm)	Fits style 9, 20
13N20L	Gas Lens – .020" (0.5mm)	Fits style 9
13N21L	Gas Lens – .040" (1.0mm)	Fits style 9
13N22L	Gas Lens – 1/16" (1.6mm)	Fits style 9
70066	Standard – 5/64" (2.0mm)	Fits style 20
13N23	Standard – 3/32" (2.4mm)	Fits style 20
13N24	Standard – 1/8" (3.2mm)	Fits style 20
13N20L	Gas Lens .020" (0.5mm)	Fits style 20
13N21L	Gas Lens .040" (1.0mm)	Fits style 20
13N22L	Gas Lens 1/16" (1.6mm)	Fits style 20
13N23L	Gas Lens 3/32" (2.4mm)	Fits style 20
13N24L	Gas Lens 1/8" (3.2mm)	Fits style 20

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ORDERING REFERENCES

9 / 20 Style · Bodies & Gas Lenses

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
13N25	Standard – .020" (0.5mm)	Fits style 9, 20
13N26	Standard – .040" (1.0mm)	Fits style 9, 20
13N27	Standard – 1/16" (1.6mm)	Fits style 9, 20
45V41	Gas Lens – .020" (0.5mm)	Fits style 9, 20
45V42	Gas Lens – .040" (1.0mm)	Fits style 9, 20
45V43	Gas Lens – 1/16" (1.6mm)	Fits style 9, 20
45V0204S	Large Gas Lens – .020-.040" (0.5-1.0mm)	Fits style 9
45V116S	Large Gas Lens – 1/16" (1.6mm)	Fits style 9, 20
13N28	Standard – 3/32" (2.4mm)	Fits style 20
13N29	Standard – 1/8" (3.2mm)	Fits style 20
45V44	Gas Lens – 3/32" (2.4mm)	Fits style 20
45V45	Gas Lens – 1/8" (3.2mm)	Fits style 20
45V0204S	Large Gas Lens – .020 - .040" (0.5 - 1.0mm)	Fits style 20
45V64S	Large Gas Lens – 3/32" (2.4mm)	Fits style 20
995795S	Large Gas Lens – 1/8" (3.2mm)	Fits style 20

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ORDERING REFERENCES

9 / 20 Style · Ceramic Cups

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
13N08	Standard Cup – 1/4" Bore – No. 4	Fits style 9, 20
13N09	Standard Cup – 5/16" Bore – No. 5	Fits style 9, 20
13N10	Standard Cup – 3/8" Bore – No. 6	Fits style 9, 20
13N11	Standard Cup – 7/16" Bore – No. 7	Fits style 9, 20
13N12	Standard Cup – 1/2" Bore – No. 8	Fits style 9, 20
13N13	Standard Cup – 3/8" Bore – No. 10	Fits style 9
796F70	Long Cup – 3/16" Bore – No. 3	Fits style 9, 20
796F71	Long Cup – 1/4" Bore – No. 4	Fits style 9, 20
796F72	Long Cup – 5/16" Bore – No. 5	Fits style 9, 20
796F73	Long Cup – 3/8" Bore – No. 6	Fits style 9, 20
796F74	X-Long Cup – 3/16" Bore – No. 3	Fits style 9, 20
796F75	X-Long Cup – 1/4" Bore – No. 4	Fits style 9, 20
796F76	X-Long Cup – 5/16" Bore – No. 5	Fits style 9, 20
796F77	X-Long Cup – 3/8" Bore – No. 6	Fits style 9, 20
53N58	Gas Lens Cup – 1/4" Bore – No. 4	Fits style 9, 20
53N59	Gas Lens Cup – 5/16" Bore – No. 5	Fits style 9, 20
53N60	Gas Lens Cup – 3/8" Bore – No. 6	Fits style 9, 20
53N61	Gas Lens Cup – 7/16" Bore – No. 7	Fits style 9, 20
53N61-S	Gas Lens Cup – 1/2" Bore – No. 8	Fits style 9, 20
57N75	Large Diameter Gas Lens Cup – 3/8" Bore – No. 6	Fits style 9, 20
57N74	Large Diameter Gas Lens Cup – 1/2" Bore – No. 8	Fits style 9, 20
53N88	Large Diameter Gas Lens Cup – 5/8" Bore – No. 10	Fits style 9, 20
53N87	Large Diameter Gas Lens Cup – 3/4" Bore – No. 12	Fits style 9, 20
13N13	Standard Cup – 5/8" Bore – No. 10	Fits style 20

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ORDERING REFERENCES

9 / 20 Style · Switches & Service Parts

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
607664	Switch Retaining Boot	Fits style 9, 20
950/B	Microswitch – Bulbous Button SW1	Fits style 9, 20
950/F	Microswitch – Flat Button SW1-F	Fits style 9, 20
950-40	Bulbous Microswitch c/w 4m Cable	Fits style 9, 20
950-80	Bulbous Microswitch c/w 8m Cable	Fits style 9, 20
950F-40	Flat Microswitch c/w 4m Cable	Fits style 9, 20
950F-80	Flat Microswitch c/w 8m Cable	Fits style 9, 20
W9026-10	10ft Zipper Cover	Fits style 9, 20
W9026-22	22ft Zipper Cover	Fits style 9, 20

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ORDERING REFERENCES

17 / 18 / 26 Style · Bodies, Back Caps & Heatshields

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
WP17	Torch Body – Rigid	Fits style 17
WP17F	Torch Body – Flexible	Fits style 17
WP17FV	Torch Body – Flexible c/w Argon Valve	Fits style 17
WP17V	Torch Body c/w Argon Valve	Fits style 17
57Y04	Short Back Cap	Fits style 17, 18, 26
300M	Medium Back Cap	Fits style 17, 18, 26
57Y02	Long Back Cap	Fits style 17, 18, 26
98W18	Back Cap O-Ring	Fits style 17, 18, 26
18CG	Standard Heatshield	Fits style 17, 18, 26
54N01	Gas Lens Heatshield	Fits style 17, 18, 26
54N63	Large Gas Lens Heatshield	Fits style 17, 18, 26
VS-2	Valve Stem WP17FV and WP17V Head	Fits style 17
WP18	Torch Body – Rigid	Fits style 18
WP18F	Torch Body – Flexible	Fits style 18
WP18V	Torch Body – Flexible c/w Argon Valve	Fits style 18
VS-1	Valve Stem WP18V Head	Fits style 18
WP26	Torch Body – Rigid	Fits style 26
WP26F	Torch Body – Flexible	Fits style 26
WP26FV	Torch Body – Flexible c/w Argon Valve	Fits style 26
WP26V	Torch Body c/w Argon Valve	Fits style 26
VS-1	Valve Stem WP26FV and WP26V Head	Fits style 26

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ORDERING REFERENCES

17 / 18 / 26 Style · Collets

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
10N21	Standard – .020" (0.5mm)	Fits style 17, 18, 26
10N22	Standard – .040" (1.0mm)	Fits style 17, 18, 26
10N23	Standard – 1/16" (1.6mm)	Fits style 17, 18, 26
70062	Standard – 5/64" (2.0mm)	Fits style 17, 18, 26
10N24	Standard – 3/32" (2.4mm)	Fits style 17, 18, 26
10N21S	Stubby – .020" (0.5mm)	Fits style 17, 18, 26
10N22S	Stubby – .040" (1.0mm)	Fits style 17, 18, 26
10N23S	Stubby – 1/16" (1.6mm)	Fits style 17, 18, 26
10N24S	Stubby – 3/32" (2.4mm)	Fits style 17, 18, 26
10N25	Standard – 1/8" (3.2mm)	Fits style 18, 26
54N20	Standard – 5/32" (4.0mm)	Fits style 18
10N25S	Stubby – 1/8" (3.2mm)	Fits style 18, 26

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ORDERING REFERENCES

17 / 18 / 26 Style · Bodies & Gas Lenses

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
10N29	Standard – .020" (0.5mm)	Fits style 17, 18, 26
10N30	Standard – .040" (1.0mm)	Fits style 17, 18, 26
10N31	Standard – 1/16" (1.6mm)	Fits style 17, 18, 26
10N32	Standard – 3/32" (2.4mm)	Fits style 17, 18, 26
17CB20	Stubby – .020" - 1/8" (0.5mm - 3.2mm)	Fits style 17, 18
45V29	Gas Lens – .020" (0.5mm)	Fits style 17, 18, 26
45V24	Gas Lens – .040" (1.0mm)	Fits style 17, 18, 26
45V25	Gas Lens – 1/16" (1.6mm)	Fits style 17, 18, 26
45V26	Gas Lens – 3/32" (2.4mm)	Fits style 17, 18, 26
45V0204	Large Gas Lens – .020-.040" (0.5-1.0mm)	Fits style 17, 18
45V116	Large Gas Lens – 1/16" (1.6mm)	Fits style 17, 18, 26
45V64	Large Gas Lens – 3/32" (2.4mm)	Fits style 17, 18, 26
10N28	Standard – 1/8" (3.2mm)	Fits style 18, 26
406488	Standard – 5/32" (4.0mm)	Fits style 18
45V27	Gas Lens – 1/8" (3.2mm)	Fits style 18, 26
45V28	Gas Lens – 5/32" (4.0mm)	Fits style 18
995795	Large Gas Lens – 1/8" (3.2mm)	Fits style 18, 26
45V63	Large Gas Lens – 5/32" (4.0mm)	Fits style 18
17CB20	Stubby – .020" – 1/8" (0.5mm - 3.2mm)	Fits style 26
45V0204	Large Gas Lens – .020 - .040" (0.5 - 1.0mm)	Fits style 26

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ORDERING REFERENCES

17 / 18 / 26 Style · Ceramic Cups

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
10N50	Standard Cup – 1/4" Bore – No. 4	Fits style 17, 18, 26
10N49	Standard Cup – 5/16" Bore – No. 5	Fits style 17, 18, 26
10N48	Standard Cup – 3/8" Bore – No. 6	Fits style 17, 18, 26
10N47	Standard Cup – 7/16" Bore – No. 7	Fits style 17, 18, 26
10N46	Standard Cup – 1/2" Bore – No. 8	Fits style 17, 18, 26
10N45	Standard Cup – 5/8" Bore – No. 10	Fits style 17, 18, 26
10N44	Standard Cup – 3/4" Bore – No. 12	Fits style 17, 18, 26
10N50L	Long Cup – 1/4" Bore – No. 4	Fits style 17, 18, 26
10N49L	Long Cup – 5/16" Bore – No. 5	Fits style 17, 18, 26
10N48L	Long Cup – 3/8" Bore – No. 6	Fits style 17, 18, 26
10N47L	Long Cup – 7/16" Bore – No. 7	Fits style 17, 18, 26
54N18	Gas Lens Cup – 1/4" Bore – No. 4	Fits style 17, 18, 26
54N17	Gas Lens Cup – 5/16" Bore – No. 5	Fits style 17, 26
54N16	Gas Lens Cup – 3/8" Bore – No. 6	Fits style 17, 18, 26
54N15	Gas Lens Cup – 7/16" Bore – No. 7	Fits style 17, 18, 26
54N14	Gas Lens Cup – 1/2" Bore – No. 8	Fits style 17, 18, 26
54N19	Gas Lens Cup – 11/16" Bore – No. 11	Fits style 17, 18, 26
54N17L	Long Gas Lens Cup – 5/16" Bore – No. 5	Fits style 17, 18, 26
54N16L	Long Gas Lens Cup – 3/8" Bore – No. 6	Fits style 17, 18, 26
54N15L	Long Gas Lens Cup – 7/16" Bore – No. 7	Fits style 17, 18, 26
54N14L	Long Gas Lens Cup – 1/2" Bore – No. 8	Fits style 17, 18, 26
57N75	Large Diameter Gas Lens Cup – 3/8" Bore – No. 6	Fits style 17, 18, 26
57N74	Large Diameter Gas Lens Cup – 1/2" Bore – No. 8	Fits style 17, 18, 26
53N88	Large Diameter Gas Lens Cup – 5/8" Bore – No. 10	Fits style 17, 18, 26
53N87	Large Diameter Gas Lens Cup – 3/4" Bore – No. 12	Fits style 17, 18, 26
54N17	Gas Lens Cup – 1/4" Bore – No. 5	Fits style 18

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ORDERING REFERENCES

17 / 18 / 26 Style · Switches & Service Parts

Match the front-end family and the tungsten size or cup number before ordering.

Order Code	Item / Grade	Size / Configuration
607664	Switch Retaining Boot	Fits style 17
950/B	Microswitch – Bulbous Button SW1	Fits style 17, 18, 26
950/F	Microswitch – Flat Button SW1-F	Fits style 17, 18, 26
950-40	Bulbous Microswitch c/w 4m Cable	Fits style 17, 18, 26
950-80	Bulbous Microswitch c/w 8m Cable	Fits style 17, 18, 26
950F-40	Flat Microswitch c/w 4m Cable	Fits style 17, 18, 26
950F-80	Flat Microswitch c/w 8m Cable	Fits style 17, 18, 26
W9026-10	10ft Zipper Cover	Fits style 17
W9026-22	22ft Zipper Cover	Fits style 17
607663	Switch Retaining Boot	Fits style 18, 26
W1826-10	10ft Zipper Cover	Fits style 18, 26
W1826-22	22ft Zipper Cover	Fits style 18, 26

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ORDERING REFERENCES

Plasma Torch Service Parts

Choose the torch model, cut mode and amperage before ordering.

Order Code	Item / Grade	Size / Configuration
HYP-420134	AIR T30 nozzle	15–30A
HYP-420132	AIR T30 electrode	15–30A
HYP-420118	Duramax LT standard cutting nozzle	15–30A
HYP-420120	Duramax LT electrode	15–30A
HYP-851474	Powermax125 essential cutting kit	125A · handheld
HYP-851475	Powermax125 essential cutting kit	125A · mechanised
C1403-PAR	Parweld PROF 70 extended electrode	Hafnium
XT4003	Parweld XT4000 electrode	Pack of five

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GAS EQUIPMENT

Weldgas Torches and Nozzles

Start with the torch family and the gas you use. When replacing a nozzle, match the seat and tip markings before selecting by cut thickness or heating application.







NM Hand Cutting

Choose by head angle and reach. Select the ANM family for oxy-acetylene or PNM for oxy-propane where specified for the torch.

Lightweight & Type 5

Match the shank to its cutting attachment or welding mixer. Choose the exact tip family for that front end.

Heating & Brazing

Choose the heating head, burner or fine-flame tip to suit the torch and gas service.

For help with a replacement, send the torch model, fuel gas and a photo of the nozzle markings. For cutting, include the material thickness.

Open the illustrated Weldgas range guide

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ORDERING REFERENCES

Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS2005	NM cutting torch · 18″ / 90° ECO	G3/8 BSP male
GAS2005P	NM cutting torch · 18″ / 90° Premium	G3/8 BSP male
GAS3000	NM cutting torch · 18″ / 180°	G3/8 BSP male
GAS2006	NM cutting torch · 27″ / 75°	G3/8 BSP male
GAS2007	NM cutting torch · 27″ / 180°	G3/8 BSP male
GAS1989	NM cutting torch · 36″ / 90°	G3/8 BSP male
GAS2008	NM cutting torch · 36″ / 75°	G3/8 BSP male
GAS2009	NM cutting torch · 36″ / 180°	G3/8 BSP male
GAS2010	NM cutting torch · 48″ / 75°	G3/8 BSP male
GAS2011	NM cutting torch · 48″ / 180°	G3/8 BSP male
GAS2019	NM cutting torch · 60″ / 75°	G3/8 BSP male
GAS2000	NM cutting torch · 72″ / 75°	G3/8 BSP male
GAS2004	NM cutting torch · 72″ / 180°	G3/8 BSP male
GAS1987	NM cutting torch · 96″ / 75°	G3/8 BSP male
GAS2003	NM head nut	Replacement
GAS2001	Small circle-cutting attachment	Guide
GAS2002	Large circle-cutting attachment	Guide
GAS5853	Type 142 injector torch	440mm · 90°
GAS5854	Type 142 injector torch	440mm · 70°
GAS5855	Type 142 injector torch	838mm · 90°
GAS5856	Type 142 injector torch	838mm · 70°
GAS5857	Type 142 injector torch	900mm · 90°
GAS5858	Type 142 injector torch	900mm · 70°
GAS5859	Type 142 injector torch	1210mm · 90°
GAS5860	Type 142 injector torch	1210mm · 70°
GAS5936	Type 625 injector torch	530mm · 70°
GAS5937	Type 625 injector torch	530mm · 90°
GAS5938	Type 625 injector torch	530mm · 180°

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ORDERING REFERENCES

Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS5939	Type 625 injector torch	835mm · 70°
GAS5940	Type 625 injector torch	835mm · 90°
GAS5941	Type 625 injector torch	835mm · 180°
GAS5942	Type 625 injector torch	900mm · 70°
GAS5943	Type 625 injector torch	900mm · 90°
GAS5944	Type 625 injector torch	900mm · 180°
GAS5945	Type 625 injector torch	1210mm · 70°
GAS5946	Type 625 injector torch	1210mm · 90°
GAS5947	Type 625 injector torch	1210mm · 180°
GAS5948	Type 625 injector torch	1500mm · 70°
GAS5949	Type 625 injector torch	1500mm · 90°
GAS5950	Type 625 injector torch	1500mm · 180°
GAS5951	Type 625 injector torch	2000mm · 70°
GAS5952	Type 625 injector torch	2000mm · 90°
GAS5953	Type 625 injector torch	2000mm · 180°
GAS1110	WG-142	500mm / 90°
GAS2040	Type 625	500mm / 90°
GAS2041	Type 625	835mm / 90°
GAS2042	Type 625	835mm / 70°
GAS1140	Type 625	1219mm / 90°
GAS1141	Type 625	1524mm / 90°
GAS1142	Type 625	1829mm / 90°
GAS1077	WG-142 head nut	Replacement
GAS2043	Type 625 head nut	Replacement
GAS2020	Lightweight shank	1/4″ BSP male inlets
GAS2021	Lightweight cutting attachment	Lightweight
GAS2022	Lightweight mixer	Lightweight
GAS2100	DH neck	Lightweight

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ORDERING REFERENCES

Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS2049	Type 5 shank	3/8″ BSP male inlets
GAS2050	Type 5 cutting attachment	Type 5
GAS2051	Type 5 welding mixer	Type 5
GAS5862	Welding handle	H Type
GAS5861	Cutting attachment	H Type
GAS2070	ANMS 1/32	Acetylene · 3–6mm
GAS2071	ANMS 3/64	Acetylene · 5–12mm
GAS2072	ANMS 1/16	Acetylene · 10–75mm
GAS2073	ANMS 5/64	Acetylene · 70–100mm
GAS2075	ANMS 3/32	Acetylene · 90–150mm
GAS2074	ANMS 7/64	Acetylene · 140–200mm
GAS2076	ANMS 1/8	Acetylene · 190–300mm
GAS2078	ANML 1/32	Acetylene · 3–6mm
GAS2079	ANML 3/64	Acetylene · 5–12mm
GAS2080	ANML 1/16	Acetylene · 10–75mm
GAS2081	ANML 5/64	Acetylene · 70–100mm
GAS2082	ANML 3/32	Acetylene · 90–150mm
GAS2083	ANML 7/64	Acetylene · 140–200mm
GAS2084	ANML 1/8	Acetylene · 190–300mm
GAS2088	ASNM	Acetylene · 1–3mm
GAS2085	AGNM No.13	Acetylene · 3–8mm
GAS2086	AGNM No.19	Acetylene · 6–10mm
GAS2087	AGNM No.25	Acetylene · 10–13mm
GAS2035	AFN 1/32	Acetylene · 3–6mm
GAS2036	AFN 3/64	Acetylene · 6–20mm
GAS2037	AFN 1/16	Acetylene · 20–30mm
GAS2038	ASFN	Acetylene · 0–3mm
GAS5863	6290AC 00	Acetylene · 0–10mm

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ORDERING REFERENCES

Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS5864	6290AC 0	Acetylene · 10–15mm
GAS5865	6290AC 1	Acetylene · 15–25mm
GAS5866	6290AC 2	Acetylene · 25–50mm
GAS5867	6290AC 3	Acetylene · 50–100mm
GAS5868	6290AC 4	Acetylene · 100–175mm
GAS5869	6290AC 5	Acetylene · 175–200mm
GAS5870	6290AC 6	Acetylene · 250–300mm
GAS3037	PNMS 1/32	Propane · 3–6mm
GAS3038	PNMS 3/64	Propane · 5–12mm
GAS3039	PNMS 1/16	Propane · 10–75mm
GAS3040	PNMS 5/64	Propane · 70–100mm
GAS3042	PNMS 3/32	Propane · 90–150mm
GAS3034	PNMS 7/64	Propane · 140–200mm
GAS3041	PNMS 1/8	Propane · 190–300mm
GAS2300	PNML 1/32	Propane · 3–6mm
GAS2301	PNML 3/64	Propane · 5–12mm
GAS2302	PNML 1/16	Propane · 10–75mm
GAS2303	PNML 5/64	Propane · 70–100mm
GAS2304	PNML 3/32	Propane · 90–150mm
GAS2305	PNML 7/64	Propane · 140–200mm
GAS2306	PNML 1/8	Propane · 190–300mm
GAS2090	PNMS-18 1/32	Propane · 3–6mm · 18 flute
GAS2120	PNML-18 1/32	Propane · 3–6mm · 18 flute
GAS2091	PNMS-18 3/64	Propane · 5–12mm · 18 flute
GAS2121	PNML-18 3/64	Propane · 5–12mm · 18 flute
GAS2092	PNMS-18 1/16	Propane · 10–75mm · 18 flute
GAS2122	PNML-18 1/16	Propane · 10–75mm · 18 flute
GAS2093	PNMS-18 5/64	Propane · 70–100mm · 18 flute

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Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS2123	PNML-18 5/64	Propane · 70–100mm · 18 flute
GAS2094	PNMS-18 3/32	Propane · 90–150mm · 18 flute
GAS2124	PNML-18 3/32	Propane · 90–150mm · 18 flute
GAS2095	PNMS-18 7/64	Propane · 140–200mm · 18 flute
GAS2125	PNML-18 7/64	Propane · 140–200mm · 18 flute
GAS2096	PNMS-18 1/8	Propane · 190–300mm · 18 flute
GAS2126	PNML-18 1/8	Propane · 190–300mm · 18 flute
GAS2130	VVC 5/0	Propane · 1–4mm
GAS2131	VVC 4/0	Propane · 4–6mm
GAS2132	VVC 3/0	Propane · 6–9mm
GAS2133	VVC 00	Propane · 9–12mm
GAS2134	VVC 0	Propane · 12–20mm
GAS2135	VVC 0 1/2	Propane · 20–35mm
GAS2136	VVC 1	Propane · 35–60mm
GAS2137	VVC 1 1/2	Propane · 60–75mm
GAS2138	VVC 2	Propane · 75–125mm
GAS2139	VVC 2 1/2	Propane · 125–150mm
GAS2140	VVC 3	Propane · 150–175mm
GAS2141	VVC 4	Propane · 175–200mm
GAS2142	VVC 5	Propane · 200–225mm
GAS2143	VVC 5 1/2	Propane · 225–250mm
GAS5140	NFF No.1	Propane · 6–25mm
GAS5141	NFF No.2	Propane · 25–50mm
GAS5142	NFF No.3	Propane · 50–75mm
GAS5143	NFF No.4	Propane · 75–150mm
GAS5144	NFF No.5	Propane · 150–200mm
GAS5145	NFF No.6	Propane · 200–300mm
GAS5130	PGNM No.1	Propane · 3–6mm

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Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS5131	PGNM No.2	Propane · 5–9mm
GAS5132	PGNM No.3	Propane · 6–12mm
GAS5133	PGNM No.4	Propane · 10–16mm
GAS5134	1GG	Propane · 3–6mm
GAS5135	2GG	Propane · 5–10mm
GAS5136	3GG	Propane · 6–13mm
GAS5137	4GG	Propane · Select with supplier
GAS3061	NM10	Propane · 300–400mm
GAS5151	4″ HDP	Specify torch and material thickness
GAS2025	LD swaged nozzle No.1	Lightweight mixer
GAS2026	LD swaged nozzle No.2	Lightweight mixer
GAS2027	LD swaged nozzle No.3	Lightweight mixer
GAS2028	LD swaged nozzle No.5	Lightweight mixer
GAS2029	LD swaged nozzle No.7	Lightweight mixer
GAS2030	LD swaged nozzle No.10	Lightweight mixer
GAS2031	LD swaged nozzle No.13	Lightweight mixer
GAS2032	LD swaged nozzle No.18	Lightweight mixer
GAS2033	LD swaged nozzle No.25	Lightweight mixer
GAS2101	DH No.1 nozzle	DH neck GAS2100
GAS2102	DH No.2 nozzle	DH neck GAS2100
GAS2103	DH No.3 nozzle	DH neck GAS2100
GAS2104	DH No.5 nozzle	DH neck GAS2100
GAS2105	DH No.7 nozzle	DH neck GAS2100
GAS2106	DH No.10 nozzle	DH neck GAS2100
GAS2107	DH No.13 nozzle	DH neck GAS2100
GAS2108	DH No.18 nozzle	DH neck GAS2100
GAS2109	DH No.25 nozzle	DH neck GAS2100
GAS2055	Type 5 swaged nozzle No.1	Type 5 welding mixer

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Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS2056	Type 5 swaged nozzle No.2	Type 5 welding mixer
GAS2057	Type 5 swaged nozzle No.3	Type 5 welding mixer
GAS2058	Type 5 swaged nozzle No.5	Type 5 welding mixer
GAS2059	Type 5 swaged nozzle No.7	Type 5 welding mixer
GAS2060	Type 5 swaged nozzle No.10	Type 5 welding mixer
GAS2061	Type 5 swaged nozzle No.13	Type 5 welding mixer
GAS2062	Type 5 swaged nozzle No.18	Type 5 welding mixer
GAS2063	Type 5 swaged nozzle No.25	Type 5 welding mixer
GAS2064	Type 5 swaged nozzle No.35	Type 5 welding mixer
GAS2065	Type 5 swaged nozzle No.45	Type 5 welding mixer
GAS2067	Type 5 swaged nozzle No.90	Type 5 welding mixer
GAS2052	Type 5 propane heating mixer	Type 5 propane heating
GAS2161	270mm stainless steel bent neck	Type 5 propane heating
GAS2162	700mm stainless steel bent neck	Type 5 propane heating
GAS3027	NM super-heating adaptor	H-type heating nozzle
GAS2156	H1 super heating nozzle	H series · Propane
GAS2157	H2 super heating nozzle	H series · Propane
GAS2158	H3 super heating nozzle	H series · Propane
GAS2159	H4 super heating nozzle	H series · Propane
GAS2160	H5 super heating nozzle	H series · Propane
GAS3035	PHNM heating nozzle	NM propane heating
GAS3036	PHNM replacement insert	NM propane heating
GAS2154	AHT heating neck	Type 5 acetylene heating
GAS2151	AHT 25 heating nozzle	Type 5 acetylene heating
GAS2152	AHT 50 heating nozzle	Type 5 acetylene heating
GAS2153	AHT 100 heating nozzle	Type 5 acetylene heating
GAS1125	Type 86 handle (no lever)	Type 86/88 system
GAS1126	Type 88 handle (with lever)	Type 86/88 system

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Weldgas Torches and Nozzles

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Order Code	Item / Grade	Size / Configuration
GAS1127	150mm stainless steel neck	Type 86/88 system
GAS1128	350mm stainless steel neck	Type 86/88 system
GAS1129	600mm stainless steel neck	Type 86/88 system
GAS1130	Dual outlet neck extension	Type 86/88 system
GAS1131	28mm brass burner	Type 86/88 system
GAS1132	32mm brass burner	Type 86/88 system
GAS1133	35mm brass burner	Type 86/88 system
GAS1134	50mm brass burner	Type 86/88 system
GAS1135	40mm stainless steel burner	Type 86/88 system
GAS1136	50mm stainless steel burner	Type 86/88 system
GAS2012	Model O lead burning kit c/w 5 tips	Model O system
GAS5177	Model O lead burning torch	Model O system
GAS2013	Model O tip No.1	Model O system
GAS2014	Model O tip No.2	Model O system
GAS2015	Model O tip No.3	Model O system
GAS2016	Model O tip No.4	Model O system
GAS2017	Model O tip No.5	Model O system
GAS2018	Model O replacement neck	Model O system
GAS1985	WG-504 heating torch	Propylene/MAPP-type service
GAS5954	WG-504 Pro Kit	Propylene/MAPP-type service
GAS6062	Weldgas Pro+ brazing kit	Oxygen/propylene brazing outfit
GAS5198	Lightweight cutting and welding kit	Oxy-acetylene · AFN and LD tips
GAS5199	Type 5 cutting and welding kit	Oxy-acetylene · ANM and swaged tips
GAS5203	Contractors cutting kit	Oxy-acetylene · NM torch and 10m hoses
GAS5204	Contractors cutting kit	Oxy-propane · NM torch and 10m hoses
GAS0067	Trac-Cut twin torch kit	For Weldgas Trac-Cut straight-line machine
GAS2200	Compression thermic lance holder	Thermic lancing
GAS2203	Quick-release thermic lance holder	Thermic lancing

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Weldgas Torches and Nozzles

Match the torch family and fuel gas. See the range guide for nozzle fit and selection.

Order Code	Item / Grade	Size / Configuration
GAS2201	Compression holder collet	Replacement
GAS2204	Compression holder rubber sleeve	Replacement
GAS2206	3/8″ quick-release adaptor	Thermic lance system

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ORDERING REFERENCES

Thermacut · Powermax® & Duramax®

Match the fitted torch, hand or machine setup and amperage. The guide shows which wear parts must be fitted together.

Order Code	Item / Grade	Size / Configuration
T-9831	Shield 40A/60A/80A, Machine	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120930 · 120930-UR · Pack 1
T-9830	Shield 40A/60A/80A, Hand	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120929 · 120929-UR · Pack 1
T-4188	Deflector 40A/60A/80A/100A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120979 · Pack 1
T-10410	Deflector, CE 40A, FC	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220325 · Pack 10 · OEM supply
T-9832	Shield 100A, Machine	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220047 · 220047-UR · Pack 1
T-9833	Shield 100A, Hand	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220065 · 220065-UR · Pack 1
T-11299	Shield 60–100A, Gouging	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120977 · Pack 1
T-12067	Retaining Cap 40A/60A/80A, Ohmic	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220061 · Pack 1
T-12066	Retaining Cap 40A/60A/80A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120928 · Pack 1
T-12071	Retaining Cap 100A, Ohmic	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220206 · Pack 1
T-8902	Retaining Cap 100A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220048 · Pack 1
T-3891	Nozzle 40A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120932 · Pack 5
T-8405	Nozzle 60A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120931 · Pack 5
T-3890	Nozzle 80A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120927 · Pack 5
T-3889	Nozzle 40A, Extended	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220006 · Pack 5
T-4572	Nozzle 60A, Extended	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220007 · Pack 5
T-3892	Nozzle 80A, Extended	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120980 · Pack 5
T-9998	Nozzle 40A, FC	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220329 · Pack 5

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Order Code	Item / Grade	Size / Configuration
T-11300	Nozzle 60–80A, Gouging	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220059 · Pack 5
T-8892	Nozzle 100A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220011 · Pack 5
T-4190	Nozzle 100A, Extended	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220064 · Pack 5
T-4454	Electrode 40A/60A/80A, Long Life	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120926 · 120926-UR · Pack 5 · A
T-8401	Electrode 40A/60A/80A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120926 · Pack 5
T-4455	Electrode 100A, Long Life	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220037 · 220037-UR · Pack 5 · A
T-8872	Electrode 100A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220037 · Pack 5
T-4456	Swirl Ring 40A/60A/80A, Long Life	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120925 · 120925-UR · Pack 2 · A
T-8400	Swirl Ring 40A/60A/80A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 120925 · Pack 2
T-4457	Swirl Ring 100A, Long Life	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220051 · 220051-UR · Pack 2 · A
T-11288	Swirl Ring 100A	Powermax® 1000 / 1250 / 1650 · Hypertherm® 220051 · Pack 5
KT-1194	T60M™ Machine Torch with Leads 4.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083175 · 083175-UR · Pack 1
KT-1138	T60M™ Machine Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083174 · 083174-UR · Pack 1
KT-1195	T60M™ Machine Torch with Leads 10.7m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083176 · 083176-UR · Pack 1
KT-1196	T60M™ Machine Torch with Leads 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083177 · 083177-UR · Pack 1
KT-1193	T80M™ Machine Torch with Leads 4.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087003 · 087003-UR · Pack 1
KT-1134	T80M™ Machine Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087004 · 087004-UR · Pack 1
KT-1184	T80M™ Machine Torch with Leads 10.7m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087005 · 087005-UR · Pack 1

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Match the fitted torch, hand or machine setup and amperage. The guide shows which wear parts must be fitted together.

Order Code	Item / Grade	Size / Configuration
KT-1163	T80M™ Machine Torch with Leads 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087006 · 087006-UR · Pack 1
KT-1124	T100M™ Machine Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059265 · 059265-UR · Pack 1
KT-1170	T100M™ Machine Torch with Leads 10.7m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059268 · 059268-UR · Pack 1
KT-1175	T100M™ Machine Torch with Leads 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059272 · 059272-UR · Pack 1
KT-1450	T100M-2™ Machine Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059315 · 059315-UR · Pack 1
KT-1395	T100M-2™ Machine Torch with Leads 15.2m (50‘)	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059325 · 059325-UR · Pack 1
T-13153	T100M-2™ Machine Torch with Leads 22.9m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059326 · 059326-UR · Pack 1
KT-1259	T100M™ Machine Torch with Leads 22.9m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059300 · 059300-UR · Pack 1
KT-1137	T60™ Hand Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083172 · 083172-UR · Pack 1
KT-1141	T60™ Hand Torch with Leads 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083171 · 083171-UR · Pack 1
KT-1143	T60™ Hand Torch with Leads 22.9m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 083208 · 083208-UR · Pack 1
KT-1131	T80™ Hand Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087001 · 087001-UR · Pack 1
KT-1145	T80™ Hand Torch with Leads 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087002 · 087002-UR · Pack 1
KT-1147	T80™ Hand Torch with Leads 22.9m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 087047 · 087047-UR · Pack 1
KT-1123	T100™ Hand Torch with Leads 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059264 · 059264-UR · Pack 1
KT-1149	T100™ Han d Torch with Leads 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059270 · 059270-UR · Pack 1
KT-1345	=059270-UR	Powermax® 1000 / 1250 / 1650 · Hypertherm® 059499 · 059499-UR · Pack 1
T-4510	O-Ring	Powermax® 1000 / 1250 / 1650 · Hypertherm® 058519 · Pack 10

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Match the fitted torch, hand or machine setup and amperage. The guide shows which wear parts must be fitted together.

Order Code	Item / Grade	Size / Configuration
KT-1136	T60™ Cable Leads, Hand 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128681 · 128681-UR · Pack 1
KT-1140	T60™ Cable Leads, Hand 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128682 · 128682-UR · Pack 1
KT-1192	T60M™/ T80M™ Cable Leads, Machine 4.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128634 · 128634-UR · Pack 1
KT-1133	T60M™/ T80M™ Cable Leads, Machine 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128633 · 128633-UR · Pack 1
KT-1183	T60M™/ T80M™ Cable Leads, Machine 10.7m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128635 · 128635-UR · Pack 1
KT-1162	T60M™/ T80M™ Cable Leads, Machine 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128641 · 128641-UR · Pack 1
KT-1144	T80™ Cable Leads, Hand 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128636 · 128636-UR · Pack 1
KT-1146	T80™ Cable Leads, Hand 22.9m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128893 · 128893-UR · Pack 1
KT-1121	T100™ Cable Leads, Hand 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128755 · 128755-UR · Pack 1
KT-1148	T100™ Cable Leads, Hand 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128752 · 128752-UR · Pack 1
KT-1122	T100M™ Cable Leads, Machine 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128753 · 128753-UR · Pack 1
KT-1169	T100M™ Cable Leads, Machine 10.7m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128751 · 128751-UR · Pack 1
KT-1174	T100M™ Cable Leads, Machine 15.2m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 128759 · 128759-UR · Pack 1
KT-1258	T100M™ Cable Leads, Machine 22.9m	Powermax® 1000 / 1250 / 1650 · Ref. K.T100M.22,9M.K · Pack 1
KT-1467	T100M-2™ Cable Leads, Machine 7.6m	Powermax® 1000 / 1250 / 1650 · Hypertherm® 228222 · 228222-UR · Pack 1
KT-1396	T100M-2™ Cable Leads, Machine 15.2m (50‘)	Powermax® 1000 / 1250 / 1650 · Hypertherm® 228224 · 228224-UR · Pack 1
T-10319	T60M™/T80M™ Torch Body Kit (incl. items 1, 2, 3, 5)	Powermax® 1000 / 1250 · Hypertherm® 128640 · 128640-UR · Pack 1
T-10237	Retaining Clip	Powermax® 1000 / 1250 · Hypertherm® 027889 · Pack 1 · OEM supply

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Match the fitted torch, hand or machine setup and amperage. The guide shows which wear parts must be fitted together.

Order Code	Item / Grade	Size / Configuration
T-4510	O-Ring	Powermax® 1000 / 1250 · Hypertherm® 058519 · Pack 10
T-10615	TMT Cap-off Sensor Replacement Kit with Screws	Powermax® 1000 / 1250 · Hypertherm® 128639 · 128639-UR · Pack 1
T-10253	T60™, T80™/T60M™, T80M™ Torch Head Repair Kit	Powermax® 1000 / 1250 · Hypertherm® 128521 · 128521-UR · Pack 1
PT-12161	Torch Mounting Sleeve Replacement Kit with Screws	Powermax® 1000 / 1250 · Hypertherm® 128643 · 128643-UR · Pack 1
T-12159	Torch Positioning Sleeve	Powermax® 1000 / 1250 · Hypertherm® 128710 · Pack 1
T-10281	T60™/T80™ Torch Body Kit (incl. items 1, 2, 3, 5)	Powermax® 1000 / 1250 · Hypertherm® 128564 · 128564-UR · Pack 1
T-10615	TMT Cap-off Sensor Replacement Kit with Screws	Powermax® 1000 / 1250 · Hypertherm® 128639 · 128639-UR · Pack 1 · A
T-10253	T60™,T80™/T60M™,T80M™ Torch Head Repair Kit	Powermax® 1000 / 1250 · Hypertherm® 128521 · 128521-UR · Pack 1
T-10623	TMT Handle Kit with Screws	Powermax® 1000 / 1250 · Hypertherm® 128644 · 128644-UR · Pack 1 · A
T-10849	Trigger + Switch	Powermax® 1000 / 1250 · Pack 1 · A
T-10838	T60™/T80™/T100™ Handle Repl. Assy	Powermax® 1000 / 1250 · Pack 1
T-10446	T100M™ Torch Body Kit (incl. items 2, 3, 5)	Powermax® 1650 · Hypertherm® 128754 · 128754-UR · Pack 1
T-10237	Retaining Clip	Powermax® 1650 · Hypertherm® 027889 · Pack 1 · On demand, OEM supply
T-4510	O-Ring	Powermax® 1650 · Hypertherm® 058519 · Pack 10
T-10615	TMT Cap-off Sensor Replacement Kit with Screws	Powermax® 1650 · Hypertherm® 128639 · 128639-UR · Pack 1
T-10473	T100™/T100M™ Torch Head Repair Kit	Powermax® 1650 · Hypertherm® 128768 · 128768-UR · Pack 1
PT-12161	Torch Mounting Sleeve Replacement Kit with Screws	Powermax® 1650 · Hypertherm® 128643 · 128643-UR · Pack 1
T-12159	Torch Positioning Sleeve	Powermax® 1650 · Hypertherm® 128710 · Pack 1
T-11291	T100M-2™ Torch Body Kit (incl. items 3, 9, 10, 11)	Powermax® 1650 · Hypertherm® 228523 · 228523-UR · Pack 1

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Match the fitted torch, hand or machine setup and amperage. The guide shows which wear parts must be fitted together.

Order Code	Item / Grade	Size / Configuration
T-11292	T100M-2™ Torch Head Repair Kit	Powermax® 1650 · Hypertherm® 228522 · 228522-UR · Pack 1
T-11344	Machine Screws	Powermax® 1650 · Hypertherm® 075473 · Pack 2
T-11345	Lock Nuts	Powermax® 1650 · Hypertherm® 075503 · Pack 2
T-10444	T100™ Torch Body Kit (incl. items 2, 3, 5)	Powermax® 1650 · Hypertherm® 128767 · 128767-UR · Pack 1
T-10615	TMT Cap-off Sensor Replacement Kit with Srews	Powermax® 1650 · Hypertherm® 128639 · 128639-UR · Pack 1 · A
T-10623	TMT Handle Kit with Screws	Powermax® 1650 · Hypertherm® 128644 · 128644-UR · Pack 1 · A
T-10849	Trigger + Switch	Powermax® 1650 · Pack 1 · A
T-10838	T60™/T80™/T100™ Handle Repl. Assy	Powermax® 1650 · Pack 1
T-10840	T100™ Torch Handle Repl. Assy	Powermax® 1650 · Pack 1
T-13155	DURAMAX® G3 Hand Torch with Leads 7.6m, retrofi t connection to POWERMAX® 1000/1250/1650	Powermax® 1000 / 1250 / 1650 · Hypertherm® 228788 · 228788-UR · Pack 1
T-13156	DURAMAX® G3 Hand Torch with Leads 15.2m, retrofi t connection to POWERMAX® 1000/1250/1650	Powermax® 1000 / 1250 / 1650 · Hypertherm® 228789 · 228789-UR · Pack 1
T-13157	DURAMAX® G3 Machine Torch with Leads 7.6m, retrofi t connection to POWERMAX® 1000/1250/1650	Powermax® 1000 / 1250 / 1650 · Hypertherm® 228790 · 228790-UR · Pack 1
T-13158	DURAMAX® G3 Machine Torch with Leads 15.2m, retrofi t connection to POWERMAX® 1000/1250/1650	Powermax® 1000 / 1250 / 1650 · Hypertherm® 228791 · 228791-UR · Pack 1
T-11393	Shield, Hand	Powermax® 45 · Hypertherm® 220674 · 220674-UR · Pack 1 · A
T-11398	Shield, Machine	Powermax® 45 · Hypertherm® 220673 · 220673-UR · Pack 1 · A
T-12074	Retaining Cap 45A, without IHS tab	Powermax® 45 · Hypertherm® 220713 · Pack 1
T-12075	Retaining Cap 45A, with IHS tab	Powermax® 45 · Hypertherm® 220719 · Pack 1
T-11395	Nozzle, Shielded	Powermax® 45 · Hypertherm® 220671 · 220671-UR · Pack 5 · A
T-11214	Nozzle, NonShielded	Powermax® 45 · Hypertherm® 220718 · Pack 5

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Match the fitted torch, hand or machine setup and amperage. The guide shows which wear parts must be fitted together.

Order Code	Item / Grade	Size / Configuration
T-11212	Swirl Ring 45A	Powermax® 45 · Hypertherm® 220670 · Pack 1
T-11236	Electrode 45A	Powermax® 45 · Hypertherm® 220669 · Pack 5
T-11406	Shield 45/65/85A, Hand	Powermax® 65 / 85 / 105 · Hypertherm® 220818 · 220818-UR · Pack 1 · A
T-11404	Shield 45/65/85A, Machine	Powermax® 65 / 85 / 105 · Hypertherm® 220817 · 220817-UR · Pack 1 · A
T-11407	Deflector 45/65/85/105A	Powermax® 65 / 85 / 105 · Hypertherm® 220955 · Pack 1
T-12022	Shield 65/85/105A, Gouging	Powermax® 65 / 85 / 105 · Hypertherm® 220798 · 220798-UR · Pack 1 · A, B
T-11841	Shield 105A, Hand	Powermax® 65 / 85 / 105 · Hypertherm® 220992 · 220992-UR · Pack 1 · B
T-11842	Shield 105A, Machine	Powermax® 65 / 85 / 105 · Hypertherm® 220993 · 220993-UR · Pack 1 · B
T-12013	Deflector 45A, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220931 · Pack 1
T-12014	Shield 45A, Ohmic, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220948 · Pack 1
T-11423	Retaining Cap 45/65/85A	Powermax® 65 / 85 / 105 · Hypertherm® 220854 · 220854-UR · Pack 1
T-11931	Retaining Cap 45/65/85A, Ohmic	Powermax® 65 / 85 / 105 · Hypertherm® 220953 · 220953-UR · Pack 1
T-11422	Retaining Cap 105A	Powermax® 65 / 85 / 105 · Pack 1 · B
T-11932	Retaining Cap 105A, Ohmic	Powermax® 65 / 85 / 105 · Pack 1 · B
T-11378	Nozzle 45A	Powermax® 65 / 85 / 105 · Hypertherm® 220941 · 220941-UR · Pack 5 · A
T-11377	Nozzle 65A	Powermax® 65 / 85 / 105 · Hypertherm® 220819 · 220819-UR · Pack 5 · A
T-11405	Nozzle 85A	Powermax® 65 / 85 / 105 · Hypertherm® 220816 · 220816-UR · Pack 5 · A
T-12021	Nozzle 65/85A, Gouging	Powermax® 65 / 85 / 105 · Hypertherm® 220797 · 220797-UR · Pack 5 · A
T-12023	Nozzle 105A, Gouging	Powermax® 65 / 85 / 105 · Hypertherm® 220991 · 220991-UR · Pack 5 · B

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Order Code	Item / Grade	Size / Configuration
T-11840	Nozzle 105A	Powermax® 65 / 85 / 105 · Hypertherm® 220990 · 220990-UR · Pack 5 · B
T-11845	Nozzle 45A, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220930 · Pack 5
T-11861	Swirl Ring 10–85A	Powermax® 65 / 85 / 105 · Hypertherm® 220857 · 220857-UR · Pack 1 · C
T-11930	Swirl Ring 105A	Powermax® 65 / 85 / 105 · Hypertherm® 220994 · 220994-UR · Pack 1 · C
T-12015	Swirl Ring 45A, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220947 · 220947-UR · Pack 1 · C
T-11883	Electrode 45–105A (pkg. 5 pcs.)	Powermax® 65 / 85 / 105 · Hypertherm® 220842 · 220842x5 · Pack 1 × 5 · C
T-11933	Starter Kit 45A, Hand	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1 · On demand
T-11935	Starter Kit 65A, Hand	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1
T-11936	Starter Kit 65A, Machine	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1
T-11937	Starter Kit 85A, Hand	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1
T-11938	Starter Kit 85A, Machine	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1 · On demand
T-11939	Starter Kit 105A, Hand	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1
T-11940	Starter Kit 105A, Machine	Powermax® 65 / 85 / 105 · 5 electrodes with spring holder, 5 nozzles, 1 swirl ring, 1 cap and 2 shields · Pack 1
T-11941	Empty box for Starter Kit, universal	Powermax® 65 / 85 / 105 · Pack 1
KT-1513	DURAMAX® Hand Torch with Leads 7.6m	Powermax® 65 / 85 / 105 · Hypertherm® 059473 · 059473-UR · Pack 1
KT-1514	DURAMAX® Hand Torch with Leads 15.2m	Powermax® 65 / 85 / 105 · Hypertherm® 059474 · 059474-UR · Pack 1

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Order Code	Item / Grade	Size / Configuration
KT-1515	DURAMAX® Hand Torch with Leads 23m	Powermax® 65 / 85 / 105 · Hypertherm® 059475 · 059475-UR · Pack 1
T-13073	DURAMAX® Mach. Torch Short with Leads 4.6m	Powermax® 65 / 85 / 105 · Hypertherm® 059481 · 059481-UR · Pack 1
T-13074	DURAMAX® Mach. Torch Short with Leads 7.6m	Powermax® 65 / 85 / 105 · Hypertherm® 059482 · 059482-UR · Pack 1
T-13075	DURAMAX® Mach. Torch Short with Leads 10.7m	Powermax® 65 / 85 / 105 · Hypertherm® 059483 · 059483-UR · Pack 1
T-13076	DURAMAX® Mach. Torch Short with Leads 15.2m	Powermax® 65 / 85 / 105 · Hypertherm® 059484 · 059484-UR · Pack 1
KT-1517	DURAMAX® Machine Torch with Leads 4.6m (15')	Powermax® 65 / 85 / 105 · Hypertherm® 059476 · 059476-UR · Pack 1
KT-1518	DURAMAX® Machine Torch with Leads 7.6m (25')	Powermax® 65 / 85 / 105 · Hypertherm® 059477 · 059477-UR · Pack 1
KT-1519	DURAMAX® Machine Torch with Leads 10.7m (35')	Powermax® 65 / 85 / 105 · Hypertherm® 059478 · 059478-UR · Pack 1
KT-1520	DURAMAX® Machine Torch with Leads 15.2m (50')	Powermax® 65 / 85 / 105 · Hypertherm® 059479 · 059479-UR · Pack 1
KT-1521	DURAMAX® Machine Torch with Leads 23m (75')	Powermax® 65 / 85 / 105 · Hypertherm® 059480 · 059480-UR · Pack 1
T-13163	DURAMAX® Machine Torch with Leads 4.6m	Powermax® 65 / 85 / 105 · Pack 1
T-13164	DURAMAX® Machine Torch with Leads 7.6m	Powermax® 65 / 85 / 105 · Pack 1
T-13165	DURAMAX® Machine Torch with Leads 10.7m	Powermax® 65 / 85 / 105 · Pack 1
T-13166	DURAMAX® Machine Torch with Leads 15.2m	Powermax® 65 / 85 / 105 · Pack 1
T-13167	DURAMAX® Machine Torch with Leads 23m	Powermax® 65 / 85 / 105 · Pack 1
T-13168	DURAMAX® Cable Leads, Hand 7.6m	Powermax® 65 / 85 / 105 · Hypertherm® 228959 · 228959-UR · Pack 1
T-13169	DURAMAX® Cable Leads, Hand 15.2m	Powermax® 65 / 85 / 105 · Hypertherm® 228960 · 228960-UR · Pack 1
T-13170	DURAMAX® Cable Leads, Hand 22.9m	Powermax® 65 / 85 / 105 · Hypertherm® 228961 · 228961-UR · Pack 1
T-13171	DURAMAX® Cable Leads, Machine 4.6m	Powermax® 65 / 85 / 105 · Hypertherm® 228730 · 228730-UR · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-13172	DURAMAX® Cable Leads, Machine 7.6m	Powermax® 65 / 85 / 105 · Hypertherm® 228731 · 228731-UR · Pack 1
T-13173	DURAMAX® Cable Leads, Machine 10.7m	Powermax® 65 / 85 / 105 · Hypertherm® 228732 · 228732-UR · Pack 1
T-13174	DURAMAX® Cable Leads, Machine 15.2m	Powermax® 65 / 85 / 105 · Hypertherm® 228733 · 228733-UR · Pack 1
T-13176	DURAMAX® Cable Leads, Machine 22.9m	Powermax® 65 / 85 / 105 · Hypertherm® 228734 · 228734-UR · Pack 1
PT-13221	Latch and Key	Powermax® 65 / 85 / 105 · Pack 1
T-12233	DURAMAX® Torch Body Kit	Powermax® 65 / 85 / 105 · Hypertherm® 228958 · Pack 1
N-18406	O-Ring	Powermax® 65 / 85 / 105 · Ref. O-KR-17x1,5G · Pack 1
T-13098	Handle Kit Full Set	Powermax® 65 / 85 / 105 · Pack 1
T-13229	Handle Cover + Screws (5pcs)	Powermax® 65 / 85 / 105 · Pack 1
T-10607	Micro Switch	Powermax® 65 / 85 / 105 · Pack 1
PT-12600	Torch Trigger	Powermax® 65 / 85 / 105 · Ref. T-171 · Pack 1
PT-13261	Cap Sensor	Powermax® 65 / 85 / 105 · Pack 1
T-12256	Torch Body DMX65M/85M/105M	Powermax® 65 / 85 / 105 · Hypertherm® 228716 · Pack 1
T-13121	Cap Sensor Replacement	Powermax® 65 / 85 / 105 · Hypertherm® 228720 · Pack 1
T-12223	Torch Front Sleeve + Screws	Powermax® 65 / 85 / 105 · Hypertherm® 228735 · Pack 1
N-18238	Screws (3pcs set)	Powermax® 65 / 85 / 105 · Pack 1
T-12257	Adaptor Ring	Powermax® 65 / 85 / 105 · Hypertherm® 228736 · Pack 1
T-12258	Tube L228	Powermax® 65 / 85 / 105 · Hypertherm® 228737 · Pack 1
T-12259	Gear Rack	Powermax® 65 / 85 / 105 · Hypertherm® 228738 · 228738-UR · Pack 1
N-19548	Plastic Protection	Powermax® 65 / 85 / 105 · Pack 1
T-13267	Shield 105–125A, Machine	Powermax® 125 · Hypertherm® 220976 · 220976-UR · Pack 1 · A

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Order Code	Item / Grade	Size / Configuration
T-13270	Shield 45–65A, Machine	Powermax® 125 · Hypertherm® 420168 · 420168-UR · Pack 1 · A
T-13271	Shield 105–125A, Hand	Powermax® 125 · Hypertherm® 420000 · 420000-UR · Pack 1 · A
T-13272	Shield 45–65A, Hand	Powermax® 125 · Hypertherm® 420172 · 420172-UR · Pack 1 · A
T-13336	Shield 30–45A, FC	Powermax® 125 · Hypertherm® 420152 · 420152-UR · Pack 1 · A
T-13334	Shield 65–125A, Gouging Max Remove	Powermax® 125 · Hypertherm® 420112 · 420112-UR · Pack 1 · A
T-13338	Shield 30–125A, Gouging Max Control	Powermax® 125 · Hypertherm® 420509 · 420509-UR · Pack 1 · A
T-13276	Retaining Cap 45–125A IHS	Powermax® 125 · Hypertherm® 420156 · 420156-UR · Pack 1 · A
T-13273	Retaining Cap 45–125A	Powermax® 125 · Hypertherm® 220977 · 220977-UR · Pack 1 · A
T-13266	Nozzle 105–125A	Powermax® 125 · Hypertherm® 220975 · 220975-UR · Pack 5 · A
T-13269	Nozzle 65A	Powermax® 125 · Hypertherm® 420169 · 420169-UR · Pack 5 · A
T-13312	Nozzle 45A	Powermax® 125 · Hypertherm® 420158 · 420158-UR · Pack 5 · A
T-13335	Nozzle 30–45A, FC	Powermax® 125 · Hypertherm® 420151 · 420151-UR · Pack 5 · A
T-13333	Nozzle 65–125A, Gouging	Powermax® 125 · Hypertherm® 420001 · 420001-UR · Pack 5 · A
T-13268	Swirl Ring 45–125A	Powermax® 125 · Hypertherm® 220997 · 220997-UR · Pack 1 · A
T-13337	Swirl Ring 30–45A, FC	Powermax® 125 · Hypertherm® 420159 · 420159-UR · Pack 1 · A
T-13304	Electrode 45–125A (pkg. 5 pcs.)	Powermax® 125 · Hypertherm® 220971 · 220971x5 · Pack 1 × 5 · A
T-13293	Torch Body, Hand DMX125H	Powermax® 125 · Hypertherm® 428158 · Pack 1
T-13292	Torch Body, Machine DMX125M	Powermax® 125 · Hypertherm® 428147 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-13302	DURAMAX® Hyamp™ Hand Torch with Leads 7.6m	Powermax® 125 · Hypertherm® 059492 · 059492-UR · Pack 1
T-13314	DURAMAX® Hyamp™ Hand Torch with Leads 15m	Powermax® 125 · Hypertherm® 059493 · 059493-UR · Pack 1
T-13315	DURAMAX® Hyamp™ Hand Torch with Leads 23m	Powermax® 125 · Hypertherm® 059494 · 059494-UR · Pack 1
T-13325	DURAMAX® Hyamp™ Mini Machine Torch with Leads 4.6m	Powermax® 125 · Hypertherm® 059514 · 059514-UR · Pack 1
T-13326	DURAMAX® Hyamp™ Mini Machine Torch with Leads 7.6m	Powermax® 125 · Hypertherm® 059515 · 059515-UR · Pack 1
T-13327	DURAMAX® Hyamp™ Mini Machine Torch with Leads 10.7m	Powermax® 125 · Hypertherm® 059516 · 059516-UR · Pack 1
T-13328	DURAMAX® Hyamp™ Mini Machine Torch with Leads 15m	Powermax® 125 · Hypertherm® 059517 · 059517-UR · Pack 1
T-13303	DURAMAX® Hyamp™ Machine Torch with Leads 7.6m	Powermax® 125 · Hypertherm® 059520 · 059520-UR · Pack 1
T-13316	DURAMAX® Hyamp™ Machine Torch with Leads 4.6m	Powermax® 125 · Hypertherm® 059519 · 059519-UR · Pack 1
T-13317	DURAMAX® Hyamp™ Machine Torch with Leads 10.7m	Powermax® 125 · Hypertherm® 059521 · 059521-UR · Pack 1
T-13318	DURAMAX® Hyamp™ Machine Torch with Leads 15m	Powermax® 125 · Hypertherm® 059522 · 059522-UR · Pack 1
T-13319	DURAMAX® Hyamp™ Machine Torch with Leads 23m	Powermax® 125 · Hypertherm® 059523 · 059523-UR · Pack 1
PT-13221	Latch and Key	Powermax® 125 · Pack 1

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Thermacut · HT®, MAX® & PAC

Match the exact PAC torch or upgrade assembly. Check gas, lead length and slave-torch configuration.

Order Code	Item / Grade	Size / Configuration
T-0365	Shield 200A, Machine	HT2000® HySpeed® · Hypertherm® 020424 · Pack 1
T-0366	Shield 100A, Machine	HT2000® HySpeed® · Hypertherm® 020448 · Pack 1
T-10317	Shield 200A, Bevel, O/Air 2	HT2000® HySpeed® · Hypertherm® 120260 · 120260-UR · Pack 1
T-4462	Shield HySpeed® 200A	HT2000® HySpeed® · Hypertherm® 220239 · 220239-UR · Pack 1
T-0370	Retaining Cap	HT2000® HySpeed® · Hypertherm® 020423 · Pack 1
T-10242	Retaining Cap, Ohmic	HT2000® HySpeed® · Hypertherm® 120837 · Pack 1
T-0372	Nozzle 200A	HT2000® HySpeed® · Hypertherm® 020608 · Pack 5
T-0373	Nozzle 100A	HT2000® HySpeed® · Hypertherm® 020611 · Pack 5
T-0376	Nozzle 40A	HT2000® HySpeed® · Hypertherm® 020689 · Pack 5
T-0371	Nozzle 200A, O 2	HT2000® HySpeed® · Hypertherm® 020605 · Pack 5
T-1045	Nozzle 100A	HT2000® HySpeed® · Hypertherm® 020690 · Pack 5
T-2839	Nozzle 200A, Bevel, O/Air 2	HT2000® HySpeed® · Hypertherm® 120259 · Pack 1
T-8860	Nozzle HySpeed® 200A	HT2000® HySpeed® · Hypertherm® 220237 · Pack 1
T-1047	Swirl Ring 200A	HT2000® HySpeed® · Hypertherm® 020679 · Pack 1
T-0378	Swirl Ring 100A	HT2000® HySpeed® · Hypertherm® 020607 · Pack 1
T-0379	Swirl Ring 40A, 100A	HT2000® HySpeed® · Hypertherm® 020613 · Pack 1
T-1046	Swirl Ring 200A, O 2	HT2000® HySpeed® · Hypertherm® 120833 · Pack 1
T-10318	Swirl Ring HySpeed® 200A	HT2000® HySpeed® · Hypertherm® 220236 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-0998	Electrode 40A, 200A	HT2000® HySpeed® · Hypertherm® 120667 · Pack 5
T-0773	Electrode 100A, 200A	HT2000® HySpeed® · Hypertherm® 120547 · Pack 5
T-2838	Electrode 200A, Extended	HT2000® HySpeed® · Hypertherm® 120258 · Pack 5
T-4901	Electrode 40A, 200A, SilverEX-®	HT2000® HySpeed® · Hypertherm® 020664 · 020664-AG · Pack 5
T-10261	Electrode HySpeed® 200A	HT2000® HySpeed® · Hypertherm® 220235 · 220235-UR · Pack 5
T-0382	Electrode 100–200A	HT2000® HySpeed® · Hypertherm® 020415 · 020415-UR · Pack 5
T-9757	MAX®200/HT®2000, Machine Torch (same as 020470)	HT2000® HySpeed® · Hypertherm® 120584 · Pack 1
T-4066	MAX®200/HT®2000, S.S. Machine Torch	HT2000® HySpeed® · Hypertherm® 120356 · Pack 1
T-0383	O-Ring	HT2000® HySpeed® · Hypertherm® 044027 · Pack 1
T-1813	Water Tube, OEM Torch	HT2000® HySpeed® · Hypertherm® 020963 · Pack 1 · OEM torch
T-4119	Water Tube, TMT/OEM Torch	HT2000® HySpeed® · Pack 1 · Either torch
T-10876	Water Tube, Extended, OEM Torch	HT2000® HySpeed® · Hypertherm® 120257 · Pack 1 · OEM torch
PT-11557	Water Tube, Extended, TMT/OEM Torch	HT2000® HySpeed® · Ref. T-4120 · Pack 1 · Either torch
T-1397	Wrench for TMT Water Tube	HT2000® HySpeed® · Pack 1
T-0386	Sleeve 1.75“ (D 44.5mm for 120584 or 020470)	HT2000® HySpeed® · Hypertherm® 020431 · Pack 1
T-1001	Sleeve 2“ (D 50.8mm for 120356)	HT2000® HySpeed® · Hypertherm® 020041 · Pack 1
T-13249	HT®2000 Cable Leads 4.6m	HT2000® HySpeed® · Pack 1
KT-1412	HT®2000 Cable Leads 6.1m	HT2000® HySpeed® · Hypertherm® 028659 · Pack 1
KT-1213	HT®2000 Cable Leads 7.6m	HT2000® HySpeed® · Hypertherm® 028546 · Pack 1

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Order Code	Item / Grade	Size / Configuration
KT-1085	HT®2000 Cable Leads 12.2m	HT2000® HySpeed® · Hypertherm® 028662 · Pack 1
KT-1081	HT®2000 Cable Leads 15.2m	HT2000® HySpeed® · Hypertherm® 028547 · Pack 1
T-11283	Shield 50A, O/Air 2	HT2000® HySpeed® · Hypertherm® 220532 · Pack 1
T-11281	Shield 130A, O 2	HT2000® HySpeed® · Hypertherm® 220491 · Pack 1
T-11375	Shield 200A, O/Air 2	HT2000® HySpeed® · Hypertherm® 220832 · Pack 1
T-11284	Shield 130A, Air	HT2000® HySpeed® · Hypertherm® 220536 · Pack 1
T-13097	Retaining Cap 50–200A, O/Air (200A, N), HD 2 2	HT2000® HySpeed® · Hypertherm® 220936 · Pack 1
T-13096	Retaining Cap 50–200A, O/Air (200A, N), without IHS, HD 2 2	HT2000® HySpeed® · Hypertherm® 220935 · Pack 1
T-13094	Retaining Cap 45/130A, Air (50/130A, O), without IHS, HD 2	HT2000® HySpeed® · Hypertherm® 220490 · Pack 1
T-13095	Retaining Cap 45/130A, Air (50/130A, O), with IHS, HD 2	HT2000® HySpeed® · Hypertherm® 220578 · Pack 1
T-11314	Nozzle 50A, O 2	HT2000® HySpeed® · Hypertherm® 220891 · 220891-UR · Pack 5
T-11316	Nozzle 130A, O 2	HT2000® HySpeed® · Hypertherm® 220893 · 220893-UR · Pack 5
T-11836	Nozzle 200A, O 2	HT2000® HySpeed® · Hypertherm® 220831 · 220831-UR · Pack 1
T-11313	Nozzle 50A, Air	HT2000® HySpeed® · Hypertherm® 220890 · 220890-UR · Pack 5
T-11315	Nozzle 130A, O/Air 2	HT2000® HySpeed® · Hypertherm® 220892 · 220892-UR · Pack 5
T-11837	Nozzle 200A, O/Air/N 2 2	HT2000® HySpeed® · Hypertherm® 420044 · 420044-UR · Pack 5
T-11282	Swirl Ring 50A, O/Air (200A, N) 2 2	HT2000® HySpeed® · Hypertherm® 220529 · Pack 1
T-11280	Swirl Ring 130A (200A)	HT2000® HySpeed® · Hypertherm® 220488 · Pack 1

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T-11312	Swirl Ring 200A, O 2	HT2000® HySpeed® · Hypertherm® 220834 · Pack 1
T-11309	Electrode 45A (50A)	HT2000® HySpeed® · Hypertherm® 220528 · 220528-UR · Pack 5 · A
T-11304	Electrode 130A, O/Air 2	HT2000® HySpeed® · Hypertherm® 220487 · 220487-UR · Pack 5 · A
T-11317	Electrode 200A, O/Air 2	HT2000® HySpeed® · Hypertherm® 220937 · 220937-UR · Pack 5 · A
T-0382	Electrode 100–200A	HT2000® HySpeed® · Hypertherm® 020415 · 020415-UR · Pack 5 · A
T-11307	Cooling Tube (use with TMT electrode)	HT2000® HySpeed® · Hypertherm® 220521 · 220521-UR · Pack 1 · A
T-12227	HyPro™2000 Machine Torch	HT2000® HySpeed® · Hypertherm® 220961 · 220961-UR · Pack 1
N-10094	O-Ring	HT2000® HySpeed® · Ref. 1-027B · Pack 1
T-0365	Shield 200A, Machine	MAX200® · Hypertherm® 020424 · Pack 1
T-0366	Shield 100A, Machine	MAX200® · Hypertherm® 020448 · Pack 1
T-0370	Retaining Cap	MAX200® · Hypertherm® 020423 · Pack 1
T-10242	Retaining Cap, Ohmic	MAX200® · Hypertherm® 120837 · Pack 1
T-0372	Nozzle 200A	MAX200® · Hypertherm® 020608 · Pack 5
T-0373	Nozzle 100A	MAX200® · Hypertherm® 020611 · Pack 5
T-0376	Nozzle 40A	MAX200® · Hypertherm® 020689 · Pack 5
T-0371	Nozzle 200A, O 2	MAX200® · Hypertherm® 020605 · Pack 5
T-0375	Nozzle 100A, O 2	MAX200® · Hypertherm® 020616 · Pack 5
T-0378	Swirl Ring 100A, 200A	MAX200® · Hypertherm® 020607 · Pack 1
T-0379	Swirl Ring 40A	MAX200® · Hypertherm® 020613 · Pack 1
T-0377	Swirl Ring 200A, O 2	MAX200® · Hypertherm® 020604 · Pack 1
T-0380	Swirl Ring 100A, O 2	MAX200® · Hypertherm® 020617 · Pack 1
T-3926	Electrode 40A, 200A	MAX200® · Hypertherm® 220021 · 220021-UR · Pack 5
T-2838	Electrode 200A, Extended	MAX200® · Hypertherm® 120258 · Pack 5

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Thermacut · HT®, MAX® & PAC

Match the exact PAC torch or upgrade assembly. Check gas, lead length and slave-torch configuration.

Order Code	Item / Grade	Size / Configuration
T-0773	Electrode 100A, 200A	MAX200® · Hypertherm® 120547 · Pack 5
T-0998	Electrode 40A, 200A	MAX200® · Hypertherm® 120667 · Pack 5
T-4901	Electrode 40A, 200A, SilverEX-®	MAX200® · Hypertherm® 020664 · 020664-AG · Pack 5
T-0382	Electrode 100–200A	MAX200® · Hypertherm® 020415 · 020415-UR · Pack 5
T-0384	MAX®200, Machine Torch (same as 120584)	MAX200® · Hypertherm® 020470 · Pack 1
T-4066	MAX®200/HT®2000, S.S. Machine Torch	MAX200® · Hypertherm® 120356 · Pack 1
T-0383	O-Ring	MAX200® · Hypertherm® 044027 · Pack 1
T-1813	Water Tube, OEM Torch	MAX200® · Hypertherm® 020963 · Pack 1 · OEM torch
T-4119	Water Tube, TMT/OEM Torch	MAX200® · Pack 1 · Either torch
T-10876	Water Tube, Extended, OEM Torch	MAX200® · Hypertherm® 120257 · Pack 1 · OEM torch
PT-11557	Water Tube, Extended, TMT/OEM Torch	MAX200® · Ref. T-4120 · Pack 1 · Either torch
T-1397	Wrench for TMT Water Tube	MAX200® · Pack 1
T-0386	Sleeve 1.75“ (D 44.5mm for 020470 or 120584)	MAX200® · Hypertherm® 020431 · Pack 1
T-1001	Sleeve 2“ (D 50.8mm for 120356)	MAX200® · Hypertherm® 020041 · Pack 1
KT-1132	MAX®200 Cable Leads Mach. 7.6m	MAX200® · Hypertherm® 028383 · Pack 1
KT-1317	MAX®200 Cable Leads Mach.10.7m	MAX200® · Hypertherm® 028458 · Pack 1
KT-1212	MAX®200 Cable Leads Mach.12.2m	MAX200® · Hypertherm® 028459 · Pack 1
KT-1072	MAX®200 Cable Leads Mach.15.2m	MAX200® · Hypertherm® 028384 · Pack 1
KT-1078	MAX®200 Cable Leads Mach. 21m	MAX200® · Ref. K.MAX200®.21M.K · Pack 1
KT-1161	MAX®200 Cable Leads Mach. 22.9m	MAX200® · Hypertherm® 028599 · Pack 1
T-13329	MAX®200 Mach. Torch with Leads 2.0m	MAX200® · Ref. K.MAX200®.2,0M · Pack 1
KT-1167	MAX®200 Mach. Torch with Leads 7.6m	MAX200® · Ref. K.MAX200®.7,6M · Pack 1
KT-1059	MAX®200 Mach. Torch with Leads 10.7m	MAX200® · Ref. K.MAX200®.10,7M · Pack 1
KT-1168	MAX®200 Mach. Torch with Leads 15.2m	MAX200® · Ref. K.MAX200®.15,2M · Pack 1
T-11284	Shield 130A, O/Air 2	MAX200® · Hypertherm® 220536 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-11376	Shield 200A, Air/N 2	MAX200® · Hypertherm® 420045 · Pack 1
T-11283	Shield 50A, Air	MAX200® · Hypertherm® 220532 · Pack 1
T-13097	Retaining Cap 50–200A, O/Air (200A, N), HD 2 2	MAX200® · Hypertherm® 220936 · Pack 1
T-13096	Retaining Cap 50–200A, O/Air (200A, N), without IHS, HD 2 2	MAX200® · Hypertherm® 220935 · Pack 1
T-11315	Nozzle 130A, O/Air 2	MAX200® · Hypertherm® 220892 · 220892-UR · Pack 5
T-11837	Nozzle 200A, O/Air/N 2 2	MAX200® · Hypertherm® 420044 · 420044-UR · Pack 5
T-11313	Nozzle 50A, Air	MAX200® · Hypertherm® 220890 · 220890-UR · Pack 5
T-11280	Swirl Ring 130A (200A)	MAX200® · Hypertherm® 220488 · Pack 1
T-11282	Swirl Ring 50A, Air (200A, N) 2	MAX200® · Hypertherm® 220529 · Pack 1
T-11304	Electrode 130A, O/Air 2	MAX200® · Hypertherm® 220487 · 220487-UR · Pack 5 · A
T-11317	Electrode 200A, O/Air 2	MAX200® · Hypertherm® 220937 · 220937-UR · Pack 5 · A
T-11309	Electrode 45A (50A)	MAX200® · Hypertherm® 220528 · 220528-UR · Pack 5 · A
T-0382	Electrode 100–200A	MAX200® · Hypertherm® 020415 · 020415-UR · Pack 5 · A
T-11307	Cooling Tube (use with TMT electrode)	MAX200® · Hypertherm® 220521 · 220521-UR · Pack 1 · A
T-13154	Torch Body MaxPro™200	MAX200® · Hypertherm® 420087 · 420087-UR · Pack 1
N-10094	O-Ring	MAX200® · Ref. 1-027B · Pack 1
T-13160	Mounting Sleeve 2“	MAX200® · Hypertherm® 220943 · Pack 1
T-0088	Retaining Cap	HT400® · Hypertherm® 020579 · Pack 1
T-0078	Nozzle 260A, 340A, O 2	HT400® · Hypertherm® 020086 · Pack 1
T-0080	Nozzle .166, N 2	HT400® · Hypertherm® 020084 · Pack 1 · On demand
T-1795	Nozzle .099, O, CCW 2	HT400® · Hypertherm® 020392 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-0081	Swirl Ring, O 2	HT400® · Hypertherm® 020096 · Pack 1
T-0020	Swirl Ring .120/.166/.187, N 2	HT400® · Hypertherm® 020039 · Pack 1
T-0083	Electrode, O 2	HT400® · Hypertherm® 020081 · Pack 5
T-0084	Electrode, N 2	HT400® · Hypertherm® 020082 · Pack 5
T-1388	Water Tube, TMT Torch	HT400® · Hypertherm® 020990 · 020990-UR · Pack 1 · Either torch
T-1397	Wrench for TMT Water Tube	HT400® · Pack 1
T-13355	HT®400 Cable Leads 1.5m	HT400® · Pack 1
KT-1214	HT®400, PAC®500 Cable Leads 6.1m	HT400® · Hypertherm® 028139 · Pack 1
KT-1154	HT®400, PAC®500 Cable Leads 7.6m	HT400® · Hypertherm® 028140 · Pack 1
KT-1157	HT®400, PAC®500 Cable Leads 9.2m	HT400® · Hypertherm® 028141 · Pack 1
KT-1153	HT®400, PAC®500 Cable Leads 10.7m	HT400® · Hypertherm® 028142 · Pack 1
KT-1404	HT®400, PAC®500 Cable Leads 12.2m	HT400® · Hypertherm® 028143 · Pack 1
KT-1217	HT®400, PAC®500 Cable Leads 15.2m	HT400® · Ref. K.HT400®.15,2M.K · Pack 1
KT-1058	HT®400 Mach. Torch with Leads 10.7m	HT400® · Ref. K.HT400®.10,7M · Pack 1
T-0088	Retaining Cap	HT4000® · Hypertherm® 020579 · Pack 1
T-0078	Nozzle 260A, 340A, O 2	HT4000® · Hypertherm® 020086 · Pack 1
T-0080	Nozzle .166, N 2	HT4000® · Hypertherm® 020084 · Pack 1 · On demand
T-0509	Nozzle .120, N 2	HT4000® · Hypertherm® 020281 · Pack 1
T-0510	Nozzle .166, N 2	HT4000® · Hypertherm® 020282 · Pack 1
T-0511	Nozzle .187, N 2	HT4000® · Hypertherm® 020283 · Pack 1
T-0512	Nozzle .220, N 2	HT4000® · Hypertherm® 020284 · Pack 1
T-1292	Swirl Ring, PAC®170	HT4000® · Hypertherm® 020623 · Pack 1
T-0020	Swirl Ring .120/.166/.187, N 2	HT4000® · Hypertherm® 020039 · Pack 1
T-1293	Electrode PAC®170, O 2	HT4000® · Hypertherm® 020663 · Pack 5
T-0084	Electrode, N 2	HT4000® · Hypertherm® 020082 · Pack 5
T-0083	Electrode, O 2	HT4000® · Hypertherm® 020081 · Pack 5
T-1382	Electrode, O 2	HT4000® · Hypertherm® 120090 · Pack 5

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Order Code	Item / Grade	Size / Configuration
T-0499	Electrode, N 2	HT4000® · Hypertherm® 020285 · Pack 5
T-1393	Torch Body PAC®170/PAC®600/PAC®620	HT4000® · Hypertherm® 020328 · Pack 1
T-1388	Water Tube, TMT Torch	HT4000® · Hypertherm® 020990 · 020990-UR · Pack 1 · Either torch
T-1397	Wrench for TMT Water Tube	HT4000® · Pack 1
T-0508	Retaining Cap 260A–760A, N 2	HT4001® · Hypertherm® 020580 · Pack 1
T-0509	Nozzle .120, N 2	HT4001® · Hypertherm® 020281 · Pack 1
T-0510	Nozzle .166, N 2	HT4001® · Hypertherm® 020282 · Pack 1
T-0511	Nozzle .187, N 2	HT4001® · Hypertherm® 020283 · Pack 1
T-0512	Nozzle .220, N 2	HT4001® · Hypertherm® 020284 · Pack 1
T-0020	Swirl Ring .120/.166/.187, N 2	HT4001® · Hypertherm® 020039 · Pack 1
T-0022	Swirl Ring .220	HT4001® · Hypertherm® 020040 · Pack 1
T-0499	Electrode, N 2	HT4001® · Hypertherm® 020285 · Pack 5
T-1388	Water Tube, TMT Torch	HT4001® · Hypertherm® 020990 · 020990-UR · Pack 1 · Either torch
T-1393	Torch Body PAC®170/PAC®600/PAC®620	HT4001® · Hypertherm® 020328 · Pack 1
T-1397	Wrench for TMT Water Tube	HT4001® · Pack 1
T-1384	Nozzle 400A, Bevel, N 2	HT4001® · Hypertherm® 120387 · Pack 1
T-11184	Nozzle 600A, Bevel, N 2	HT4001® · Hypertherm® 120388 · Pack 1
T-1387	Electrode, Bevel, N 2	HT4001® · Hypertherm® 020968 · Pack 5
T-9883	Water Tube, Bevel, TMT torch	HT4001® · Hypertherm® 020991 · 020991-UR · Pack 1
KT-1369	PAC®620 Cable Leads 15.2m	HT4001® · Hypertherm® 028516 · Pack 1
T-0088	Retaining Cap 260–400A	HT4001® · Hypertherm® 020579 · Pack 1
T-0078	Nozzle 260A, 340A, O 2	HT4001® · Hypertherm® 020086 · Pack 1
T-0080	Nozzle .166, N 2	HT4001® · Hypertherm® 020084 · Pack 1 · On demand
T-1292	Swirl Ring 260A, O 2	HT4001® · Hypertherm® 020623 · Pack 1
T-1381	Swirl Ring 340A, O 2	HT4001® · Hypertherm® 120135 · Pack 1
T-1293	Electrode 260A, O 2	HT4001® · Hypertherm® 020663 · Pack 5

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Order Code	Item / Grade	Size / Configuration
T-2846	Electrode 340A, O 2	HT4001® · Hypertherm® 120630 · 120630-UR · Pack 5 · On demand
T-0084	Electrode 260A, 400A, N 2	HT4001® · Hypertherm® 020082 · Pack 5
T-2841	Nozzle 260A, 340A, Bevel, O 2	HT4001® · Hypertherm® 120384 · Pack 1
T-2928	Nozzle 260A, 340A, Bevel, O, CCW 2	HT4001® · Hypertherm® 120385 · Pack 1
T-4189	Swirl Ring 340A, O 2	HT4001® · Hypertherm® 120460 · Pack 1
T-3539	Swirl Ring 340A, O, CCW 2	HT4001® · Hypertherm® 120461 · Pack 1
T-3842	Electrode 340A, Bevel, O 2	HT4001® · Hypertherm® 120836 · Pack 5
T-0017	Nozzle .187	Model 500 · Hypertherm® 020036 · Pack 1
T-0018	Nozzle .220	Model 500 · Hypertherm® 020037 · Pack 1
T-0020	Swirl Ring .120/.166/.187, N 2	Model 500 · Hypertherm® 020039 · Pack 1
T-0021	Swirl Ring .166, .187, CCW	Model 500 · Hypertherm® 020042 · Pack 1
T-0022	Swirl Ring .220	Model 500 · Hypertherm® 020040 · Pack 1
T-0023	Swirl Ring .250	Model 500 · Hypertherm® 020048 · Pack 1
T-0024	Electrode	Model 500 · Hypertherm® 020038 · Pack 5
T-1395	Water Tube, TMT Torch	Model 500 · Hypertherm® 120035 · 120035-UR · Pack 1 · Either torch
T-0025	Torch Main Body PAC®500	Model 500 · Hypertherm® 020030 · Pack 1
T-1397	Wrench for TMT Water Tube	Model 500 · Pack 1
KT-1214	HT®400, PAC®500 Cable Leads 6.1m	Model 500 · Hypertherm® 028139 · Pack 1
KT-1154	HT®400, PAC®500 Cable Leads 7.6m	Model 500 · Hypertherm® 028140 · Pack 1
KT-1157	HT®400, PAC®500 Cable Leads 9.2m	Model 500 · Hypertherm® 028141 · Pack 1
KT-1153	HT®400, PAC®500 Cable Leads 10.7m	Model 500 · Hypertherm® 028142 · Pack 1
KT-1404	HT®400, PAC®500 Cable Leads 12.2m (40')	Model 500 · Hypertherm® 028143 · Pack 1
KT-1217	HT®400, PAC®500 Cable Leads 15.2m	Model 500 · Ref. K.HT400®.15,2M.K · Pack 1
KT-1471	PAC®500 Mach. Torch with Leads 6.1m	Model 500 · Ref. K.PAC500.6,1M · Pack 1
KT-1165	PAC®500 Mach. Torch with Leads 15.2m	Model 500 · Ref. K.PAC500.15,2M · Pack 1
KT-1164	PAC®500 Mach. Torch with Leads 22.9m	Model 500 · Ref. K.PAC500.22,9M · Pack 1

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Select by material, cutting current and gas. The guide shows the matched front ends and cooling tube requirements.

Order Code	Item / Grade	Size / Configuration
T-9961	Shield Cap 30–130A	HPR130® / 260 · Hypertherm® 220173 · 220173-UR · Pack 1
N-10099	O-Ring	HPR130® / 260 · Ref. 1-031B · Pack 1
T-9964	Shield Cap 200/260A (130/260A, Bevel)	HPR130® / 260 · Hypertherm® 220398 · 220398-UR · Pack 1
T-10878	Shield 30A	HPR130® / 260 · Hypertherm® 220194 · Pack 10
T-10882	Shield 50A	HPR130® / 260 · Hypertherm® 220555 · Pack 10
T-9838	Shield 80A	HPR130® / 260 · Hypertherm® 220189 · Pack 10
T-9839	Shield 130A	HPR130® / 260 · Hypertherm® 220183 · Pack 10
T-9965	Shield 200A	HPR130® / 260 · Hypertherm® 220356 · Pack 1
T-9970	Shield 260A	HPR130® / 260 · Hypertherm® 220440 · 220440-UR · Pack 1
T-10311	Shield 130A, Bevel	HPR130® / 260 · Hypertherm® 220645 · Pack 1
T-10881	Shield 260A, Bevel	HPR130® / 260 · Hypertherm® 220545 · Pack 1
T-11146	Inner Retaining Cap 30/50A	HPR130® / 260 · Hypertherm® 220313 · Pack 1
T-11144	Inner Retaining Cap 80/130A	HPR130® / 260 · Hypertherm® 220176 · Pack 1
T-11149	Inner Retaining Cap 200A	HPR130® / 260 · Hypertherm® 220355 · Pack 1
T-11150	Inner Retaining Cap 260A	HPR130® / 260 · Hypertherm® 220433 · Pack 1
T-11151	Inner Retaining Cap 130A/260A, Bevel	HPR130® / 260 · Hypertherm® 220603 · Pack 1
T-9834	Nozzle 30A	HPR130® / 260 · Hypertherm® 220193 · 220193-UR · Pack 1
T-10936	Nozzle 30A	HPR130® / 260 · Hypertherm® 220193 · Pack 1

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T-10313	Nozzle 50A	HPR130® / 260 · Hypertherm® 220554 · 220554-UR · Pack 1
T-10940	Nozzle 50A	HPR130® / 260 · Hypertherm® 220554 · Pack 1
T-9835	Nozzle 80A	HPR130® / 260 · Hypertherm® 220188 · 220188-UR · Pack 1
T-10935	Nozzle 80A	HPR130® / 260 · Hypertherm® 220188 · Pack 1
T-9836	Nozzle 130A	HPR130® / 260 · Hypertherm® 220182 · 220182-UR · Pack 1
T-10934	Nozzle 130A	HPR130® / 260 · Hypertherm® 220182 · Pack 1
T-10248	Nozzle 100A, HD®3070 upgrade	HPR130® / 260 · Hypertherm® 220510 · 220510-UR · Pack 1
T-11265	Nozzle 100A, HD®3070 upgrade	HPR130® / 260 · Hypertherm® 220510 · Pack 1
T-9967	Nozzle 200A	HPR130® / 260 · Hypertherm® 220354 · 220354-UR · Pack 1
T-10937	Nozzle 200A	HPR130® / 260 · Hypertherm® 220354 · Pack 1
T-9972	Nozzle 260A	HPR130® / 260 · Hypertherm® 220439 · 220439-UR · Pack 1
T-10938	Nozzle 260A	HPR130® / 260 · Hypertherm® 220439 · Pack 1
T-10941	Nozzle 130A, Bevel	HPR130® / 260 · Hypertherm® 220646 · Pack 1
T-10308	Nozzle 260A, Bevel	HPR130® / 260 · Hypertherm® 220542 · 220542-UR · Pack 1
T-10939	Nozzle 260A, Bevel	HPR130® / 260 · Hypertherm® 220542 · Pack 1
T-10297	Swirl Ring 30–60A	HPR130® / 260 · Hypertherm® 220180 · Pack 1
T-10305	Swirl Ring 50A	HPR130® / 260 · Hypertherm® 220553 · Pack 1
T-10295	Swirl Ring 80/130 (130A, Bevel)	HPR130® / 260 · Hypertherm® 220179 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-10296	Swirl Ring 200A	HPR130® / 260 · Hypertherm® 220353 · Pack 1
T-10271	Swirl Ring 260A (260A, Bevel)	HPR130® / 260 · Hypertherm® 220436 · Pack 1
T-9894	Electrode 30A	HPR130® / 260 · Hypertherm® 220192 · 220192-UR · Pack 5 · A
T-10306	Electrode 50A	HPR130® / 260 · Hypertherm® 220552 · 220552-UR · Pack 5 · A
T-9895	Electrode 80A	HPR130® / 260 · Hypertherm® 220187 · 220187-UR · Pack 5 · A
T-12064	Electrode 80A (=420566), Silver PRO	HPR130® / 260 · Hypertherm® 220187 · 220187-PRO · Pack 5 · A
T-9920	Electrode 130A	HPR130® / 260 · Hypertherm® 220181 · 220181-UR · Pack 5 · A
T-11203	Electrode 130A (=220665-PRO), Silver PRO	HPR130® / 260 · Hypertherm® 220181 · 220181-PRO · Pack 5 · A
T-9969	Electrode 200A	HPR130® / 260 · Hypertherm® 220352 · 220352-UR · Pack 5 · A
T-11200	Electrode 200A (=220666-PRO), Silver PRO	HPR130® / 260 · Hypertherm® 220352 · 220352-PRO · Pack 5 · A
T-9974	Electrode 260A	HPR130® / 260 · Hypertherm® 220435 · 220435-UR · Pack 5 · A
T-11197	Electrode 260A (=220668-PRO), Silver PRO	HPR130® / 260 · Hypertherm® 220435 · 220435-PRO · Pack 5 · A
T-4927	Electrode 80A, SilverEX-®	HPR130® / 260 · Hypertherm® 220187 · 220187-AG · Pack 5 · A
T-4917	Electrode 130A, SilverEX-®	HPR130® / 260 · Hypertherm® 220181 · 220181-AG · Pack 5 · A
T-4925	Electrode 200A, SilverEX-®	HPR130® / 260 · Hypertherm® 220352 · 220352-AG · Pack 5 · A
T-4926	Electrode 260A, SilverEX-®	HPR130® / 260 · Hypertherm® 220435 · 220435-AG · Pack 5 · A
T-10309	Electrode 130A, Bevel	HPR130® / 260 · Hypertherm® 220649 · 220649-UR · Pack 5 · A
T-10307	Electrode 260A, Bevel	HPR130® / 260 · Hypertherm® 220541 · 220541-UR · Pack 5 · A

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Order Code	Item / Grade	Size / Configuration
T-9882	Cooling Tube 30–260A	HPR130® / 260 · Hypertherm® 220340 · 220340-UR · Pack 1 · A
T-13016	O-Ring	HPR130® / 260 · Hypertherm® 026009 · Pack 1
T-10472	Cooling Tube 80–200A, Bevel	HPR130® / 260 · Hypertherm® 220700 · 220700-UR · Pack 1 · A
T-10323	Cooling Tube 400A (260–400A, Bevel)	HPR130® / 260 · Hypertherm® 220571 · 220571-UR · Pack 1 · A
TN-0069	Consumables Removal Tool	HPR130® / 260 · Hypertherm® 104119 · 104119-UR · Pack 1
T-0994	Silicone Lubricant 25ml	HPR130® / 260 · Hypertherm® 027055 · Pack 1
T-9961	Shield Cap 45–130A	HPR130® / 260 · Hypertherm® 220173 · 220173-UR · Pack 1
T-9975	Shield 45A	HPR130® / 260 · Hypertherm® 220202 · Pack 10
T-9979	Shield 80A	HPR130® / 260 · Hypertherm® 220338 · Pack 10
T-9982	Shield 130A	HPR130® / 260 · Hypertherm® 220198 · Pack 10
T-10880	Shield 260A	HPR130® / 260 · Hypertherm® 220407 · Pack 10
T-11145	Inner Retaining Cap 45A/80A/130A	HPR130® / 260 · Hypertherm® 220304 · Pack 1
T-11144	Inner Retaining Cap 130A (N) 2	HPR130® / 260 · Hypertherm® 220176 · Pack 1
T-11147	Inner Retaining Cap 200A/260A	HPR130® / 260 · Hypertherm® 220344 · Pack 1
T-9977	Nozzle 45A	HPR130® / 260 · Hypertherm® 220201 · Pack 1
T-9980	Nozzle 80A	HPR130® / 260 · Hypertherm® 220337 · Pack 5
T-9983	Nozzle 130A	HPR130® / 260 · Hypertherm® 220197 · Pack 5
T-9987	Nozzle 200A	HPR130® / 260 · Hypertherm® 220343 · Pack 1

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T-9990	Nozzle 260A	HPR130® / 260 · Hypertherm® 220406 · Pack 1
T-10295	Swirl Ring 80A/130A (130A, Bevel)	HPR130® / 260 · Hypertherm® 220179 · Pack 1
T-10579	Swirl Ring 200A	HPR130® / 260 · Hypertherm® 220342 · Pack 1
T-10596	Swirl Ring 260A (260A, Bevel)	HPR130® / 260 · Hypertherm® 220405 · Pack 1
T-9978	Electrode 45A	HPR130® / 260 · Hypertherm® 220308 · 220308-UR · Pack 5 · A
T-9981	Electrode 80A	HPR130® / 260 · Hypertherm® 220339 · 220339-UR · Pack 5 · A
T-9984	Electrode 130A/200A/260A	HPR130® / 260 · Hypertherm® 220307 · 220307-UR · Pack 5 · A
N-10055	O-Ring	HPR130® / 260 · Ref. 1-009S · Pack 1
T-9964	Shield Cap 200/260A	HPR130® / 260 · Hypertherm® 220398 · 220398-UR · Pack 1
T-11144	Inner Retaining Cap 45A/130A	HPR130® / 260 · Hypertherm® 220176 · Pack 1
T-11145	Inner Retaining Cap 130A	HPR130® / 260 · Hypertherm® 220304 · Pack 1
T-11147	Inner Retaining Cap 260A	HPR130® / 260 · Hypertherm® 220344 · Pack 1
T-9993	Nozzle 200A	HPR130® / 260 · Hypertherm® 220346 · Pack 1
T-10297	Swirl Ring 45A	HPR130® / 260 · Hypertherm® 220180 · Pack 1
T-10295	Swirl Ring 130A	HPR130® / 260 · Hypertherm® 220179 · Pack 1
T-10596	Swirl Ring 260A	HPR130® / 260 · Hypertherm® 220405 · Pack 1
T-11137	Torch Q. D. Orig. design (incl. item 3 – 4 pcs.; included 2 pcs. Cooling Tube 220340-UR)	HPR130® / 260 · Hypertherm® 220162 · Pack 1
N-10096	O-Ring	HPR130® / 260 · Ref. 1-028B · Pack 1
N-10054	O-Ring	HPR130® / 260 · Ref. 1-008S · Pack 1

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Order Code	Item / Grade	Size / Configuration
N-18157	Conical Sealing	HPR130® / 260 · Pack 10
T-11138	Receptacle Q. D. Original design	HPR130® / 260 · Hypertherm® 220163 · Pack 1
N-18108	O-Ring	HPR130® / 260 · Ref. O-KR-45x3,5B · Pack 1
T-11769	Connector Tube HPR® with O-Rings	HPR130® / 260 · Pack 1
T-10492	Mounting Tube	HPR130® / 260 · Hypertherm® 220232 · Pack 1
KT-1108	Cable Leads 2m	HPR130® / 260 · Hypertherm® 128986 · Pack 1
KT-1397	Cable Leads 3m	HPR130® / 260 · Hypertherm® 128935 · Pack 1
KT-1117	Cable Leads 4.5m	HPR130® / 260 · Hypertherm® 128934 · Pack 1
KT-1052	Cable Leads 7.5m	HPR130® / 260 · Hypertherm® 128784 · Pack 1
KT-1126	Cable Leads 10m	HPR130® / 260 · Hypertherm® 128987 · Pack 1
KT-1106	Cable Leads 15m	HPR130® / 260 · Hypertherm® 128785 · Pack 1
KT-1269	Cable Leads 18m	HPR130® / 260 · Ref. K.HPR130®.18M.K · Pack 1
KT-1150	Cable Leads 20m	HPR130® / 260 · Hypertherm® 128988 · Pack 1
KT-1270	Cable Leads 21m	HPR130® / 260 · Ref. K.HPR130®.21M.K · Pack 1
KT-1505	Robo (Bevel) Torch with Leads 7.5m	HPR130® / 260 · Ref. K.HPR130®-BEV.7,5M · Pack 1
KT-1331	Torch with Leads 7.5m	HPR130® / 260 · Ref. K.HPR130®.7,5M · Pack 1
T-13127	Torch with Leads 15m	HPR130® / 260 · Ref. K.HPR130®.15M · Pack 1
KT-1421	Torch with Leads 20m	HPR130® / 260 · Ref. K.HPR130®.20M · Pack 1

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T-11864	Set of spare parts for 220162, contains items 3 (4 pcs.), 3a (8 pcs.), 1a (2 pcs.), 1b (1 pc.), 1c (1 pc.), 2a (1 pc.), Cooling Tube 220340-UR, Silicon Lubricant T-0994	HPR130® / 260 · Hypertherm® 128879 · Pack 1
T-11409	Receptacle Q. D., Bevel	HPR130® / 260 · Hypertherm® 220573 · Pack 1
T-11271	Shield Cap 30–130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220747 · Pack 1
T-11270	Shield Cap 200–400A MS (80–400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220637 · 220637-UR · Pack 1 · A
T-13279	Shield Cap 400A HD	HPR130XD® / 260XD / 400XD · Hypertherm® 220637 · 220637-HD · Pack 1 · HD
T-10878	Shield 30A	HPR130XD® / 260XD / 400XD · Hypertherm® 220194 · Pack 10
T-10882	Shield 50A	HPR130XD® / 260XD / 400XD · Hypertherm® 220555 · Pack 10
T-9838	Shield 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220189 · Pack 10
T-9839	Shield 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220183 · Pack 10
T-11276	Shield 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220761 · 220761-UR · Pack 1 · A
T-11277	Shield 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220764 · 220764-UR · Pack 1 · A
T-12272	Shield 400A	HPR130XD® / 260XD / 400XD · Hypertherm® 220636 · 220636-UR · Pack 1 · A
T-13278	Shield 400A HD	HPR130XD® / 260XD / 400XD · Hypertherm® 220636 · 220636-HD · Pack 1 · HD
T-11403	Shield 80/130A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220742 · 220742-UR · Pack 1 · A
T-11424	Shield 200A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220658 · 220658-UR · Pack 1 · A
T-11402	Shield 260A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220741 · 220741-UR · Pack 1 · A
T-11272	Inner Retaining Cap 30/50A	HPR130XD® / 260XD / 400XD · Hypertherm® 220754 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-11273	Inner Ret. Cap 80/130A MS (130A (N) SS) (45/130A AL) 2	HPR130XD® / 260XD / 400XD · Hypertherm® 220756 · Pack 1
T-11274	Inner Retaining Cap 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220757 · 220757-UR · Pack 1 · A
N-20194	O-Ring	HPR130XD® / 260XD / 400XD · Pack 1
T-11275	Inner Retaining Cap 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220760 · 220760-UR · Pack 1 · A
T-12271	Inner Retaining Cap 400A	HPR130XD® / 260XD / 400XD · Hypertherm® 220635 · 220635-UR · Pack 1 · A
T-13571	Inner Retaining Cap 400A, CCW	HPR130XD® / 260XD / 400XD · Hypertherm® 220783 · 220783-UR · Pack 1 · A
T-13277	Inner Retaining Cap 400A HD	HPR130XD® / 260XD / 400XD · Hypertherm® 220635 · 220635-HD · Pack 1 · HD
T-11833	Inner Retaining Cap 80/200A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220845 · 220845-UR · Pack 1 · A
T-11401	Inner Retaining Cap 130/260A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220740 · 220740-UR · Pack 1 · A
T-9834	Nozzle 30A	HPR130XD® / 260XD / 400XD · Hypertherm® 220193 · 220193-UR · Pack 1
T-10936	Nozzle 30A	HPR130XD® / 260XD / 400XD · Hypertherm® 220193 · Pack 1
T-10313	Nozzle 50A	HPR130XD® / 260XD / 400XD · Hypertherm® 220554 · 220554-UR · Pack 1
T-10940	Nozzle 50A	HPR130XD® / 260XD / 400XD · Hypertherm® 220554 · Pack 1
T-9835	Nozzle 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220188 · 220188-UR · Pack 1
T-10935	Nozzle 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220188 · Pack 1
T-9836	Nozzle 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220182 · 220182-UR · Pack 1
T-10934	Nozzle 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220182 · Pack 1
T-9967	Nozzle 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220354 · 220354-UR · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-10937	Nozzle 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220354 · Pack 1
T-9972	Nozzle 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220439 · 220439-UR · Pack 1
T-10938	Nozzle 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220439 · Pack 1
T-12270	Nozzle 400A (400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220632 · 220632-UR · Pack 1 · B
T-11832	Nozzle 80A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220806 · Pack 1
T-10941	Nozzle 130A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220646 · Pack 1
T-11425	Nozzle 200A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220659 · Pack 1
T-10308	Nozzle 260A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220542 · 220542-UR · Pack 1
T-10939	Nozzle 260A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220542 · Pack 1
T-10297	Swirl Ring 30–60A	HPR130XD® / 260XD / 400XD · Hypertherm® 220180 · Pack 1
T-10305	Swirl Ring 50A	HPR130XD® / 260XD / 400XD · Hypertherm® 220553 · Pack 1
T-10295	Swirl Ring 80/130A (80/130A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220179 · Pack 1
T-10296	Swirl Ring 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220353 · Pack 1
T-10271	Swirl Ring 260A (260A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220436 · Pack 1
T-12267	Swirl Ring 400A (400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220631 · 220631-UR · Pack 1 · B
T-13572	Swirl Ring 400A, CCW	HPR130XD® / 260XD / 400XD · Hypertherm® 220782 · 220782-UR · Pack 1 · B
T-9894	Electrode 30A	HPR130XD® / 260XD / 400XD · Hypertherm® 220192 · 220192-UR · Pack 5 · C
T-10306	Electrode 50A	HPR130XD® / 260XD / 400XD · Hypertherm® 220552 · 220552-UR · Pack 5 · C

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Order Code	Item / Grade	Size / Configuration
T-9895	Electrode 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220187 · 220187-UR · Pack 5 · C
T-12064	Electrode 80A (=420566), Silver PRO	HPR130XD® / 260XD / 400XD · Hypertherm® 220187 · 220187-PRO · Pack 5 · C
T-9920	Electrode 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220181 · 220181-UR · Pack 5 · C
T-11203	Electrode 130A (=220665-PRO), Silver PRO	HPR130XD® / 260XD / 400XD · Hypertherm® 220181 · 220181-PRO · Pack 5 · C
T-9969	Electrode 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220352 · 220352-UR · Pack 5 · C
T-11200	Electrode 200A (=220666-PRO), Silver PRO	HPR130XD® / 260XD / 400XD · Hypertherm® 220352 · 220352-PRO · Pack 5 · C
T-9974	Electrode 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220435 · 220435-UR · Pack 5 · C
T-11197	Electrode 260A (=220668-PRO), Silver PRO	HPR130XD® / 260XD / 400XD · Hypertherm® 220435 · 220435-PRO · Pack 5 · C
T-12269	Electrode 400A (400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220629 · 220629-UR · Pack 10 · C
T-4927	Electrode 80A, SilverEX-®	HPR130XD® / 260XD / 400XD · Hypertherm® 220187 · 220187-AG · Pack 5 · C
T-4917	Electrode 130A, SilverEX-®	HPR130XD® / 260XD / 400XD · Hypertherm® 220181 · 220181-AG · Pack 5 · C
T-4925	Electrode 200A, SilverEX-®	HPR130XD® / 260XD / 400XD · Hypertherm® 220352 · 220352-AG · Pack 5 · C
T-4926	Electrode 260A, SilverEX-®	HPR130XD® / 260XD / 400XD · Hypertherm® 220435 · 220435-AG · Pack 5 · C
T-11831	Electrode 80A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220802 · 220802-UR · Pack 5 · C
T-10309	Electrode 130A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220649 · 220649-UR · Pack 5 · C
T-11426	Electrode 200A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220662 · 220662-UR · Pack 5 · C
T-10307	Electrode 260A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220541 · 220541-UR · Pack 5 · C
T-9882	Cooling Tube 30–260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220340 · 220340-UR · Pack 1 · C

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Order Code	Item / Grade	Size / Configuration
T-13016	O-Ring	HPR130XD® / 260XD / 400XD · Hypertherm® 026009 · Pack 1
T-10472	Cooling Tube 80–200A, Bevel	HPR130XD® / 260XD / 400XD · Hypertherm® 220700 · 220700-UR · Pack 1 · C
T-10323	Cooling Tube 400A (260–400A, Bevel)(400–600A, SS, AL)	HPR130XD® / 260XD / 400XD · Hypertherm® 220571 · 220571-UR · Pack 1 · C
TN-0069	Consumables Removal Tool	HPR130XD® / 260XD / 400XD · Hypertherm® 104119 · 104119-UR · Pack 1
T-0994	Silicone Lubricant 25ml	HPR130XD® / 260XD / 400XD · Hypertherm® 027055 · Pack 1
T-11271	Shield Cap 45–130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220747 · Pack 1
T-9975	Shield 45A	HPR130XD® / 260XD / 400XD · Hypertherm® 220202 · Pack 10
T-9979	Shield 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220338 · Pack 10
T-9982	Shield 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220198 · Pack 10
T-11956	Shield 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220762 · 220762-UR · Pack 1 · A
T-11957	Shield 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220763 · 220763-UR · Pack 1 · A
T-11958	Shield 400A (400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220707 · 220707-UR · Pack 1 · A
T-11953	Inner Retaining Cap 45/80/130A SS (45/130A AL)	HPR130XD® / 260XD / 400XD · Hypertherm® 220755 · Pack 1
T-11955	Inner Retaining Cap 200/260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220758 · 220758-UR · Pack 1 · A
T-11959	Inner Retaining Cap 400A (400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220712 · 220712-UR · Pack 1 · A
T-9977	Nozzle 45A	HPR130XD® / 260XD / 400XD · Hypertherm® 220201 · Pack 1
T-9980	Nozzle 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220337 · Pack 5
T-9983	Nozzle 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220197 · Pack 5

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Order Code	Item / Grade	Size / Configuration
T-9987	Nozzle 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220343 · Pack 1
T-9990	Nozzle 260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220406 · Pack 1
T-11960	Nozzle 400A (400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220708 · Pack 1
T-10297	Swirl Ring 30A MS (45A SS)	HPR130XD® / 260XD / 400XD · Hypertherm® 220180 · Pack 1
T-10295	Swirl Ring 80/130A (130A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220179 · Pack 1
T-10579	Swirl Ring 200A	HPR130XD® / 260XD / 400XD · Hypertherm® 220342 · Pack 1
T-10596	Swirl Ring 260/400A (260/400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220405 · Pack 1
T-9978	Electrode 45A	HPR130XD® / 260XD / 400XD · Hypertherm® 220308 · 220308-UR · Pack 5 · B
T-9981	Electrode 80A	HPR130XD® / 260XD / 400XD · Hypertherm® 220339 · 220339-UR · Pack 5 · B
T-9984	Electrode 130/200/260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220307 · 220307-UR · Pack 5 · B
T-11950	Electrode 400–600A (Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220709 · 220709-UR · Pack 5 · B
T-9882	Cooling Tube 30–260A	HPR130XD® / 260XD / 400XD · Hypertherm® 220340 · 220340-UR · Pack 1 · B
T-10323	Cooling Tube 400A (260–400A, Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220571 · 220571-UR · Pack 1 · B
T-11960	Nozzle 400A (Bevel)	HPR130XD® / 260XD / 400XD · Hypertherm® 220708 · Pack 1
T-10295	Swirl Ring 130A	HPR130XD® / 260XD / 400XD · Hypertherm® 220179 · Pack 1
T-10596	Swirl Ring 260/400A	HPR130XD® / 260XD / 400XD · Hypertherm® 220405 · Pack 1
T-9920	Electrode 130A, Air	HPR130XD® / 260XD / 400XD · Hypertherm® 220181 · 220181-UR · Pack 5 · B
T-4917	Electrode 130A, Air, SilverEX-®	HPR130XD® / 260XD / 400XD · Hypertherm® 220181 · 220181-AG · Pack 5 · B

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T-11834	Torch Q. D. (included items 1a, 1b and 2 pcs. of Cooling Tube 220340-UR)	HPR130XD® / 260XD / 400XD · Hypertherm® 220706 · Pack 1
N-10096	O-Ring	HPR130XD® / 260XD / 400XD · Ref. 1-028B · Pack 1
N-10054	O-Ring	HPR130XD® / 260XD / 400XD · Ref. 1-008S · Pack 1
T-11844	Receptacle Q. D.	HPR130XD® / 260XD / 400XD · Hypertherm® 220705 · Pack 1
N-18108	O-Ring	HPR130XD® / 260XD / 400XD · Ref. O-KR-45x3,5B · Pack 1
T-11769	Connector Tube HPR® with O-Rings	HPR130XD® / 260XD / 400XD · Pack 1
N-10055	O-Ring	HPR130XD® / 260XD / 400XD · Ref. 1-009S · Pack 1
T-11854	Mounting Sleeve XD	HPR130XD® / 260XD / 400XD · Hypertherm® 220789 · Pack 1
T-12226	Mounting Sleeve XD, Short	HPR130XD® / 260XD / 400XD · Hypertherm® 220788 · Pack 1
KT-1423	Cable Leads 2m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228291 · Pack 1 · Wire separate
KT-1440	Cable Leads 2m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228410 · Pack 1 · Wire separate
KT-1424	Cable Leads 3m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228292 · Pack 1 · Wire separate
KT-1439	Cable Leads 3m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228411 · Pack 1 · Wire separate
KT-1425	Cable Leads 4.5m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228293 · Pack 1 · Wire separate
KT-1438	Cable Leads 4.5m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228412 · Pack 1 · Wire separate
KT-1426	Cable Leads 6m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228294 · Pack 1 · Wire separate
KT-1441	Cable Leads 6m with gas hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228413 · Pack 1 · Wire separate
KT-1427	Cable Leads 7.5m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228295 · Pack 1 · Wire separate

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KT-1442	Cable Leads 7.5m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228414 · Pack 1 · Wire separate
KT-1428	Cable Leads 10m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228296 · Pack 1 · Wire separate
KT-1437	Cable Leads 10m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228415 · Pack 1 · Wire separate
KT-1429	Cable Leads 15m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228297 · Pack 1 · Wire separate
KT-1436	Cable Leads 15m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228416 · Pack 1 · Wire separate
KT-1430	Cable Leads 20m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228547 · Pack 1 · Wire separate
KT-1434	Cable Leads 20m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228546 · Pack 1 · Wire separate
T-13114	Robo Leads 2m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228514 · Pack 1
T-13116	Robo Leads 2m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228516 · Pack 1
T-13115	Robo Leads 2.5m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228515 · Pack 1
T-13117	Robo Leads 2.5m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228517 · Pack 1
T-13100	Robo Leads 3m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228475 · Pack 1
T-13107	Robo Leads 3m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228482 · Pack 1
T-13101	Robo Leads 3.5m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228476 · Pack 1
T-13108	Robo Leads 3.5m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228483 · Pack 1
T-13102	Robo Leads 4.5m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228477 · Pack 1
T-13109	Robo Leads 4.5m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228484 · Pack 1
T-13103	Robo Leads 6m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228478 · Pack 1

Range guide and full technical details

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ORDERING REFERENCES

Thermacut · HPR®, HPRXD® & HSD

Select by material, cutting current and gas. The guide shows the matched front ends and cooling tube requirements.

Order Code	Item / Grade	Size / Configuration
T-13110	Robo Leads 6m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228485 · Pack 1
T-13104	Robo Leads 7.5m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228479 · Pack 1
T-13111	Robo Leads 7.5m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228486 · Pack 1
T-13105	Robo Leads 10m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228480 · Pack 1
T-13112	Robo Leads 10m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228487 · Pack 1
T-13106	Robo Leads 15m with Gas Hose 1.8m	HPR130XD® / 260XD / 400XD · Hypertherm® 228481 · Pack 1
T-13113	Robo Leads 15m with Gas Hose 2.4m	HPR130XD® / 260XD / 400XD · Hypertherm® 228488 · Pack 1
KT-1477	Torch with Leads 4.5m	HPR130XD® / 260XD / 400XD · Ref. K.HPRXD®.4,5M.6GAS · Pack 1
T-11864	Torch Kit – set of spare parts for 220706, contains items 3 (4 pcs.), 3a (8 pcs.), 1a (2 pcs.), 1b (1 pc.), 1c (1 pc.), 2a (1 pc.), Cooling Tube 220340-UR, Silicone Lubricant T-0994	HPR130XD® / 260XD / 400XD · Hypertherm® 128879 · Pack 1
T-11283	Shield 45A, Air (50A, O) 2	HSD130® · Hypertherm® 220532 · Pack 1
T-11284	Shield 130A, Air	HSD130® · Hypertherm® 220536 · Pack 1
T-11281	Shield 130A, O 2	HSD130® · Hypertherm® 220491 · Pack 1
T-13095	Ret. Cap 45/130A, Air (50/130A, O), with IHS 2	HSD130® · Hypertherm® 220578 · Pack 1
T-13094	Ret. Cap 45/130A, Air (50/130A, O), without IHS 2	HSD130® · Hypertherm® 220490 · Pack 1
T-11308	Nozzle 45A, Air	HSD130® · Hypertherm® 220525 · Pack 5
T-11311	Nozzle 50A, O 2	HSD130® · Hypertherm® 220530 · Pack 5
T-11306	Nozzle 130A, Air	HSD130® · Hypertherm® 220492 · Pack 5
T-11305	Nozzle 130A, O 2	HSD130® · Hypertherm® 220489 · Pack 5
T-11282	Swirl Ring 45A, Air (50A, O) 2	HSD130® · Hypertherm® 220529 · Pack 1
T-11280	Swirl Ring 130A (200A)	HSD130® · Hypertherm® 220488 · Pack 1

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ORDERING REFERENCES

Thermacut · HPR®, HPRXD® & HSD

Select by material, cutting current and gas. The guide shows the matched front ends and cooling tube requirements.

Order Code	Item / Grade	Size / Configuration
T-11309	Electrode 45A (50A)	HSD130® · Hypertherm® 220528 · 220528-UR · Pack 5 · A
T-11304	Electrode 130A, Air/O 2	HSD130® · Hypertherm® 220487 · 220487-UR · Pack 5 · A
T-11307	Cooling Tube	HSD130® · Hypertherm® 220521 · 220521-UR · Pack 1 · A
T-11283	Shield 45A, Air/N/F5 2	HSD130® · Hypertherm® 220532 · Pack 1
T-11284	Shield 130A, Air/H35/N 2	HSD130® · Hypertherm® 220536 · Pack 1
T-13095	Ret. Cap 45A, Air (130A, Air/N), with IHS 2	HSD130® · Hypertherm® 220578 · Pack 1
T-13094	Ret. Cap 45A, Air (130A, Air/N), without IHS 2	HSD130® · Hypertherm® 220490 · Pack 1
T-11308	Nozzle 45A, Air/N/F5 2	HSD130® · Hypertherm® 220525 · Pack 5
T-11310	Nozzle 130A, H35/N 2	HSD130® · Hypertherm® 220535 · Pack 5 · On demand
T-11282	Swirl Ring 45A, Air/N/F5 (130A, H35) 2	HSD130® · Hypertherm® 220529 · Pack 1
T-11304	Electrode 130A, Air	HSD130® · Hypertherm® 220487 · 220487-UR · Pack 5 · A
T-0382	Electrode 100–200A	HSD130® · Hypertherm® 020415 · 020415-UR · Pack 5 · A
T-11283	Shield 45A, Air	HSD130® · Hypertherm® 220532 · Pack 1
T-11284	Shield 130A, Air/H35	HSD130® · Hypertherm® 220536 · Pack 1
T-13095	Retaining Cap 45/130A, Air, with IHS	HSD130® · Hypertherm® 220578 · Pack 1
T-13094	Retaining Cap 45/130A, Air, without IHS	HSD130® · Hypertherm® 220490 · Pack 1
T-11310	Nozzle 130A, H35	HSD130® · Hypertherm® 220535 · Pack 5 · On demand
T-11282	Swirl Ring 45A, Air (130A, H35)	HSD130® · Hypertherm® 220529 · Pack 1

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ORDERING REFERENCES

Thermacut · XPR®

Published UK and European 30–300A configurations. Use a complete Thermacut torch and matched wear-part set.

Order Code	Item / Grade	Size / Configuration
T-13469	Shield Cap 30–300A	XPR170® / 300 / 460 · Hypertherm® 420200 · 420200-TMT · Pack 1 · A
T-13297	Shield 30A	XPR170® / 300 / 460 · Hypertherm® 420228 · 420228-UR · Pack 1 · A
T-13300	Shield 50A	XPR170® / 300 / 460 · Hypertherm® 420237 · 420237-UR · Pack 1 · A
T-13289	Shield 80A	XPR170® / 300 / 460 · Hypertherm® 420246 · 420246-UR · Pack 1 · A
T-13290	Shield 130A	XPR170® / 300 / 460 · Hypertherm® 420255 · 420255-UR · Pack 1 · A
T-13247	Shield 170A	XPR170® / 300 / 460 · Hypertherm® 420513 · 420513-UR · Pack 1 · A
T-13322	Shield 220A	XPR170® / 300 / 460 · Hypertherm® 420273 · 420273-UR · Pack 1 · A
T-13246	Shield 300A	XPR170® / 300 / 460 · Hypertherm® 420491 · 420491-UR · Pack 1 · A
T-13470	Ret. Cap 30–300A MS/SS/AL	XPR170® / 300 / 460 · Hypertherm® 420365 · 420365-TMT · Pack 1 · A
T-13296	Nozzle 30A	XPR170® / 300 / 460 · Hypertherm® 420225 · 420225-UR · Pack 1 · A
T-13299	Nozzle 50A	XPR170® / 300 / 460 · Hypertherm® 420234 · 420234-UR · Pack 1 · A
T-13288	Nozzle 80A	XPR170® / 300 / 460 · Hypertherm® 420243 · 420243-UR · Pack 1 · A
T-13291	Nozzle 130A	XPR170® / 300 / 460 · Hypertherm® 420252 · 420252-UR · Pack 1 · A
T-13244	Nozzle 170A	XPR170® / 300 / 460 · Hypertherm® 420261 · 420261-UR · Pack 1 · A
T-13321	Nozzle 220A	XPR170® / 300 / 460 · Hypertherm® 420270 · 420270-UR · Pack 1 · A
T-13245	Nozzle 300A	XPR170® / 300 / 460 · Hypertherm® 420279 · 420279-UR · Pack 1 · A
T-13301	Swirl Ring 30A	XPR170® / 300 / 460 · Hypertherm® 420407 · 420407-UR · Pack 1 · A
T-13298	Swirl Ring 50A	XPR170® / 300 / 460 · Hypertherm® 420233 · 420233-UR · Pack 1 · A

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ORDERING REFERENCES

Thermacut · XPR®

Published UK and European 30–300A configurations. Use a complete Thermacut torch and matched wear-part set.

Order Code	Item / Grade	Size / Configuration
T-13287	Swirl Ring 80–130A	XPR170® / 300 / 460 · Hypertherm® 420242 · 420242-UR · Pack 1 · A
T-13242	Swirl Ring 170A	XPR170® / 300 / 460 · Hypertherm® 420260 · 420260-UR · Pack 1 · A
T-13243	Swirl Ring 220–300A	XPR170® / 300 / 460 · Hypertherm® 420406 · 420406-UR · Pack 1 · A
T-13567	Electrode 30A MS	XPR170® / 300 / 460 · Hypertherm® 420222 · 420222-TMT · Pack 5 · A
T-13568	Electrode 50A MS	XPR170® / 300 / 460 · Hypertherm® 420231 · 420231-TMT · Pack 5 · A
T-13462	Electrode 80A MS	XPR170® / 300 / 460 · Hypertherm® 420240 · 420240-TMT · Pack 5 · A
T-13463	Electrode 130A MS	XPR170® / 300 / 460 · Hypertherm® 420249 · 420249-TMT · Pack 5 · A
T-13464	Electrode 170A MS	XPR170® / 300 / 460 · Hypertherm® 420258 · 420258-TMT · Pack 5 · A
T-13465	Electrode 220–300A MS	XPR170® / 300 / 460 · Hypertherm® 420276 · 420276-TMT · Pack 5 · A
T-13330	Cooling Tube 30–80A	XPR170® / 300 / 460 · Pack 1 · A
T-13331	Cooling Tube 130–300A	XPR170® / 300 / 460 · Hypertherm® 420368 · 420368-UR · Pack 1 · A
T-13471	Torch Body	XPR170® / 300 / 460 · Hypertherm® 420221 · 420221-TMT · Pack 1 · A
T-13548	Wrench XPR®	XPR170® / 300 / 460 · Pack 1

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ORDERING REFERENCES

Thermacut · Consumable Cases

Choose a filled or empty case for your system. See the guide for the full contents and quantities.

Order Code	Item / Grade	Size / Configuration
T-11144	Inner Retaining Cap 80/130A	HPR130® / 260 · Hypertherm® 220176 · Case list qty 1
T-11150	Inner Retaining Cap 260A	HPR130® / 260 · Hypertherm® 220433 · Case list qty 1
T-9961	Shield Cap 30–130A	HPR130® / 260 · Hypertherm® 220173 · 220173-UR · Case list qty 1
T-9964	Shield Cap 200/260A (130/260A, Bevel)	HPR130® / 260 · Hypertherm® 220398 · 220398-UR · Case list qty 1
T-11138	Receptacle Q. D. Original design	HPR130® / 260 · Hypertherm® 220163 · Case list qty 1
T-11137	Torch Q. D. Orig. design (included 2pcs. Cooling Tube 220340-UR)	HPR130® / 260 · Hypertherm® 220162 · Case list qty 1
T-9882	Cooling Tube 30–260A	HPR130® / 260 · Hypertherm® 220340 · 220340-UR · Case list qty 1 · A
T-9970	Shield 260A	HPR130® / 260 · Hypertherm® 220440 · 220440-UR · Case list qty 4
T-9839	Shield 130A	HPR130® / 260 · Hypertherm® 220183 · Case list qty 2
T-10295	Swirl Ring 80/130 (130A Bevel)	HPR130® / 260 · Hypertherm® 220179 · Case list qty 1
T-10271	Swirl Ring 260A (260A Bevel)	HPR130® / 260 · Hypertherm® 220436 · Case list qty 1
T-10934	Nozzle 130A	HPR130® / 260 · Hypertherm® 220182 · Case list qty 5
T-10938	Nozzle 260A	HPR130® / 260 · Hypertherm® 220439 · Case list qty 5
T-9920	Electrode 130A	HPR130® / 260 · Hypertherm® 220181 · 220181-UR · Case list qty 3 · A
T-9974	Electrode 260A	HPR130® / 260 · Hypertherm® 220435 · 220435-UR · Case list qty 3 · A
T-11203	Electrode 130A (=220665-PRO), Silver PRO	HPR130® / 260 · Hypertherm® 220181 · 220181-PRO · Case list qty 1 · A
T-11197	Electrode 260A (=220668-PRO), Silver PRO	HPR130® / 260 · Hypertherm® 220435 · 220435-PRO · Case list qty 1 · A
T-4917	Electrode 130A, SilverEX-®	HPR130® / 260 · Hypertherm® 220181 · 220181-AG · Case list qty 1 · A

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Order Code	Item / Grade	Size / Configuration
T-4926	Electrode 260A, SilverEX-®	HPR130® / 260 · Hypertherm® 220435 · 220435-AG · Case list qty 1 · A
T-0994	Silicone Lubricant 25ml	HPR130® / 260 · Hypertherm® 027055 · Case list qty 1
TN-0069	Consumables Removal Tool	HPR130® / 260 · Hypertherm® 104119 · 104119-UR · Case list qty 1
T-12444	Box with Parts	HPR130® / 260 · Case list qty 1
T-12445	Empty Box (contents: custom foam insert and plastic outer shell)	HPR130® / 260 · Case list qty 1
T-11273	Inner Retaining Cap 80/130A	HPR130XD® / 260XD · Hypertherm® 220756 · Case list qty 1
T-11275	Inner Retaining Cap 260A	HPR130XD® / 260XD · Hypertherm® 220760 · 220760-UR · Case list qty 1 · A
T-11271	Shield Cap 30–130A	HPR130XD® / 260XD · Hypertherm® 220747 · Case list qty 1
T-11270	Shield Cap 200–400A MS (80–400A, Bevel)	HPR130XD® / 260XD · Hypertherm® 220637 · 220637-UR · Case list qty 1 · A
T-11844	Quick-Disconnect Receptacle	HPR130XD® / 260XD · Hypertherm® 220705 · Case list qty 1
T-11834	Quick-Disconnect Torch	HPR130XD® / 260XD · Hypertherm® 220706 · Case list qty 1
T-9882	Cooling Tube 30–260A	HPR130XD® / 260XD · Hypertherm® 220340 · 220340-UR · Case list qty 1 · B
T-11277	Shield 260A	HPR130XD® / 260XD · Hypertherm® 220764 · 220764-UR · Case list qty 4 · A
T-9839	Shield 130A	HPR130XD® / 260XD · Hypertherm® 220183 · Case list qty 2
T-10295	Swirl Ring 80/130A (80/130A Bevel)	HPR130XD® / 260XD · Hypertherm® 220179 · Case list qty 1
T-10271	Swirl Ring 260A (260A Bevel)	HPR130XD® / 260XD · Hypertherm® 220436 · Case list qty 1
T-10934	Nozzle 130A	HPR130XD® / 260XD · Hypertherm® 220182 · Case list qty 5
T-10938	Nozzle 260A	HPR130XD® / 260XD · Hypertherm® 220439 · Case list qty 5

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Thermacut · Consumable Cases

Choose a filled or empty case for your system. See the guide for the full contents and quantities.

Order Code	Item / Grade	Size / Configuration
T-9920	Electrode 130A	HPR130XD® / 260XD · Hypertherm® 220181 · 220181-UR · Case list qty 3 · B
T-9974	Electrode 260A	HPR130XD® / 260XD · Hypertherm® 220435 · 220435-UR · Case list qty 3 · B
T-11203	Electrode 130A (=220665-PRO), Silver PRO	HPR130XD® / 260XD · Hypertherm® 220181 · 220181-PRO · Case list qty 1 · B
T-11197	Electrode 260A (=220668-PRO), Silver PRO	HPR130XD® / 260XD · Hypertherm® 220435 · 220435-PRO · Case list qty 1 · B
T-4917	Electrode 130A, SilverEX-®	HPR130XD® / 260XD · Hypertherm® 220181 · 220181-AG · Case list qty 1 · B
T-4926	Electrode 260A, SilverEX-®	HPR130XD® / 260XD · Hypertherm® 220435 · 220435-AG · Case list qty 1 · B
T-0994	Silicone Lubricant 25ml	HPR130XD® / 260XD · Hypertherm® 027055 · Case list qty 1
TN-0069	Consumables Removal Tool	HPR130XD® / 260XD · Hypertherm® 104119 · 104119-UR · Case list qty 1
T-12446	Box with Parts	HPR130XD® / 260XD · Case list qty 1
T-12447	Empty Box (contents: custom foam insert and plastic outer shell)	HPR130XD® / 260XD · Case list qty 1
T-13469	Shield Cap 30–300A	XPR170® / 300 / 460 · Hypertherm® 420200 · 420200-TMT · Case list qty 1 · A
T-13470	Ret. Cap 30–300A MS/SS/AL	XPR170® / 300 / 460 · Hypertherm® 420365 · 420365-TMT · Case list qty 1 · A
T-13471	Torch Body	XPR170® / 300 / 460 · Hypertherm® 420221 · 420221-TMT · Case list qty 1 · A
T-13289	Shield 80A	XPR170® / 300 / 460 · Hypertherm® 420246 · 420246-UR · Case list qty 1 · A
T-13290	Shield 130A	XPR170® / 300 / 460 · Hypertherm® 420255 · 420255-UR · Case list qty 1 · A
T-13247	Shield 170A	XPR170® / 300 / 460 · Hypertherm® 420513 · 420513-UR · Case list qty 1 · A
T-13322	Shield 220A	XPR170® / 300 / 460 · Hypertherm® 420273 · 420273-UR · Case list qty 1 · A
T-13246	Shield 300A	XPR170® / 300 / 460 · Hypertherm® 420491 · 420491-UR · Case list qty 1 · A

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ORDERING REFERENCES

Thermacut · Consumable Cases

Choose a filled or empty case for your system. See the guide for the full contents and quantities.

Order Code	Item / Grade	Size / Configuration
T-13288	Nozzle 80A	XPR170® / 300 / 460 · Hypertherm® 420243 · 420243-UR · Case list qty 1 · A
T-13291	Nozzle 130A	XPR170® / 300 / 460 · Hypertherm® 420252 · 420252-UR · Case list qty 1 · A
T-13244	Nozzle 170A	XPR170® / 300 / 460 · Hypertherm® 420261 · 420261-UR · Case list qty 1 · A
T-13321	Nozzle 220A	XPR170® / 300 / 460 · Hypertherm® 420270 · 420270-UR · Case list qty 1 · A
T-13245	Nozzle 300A	XPR170® / 300 / 460 · Hypertherm® 420279 · 420279-UR · Case list qty 1 · A
T-13462	Electrode 80A MS	XPR170® / 300 / 460 · Hypertherm® 420240 · 420240-TMT · Case list qty 5 · A
T-13463	Electrode 130A MS	XPR170® / 300 / 460 · Hypertherm® 420249 · 420249-TMT · Case list qty 5 · A
T-13464	Electrode 170A MS	XPR170® / 300 / 460 · Hypertherm® 420258 · 420258-TMT · Case list qty 5 · A
T-13465	Electrode 220–300A MS	XPR170® / 300 / 460 · Hypertherm® 420276 · 420276-TMT · Case list qty 5 · A
T-13287	Swirl Ring 80–130A	XPR170® / 300 / 460 · Hypertherm® 420242 · 420242-UR · Case list qty 1 · A
T-13242	Swirl Ring 170A	XPR170® / 300 / 460 · Hypertherm® 420260 · 420260-UR · Case list qty 1 · A
T-13243	Swirl Ring 220–300A	XPR170® / 300 / 460 · Hypertherm® 420406 · 420406-UR · Case list qty 1 · A
T-13330	Cooling Tube 30–80A	XPR170® / 300 / 460 · Case list qty 1 · A
T-13331	Cooling Tube 130–300A	XPR170® / 300 / 460 · Hypertherm® 420368 · 420368-UR · Case list qty 1 · A
T-13548	Wrench XPR®	XPR170® / 300 / 460 · Case list qty 1 · A
T-13570	Box with Parts	XPR170® / 300 / 460 · Case list qty 1
T-13569	Empty Box (contents: custom foam insert and plastic outer shell)	XPR170® / 300 / 460 · Case list qty 1
T-11406	Shield 45/65/85A, Hand	Powermax® 65 / 85 / 105 · Hypertherm® 220818 · 220818-UR · Case list qty 1 · A
T-11404	Shield 45/65/85A, Machine	Powermax® 65 / 85 / 105 · Hypertherm® 220817 · 220817-UR · Case list qty 1 · A

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Choose a filled or empty case for your system. See the guide for the full contents and quantities.

Order Code	Item / Grade	Size / Configuration
T-11407	Deflector 45/65/85/105A	Powermax® 65 / 85 / 105 · Hypertherm® 220955 · Case list qty 1
T-12022	Shield 65/85/105A, Gouging	Powermax® 65 / 85 / 105 · Hypertherm® 220798 · 220798-UR · Case list qty 1 · A, B
T-11841	Shield 105A, Hand	Powermax® 65 / 85 / 105 · Hypertherm® 220992 · 220992-UR · Case list qty 1 · B
T-11842	Shield 105A, Machine	Powermax® 65 / 85 / 105 · Hypertherm® 220993 · 220993-UR · Case list qty 1 · B
T-12013	Deflector 45A, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220931 · Case list qty 1
T-12014	Shield 45A, Ohmic, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220948 · Case list qty 1
T-11423	Retaining Cap 45/65/85A	Powermax® 65 / 85 / 105 · Hypertherm® 220854 · 220854-UR · Case list qty 1
T-11931	Retaining Cap 45/65/85A, Ohmic	Powermax® 65 / 85 / 105 · Hypertherm® 220953 · 220953-UR · Case list qty 1
T-11422	Retaining Cap 105A	Powermax® 65 / 85 / 105 · Case list qty 1 · B
T-11932	Retaining Cap 105A, Ohmic	Powermax® 65 / 85 / 105 · Case list qty 1 · B
T-11378	Nozzle 45A	Powermax® 65 / 85 / 105 · Hypertherm® 220941 · 220941-UR · Case list qty 5 · A
T-11377	Nozzle 65A	Powermax® 65 / 85 / 105 · Hypertherm® 220819 · 220819-UR · Case list qty 5 · A
T-11405	Nozzle 85A	Powermax® 65 / 85 / 105 · Hypertherm® 220816 · 220816-UR · Case list qty 5 · A
T-12023	Nozzle 105A, Gouging	Powermax® 65 / 85 / 105 · Hypertherm® 220991 · 220991-UR · Case list qty 5 · B
T-11840	Nozzle 105A	Powermax® 65 / 85 / 105 · Hypertherm® 220990 · 220990-UR · Case list qty 5 · B
T-11845	Nozzle 45A, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220930 · Case list qty 5
T-11861	Swirl Ring 10–85A	Powermax® 65 / 85 / 105 · Hypertherm® 220857 · 220857-UR · Case list qty 1 · C
T-11930	Swirl Ring 105A	Powermax® 65 / 85 / 105 · Hypertherm® 220994 · 220994-UR · Case list qty 1 · C
T-12015	Swirl Ring 45A, FC	Powermax® 65 / 85 / 105 · Hypertherm® 220947 · 220947-UR · Case list qty 1 · C

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ORDERING REFERENCES

Thermacut · Consumable Cases

Choose a filled or empty case for your system. See the guide for the full contents and quantities.

Order Code	Item / Grade	Size / Configuration
T-11883	Electrode 45–105A (pkg. 5 pcs.)	Powermax® 65 / 85 / 105 · Hypertherm® 220842 · 220842x5 · Case list qty 1 × 5 · C
T-12187	Box with Parts POWERMAX® 65/85/105	Powermax® 65 / 85 / 105 · Case list qty 1
T-12188	Empty Box POWERMAX® 65/85/105 (contents: custom foam insert and plastic outer shell)	Powermax® 65 / 85 / 105 · Case list qty 1

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ORDERING REFERENCES

Thermacut · Earlier Torch References

Order against the exact torch and existing part reference. Contact R H Davey for availability.

Order Code	Item / Grade	Size / Configuration
T-9824	Shield, Hand	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120601 · 120601-UR · Pack 1
T-9825	Shield, Machine	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120602 · 120602-UR · Pack 1
T-9580	Retaining Cap	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020930 · Pack 1
T-12045	Retaining Cap	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120600 · Pack 1
T-0089	Nozzle, Extended	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020546 · Pack 10
T-0093	Nozzle, Pipe Saddle	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120023 · Pack 5
T-0027	Nozzle, 40A	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020350 · Pack 10
T-0028	Nozzle	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020395 · Pack 10
T-0094	Nozzle, Gouging	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020539 · Pack 10 · On demand
T-3420	Nozzle	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120438 · Pack 10
T-4451	Electrode, Extended, Long Life	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120574 · 120574-UR · Pack 5 · A
T-2298	Electrode, Extended	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120574 · Pack 5
T-4450	Electrode, Long Life	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120573 · 120573-UR · Pack 5 · A
T-3419	Electrode	MAX40cs® / MAX42® / MAX43® · Hypertherm® 120573 · Pack 5
T-4452	Swirl Ring	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020361 · 020361-UR · Pack 2 · A
T-0029	Swirl Ring	MAX40cs® / MAX42® / MAX43® · Hypertherm® 020361 · Pack 2
T-0038	O-Ring	MAX40cs® / MAX42® / MAX43® · Hypertherm® 044016 · Pack 10 · On demand
KT-1405	RT60M™ Cable Leads 15.2m with CC	MAX40cs® / MAX42® / MAX43® · Hypertherm® 128925 · Pack 1

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Thermacut · Earlier Torch References

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Order Code	Item / Grade	Size / Configuration
KT-1406	RT60M™ Machine Torch with Leads 15.2m (50') with CC	MAX40cs® / MAX42® / MAX43® · Hypertherm® 083218 · 083218-UR · Pack 1
T-0043	Retaining Cap, Standard	MAX40® · Hypertherm® 020104 · Pack 1
T-0044	Retaining Cap, Tapered	MAX40® · Hypertherm® 020200 · Pack 1
T-0050	Nozzle, Extended	MAX40® · Hypertherm® 020466 · Pack 10
T-0045	Nozzle 40A	MAX40® · Hypertherm® 020115 · Pack 10
T-0046	Nozzle 40A (HT®40)	MAX40® · Hypertherm® 020102 · Pack 10
T-0048	Nozzle 40A, Tapered	MAX40® · Hypertherm® 020197 · Pack 10
T-0047	Nozzle, Pipe Saddle (HT®40)	MAX40® · Hypertherm® 020131 · Pack 10
T-0051	Swirl Ring	MAX40® · Hypertherm® 020101 · Pack 2
T-0054	Electrode, Extended	MAX40® · Hypertherm® 020467 · Pack 5
T-0052	Electrode, Air	MAX40® · Hypertherm® 020103 · Pack 10
T-0055	PAC®140 Hand Torch + Handle	MAX40® · Hypertherm® 020122 · Pack 1
T-0056	PAC®140/M Machine Torch	MAX40® · Hypertherm® 020114 · Pack 1
T-0095	Front Insulator	MAX40® · Hypertherm® 020114-1 · Pack 1
T-0038	O-Ring	MAX40® · Hypertherm® 044016 · Pack 10
T-1040	Handle	MAX40® · Ref. 9-5636-1 · Pack 1 · Thermacut torch
KT-1229	PAC®140/H Hand Torch with Lead 5m	MAX40® · Ref. K.PAC140H.5M · Pack 1
KT-1210	PAC®140/H Hand Torch with Lead 7.6m	MAX40® · Hypertherm® 057112 · Pack 1
KT-1261	PAC®140/H Hand Torch with Lead 15.2m	MAX40® · Hypertherm® 057113 · Pack 1
KT-1084	PAC®140/M Cable Leads, Mach. 15.2m	MAX40® · Hypertherm® 028290 · Pack 1
T-0043	Retaining Cap, Standard	HT40® · Hypertherm® 020104 · Pack 1
T-0046	Nozzle 40A	HT40® · Hypertherm® 020102 · Pack 10
T-0047	Nozzle, Pipe Saddle	HT40® · Hypertherm® 020131 · Pack 10
T-0051	Swirl Ring	HT40® · Hypertherm® 020101 · Pack 2
T-0052	Electrode, Air	HT40® · Hypertherm® 020103 · Pack 10
T-0055	PAC®140 Hand Torch + Handle	HT40® · Hypertherm® 020122 · Pack 1
T-0056	PAC®140/M Machine Torch	HT40® · Hypertherm® 020114 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-0095	Front Insulator	HT40® · Hypertherm® 020114-1 · Pack 1
T-0038	O-Ring	HT40® · Hypertherm® 044016 · Pack 10 · On demand
T-1040	Handle	HT40® · Ref. 9-5636-1 · Pack 1 · Thermacut torch
KT-1229	PAC®140/H Hand Torch with Lead 5m	HT40® · Ref. K.PAC140H.5M · Pack 1
KT-1210	PAC®140/H Hand Torch with Lead 7.6m	HT40® · Hypertherm® 057112 · Pack 1
KT-1261	PAC®140/H Hand Torch with Lead 15.2m	HT40® · Hypertherm® 057113 · Pack 1
KT-1084	PAC®140/M Cable Leads, Mach. 15.2m	HT40® · Hypertherm® 028290 · Pack 1
T-1041	Shield Mach. 40A – MAX®100, 60A – MAX®100D	MAX70® / MAX80® / MAX100® · Hypertherm® 020492 · Pack 1
T-0071	Shield 100A, Machine	MAX70® / MAX80® / MAX100® · Hypertherm® 020334 · Pack 1
T-0072	Shield 100A, Hand	MAX70® / MAX80® / MAX100® · Hypertherm® 020335 · Pack 1
T-0070	Deflector	MAX70® / MAX80® / MAX100® · Hypertherm® 020333 · Pack 1
T-4609	Retaining Cap	MAX70® / MAX80® / MAX100® · Hypertherm® 020336 · Pack 1
T-0058	Retaining Cap	MAX70® / MAX80® / MAX100® · Hypertherm® 020184 · Pack 1
T-0099	Nozzle 40A, Shielded	MAX70® / MAX80® / MAX100® · Hypertherm® 020396 · Pack 5
T-0062	Nozzle 80A, Shielded	MAX70® / MAX80® / MAX100® · Hypertherm® 020397 · Pack 5
T-0063	Nozzle 100A, Shielded	MAX70® / MAX80® / MAX100® · Hypertherm® 020337 · Pack 5
T-0059	Nozzle 40A, NonShielded	MAX70® / MAX80® / MAX100® · Hypertherm® 020203 · Pack 5
T-0060	Nozzle 80A, NonShielded	MAX70® / MAX80® / MAX100® · Hypertherm® 020345 · Pack 5
T-0061	Nozzle 100A, NonShielded	MAX70® / MAX80® / MAX100® · Hypertherm® 020195 · Pack 5
T-0100	Nozzle 80A, Extended	MAX70® / MAX80® / MAX100® · Hypertherm® 020563 · Pack 5

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Order Code	Item / Grade	Size / Configuration
T-0064	Nozzle 100A, Gouging	MAX70® / MAX80® / MAX100® · Hypertherm® 020339 · Pack 5
T-0065	Swirl Ring	MAX70® / MAX80® / MAX100® · Hypertherm® 020194 · Pack 2
T-8128	Electrode 80A, 100A	MAX70® / MAX80® / MAX100® · Hypertherm® 120433 · Pack 5
T-0066	Electrode 80A, 100A	MAX70® / MAX80® / MAX100® · Hypertherm® 020191 · Pack 5
T-0067	Electrode 40A, 80A, 100A	MAX70® / MAX80® / MAX100® · Hypertherm® 020193 · Pack 5
T-0098	Electrode, Extended	MAX70® / MAX80® / MAX100® · Hypertherm® 020564 · Pack 5
T-0068	PAC®130, Hand Torch + Handle	MAX70® / MAX80® / MAX100® · Hypertherm® 020189 · Pack 1
T-1040	Handle	MAX70® / MAX80® / MAX100® · Ref. 9-5636-1 · Pack 1 · Thermacut torch
T-0069	PAC®130/M, Machine Torch Main Body	MAX70® / MAX80® / MAX100® · Hypertherm® 020201 · Pack 1
T-0097	Insulator (only for TMT torch)	MAX70® / MAX80® / MAX100® · Hypertherm® 020189-1 · Pack 1 · Thermacut torch
T-0074	O-Ring	MAX70® / MAX80® / MAX100® · Hypertherm® 026018 · Pack 10
KT-1079	PAC®130/H Hand Torch with Lead 7.6m	MAX70® / MAX80® / MAX100® · Hypertherm® 059076 · Pack 1
KT-1298	PAC®130/H Cable Leads, Hand 7.6m	MAX70® / MAX80® / MAX100® · Hypertherm® 029198 · Pack 1
KT-1451	PAC®130/M Machine Torch with Leads 7.6m	MAX70® / MAX80® / MAX100® · Hypertherm® 059008 · Pack 1
T-9827	Shield 40A, Hand	Powermax® 600 · Hypertherm® 120828 · 120828-UR · Pack 1
T-10727	Shield 40A, Machine	Powermax® 600 · Hypertherm® 120827 · 120827-UR · Pack 1
T-1564	Deflector	Powermax® 600 · Hypertherm® 120303 · Pack 1
T-12045	Retaining Cap	Powermax® 600 · Hypertherm® 120600 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-2847	Nozzle 40A	Powermax® 600 · Hypertherm® 120826 · Pack 5
T-3418	Nozzle 35A, Extended	Powermax® 600 · Hypertherm® 120606 · Pack 10
T-3419	Electrode	Powermax® 600 · Hypertherm® 120573 · Pack 5
T-2298	Electrode, Extended	Powermax® 600 · Hypertherm® 120574 · Pack 5
T-2230	Swirl Ring	Powermax® 600 · Hypertherm® 120576 · Pack 2
T-0038	O-Ring	Powermax® 600 · Hypertherm® 044016 · Pack 10
T-4451	Electrode, Extended, Long Life	Powermax® 600 · Hypertherm® 120574 · 120574-UR · Pack 5 · A
T-4453	Swirl Ring, Long Life	Powermax® 600 · Hypertherm® 120576 · 120576-UR · Pack 2 · A
T-4450	Electrode, Long Life	Powermax® 600 · Hypertherm® 120573 · 120573-UR · Pack 5 · A
T-10269	Torch Main Body with Safety Switch	Powermax® 600 · Hypertherm® 120570 · Pack 1
KT-1334	PAC®123T Cable Leads, Hand 7.6m	Powermax® 600 · Hypertherm® 129476 · Pack 1
KT-1333	PAC®123T Hand Torch with Lead 7.6m	Powermax® 600 · Hypertherm® 086002 · Pack 1
KT-1448	PAC®123T H. Torch with Lead 7.6m, Centr. Conn.	Powermax® 600 · Hypertherm® 086024 · Pack 1
T-9824	Shield, Hand	Powermax® 800 · Hypertherm® 120601 · 120601-UR · Pack 1
T-9825	Shield, Machine	Powermax® 800 · Hypertherm® 120602 · 120602-UR · Pack 1
T-1564	Deflector	Powermax® 800 · Hypertherm® 120303 · Pack 1
T-3412	Shield, Gouging	Powermax® 800 · Hypertherm® 120608 · Pack 1
T-12045	Retaining Cap	Powermax® 800 · Hypertherm® 120600 · Pack 1

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Order Code	Item / Grade	Size / Configuration
T-1567	Nozzle 50A, Shielded	Powermax® 800 · Hypertherm® 120282 · Pack 5
T-3420	Nozzle 40A, Shielded	Powermax® 800 · Hypertherm® 120438 · Pack 10
T-0028	Nozzle, NonShielded	Powermax® 800 · Hypertherm® 020395 · Pack 10
T-1568	Nozzle, Gouging	Powermax® 800 · Hypertherm® 120281 · Pack 1
T-1569	Nozzle, Extended	Powermax® 800 · Hypertherm® 120304 · Pack 5
T-1570	Nozzle, Pipe Saddle, Extended	Powermax® 800 · Hypertherm® 120305 · Pack 5
T-9999	Nozzle (PAC®123, FC)	Powermax® 800 · Hypertherm® 220330 · Pack 5
T-4450	Electrode, Long Life	Powermax® 800 · Hypertherm® 120573 · 120573-UR · Pack 5 · A
T-3419	Electrode	Powermax® 800 · Hypertherm® 120573 · Pack 5
T-2298	Electrode, Extended	Powermax® 800 · Hypertherm® 120574 · Pack 5
T-4451	Electrode, Extended, Long Life	Powermax® 800 · Hypertherm® 120574 · 120574-UR · Pack 5 · A
T-4452	Swirl Ring, Long Life	Powermax® 800 · Hypertherm® 020361 · 020361-UR · Pack 2 · A
T-0029	Swirl Ring	Powermax® 800 · Hypertherm® 020361 · Pack 2
T-0038	O-Ring	Powermax® 800 · Hypertherm® 044016 · Pack 10 · On demand
KT-1399	RT60™ Hand Cable Leads 7.6m with CC	Powermax® 800 · Hypertherm® 128922 · Pack 1 · Robot torch
KT-1398	RT60™ Hand Torch with Lead 7.6m with CC	Powermax® 800 · Hypertherm® 083215 · 083215-UR · Pack 1 · Robot torch
KT-1524	RT60™ Hand Torch with Lead 15.2m with CC	Powermax® 800 · Hypertherm® 083216 · 083216-UR · Pack 1 · Robot torch
KT-1405	RT60M™ Machine Cable Leads 15.2m with CC	Powermax® 800 · Hypertherm® 128925 · Pack 1 · Robot torch

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Order Code	Item / Grade	Size / Configuration
KT-1525	RT60M™ Machine Torch with Leads 7.6m with CC	Powermax® 800 · Hypertherm® 083217 · 083217-UR · Pack 1 · Robot torch
KT-1406	RT60M™ Machine Torch with Leads 15.2m with CC	Powermax® 800 · Hypertherm® 083218 · 083218-UR · Pack 1 · Robot torch
T-9824	Shield, Hand	Powermax® 900 · Hypertherm® 120601 · 120601-UR · Pack 1
T-9825	Shield, Machine	Powermax® 900 · Hypertherm® 120602 · 120602-UR · Pack 1
T-3412	Shield, Gouging	Powermax® 900 · Hypertherm® 120608 · Pack 1
T-1564	Deflector	Powermax® 900 · Hypertherm® 120303 · Pack 1
T-12045	Retaining Cap	Powermax® 900 · Hypertherm® 120600 · Pack 1
T-3414	Nozzle 55A, Shielded	Powermax® 900 · Hypertherm® 120577 · Pack 5
T-3415	Nozzle, Gouging	Powermax® 900 · Hypertherm® 120607 · Pack 10
T-3417	Nozzle 55A, Extended	Powermax® 900 · Hypertherm® 120578 · Pack 10
T-3418	Nozzle 35A, Extended	Powermax® 900 · Hypertherm® 120606 · Pack 10
T-9999	Nozzle (PAC®123, FC)	Powermax® 900 · Hypertherm® 220330 · Pack 5
T-4450	Electrode, Long Life	Powermax® 900 · Hypertherm® 120573 · 120573-UR · Pack 5 · A
T-3419	Electrode	Powermax® 900 · Hypertherm® 120573 · Pack 5
T-2298	Electrode, Extended	Powermax® 900 · Hypertherm® 120574 · Pack 5
T-4451	Electrode, Extended, Long Life	Powermax® 900 · Hypertherm® 120574 · 120574-UR · Pack 5 · A
T-4453	Swirl Ring, Long Life	Powermax® 900 · Hypertherm® 120576 · 120576-UR · Pack 2 · A
T-2230	Swirl Ring	Powermax® 900 · Hypertherm® 120576 · Pack 2

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Order Code	Item / Grade	Size / Configuration
T-0038	O-Ring	Powermax® 900 · Hypertherm® 044016 · Pack 10 · On demand
T-10269	Torch Main Body with Safety Switch	Powermax® 900 · Hypertherm® 120570 · Pack 1
KT-1297	PAC®125T Cable Leads 7.6m with CC	Powermax® 900 · Hypertherm® 129352 · Pack 1
KT-1374	PAC®125T Hand Torch with Lead 7.6m with CC	Powermax® 900 · Hypertherm® 083066 · Pack 1
KT-1501	PAC®125T Hand Torch with Lead 15.2m with CC	Powermax® 900 · Hypertherm® 083067 · Pack 1
KT-1399	RT60™ Hand Cable Leads 7.6m with CC	Powermax® 900 · Hypertherm® 128922 · Pack 1
KT-1398	RT60™ Hand Torch with Lead 7.6m with CC	Powermax® 900 · Hypertherm® 083215 · 083215-UR · Pack 1 · Robot torch
KT-1524	RT60™ Hand Torch with Lead 15.2m with CC	Powermax® 900 · Hypertherm® 083216 · 083216-UR · Pack 1 · Robot torch
KT-1405	RT60M™ Machine Cable Leads 15.2m with CC	Powermax® 900 · Hypertherm® 128925 · Pack 1 · Robot torch
KT-1525	RT60M™ Machine Torch with Leads 7.6m with CC	Powermax® 900 · Hypertherm® 083217 · 083217-UR · Pack 1 · Robot torch
KT-1406	RT60M™ Machine Torch with Leads 15.2m with CC	Powermax® 900 · Hypertherm® 083218 · 083218-UR · Pack 1 · Robot torch

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Orders & Enquiries

Quote the part number and the configuration shown. If a reference is shared, include the grade, size and pack or the machine and torch model so we can match it to the right item.

What to Send With Your Enquiry

The order code and quantity.
The size, variant and pack or equipment configuration.
The application, material and any required approval or certificate.

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